



MANUFACTURED BY:  
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# MALIBU

## Swing Set

### Model # 1606036B

The assembly manual must be retained  
since it contains important information



#### WARNING

**Adult Assembly Required.**

Not suitable for children under 36 months due to small parts.

**FOR DOMESTIC USE ONLY. INTENDED FOR OUTDOOR USE.**



**Please visit [www.backyarddiscovery.com](http://www.backyarddiscovery.com)**

For the most up to date assembly manual, to register your set, or to order replacement parts

*Para obtener instrucciones en español, visite [www.backyarddiscovery.com](http://www.backyarddiscovery.com)*



**EASY STEP-BY-STEP  
3D INTERACTIVE INSTRUCTIONS**

DOWNLOAD THE FREE APP



Made in China

INS-1606036B-A-MALIBU-ENG 8-23-23

# Owner's Manual - Basic Setup Dimensions & Assembly Notes

Place the set on level ground, not less than 6'-7" [2 m] from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.

- While assembling unit, take time before and after each phase to make sure fort is level. If fort is not level, assembly will be difficult and improper assembly may result. Extra care must be taken to insure the fort is square.
- The safe play area refers to a zone extending 6'-7" (2 m) beyond the play product on all sides, including the space above the play product.

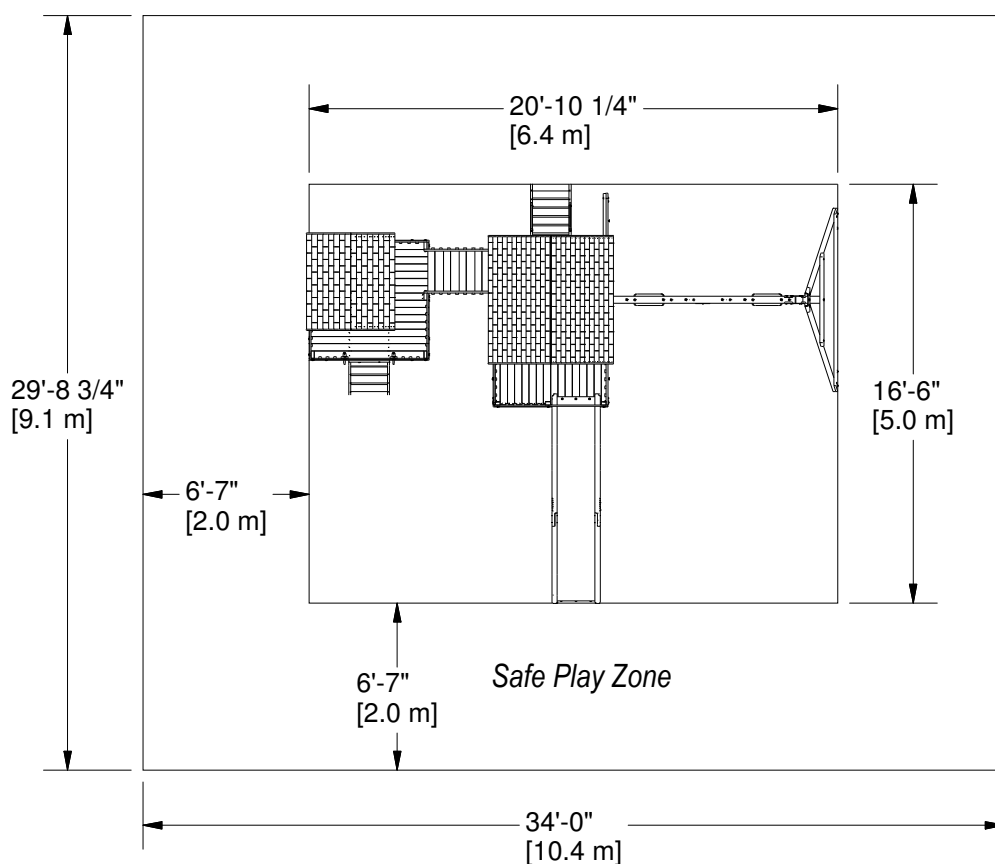
## SAFE PLAY AREA DIAGRAM

### Ground Dimensions

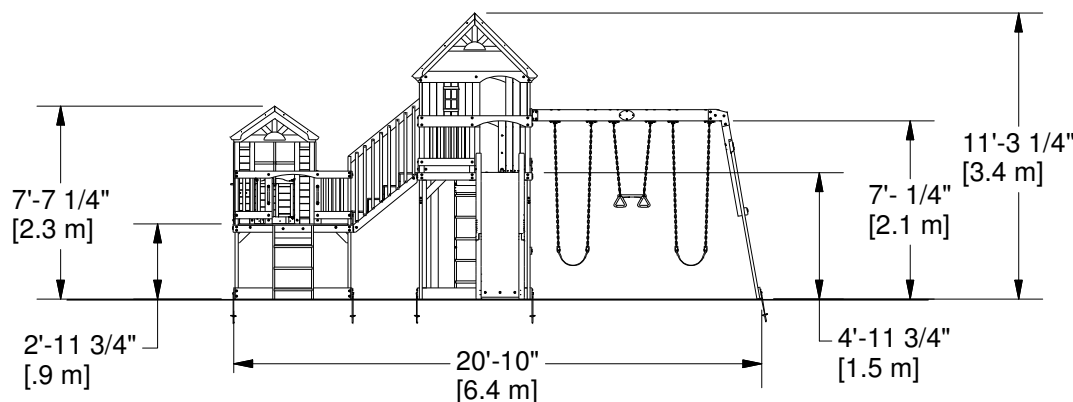
16'-6" [5.0 m] x 20'-10 1/4" [6.4 m]

### Safe Play Area

34'-0" [10.4 m] x 29'-8 3/4" [9.1 m] x 17'-10 1/4" [5.4 m]



**SAFE PLAY HEIGHT: 17'-10 1/4" [5.4 m]**  
**MAXIMUM FALL HEIGHT: 7'-0 1/4" [2.1 m]**



### General Information:

Your set has been designed and engineered for children only and for residential use only.  
A maximum of 150 lbs. per child is recommended for play activities designed for individual use.  
A maximum of 120 lbs. per child is recommended for play activities designed for multiple child use.  
A maximum of 9 children is recommended for this swing set.

# Owner's Manual - Parts Identification

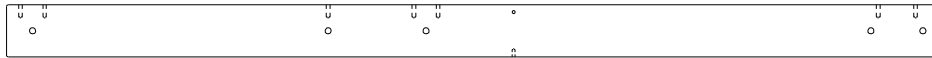
## Wood Components (Not to Scale)



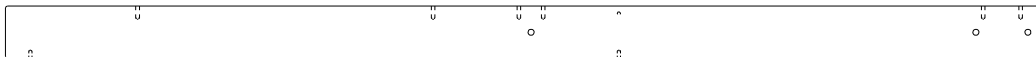
**A50 | SWING BEAM - W4L16822**  
(x1) | 3 3/8"x5 1/4"x89 1/2" (86x134x2274)



**E1 | LEFT FRONT UPRIGHT - W4L16905**  
(x1) | 1 3/8"x3 3/8"x60 5/8" (36x86x1540)



**E2 | RIGHT FRONT UPRIGHT - W4L16906**  
(x1) | 1 3/8"x3 3/8"x60 5/8" (36x86x1540)



**E3 | RIGHT REAR UPRIGHT - W4L16907**  
(x1) | 1 3/8"x3 3/8"x67 1/2" (36x86x1715)



**E4 | LEFT REAR UPRIGHT - W4L16908**  
(x1) | 1 3/8"x3 3/8"x35" (36x86x889)



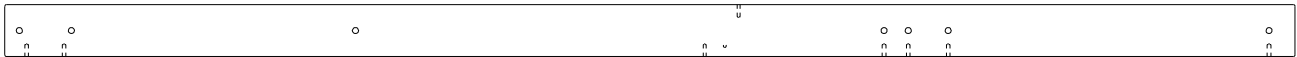
**E5 | RAIL UPRIGHT - W4L16832**  
(x1) | 1 3/8"x3 3/8"x35 7/8" (36x86x912)



**E6 | DECK BRACE - W4L16834**  
(x8) | 1 3/8"x3 3/8"x11 15/16" (36x86x303)



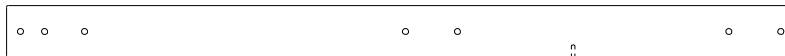
**E7 | FRONT LEFT UPRIGHT - W4L16884**  
(x1) | 1 3/8"x3 3/8"x84" (36x86x2135)



**E8 | REAR RIGHT UPRIGHT - W4L16901**  
(x1) | 1 3/8"x3 3/8"x84" (36x86x2135)



**E9 | FRONT RIGHT UPRIGHT - W4L16900**  
(x1) | 1 3/8"x3 3/8"x84" (36x86x2135)



**E10 | FORT UPRIGHT - W4L16899**  
(x1) | 1 3/8"x3 3/8"x51 3/8" (36x86x1305)



**E11 | RIGHT FORT UPRIGHT - W4L16902**  
(x2) | 1 3/8"x3 3/8"x23 3/4" (36x86x602)



**E12 | LEFT FORT UPRIGHT - W4L16885**  
(x1) | 1 3/8"x3 3/8"x23 3/4" (36x86x602)



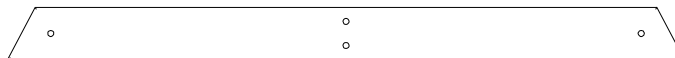
**E13 | DECK BRACE - W4L16880**  
(x8) | 1 3/8"x3 3/8"x16 7/8" (36x86x428)



**E14 | ANGLE BRACE - W4L16881**  
(x3) | 1 3/8"x3 3/8"x51 3/4" (36x86x1315)



**E16 | FORT UPRIGHT - W4L16593**  
(x1) | 1 3/8"x3 3/8"x23 3/4" (36x86x602)



**E79 | END SUPPORT - W4L16825**  
(x1) | 1 1/2"x3 1/2"x44" (36x86x1120)



**E80 | ANGLE BRACE - W4L16824**  
(x2) | 1 3/8"x3 3/8"x87 1/8" (36x86x2212)

# Owner's Manual - Parts Identification

## Wood Components (Not to Scale)



**F1 | RIGHT DECK UPRIGHT - W4L06440**  
(x1) | 1 3/8"x2 3/8"x30 3/8" (36x60x770)



**F2 | DECK UPRIGHT - W4L06441**  
(x1) | 1 3/8"x2 3/8"x30 3/8" (36x60x770)



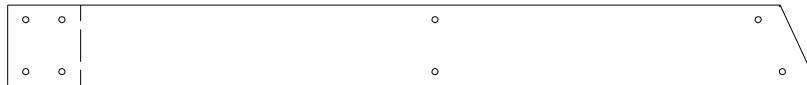
**F3 | LEFT DECK UPRIGHT - W4L06445**  
(x1) | 1 3/8"x2 3/8"x30 3/8" (36x60x770)



**G1 | WALL RAIL - W4L06469**  
(x1) | 1"x5 1/4"x76 7/8" (24x134x1952)



**G3 | GROUND BOARD - W4L16878**  
(x1) | 1"x5 1/4"x78 1/2" (24x134x1995)



**G5 | GROUND BOARD - W4L16882**  
(x2) | 1"x5 1/4"x52 3/4" (24x134x1341)



**G6 | GROUND BOARD - W4L16883**  
(x2) | 1"x5 1/4"x52 1/2" (24x134x1335)



**G50 | GROUND BOARD - W4L16826**  
(x1) | 1"x5 1/4"x86 11/16" (24x134x2202)



**H1 | FLOOR RAIL - W4L06391**  
(x1) | 1"x3 3/8"x56 3/4" (24x86x1442)



**H2 | FLOOR RAIL - W4L06392**  
(x1) | 1"x3 3/8"x54 7/8" (24x86x1394)



**H3 | FLOOR RAIL - W4L06395**  
(x1) | 1"x3 3/8"x56 3/4" (24x86x1442)



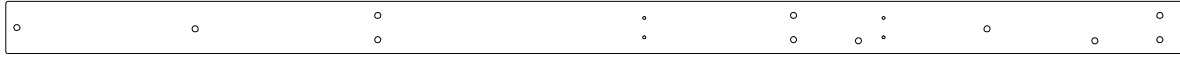
**H4 | FLOOR RAIL - W4L06396**  
(x1) | 1"x3 3/8"x54 7/8" (24x86x1394)



**H5 | FLOOR SUPPORT - W4L06399**  
(x2) | 1"x3 3/8"x54 7/8" (24x86x1394)

# Owner's Manual - Parts Identification

## Wood Components (Not to Scale)



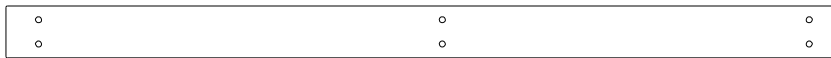
**H6 | FLOOR RAIL - W4L06435**  
(x1) | 1"x3 3/8"x76 7/8" (24x86x1952)



**H7 | FLOOR RAIL - W4L06436**  
(x1) | 1"x3 3/8"x76 7/8" (24x86x1952)



**H8 | FLOOR RAIL - W4L06437**  
(x1) | 1"x3 3/8"x52 1/2" (24x86x1335)



**H9 | FLOOR RAIL - W4L16592**  
(x1) | 1"x3 3/8"x54 1/2" (24x86x1383)



**H10 | FLOOR RAIL - W4L06439**  
(x1) | 1"x3 3/8"x54 1/2" (24x86x1383)



**H12 | WALL BOARD - W4L06472**  
(x4) | 1"x3 3/8"x48" (24x86x1219)



**H13 | SWING BEAM MOUNT - W4L06533**  
(x1) | 1"x3 3/8"x54 3/8" (24x86x1380)



**H14 | STAIR HAND RAIL - W4L06622**  
(x2) | 1"x3 3/8"x47 1/2" (24x86x1205)



**H15 | FLOOR SUPPORT BLOCK - W4L16831**  
(x1) | 1"x3 3/8"x3 3/8" (24x86x86)



**H16 | ATTACHMENT BOARD - W4L16846**  
(x2) | 1"x3 3/8"x19 1/4" (24x86x488)



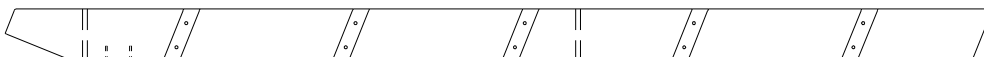
**H75 | RIGHT UPRIGHT - W4L16916**  
(x1) | 1"x3 3/8"x38 3/8" (24x86x976)



**H76 | LADDER RUNG - W4L06609**  
(x8) | 1"x3 3/8"x18 1/8" (24x86x460)



**H77 | LEFT UPRIGHT - W4L16847**  
(x1) | 1"x3 3/8"x64 3/8" (24x86x1634)



**H78 | LEFT UPRIGHT - W4L16848**  
(x1) | 1"x3 3/8"x64 3/8" (24x86x1634)



**H79 | LEFT UPRIGHT - W4L06611**  
(x1) | 1"x3 3/8"x38 3/8" (24x86x976)



**H80 | SLIDE BRACE WIDE - W4L15715**  
(x1) | 1"x3 3/8"x18 3/8" (24x86x466)



**H81 | SLIDE BRACE UPRIGHT - W4L13301**  
(x2) | 1"x3 3/8"x22 7/8" (24x86x580)

# Owner's Manual - Parts Identification

## Wood Components (Not to Scale)



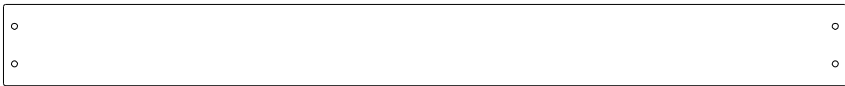
**J2 | COUNTER TOP SUPPORT - W4L16909**  
(x2) | 1"x2 3/8"x5 7/8" (24x60x150)



**J4 | FLOOR SUPPORT - W4L06454**  
(x2) | 1"x2 3/8"x52 1/2" (24x60x1335)



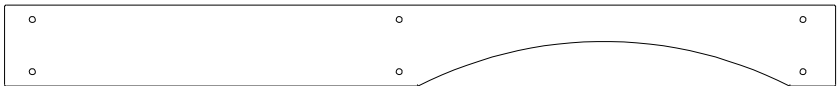
**J9 | SUPPORT BOARD - W4L17289**  
(x3) | 1"x2 3/8"x2 3/4" (24x60x70)



**K1 | GROUND BOARD - W4L06389**  
(x2) | 5/8"x5 1/4"x54 7/8" (16x134x1394)



**K2 | GROUND BOARD - W4L06390**  
(x2) | 5/8"x5 1/4"x56 1/8" (16x134x1426)



**K8 | ARCHED WALL RAIL - W4L16591**  
(x1) | 5/8"x5 1/4"x54 1/8" (16x134x1375)



**K10 | WALL RAIL - W4L06462**  
(x1) | 5/8"x5 1/4"x53" (16x134x1346)



**K11 | WALL RAIL - W4L06470**  
(x1) | 5/8"x5 1/4"x3 3/8" (16x134x86)



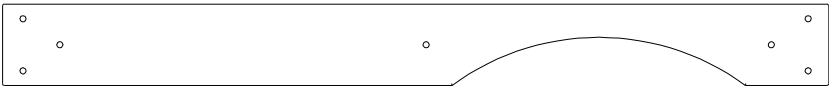
**K12 | ARCHED WALL RAIL - W4L06471**  
(x1) | 5/8"x5 1/4"x54 1/8" (16x134x1375)



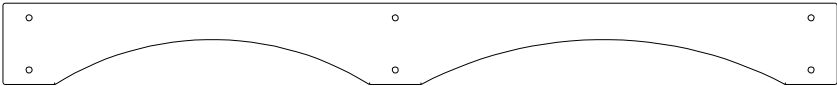
**K13 | WALL RAIL - W4L06473**  
(x1) | 5/8"x5 1/4"x28 5/8" (16x134x728)



**K14 | WALL RAIL - W4L06474**  
(x1) | 5/8"x5 1/4"x4 3/4" (16x134x122)



**K15 | ARCHED WALL RAIL - W4L06479**  
(x1) | 5/8"x5 1/4"x53 7/8" (16x134x1367)



**K16 | ARCHED WALL RAIL - W4L06530**  
(x1) | 5/8"x5 1/4"x54 3/8" (16x134x1380)



**K17 | ARCHED WALL RAIL - W4L06531**  
(x1) | 5/8"x5 1/4"x53 7/8" (16x134x1367)



**K18 | WALL RAIL - W4L06532**  
(x1) | 5/8"x5 1/4"x54 3/8" (16x134x1380)



**K19 | STAIR BOARD - W4L06619**  
(x2) | 5/8"x5 1/4"x20 5/8" (16x134x525)



**L1 | FLOOR BOARD - W4L06400**  
(x1) | 5/8"x4 3/8"x52" (16x112x1321)

# Owner's Manual - Parts Identification

## Wood Components (Not to Scale)



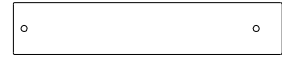
**L2 | FLOOR BOARD - W4L06404**  
(x1) | 5/8"x4 3/8"x54 3/8" (16x112x1382)



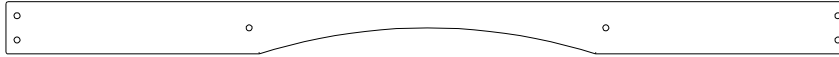
**L3 | GABLE BOARD - W4L06412**  
(x4) | 5/8"x4 3/8"x25 3/8" (16x112x644)



**M1 | GROWTH BOARD - W4L06143**  
(x1) | 5/8"x3 3/8"x60 1/4" (16x86x1530)



**M2 | WALL RAIL - W4L06393**  
(x2) | 5/8"x3 3/8"x17 1/2" (16x86x445)



**M3 | WALL RAIL - W4L06394**  
(x1) | 5/8"x3 3/8"x54 7/8" (16x86x1394)



**M4 | FLOOR BOARD - W4L16829**  
(x13) | 5/8"x3 3/8"x56 3/4" (16x86x1442)



**M5 | FLOOR BOARD - W4L16830**  
(x1) | 5/8"x3 3/8"x54 3/8" (16x86x1382)



**M6 | WALL BOARD - W4L16833**  
(x2) | 5/8"x3 3/8"x25" (16x86x635)



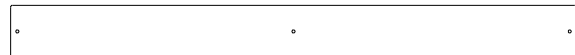
**M7 | WALL RAIL - W4L06406**  
(x2) | 5/8"x3 3/8"x31 1/2" (16x86x799)



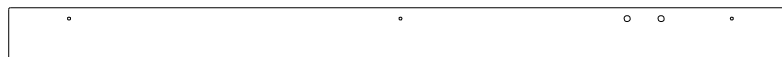
**M8 | WALL RAIL - W4L06409**  
(x2) | 5/8"x3 3/8"x17 1/4" (16x86x439)



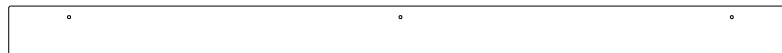
**M9 | WALL RAIL - W4L06410**  
(x2) | 5/8"x3 3/8"x16 5/8" (16x86x423)



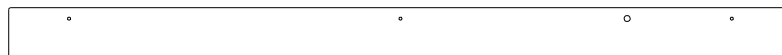
**M10 | COUNTER TOP - W4L16910**  
(x2) | 5/8"x3 3/8"x36 7/8" (16x86x936)



**M11 | FRONT CORNER BOARD - W4L16903**  
(x2) | 5/8"x3 3/8"x51" (16x86x1297)



**M12 | REAR CORNER BOARD - W4L16914**  
(x1) | 5/8"x3 3/8"x51" (16x86x1297)



**M13 | REAR CORNER BOARD - W4L16904**  
(x1) | 5/8"x3 3/8"x51" (16x86x1297)



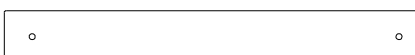
**M14 | FLOOR BOARD - W4L16828**  
(x13) | 5/8"x3 3/8"x21 1/2" (16x86x546)



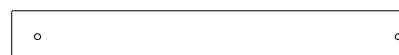
**M15 | FLOOR BOARD - W4L16589**  
(x1) | 5/8"x3 3/8"x21 1/2" (16x86x546)



**M16 | FLOOR BOARD - W4L16827**  
(x14) | 5/8"x3 3/8"x54 1/4" (16x86x1379)



**M17 | WALL RAIL - W4L16590**  
(x1) | 5/8"x3 3/8"x26 7/8" (16x86x683)



**M18 | WALL RAIL - W4L06461**  
(x2) | 5/8"x3 3/8"x25 7/8" (16x86x658)

# Owner's Manual - Parts Identification

## Wood Components (Not to Scale)



**M19 | WALL RAIL - W4L16838**  
(x1) | 5/8"x3 3/8"x29 1/4" (16x86x744)



**M20 | WALL RAIL - W4L06464**  
(x1) | 5/8"x3 3/8"x5 3/8" (16x86x138)



**M21 | WALL RAIL - W4L06465**  
(x1) | 5/8"x3 3/8"x54 3/8" (16x86x1380)



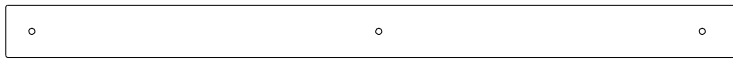
**M22 | WALL RAIL - W4L06466**  
(x1) | 5/8"x3 3/8"x30 1/2" (16x86x774)



**M23 | WALL RAIL - W4L06467**  
(x1) | 5/8"x3 3/8"x3 3/8" (16x86x86)



**M24 | WALL RAIL - W4L16836**  
(x2) | 5/8"x3 3/8"x15 5/8" (16x86x398)



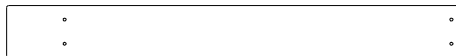
**M25 | WALL BOARD - W4L16837**  
(x1) | 5/8"x3 3/8"x48" (16x86x1219)



**M26 | WALL BOARD - W4L16835**  
(x2) | 5/8"x3 3/8"x26 7/8" (16x86x684)



**M27 | WALL BOARD - W4L06534**  
(x8) | 5/8"x3 3/8"x48" (16x86x1219)



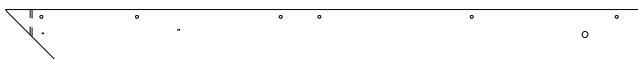
**M28 | WALL BOARD - W4L06535**  
(x2) | 5/8"x3 3/8"x29 7/8" (16x86x760)



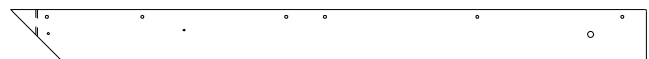
**M29 | WALL BOARD - W4L06536**  
(x2) | 5/8"x3 3/8"x8 1/4" (16x86x210)



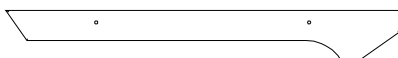
**M30 | WALL BOARD - W4L06537**  
(x21) | 5/8"x3 3/8"x26 7/8" (16x86x684)



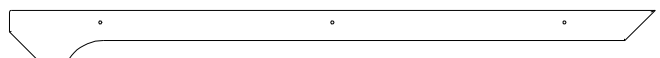
**M31 | GABLE BOARD - W4L06538**  
(x2) | 5/8"x3 3/8"x41 3/8" (16x86x1052)



**M32 | GABLE BOARD - W4L06539**  
(x2) | 5/8"x3 3/8"x41 3/8" (16x86x1052)



**M33 | FASCIA BOARD - W4L06559**  
(x4) | 5/8"x3 3/8"x25 5/8" (16x86x652)



**M34 | FASCIA BOARD - W4L06560**  
(x4) | 5/8"x3 3/8"x42" (16x86x1068)

# Owner's Manual - Parts Identification

## Wood Components (Not to Scale)



**M35** | STAIR BOARD - W4L06618  
(x7) | 5/8"x3 3/8"x20 5/8" (16x86x525)



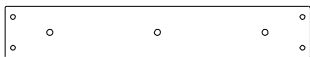
**M36** | FILLER BOARD - W4L06800  
(x1) | 5/8"x3 3/8"x3" (16x86x76)



**M37** | FILLER BOARD - W4L06801  
(x1) | 5/8"x3 3/8"x6 3/4" (16x86x170)



**M38** | SAFETY BOARD - W4L07011  
(x1) | 5/8"x3 3/8"x54 3/8" (16x86x1380)



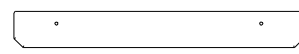
**M70** | SLIDE BED SUPPORT - W100935  
(x1) | 5/8"x3 3/8"x19 7/8" (16x86x505)



**M73** | REAR SUPPORT - W4L06608  
(x2) | 5/8"x3 3/8"x19 1/4" (16x86x488)



**N1** | TIE STRAP - W4L05043  
(x8) | 5/8"x2"x3 1/8" (16x50x80)



**N2** | REAR WINDOW SHELF - W4L06414  
(x1) | 5/8"x2 3/8"x18 7/8" (16x60x479)



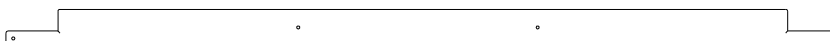
**N3** | LEFT WINDOW SHELF - W4L06415  
(x1) | 5/8"x2 3/8"x19 1/8" (16x60x485)



**N5** | FLOOR BOARD - W4L06451  
(x2) | 5/8"x2 3/8"x20 1/8" (16x60x510)



**N6** | FLOOR BOARD - W4L06456  
(x1) | 5/8"x2 3/8"x54 1/4" (16x60x1379)



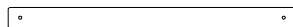
**N7** | FLOOR BOARD - W4L06457  
(x1) | 5/8"x2 3/8"x54 1/4" (16x60x1379)



**N8** | GABLE BOARD - W4L06558  
(x2) | 5/8"x2 3/8"x34 3/4" (16x60x884)



**O1** | PICKET - W4L06623  
(x16) | 5/8"x1 3/8"x33 1/8" (16x34x840)



**O2** | PICKET - W4L06407  
(x33) | 5/8"x1 3/8"x18 3/4" (16x34x476)



**Q1** | COUNTER TOP SUPPORT - W4L16911  
(x1) | 1"x4 3/8"x5 7/8" (24x112x150)



**S1** | RAIL BOARD - W4L06408  
(x2) | 1"x1"x25 1/4" (24x24x640)



**S2** | WINDOW TRIM - W4L16912  
(x2) | 1"x1"x22" (24x24x558)



**S3** | WINDOW TRIM - W4L16913  
(x2) | 1"x1"x23 1/8" (24x24x588)

# Owner's Manual - Parts Identification

## Wood Components (Not to Scale)



**SP71** | SWING BEAM SUPPORT - W4L16823  
(x1) | 3 3/8"x3 3/8"x49 1/2" (86x86x1256)



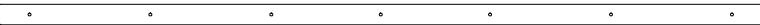
**T1** | SUPPORT BOARD - W4L16586  
(x1) | 1"x1 3/8"x21 1/2" (24x34x545)



**T2** | SUPPORT BOARD - W4L16587  
(x1) | 1"x1 3/8"x23 7/8" (24x34x606)



**T3** | SUPPORT BOARD - W4L06444  
(x2) | 1"x1 3/8"x49 5/8" (24x34x1262)



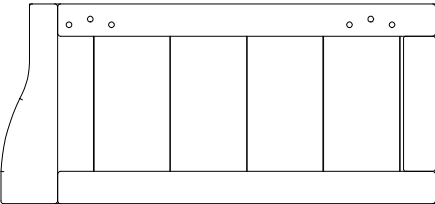
**T4** | SUPPORT BOARD - W4L16588  
(x1) | 1"x1 3/8"x49 5/8" (24x34x1262)



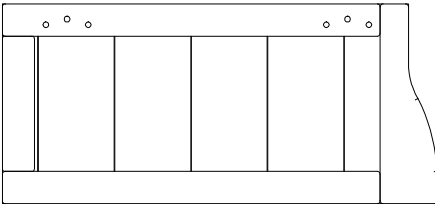
**Y1** | STAIR BOARD - W4L06621  
(x3) | 5/8"x4"x20 5/8" (16x102x525)



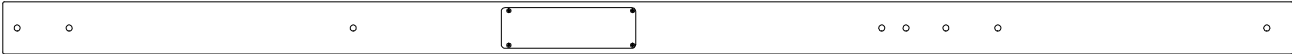
**Y2** | STAIR BOARD - W4L06620  
(x3) | 5/8"x2 5/8"x20 5/8" (16x67x525)



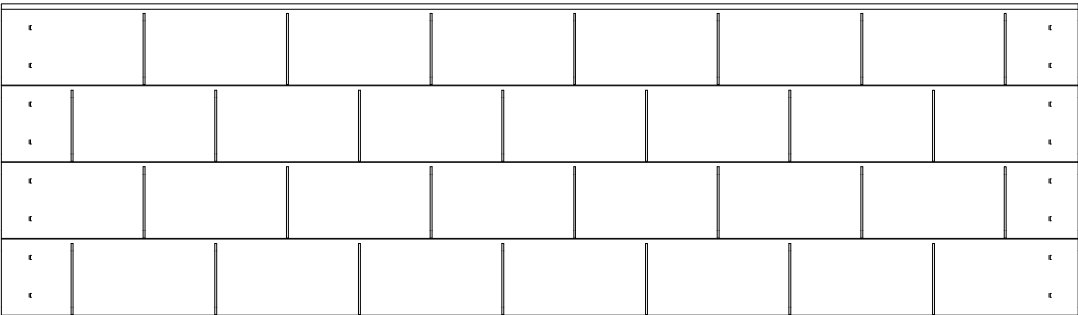
**DP1** | RIGHT DOOR ASSEMBLY - W2A03531  
(x1) | 1 1/8"x8 3/8"x18 1/8" (27x211x460)



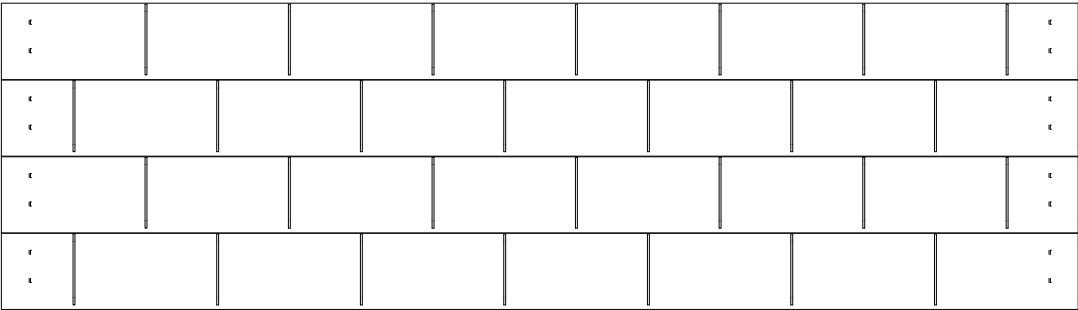
**DP2** | LEFT DOOR ASSEMBLY - W2A03532  
(x1) | 1 1/8"x8 3/8"x18 1/8" (27x211x460)



**E15** | FRONT RIGHT UPRIGHT - W2A03505  
(x1) | 1 3/8"x3 3/8"x84" (36x86x2135)



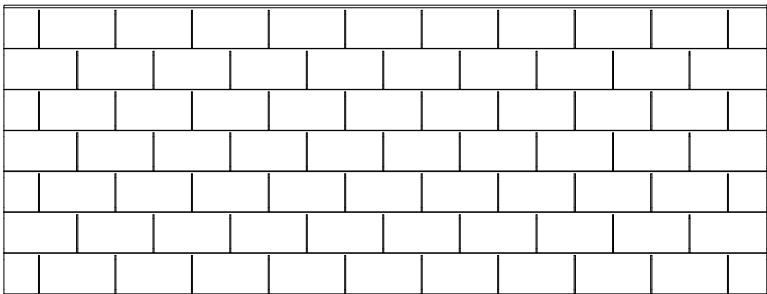
**RP1** | LOWER ROOF PANEL - W2A01929  
(x2) | 1 3/8"x12 15/16"x44 7/8" (35x329x1140)



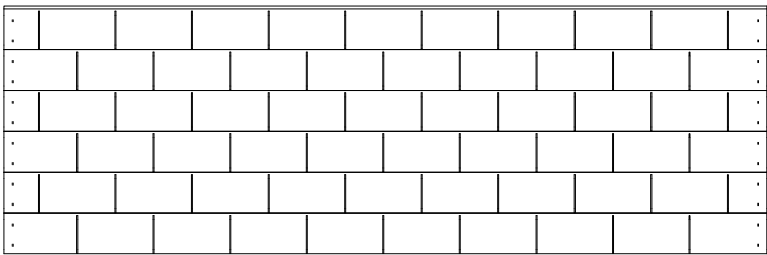
**RP2** | UPPER ROOF PANEL - W2A01930  
(x2) | 1 3/8"x12 3/4"x44 7/8" (35x324x1140)

# Owner's Manual - Parts Identification

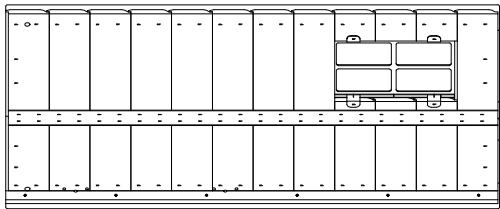
## Wood Components (Not to Scale)



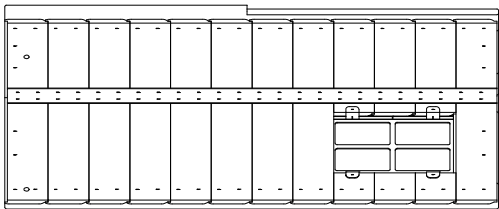
**RP3** | LOWER ROOF PANEL - W2A03483  
(x2) | 1 3/8"x22 1/2"x59 5/8" (35x572x1514)



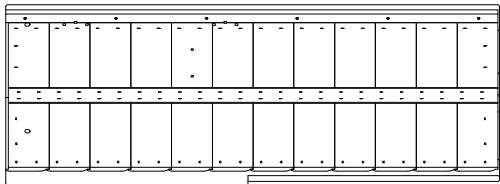
**RP4** | UPPER ROOF PANEL - W2A03482  
(x2) | 1 3/8"x19 3/8"x59 5/8" (35x491x1514)



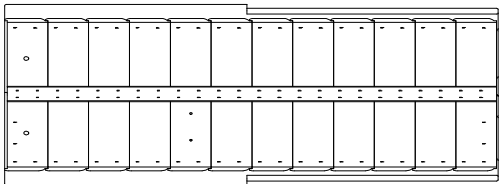
**WP1** | FRONT RIGHT CORNER PANEL - W2A03487  
(x1)



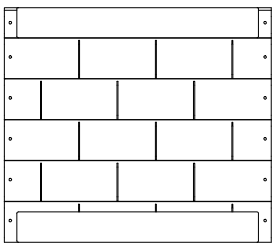
**WP2** | REAR RIGHT CORNER PANEL - W2A03490  
(x1)



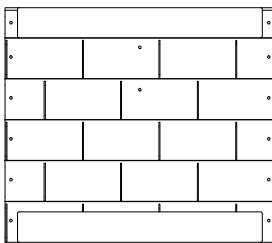
**WP3** | FRONT LEFT CORNER PANEL - W2A03493  
(x1)



**WP4** | REAR LEFT CORNER PANEL - W2A03496  
(x1)



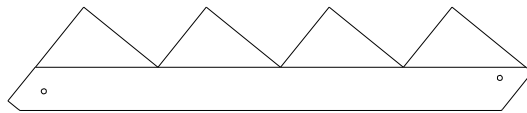
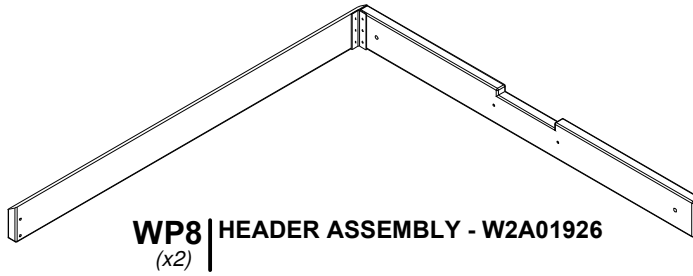
**WP5** | REAR CENTER WALL - W2A03506  
(x1) | 1 1/4"x18 1/4"x20 7/8" (32x465x530)



**WP6** | LEFT CENTER WALL - W2A03507  
(x1) | 1 1/4"x18 1/4"x21 1/8" (32x465x536)

# Owner's Manual - Parts Identification

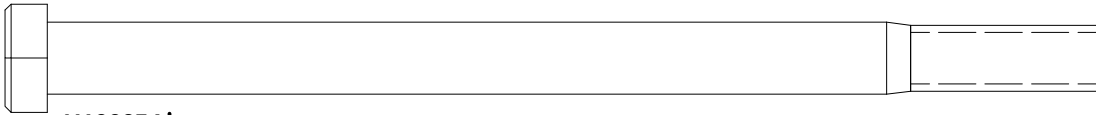
## Wood Components (Not to Scale)



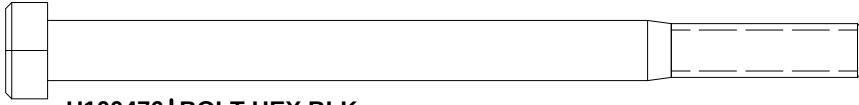
1"x8 1/8"x41" (24x205x1041)

# Owner's Manual - Parts Identification

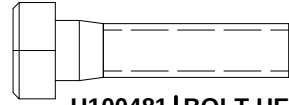
## Hardware Components



**H100654 | BOLT HEX**  
(x13) | 3/8x5-1/2



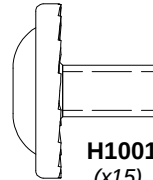
**H100476 | BOLT HEX BLK**  
(x2) | 5/16x4 1/4



**H100481 | BOLT HEX BLK**  
(x4) | 5/16x1 1/4



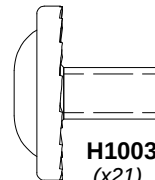
**H100480 | BOLT WH BLK**  
(x2) | 5/16x4 3/4



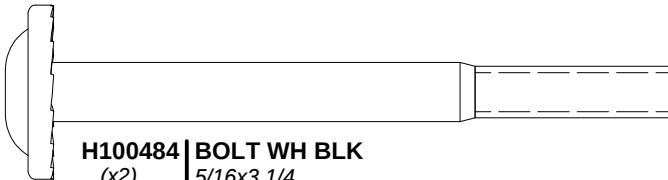
**H100115 | BOLT WH**  
(x15) | 5/16x1/2



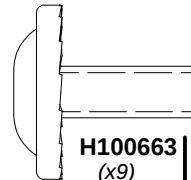
**H100503 | BOLT WH BLK**  
(x2) | 5/16x3 1/2



**H100396 | BOLT WH BLK**  
(x21) | 5/16x1/2



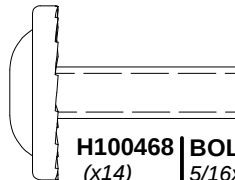
**H100484 | BOLT WH BLK**  
(x2) | 5/16x3 1/4



**H100663 | BOLT WH BLK**  
(x9) | 5/16x3/4



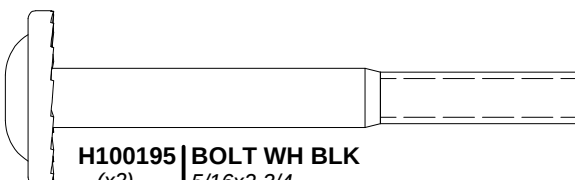
**H100416 | BOLT WH BLK**  
(x6) | 5/16x3



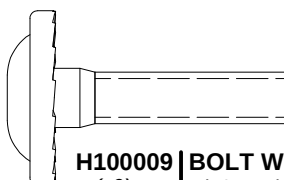
**H100468 | BOLT WH BLK**  
(x14) | 5/16x1



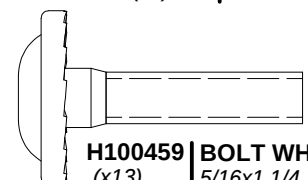
**H100008 | BOLT WH**  
(x9) | 5/16x1



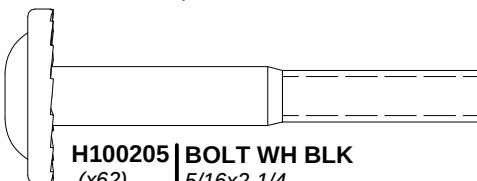
**H100195 | BOLT WH BLK**  
(x2) | 5/16x2-3/4



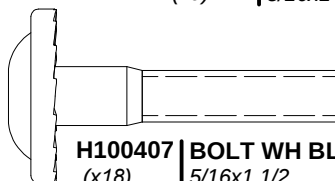
**H100009 | BOLT WH**  
(x9) | 5/16x1 1/4



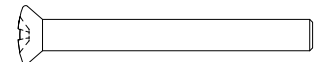
**H100459 | BOLT WH BLK**  
(x13) | 5/16x1 1/4



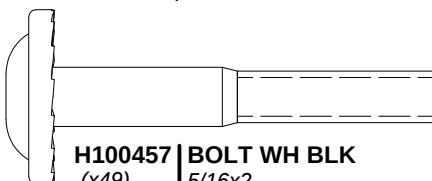
**H100205 | BOLT WH BLK**  
(x62) | 5/16x2-1/4



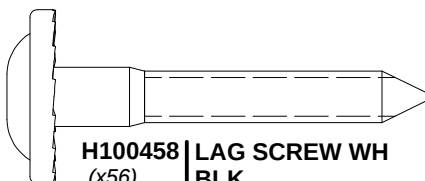
**H100407 | BOLT WH BLK**  
(x18) | 5/16x1 1/2



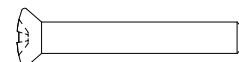
**H101078 | SCREW POH BLK**  
(x13) | 8/32x1 1/2



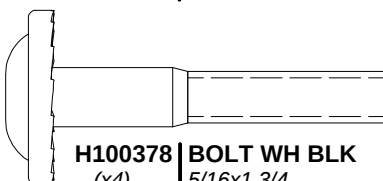
**H100457 | BOLT WH BLK**  
(x49) | 5/16x2



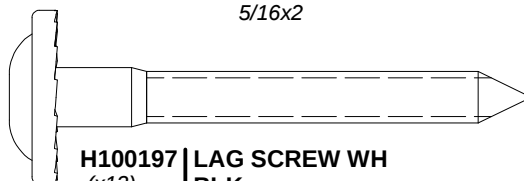
**H100458 | LAG SCREW WH  
BLK**  
(x56) | 5/16x2



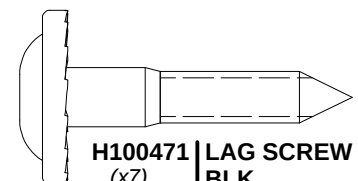
**H100806 | SCREW POH BLK**  
(x13) | 8/32x1 1/8



**H100378 | BOLT WH BLK**  
(x4) | 5/16x1 3/4



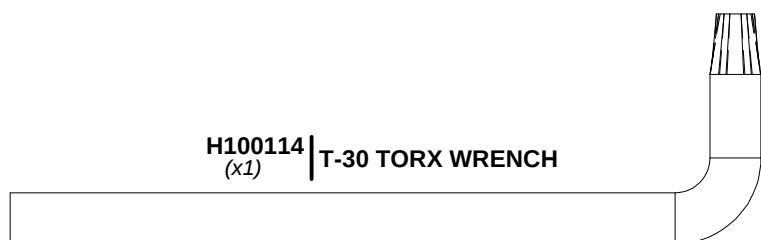
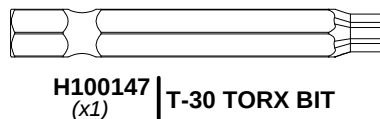
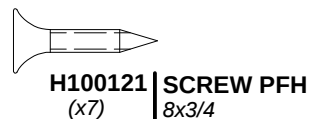
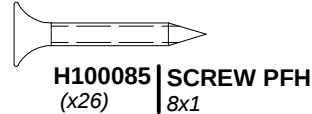
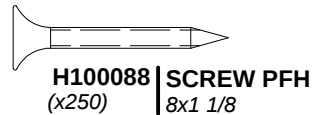
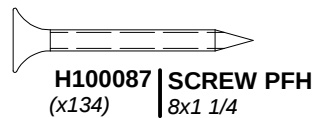
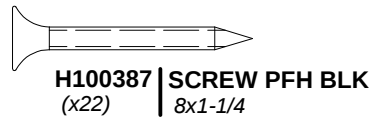
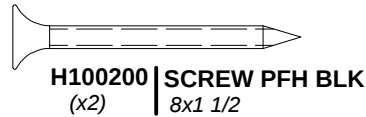
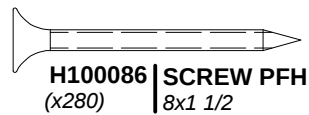
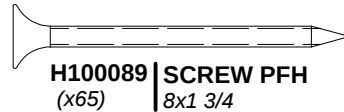
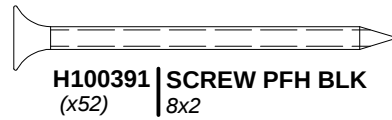
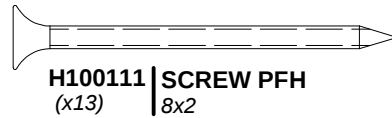
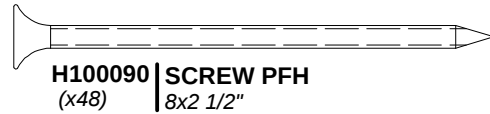
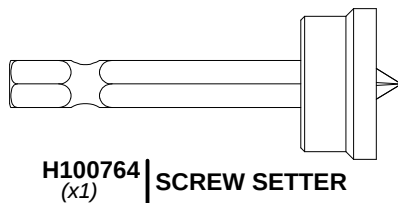
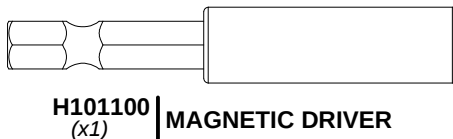
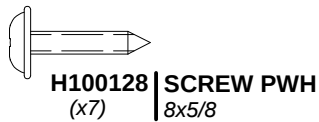
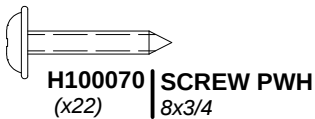
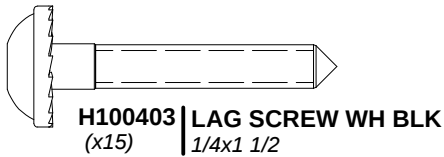
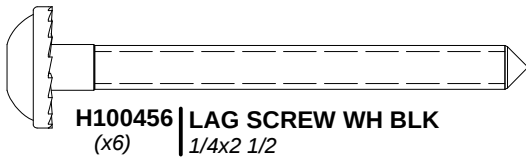
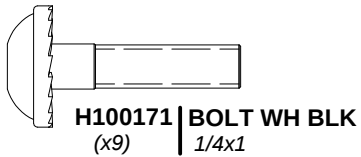
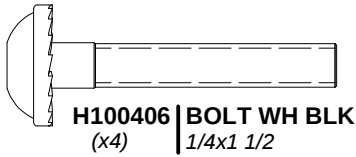
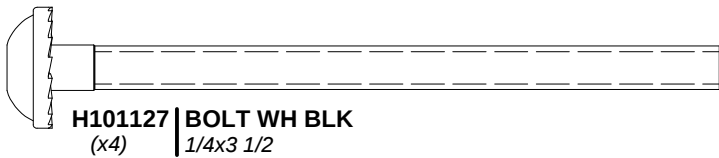
**H100197 | LAG SCREW WH  
BLK**  
(x13) | 5/16x2 1/2



**H100471 | LAG SCREW WH  
BLK**  
(x7) | 5/16x1 1/2

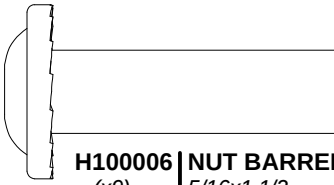
# Owner's Manual - Parts Identification

## Hardware Components

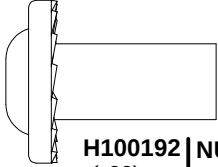


# Owner's Manual - Parts Identification

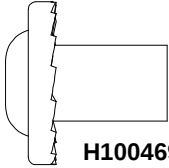
## Hardware Components



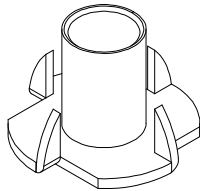
**H100006 | NUT BARREL WH**  
(x9) | 5/16x1 1/2



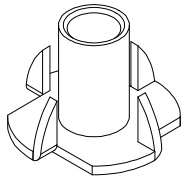
**H100192 | NUT BARREL WH BLK**  
(x22) | 5/16x7/8



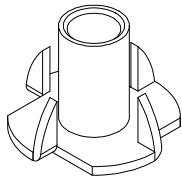
**H100469 | NUT BARREL WH BLK**  
(x2) | 5/16x5/8



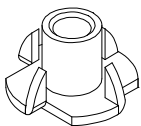
**H100073 | T-NUT**  
(x13) | 3/8



**H100379 | T-NUT BLK**  
(x176) | 5/16



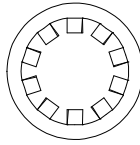
**H100074 | T-NUT**  
(x15) | 5/16



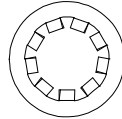
**H100398 | T-NUT BLK**  
(x18) | 1/4



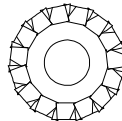
**H100804 | T-NUT**  
(x13) | 8/32



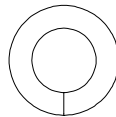
**H100107 | WASHER LOCK**  
(x13) | INT  
10x18



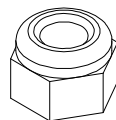
**H100473 | WASHER LOCK**  
(x2) | INT BLK  
8x15



**H100405 | WASHER LOCK**  
(x34) | EXT BLK  
6x15



**H100477 | WASHER SPLIT**  
(x4) | BLK  
5/16



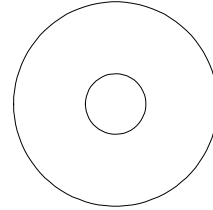
**H100479 | NUT LOCK BLK**  
(x2) | 5/16



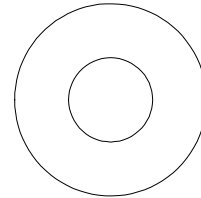
**H101074 | NUT LOCK BLK**  
(x13) | 8/32



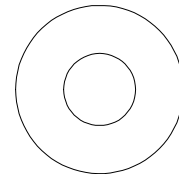
**H101075 | WASHER FLAT**  
(x13) | BLK  
4x9



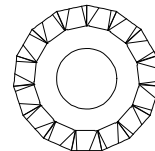
**H100478 | WASHER FLAT**  
(x4) | BLK  
8x27



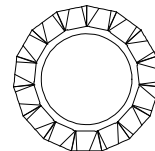
**H100102 | WASHER FLAT**  
(x13) | 11x25



**H100770 | WASHER FLAT**  
(x4) | BLK  
5/16



**H100198 | WASHER LOCK**  
(x215) | EXT BLK  
8x19



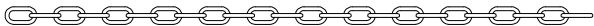
**H100199 | WASHER LOCK**  
(x18) | EXT BLK  
12x19

# Owner's Manual - Parts Identification

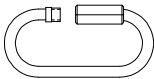
## Accessory Components (Not to Scale)



A100047  
(x4) | CHAIN GREEN 57"



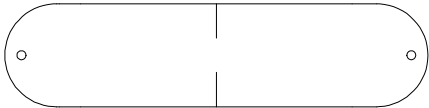
A100177  
(x2) | CHAIN GREEN 31"



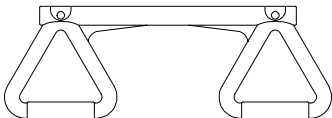
A100069  
(x6) | QUICK LINK



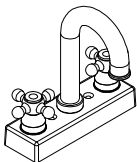
A100134  
(x2) | HAND GRIP GREEN 816 C/C



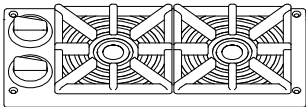
A6P00054  
(x2) | SWING SEAT GREEN 22"



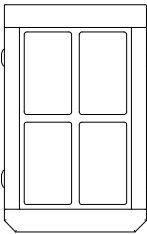
A6P00034  
(x1) | TRAPEZE YELLOW



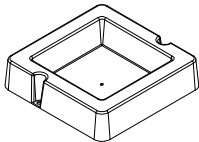
A6P00024  
(x1) | FAUCET KIT



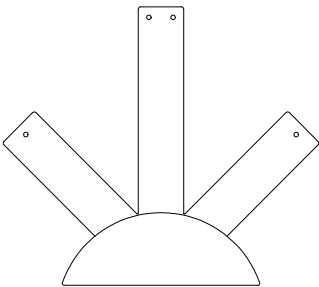
A6P00025  
(x1) | STOVE KIT



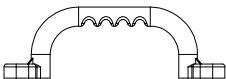
A6P00019  
(x1) | WINDOW (FLAT PACK)



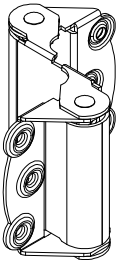
A6P00032  
(x1) | SURFACE MOUNT BASIN



A100361  
(x4) | PLASTIC SUNBURST



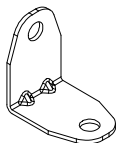
A6P00303  
(x4) | HAND GRIP YELLOW



A4M01089  
(x4) | SPRING HINGE



A100178  
(x8) | AUGER GROUND STAKE



A4M01047  
(x17) | L BRACKET 2.5x38x55x55



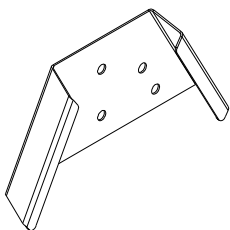
A6P00410  
(x1) | PICKET PAL

# Owner's Manual - Parts Identification

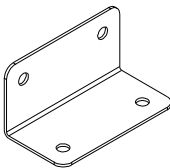
## Accessory Components (Not to Scale)



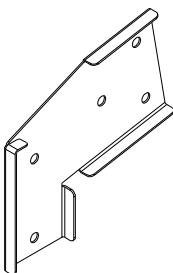
**A100164** | **BYD ID TAG**  
(x1) | **(LARGE) AGES 3-10**



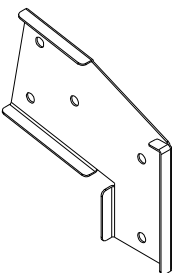
**A4M01169** | **A-FRAME BRACKET**  
(x1)



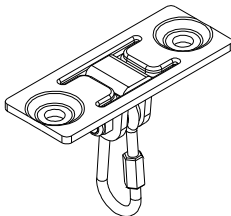
**A100140** | **L BRACKET 66x66x127**  
(x2)



**A100325** | **SWING BEAM**  
(x1) | **EXTENSION BRACKET-LEFT**



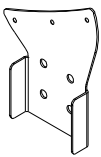
**A100326** | **SWING BEAM**  
(x1) | **EXTENSION BRACKET-RIGHT**



**A4M00505** | **SWING HANGER**  
(x6)



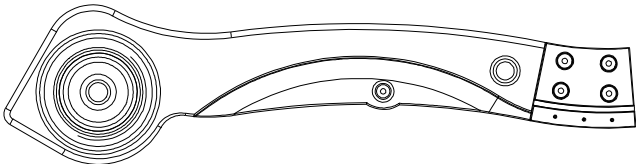
**A4M01091** | **60" SLIDE**  
(x1) | **BRACE (RIGHT)**



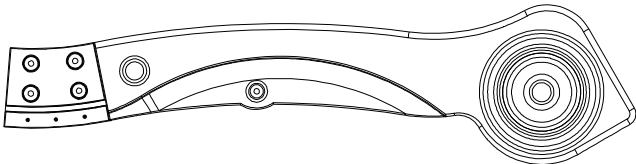
**A4M01092** | **60" SLIDE**  
(x1) | **BRACE (LEFT)**



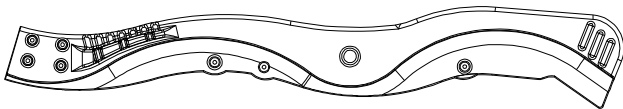
**A6P00487** | **SLIDE TUBE SUPPORT**  
(x4)



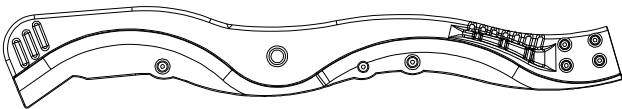
**A6P00484** | **SLIDE RAIL 10' BOTTOM RIGHT GREEN**  
(x1)



**A6P00483** | **SLIDE RAIL 10' BOTTOM LEFT GREEN**  
(x1)



**A6P00486** | **SLIDE RAIL 10' TOP RIGHT GREEN**  
(x1)



**A6P00485** | **SLIDE RAIL 10' TOP LEFT GREEN**  
(x1)



**A100197** | **SLIDE BED 10' YELLOW**  
(x1)

# PRE-ASSEMBLY STEP 1 - SORTING PARTS

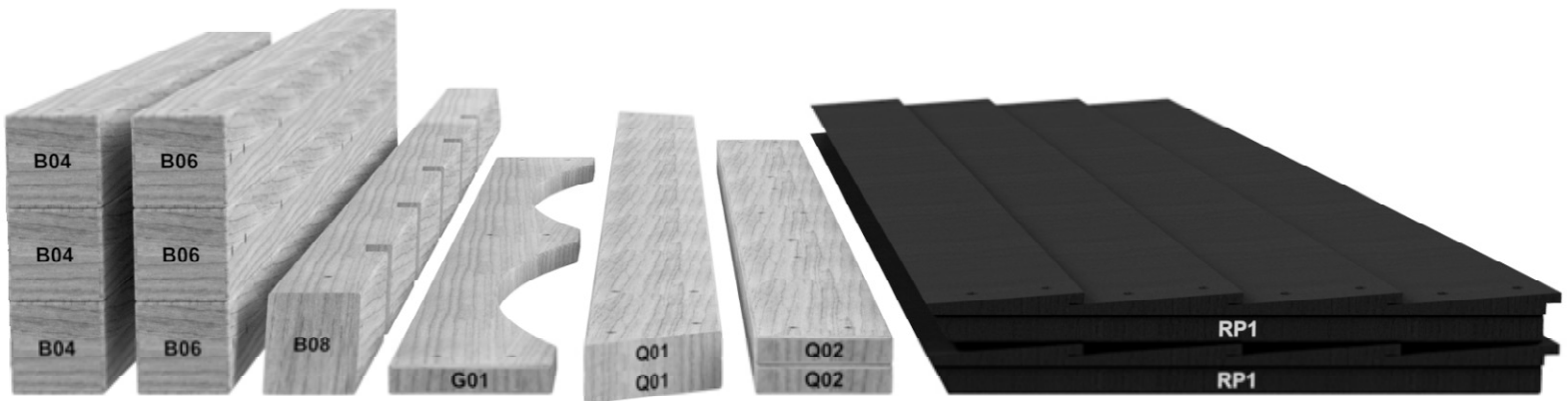
It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

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## WOOD PARTS:

- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

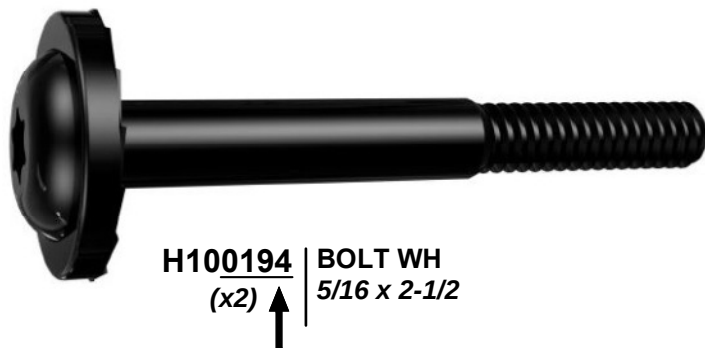
**NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.**



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## HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



## PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



**Cordless Drill or  
Electric Drill**



**Drill Attachments:  
Phillips Head**



**1/8", 3/16", 3/8" & 7/16"  
Drill Bits**



**Phillips Screw Driver**



**Open End Wrenches 1/2" & 9/16"**



**3/8" Drive Ratchet, 1/2" &  
9/16" STD Sockets 1/2" & 9/16" Deep  
Sockets**



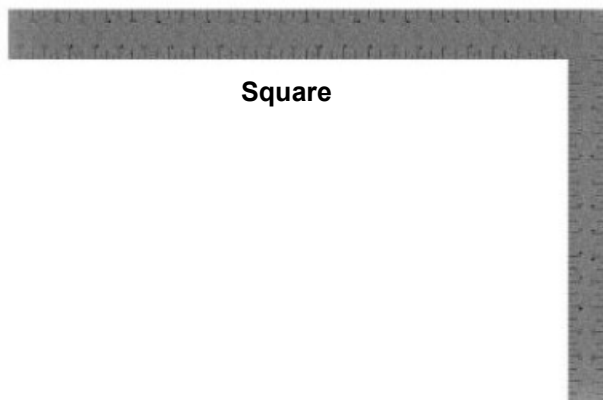
**Claw Hammer**



**Rubber Mallet - Optional**



**Tape Measure**



**Square**



**Level 24"**

# PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

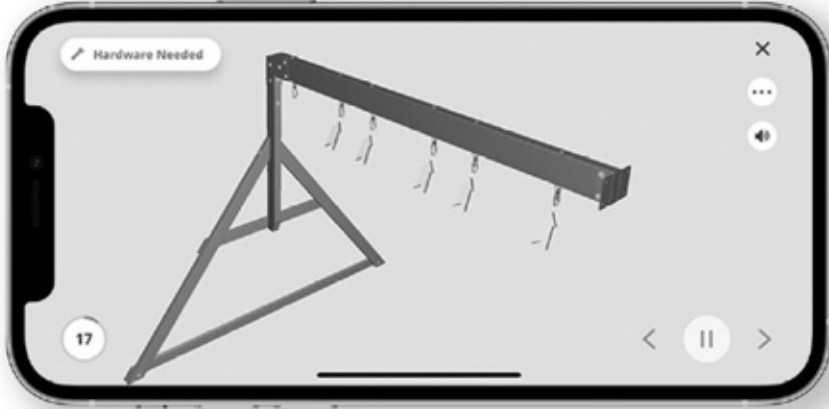
1. **Printed Assembly Manual** included with your set
2. **BILT APP** - 3D interactive instructions
3. **Combination of the Printed Manual and BILT APP** (Note: Step numbers can differ between the two methods)



## Scan for easy 3D instructions

Download the BILT app before you begin





# STEP 1 - LADDER ASSEMBLY

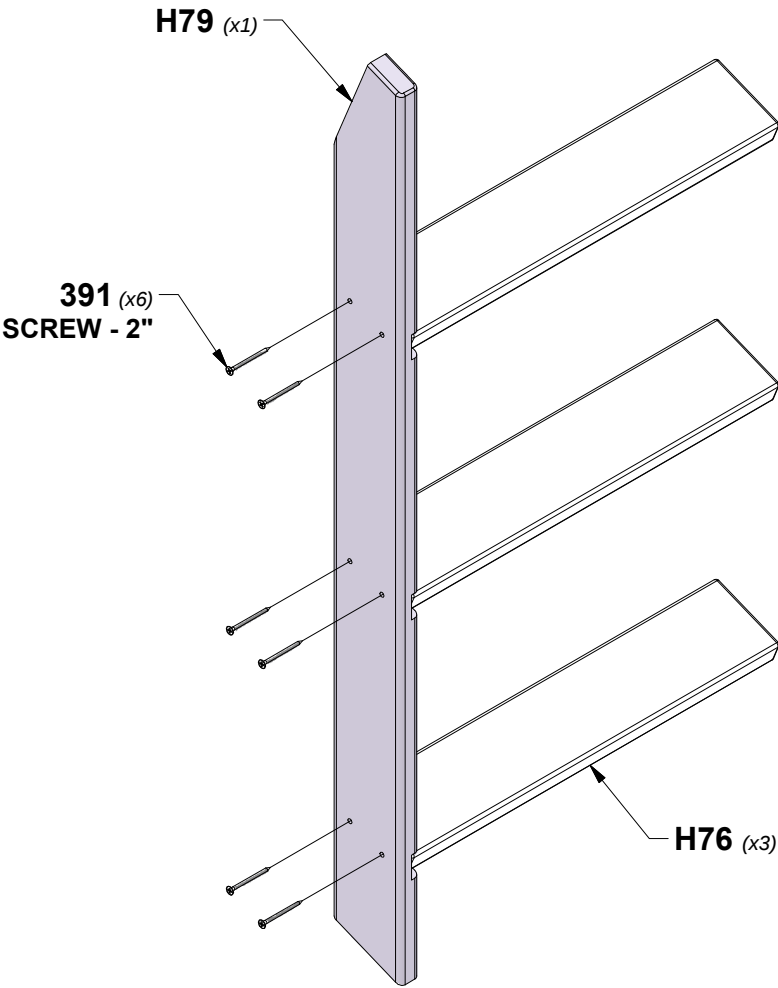
| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 6   | H100391     | SCREW PFH 8x2 BLK |



**H79** | **LEFT UPRIGHT - W4L06611**  
(x1) | 1"x3 3/8"x38 3/8" (24x86x976)

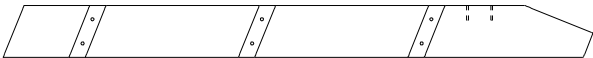


**H76** | **LADDER RUNG - W4L06609**  
(x3) | 1"x3 3/8"x18 1/8" (24x86x460)

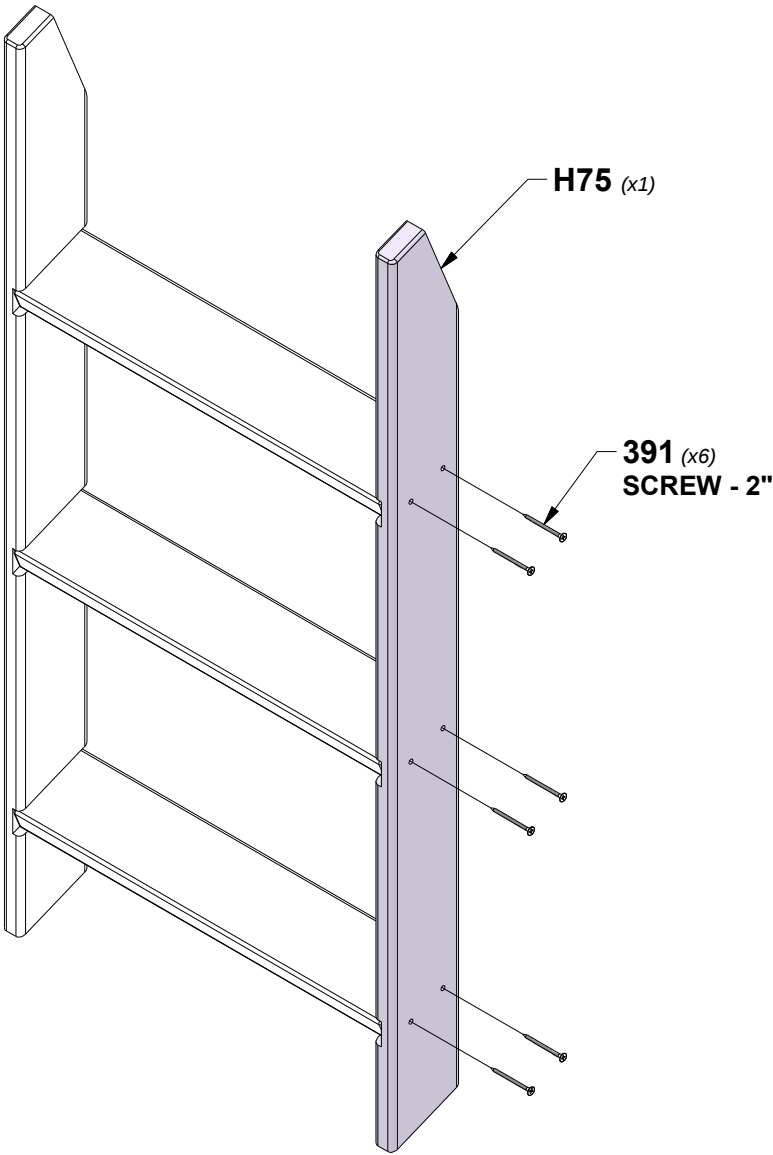


# STEP 2 - LADDER ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 6   | H100391     | SCREW PFH 8x2 BLK |



**H75** | RIGHT UPRIGHT - W4L16916  
(x1) | 1"x3 3/8"x38 3/8" (24x86x976)

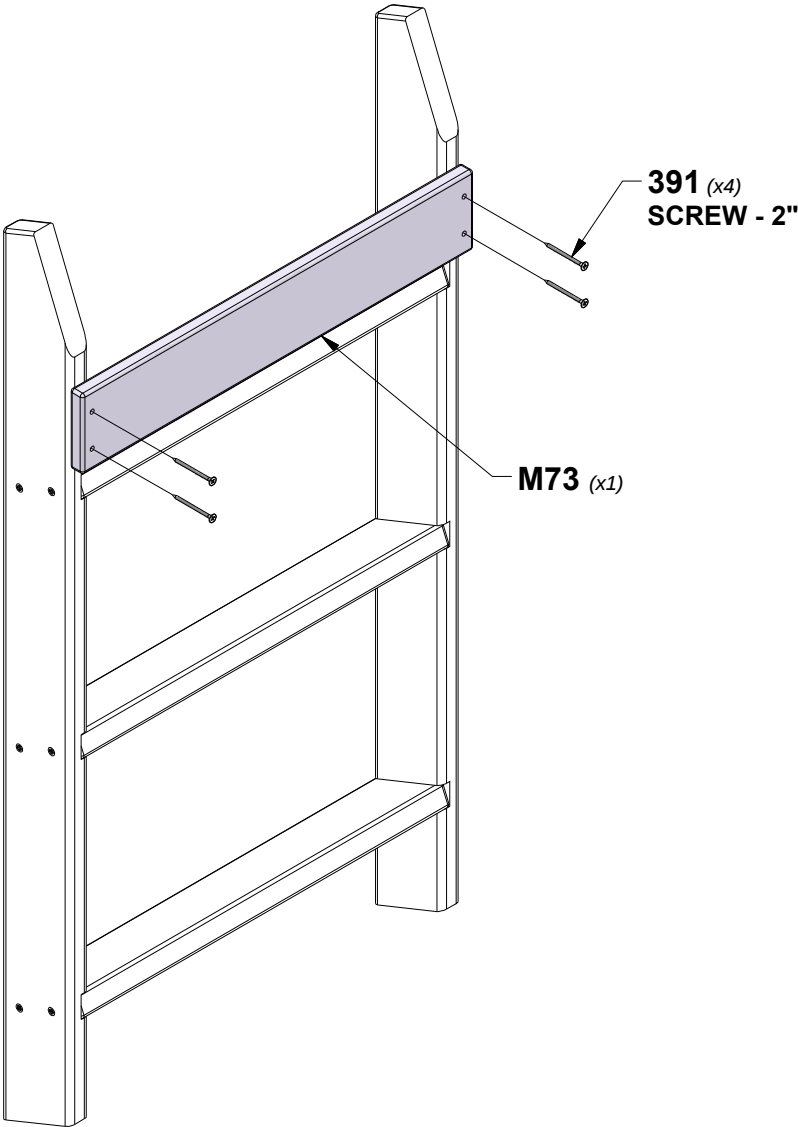


# STEP 3 - LADDER ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 4   | H100391     | SCREW PFH 8x2 BLK |



**M73** | REAR SUPPORT - W4L06608  
(x1) | 5/8"x3 3/8"x19 1/4" (16x86x488)

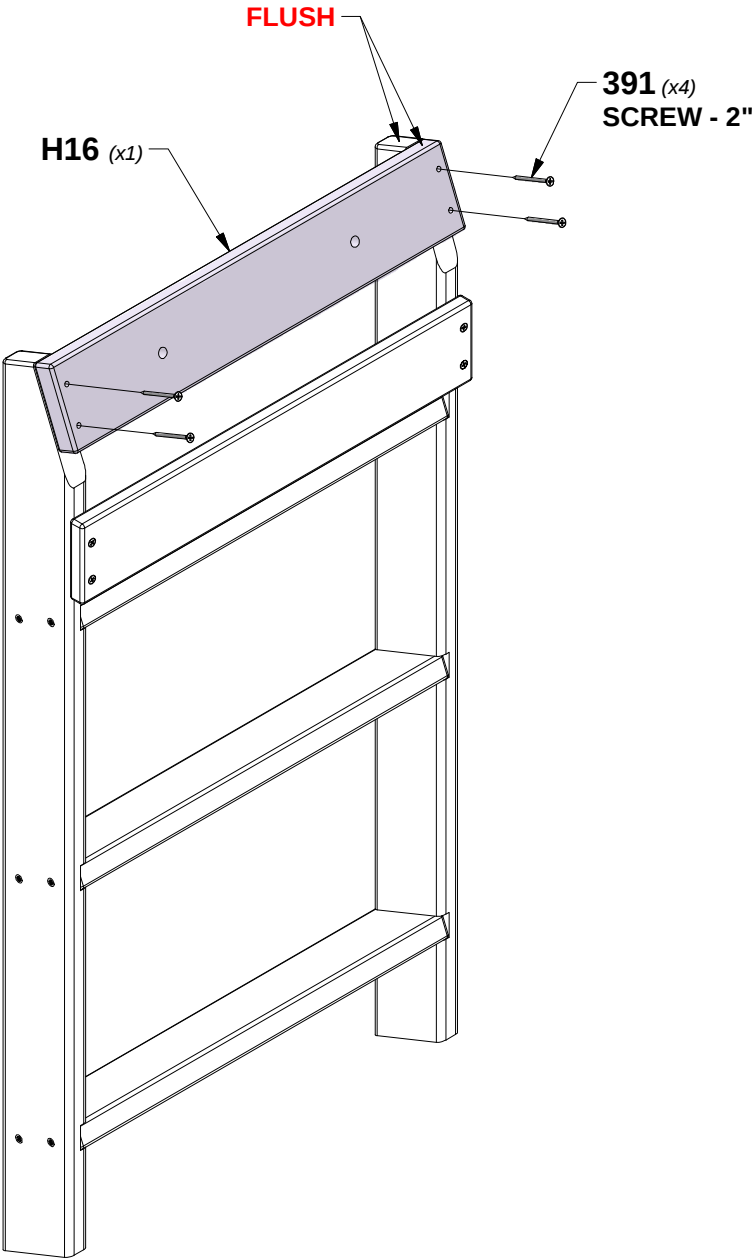


# STEP 4 - LADDER ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 4   | H100391     | SCREW PFH 8x2 BLK |



**H16** | ATTACHMENT BOARD - W4L16846  
(x1) | 1"x3 3/8"x19 1/4" (24x86x488)



# STEP 1 - LADDER ASSEMBLY

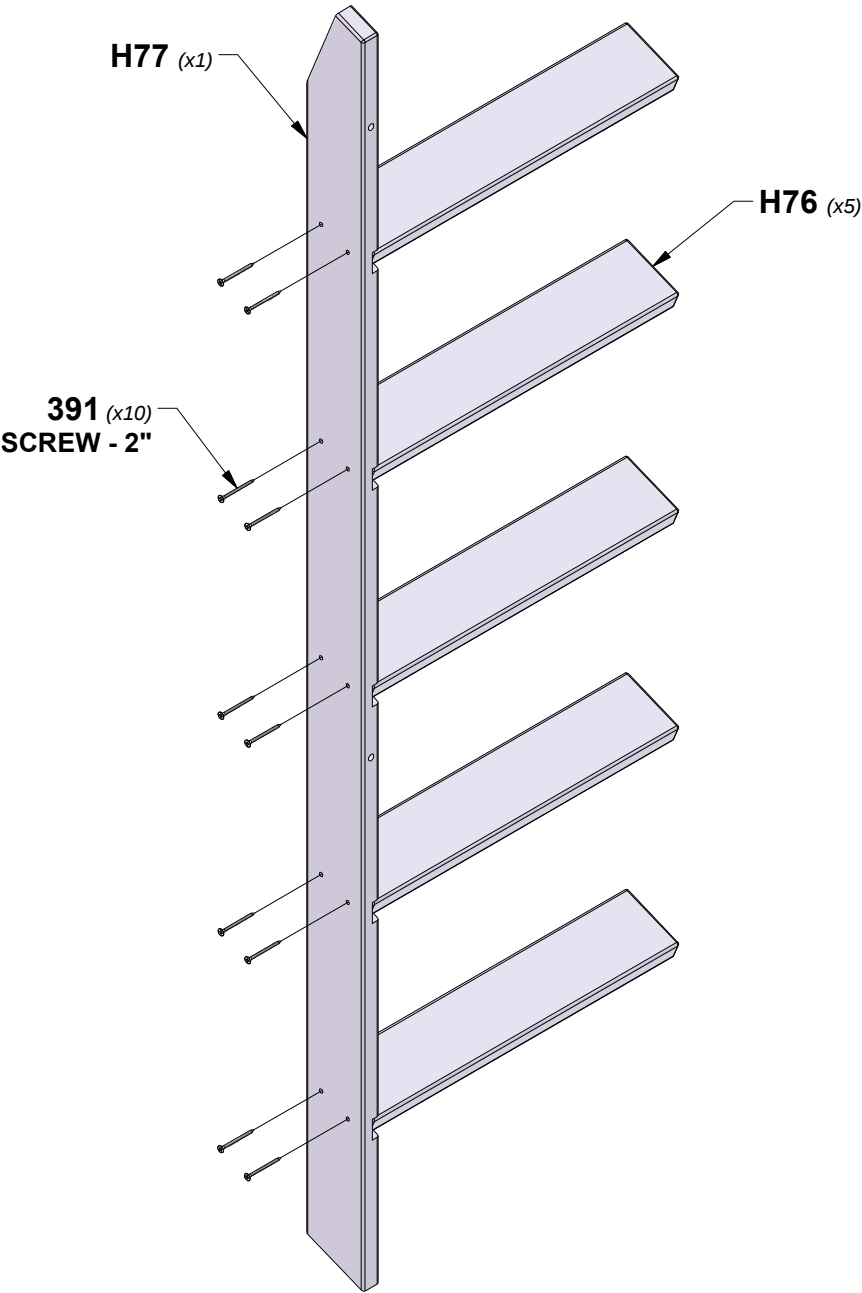
| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 10  | H100391     | SCREW PFH 8x2 BLK |



**H76** | LADDER RUNG - W4L06609  
(x5) | 1"x3 3/8"x18 1/8" (24x86x460)



**H77** | LEFT UPRIGHT - W4L16847  
(x1) | 1"x3 3/8"x64 3/8" (24x86x1634)

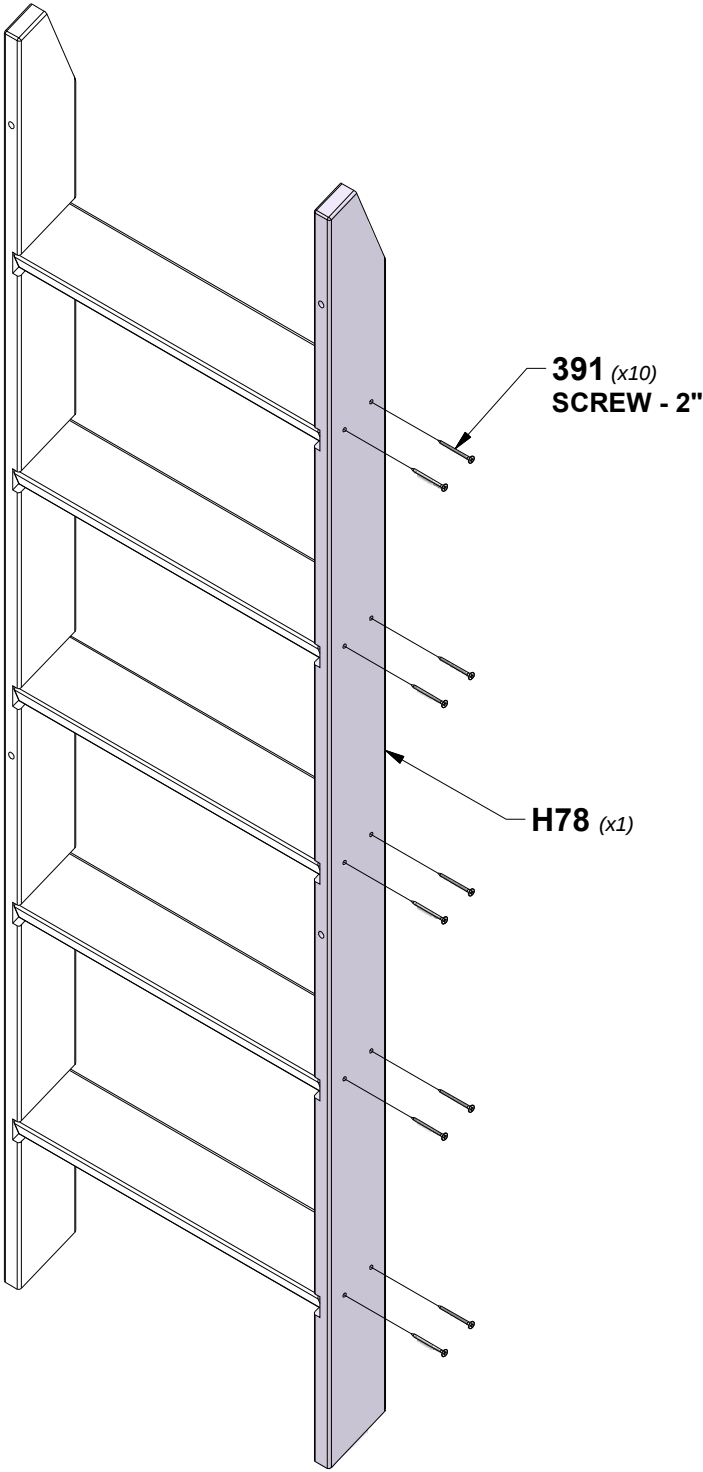


# STEP 2 - LADDER ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 10  | H100391     | SCREW PFH 8x2 BLK |



**H78** | **LEFT UPRIGHT - W4L16848**  
(x1) | 1"x3 3/8"x64 3/8" (24x86x1634)



# STEP 3 - LADDER ASSEMBLY

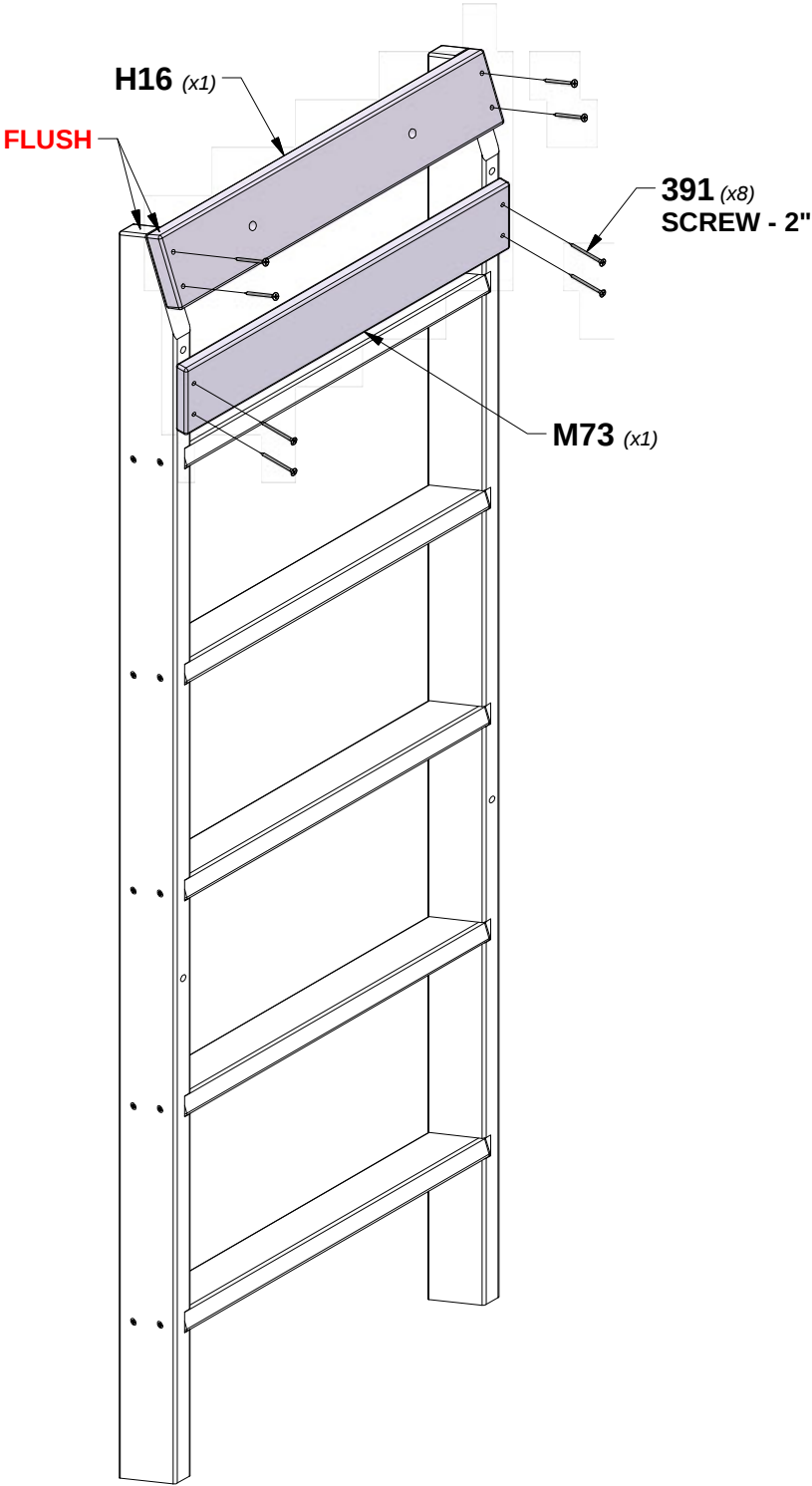
| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 8   | H100391     | SCREW PFH 8x2 BLK |



**M73** | REAR SUPPORT - W4L06608  
(x1) | 5/8"x3 3/8"x19 1/4" (16x86x488)

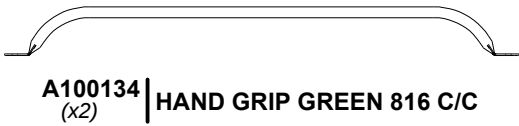


**H16** | ATTACHMENT BOARD - W4L16846  
(x1) | 1"x3 3/8"x19 1/4" (24x86x488)

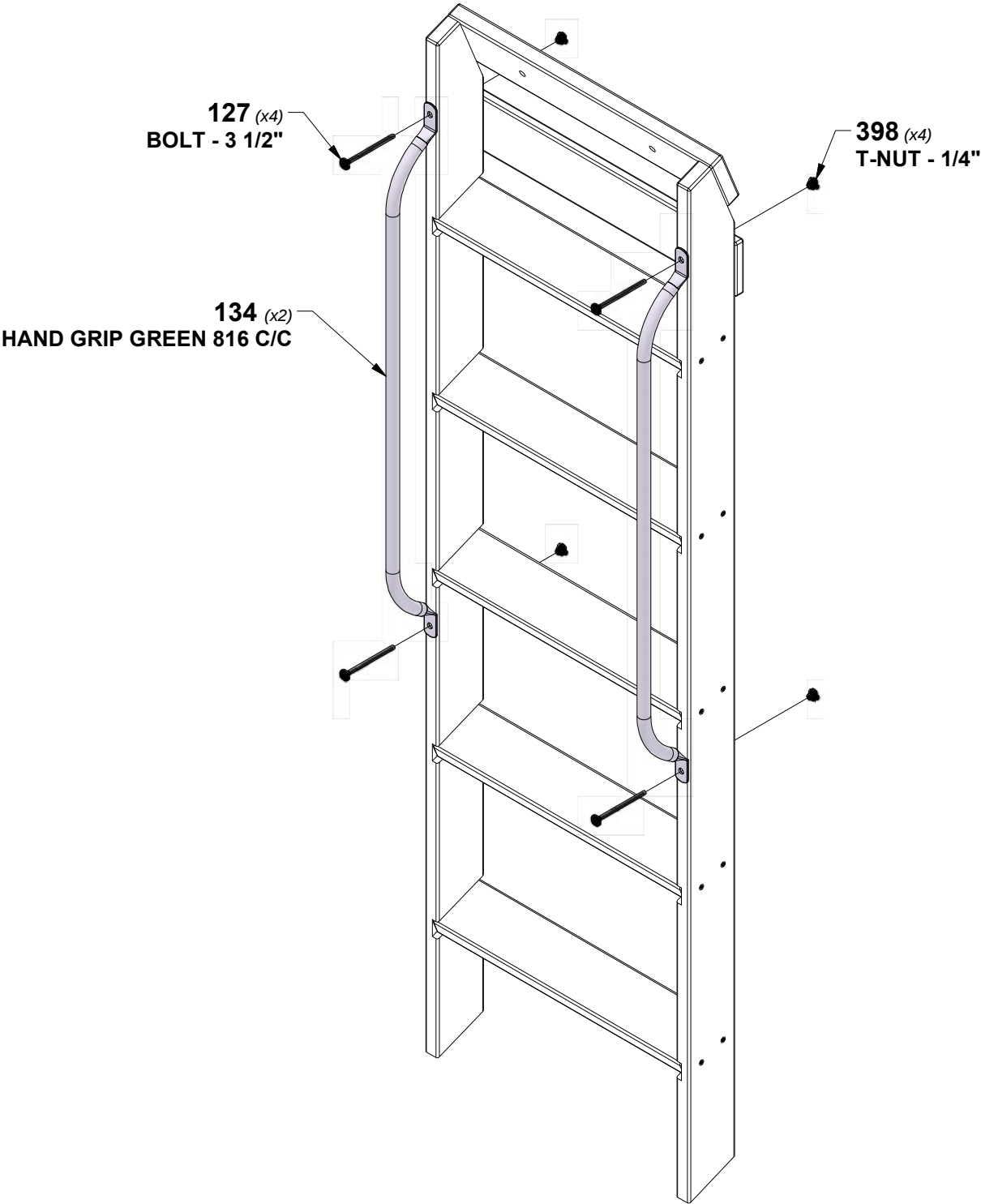


# STEP 4 - LADDER ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 4   | H101127     | BOLT WH 1/4x3 1/2 |
| 4   | H100398     | T-NUT 1/4         |



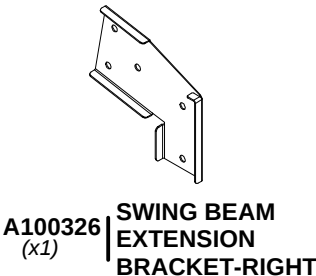
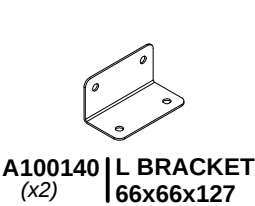
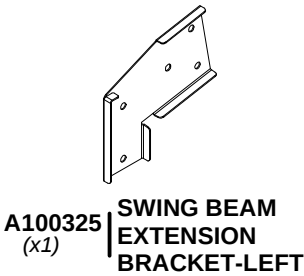
**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**



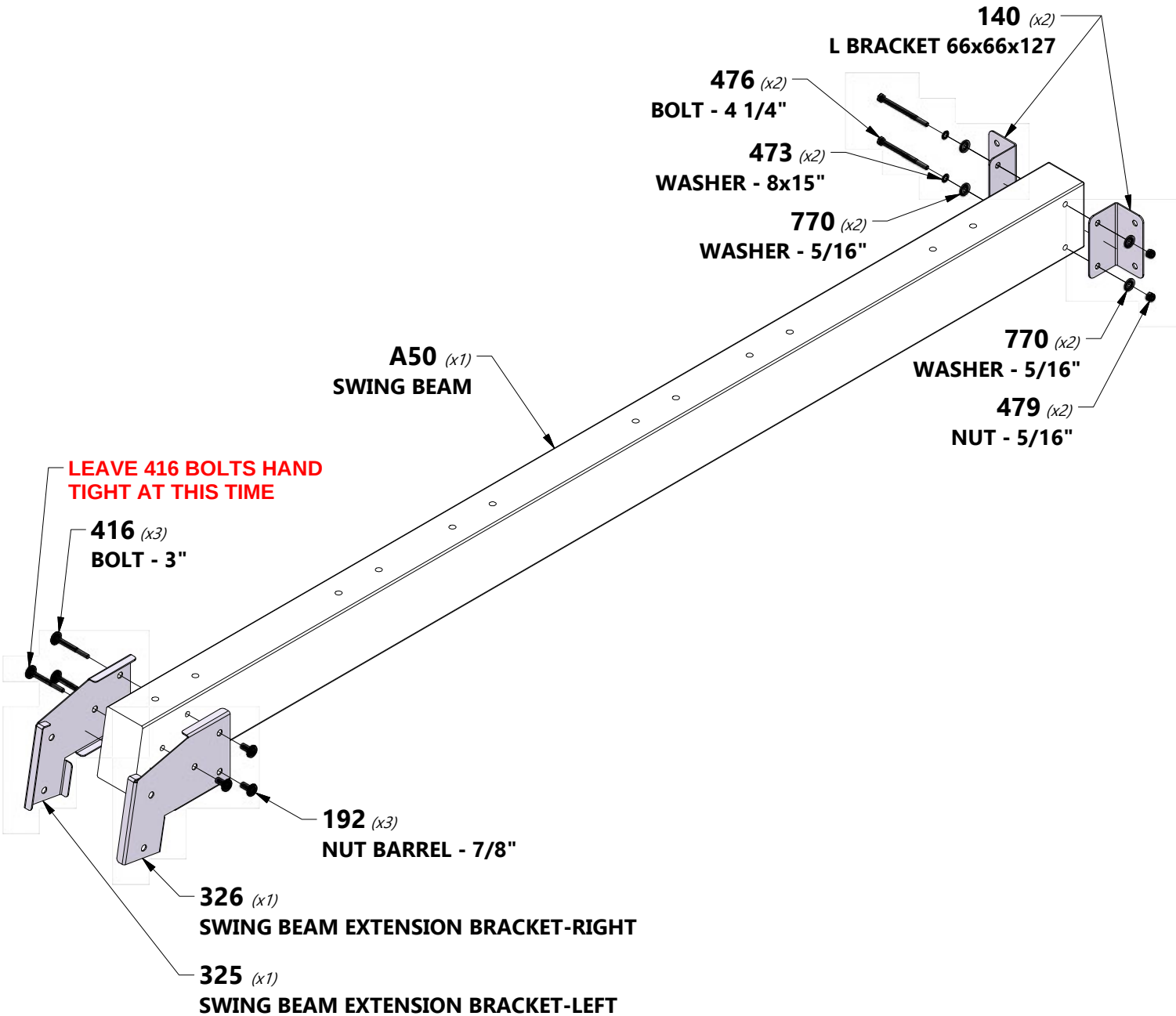
# STEP 1 - SWING BEAM ASSEMBLY



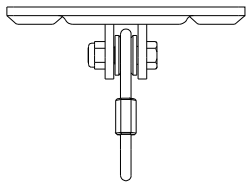
**A50 | SWING BEAM - W4L16822**  
(x1) | 3 3/8"x5 1/4"x89 1/2" (86x134x2274)



| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 3   | H100192     | NUT BARREL WH 5/16x7/8 BLK |
| 3   | H100416     | BOLT WH 5/16x3 BLK         |
| 2   | H100473     | WASHER LOCK INT 8x15 BLK   |
| 2   | H100476     | BOLT HEX 5/16x4 1/4 BLK    |
| 2   | H100479     | NUT LOCK 5/16 BLK          |
| 4   | H100770     | WASHER FLAT 5/16 BLK       |



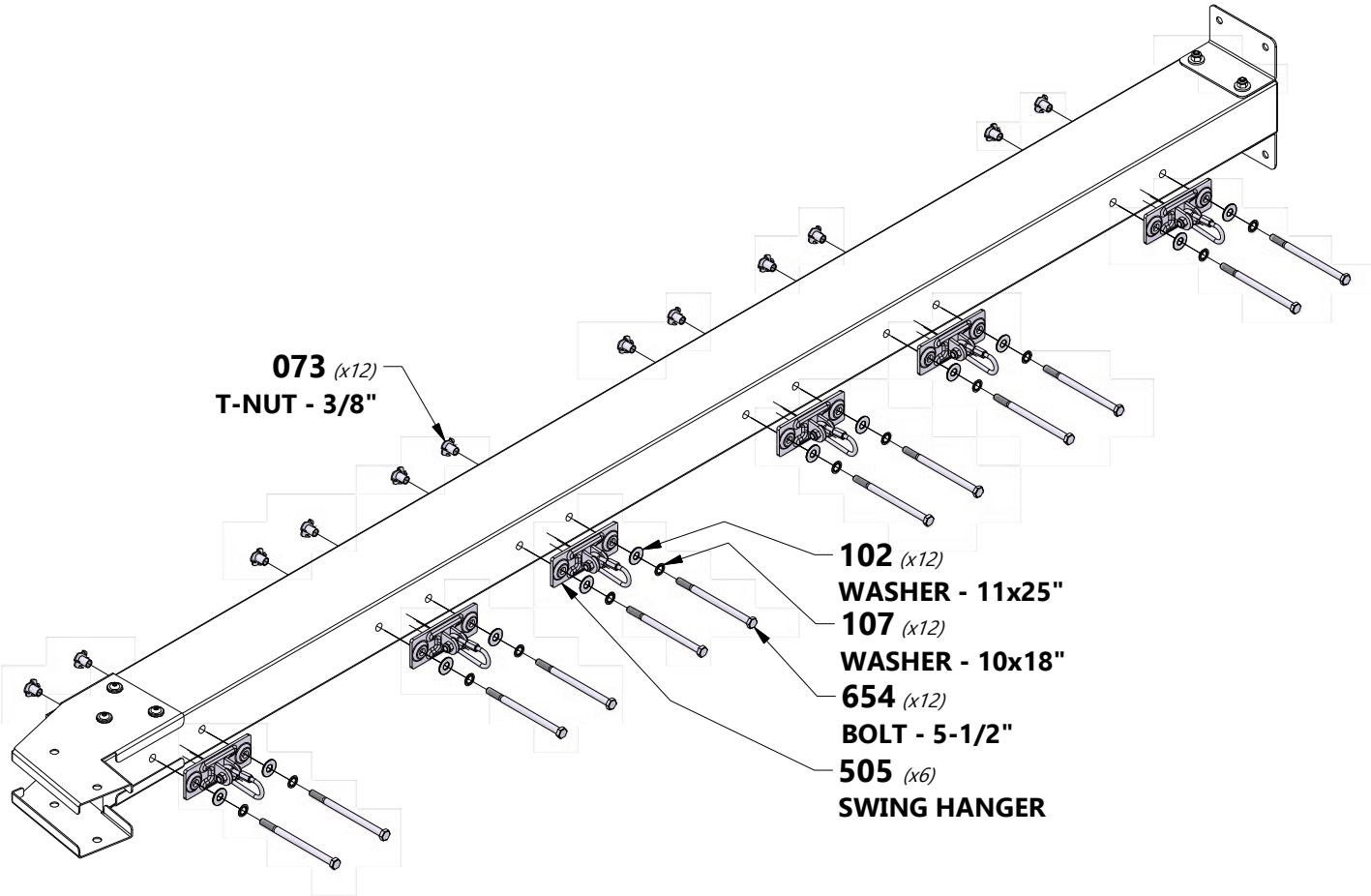
# STEP 2 - SWING BEAM ASSEMBLY



A4M00505  
(x6) | SWING HANGER

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 12  | H100073     | T-NUT 3/8             |
| 12  | H100102     | WASHER FLAT 11x25     |
| 12  | H100107     | WASHER LOCK INT 10x18 |
| 12  | H100654     | BOLT HEX 3/8x5-1/2    |

TIP:  
INSTALL T-NUTS IN WOOD FIRST

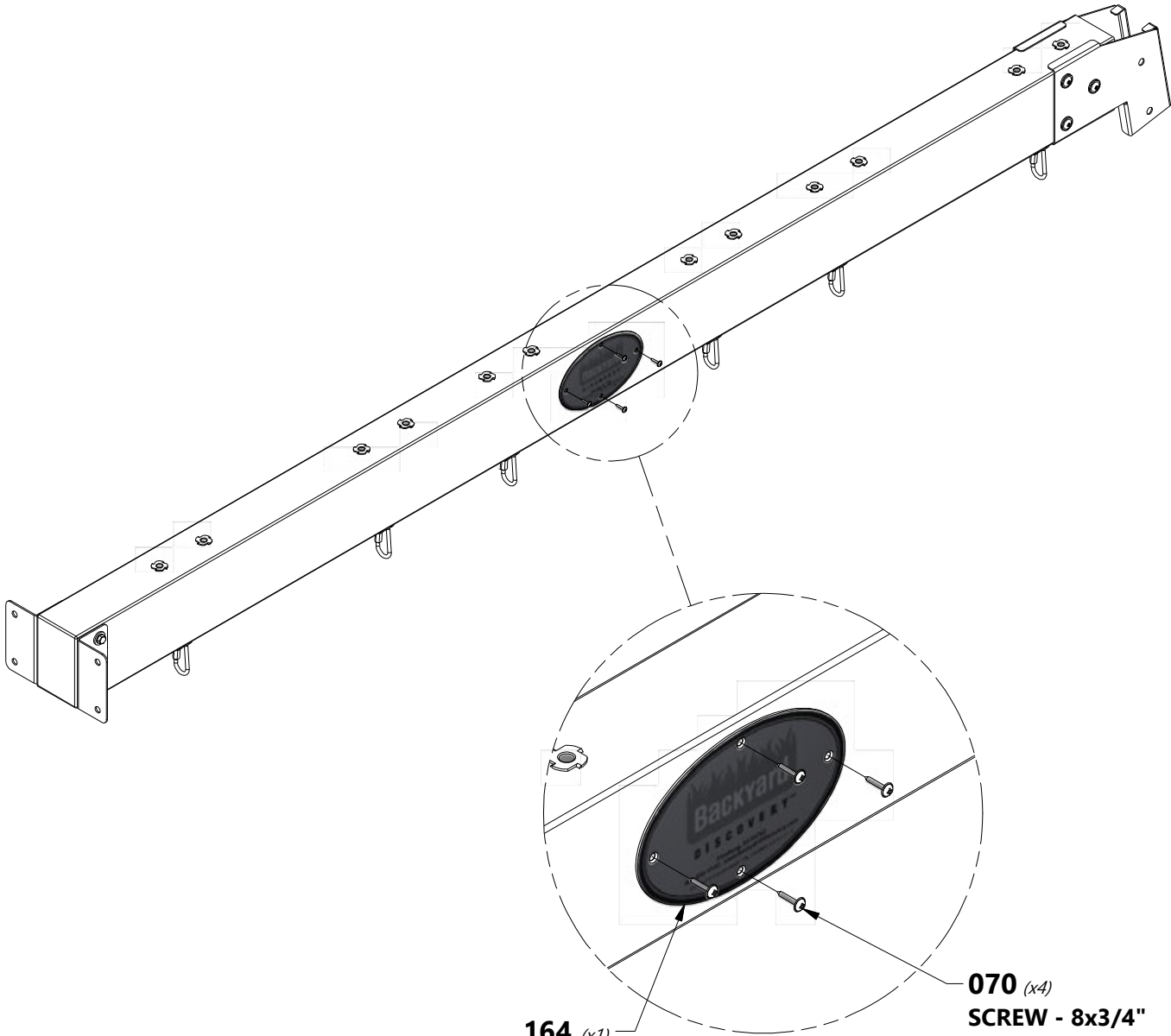


# STEP 3 - SWING BEAM ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION     |
|-----|-------------|-----------------|
| 4   | H100070     | SCREW PWH 8x3/4 |



A100164  
(x1) | BYD ID TAG

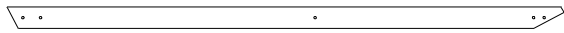


164 (x1)  
BYD ID TAG (LARGE) AGES 3-10

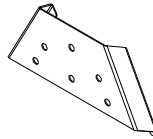
070 (x4)  
SCREW - 8x3/4"

# STEP 4 - SWING BEAM ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 6   | H100379     | T-NUT 5/16 BLK         |
| 4   | H100407     | BOLT WH 5/16x1 1/2 BLK |
| 2   | H100503     | BOLT WH 5/16x3-1/2 BLK |



**E80** | ANGLE BRACE - W4L16824  
(x2) | 1 3/8"x3 3/8"x87 1/8" (36x86x2212)

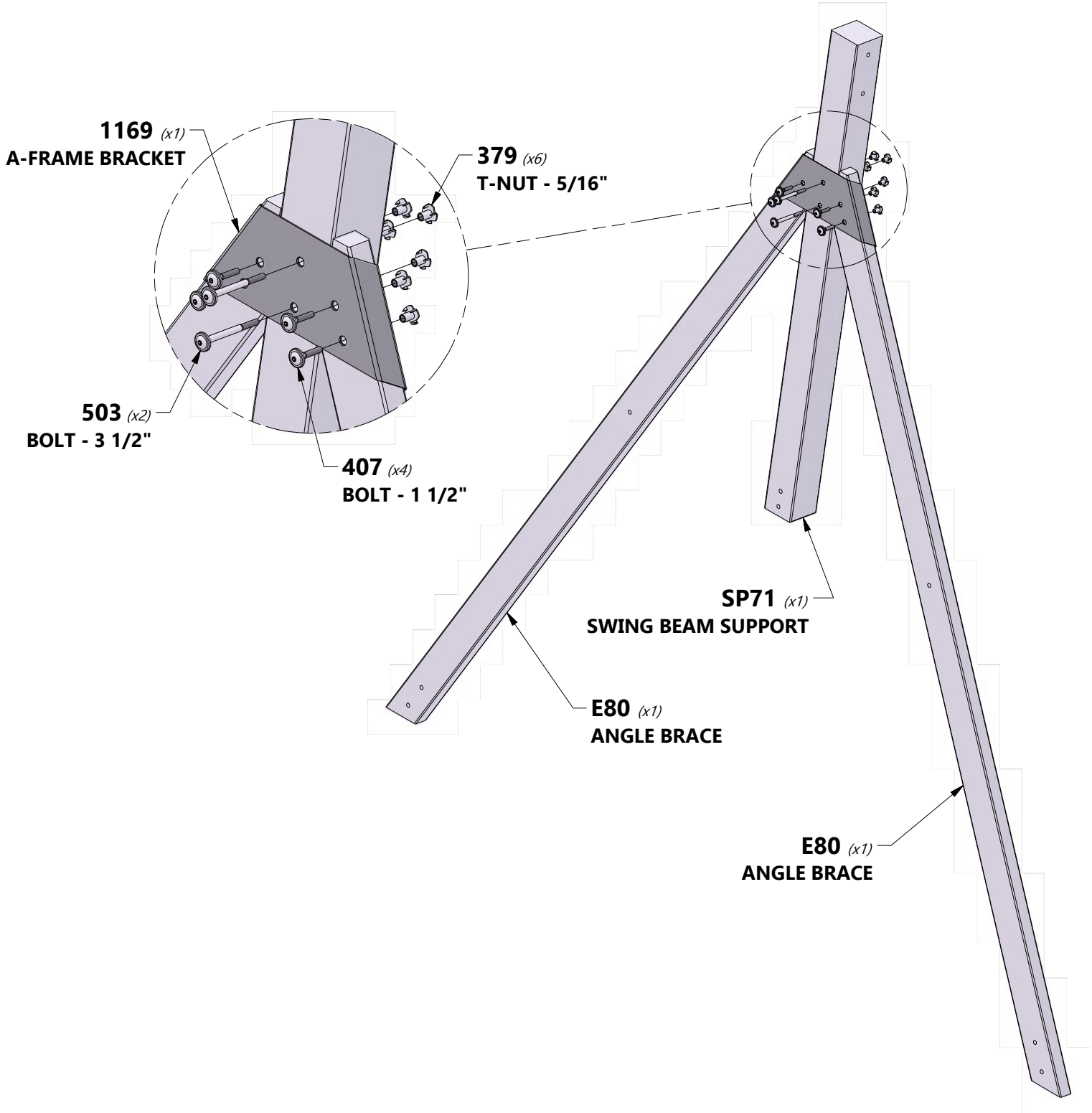


**SP71** | SWING BEAM SUPPORT - W4L16823  
(x1) | 3 3/8"x3 3/8"x49 1/2" (86x86x1256)

**A4M01169** | A-FRAME BRACKET  
(x1)



**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**



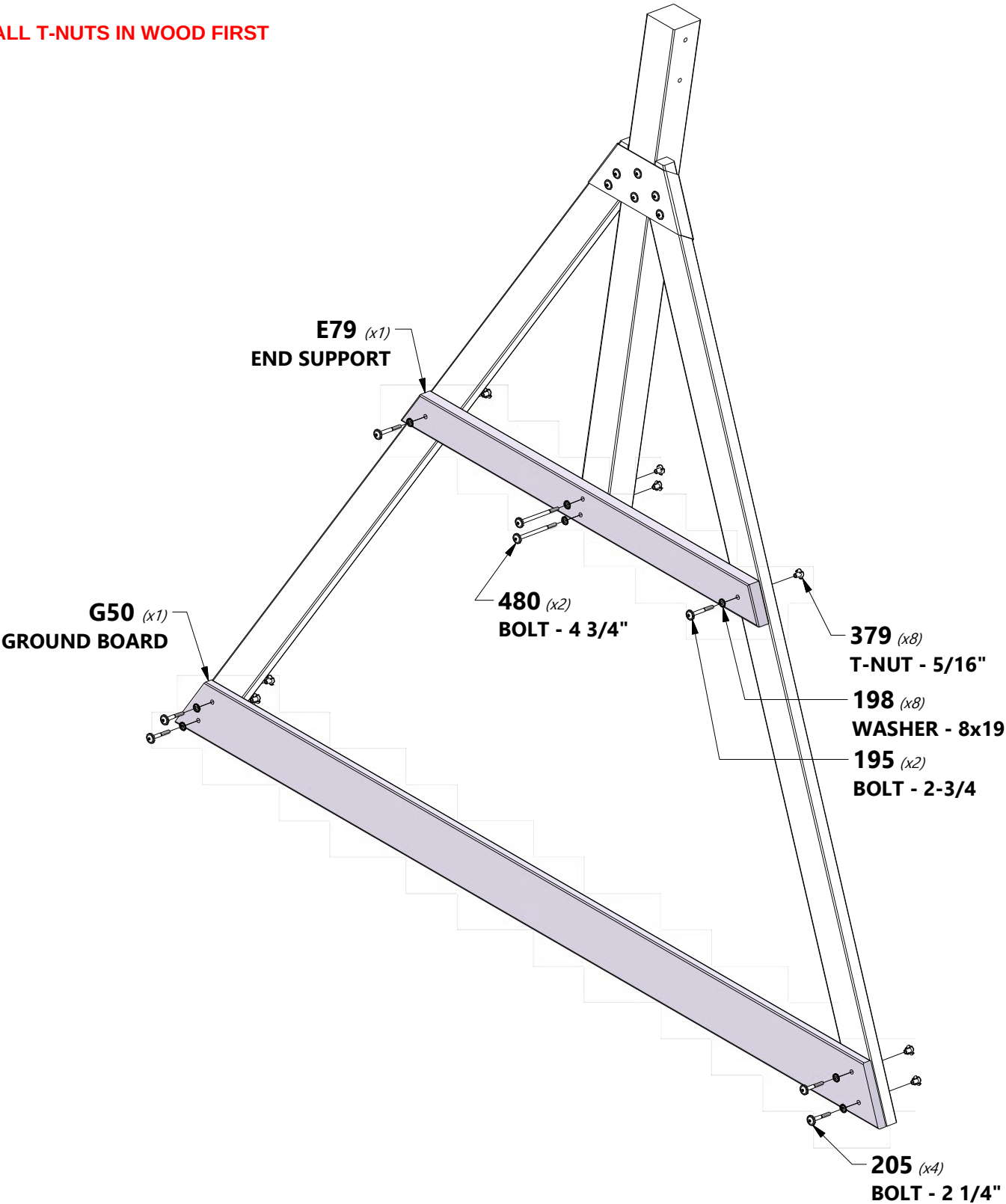
# STEP 5 - SWING BEAM ASSEMBLY

**E79** | END SUPPORT - W4L16825  
(x1) | 1 1/2"x3 1/2"x44" (36x86x1120)

**G50** | GROUND BOARD - W4L16826  
(x1) | 1"x5 1/4"x86 11/16" (24x134x2202)

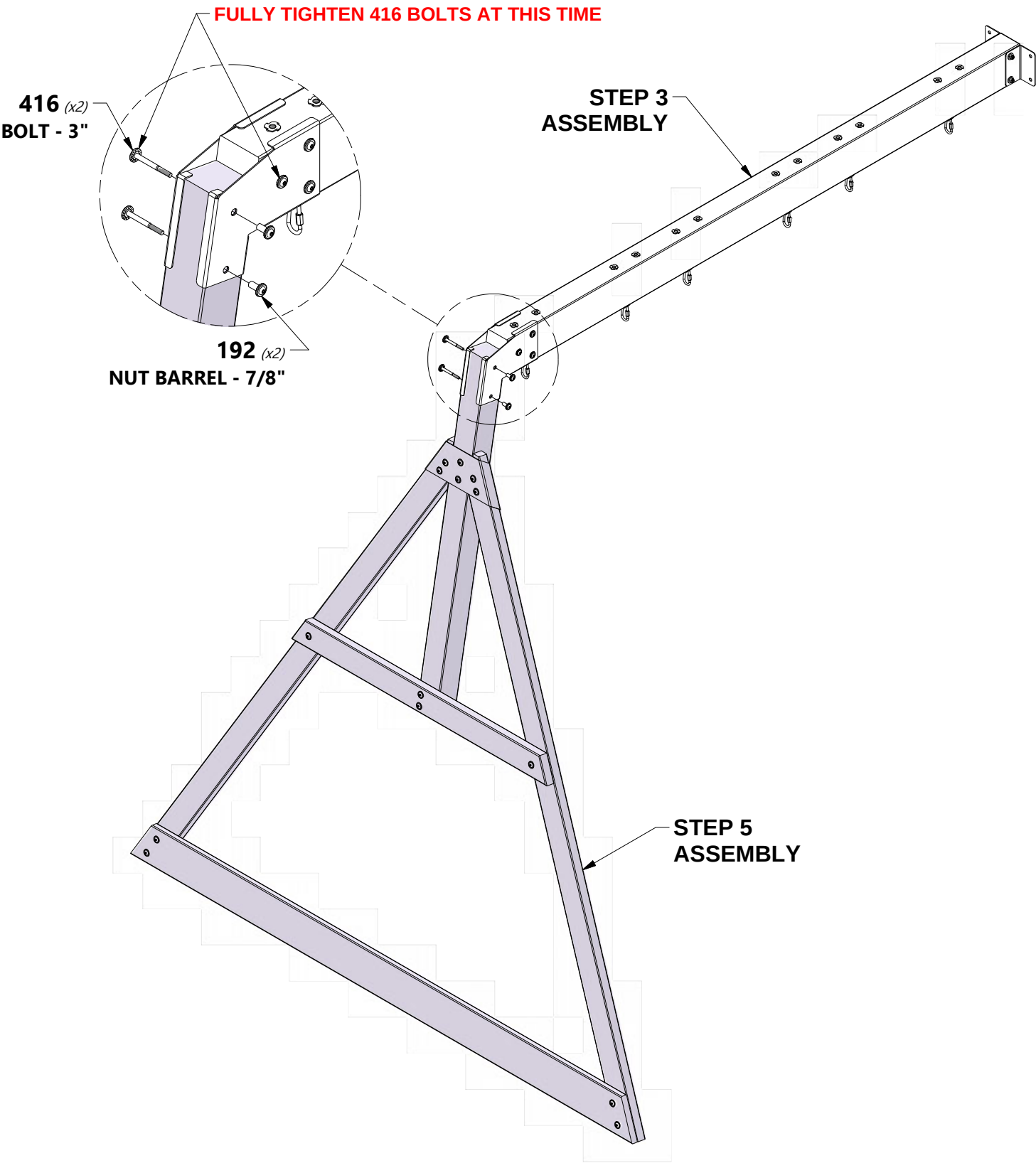
| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100195     | BOLT WH 5/16x2-3/4 BLK   |
| 8   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 4   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 8   | H100379     | T-NUT 5/16 BLK           |
| 2   | H100480     | BOLT WH 5/16x4 3/4 BLK   |

**TIP:**  
INSTALL T-NUTS IN WOOD FIRST



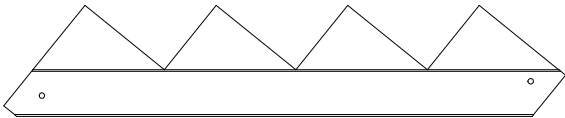
# STEP 6 - SWING BEAM ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 2   | H100192     | NUT BARREL WH 5/16x7/8 BLK |
| 2   | H100416     | BOLT WH 5/16x3 BLK         |

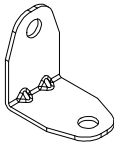


# STEP 1 - STAIR ASSEMBLY

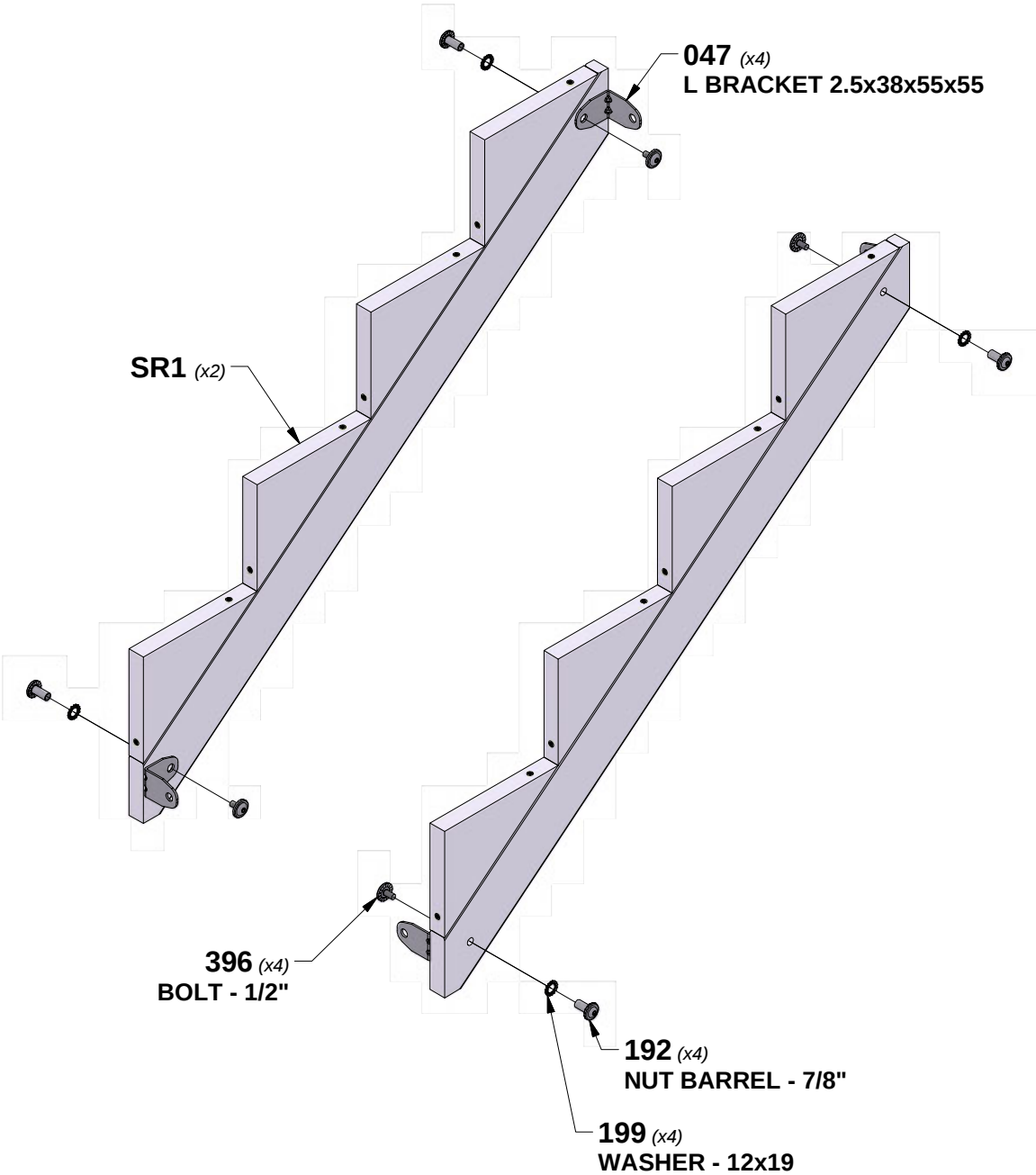
| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 4   | H100192     | NUT BARREL WH 5/16x7/8 BLK |
| 4   | H100199     | WASHER LOCK EXT 12x19 BLK  |
| 4   | H100396     | BOLT WH 5/16x1/2 BLK       |



**SR1** | STAIR STRINGER ASSEMBLY - W2A03486  
(x2) | 1"x8 1/8"x41" (24x205x1041)



**A4M01047** | L BRACKET  
(x4) | 2.5x38x55x55



# STEP 2 - STAIR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 10  | H100087     | SCREW PFH 8x1-1/4" |



**K19** | STAIR BOARD - W4L06619  
(x1) | 5/8"x5 1/4"x20 5/8" (16x134x525)

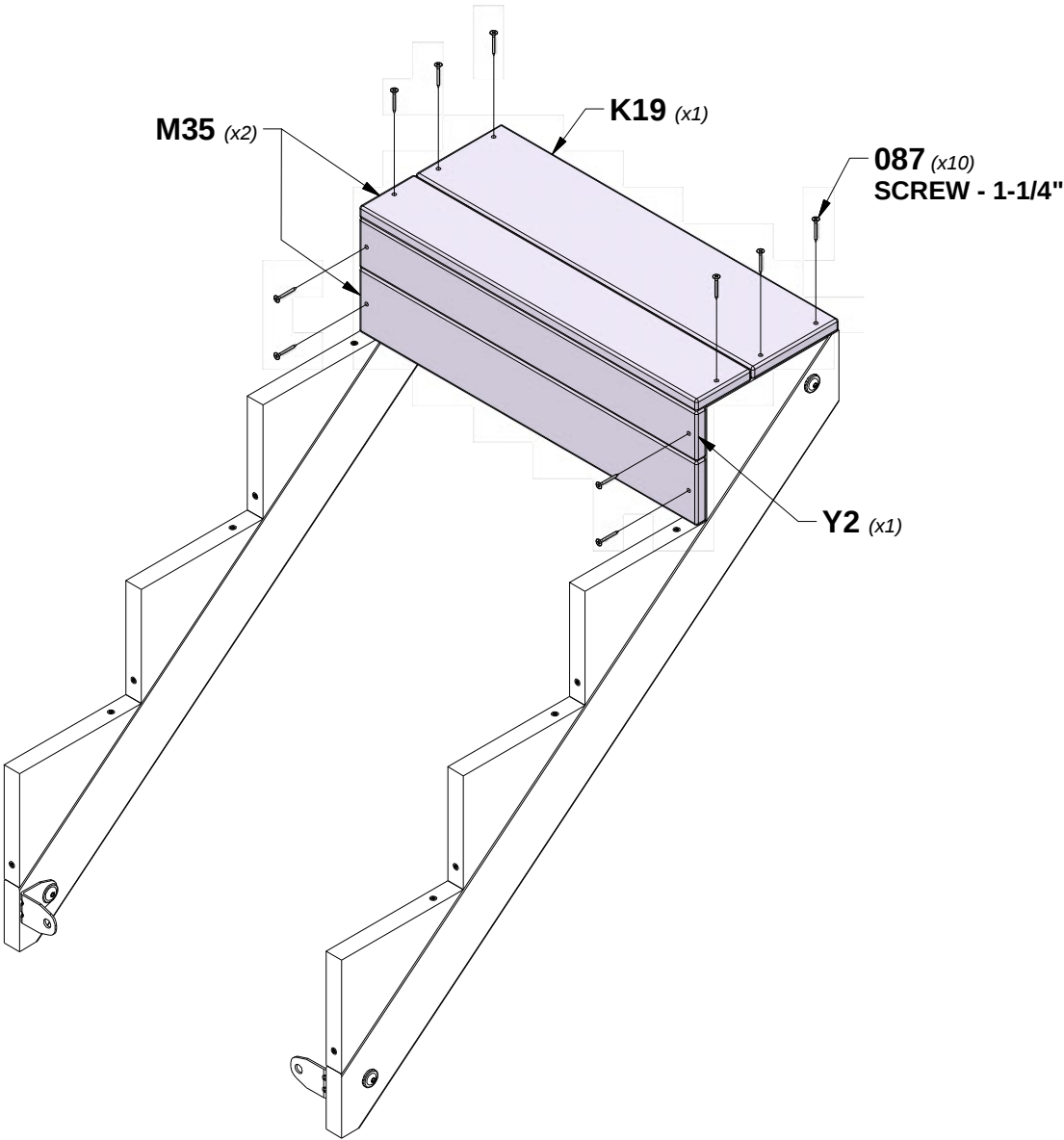


**M35** | STAIR BOARD - W4L06618  
(x2) | 5/8"x3 3/8"x20 5/8" (16x86x525)



**Y2** | STAIR BOARD - W4L06620  
(x1) | 5/8"x2 5/8"x20 5/8" (16x67x525)

**TIP:**  
ALIGN BOARDS, THEN PRE-DRILL  
USING AN 1/8" [3mm] DRILL BIT.



# STEP 3 - STAIR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 10  | H100087     | SCREW PFH 8x1-1/4" |



**M35** | STAIR BOARD - W4L06618  
(x2) | 5/8"x3 3/8"x20 5/8" (16x86x525)

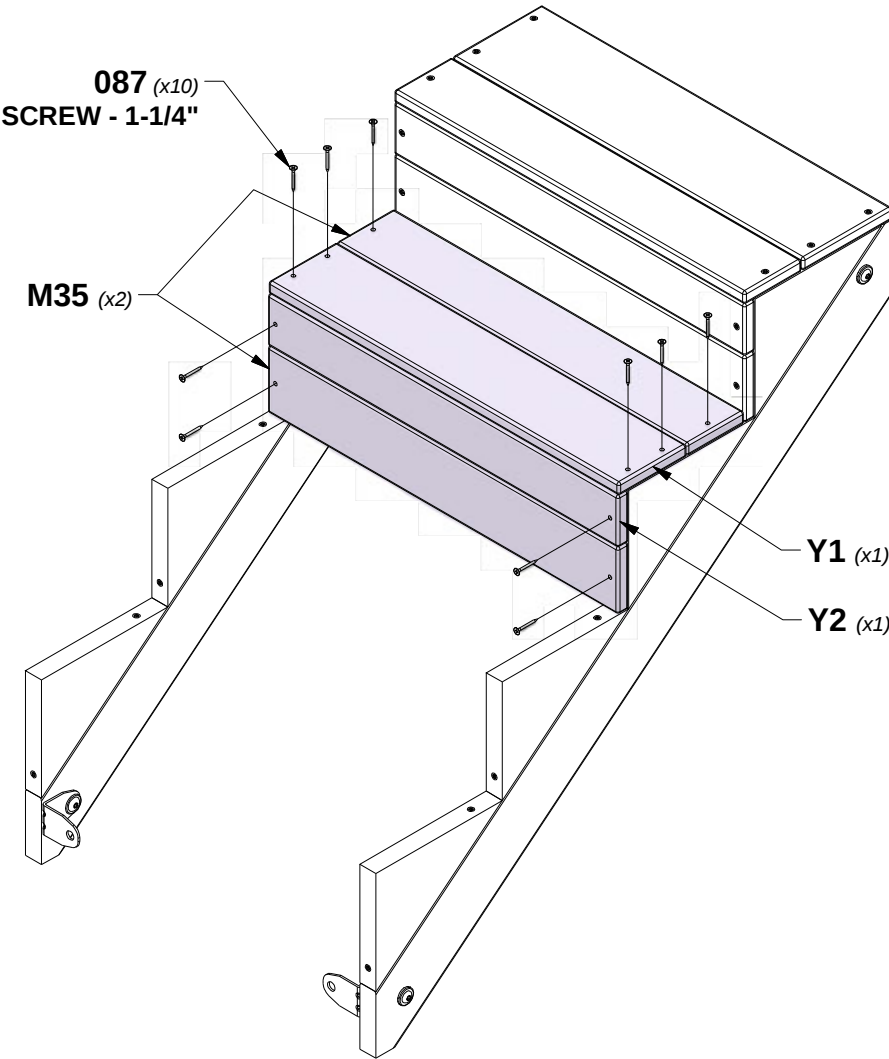


**Y1** | STAIR BOARD - W4L06621  
(x1) | 5/8"x4"x20 5/8" (16x102x525)



**Y2** | STAIR BOARD - W4L06620  
(x1) | 5/8"x2 5/8"x20 5/8" (16x67x525)

**TIP:**  
ALIGN BOARDS, THEN PRE-DRILL  
USING AN 1/8" [3mm] DRILL BIT.



# STEP 4 - STAIR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 10  | H100087     | SCREW PFH 8x1-1/4" |



**M35** | STAIR BOARD - W4L06618  
(x2) | 5/8"x3 3/8"x20 5/8" (16x86x525)

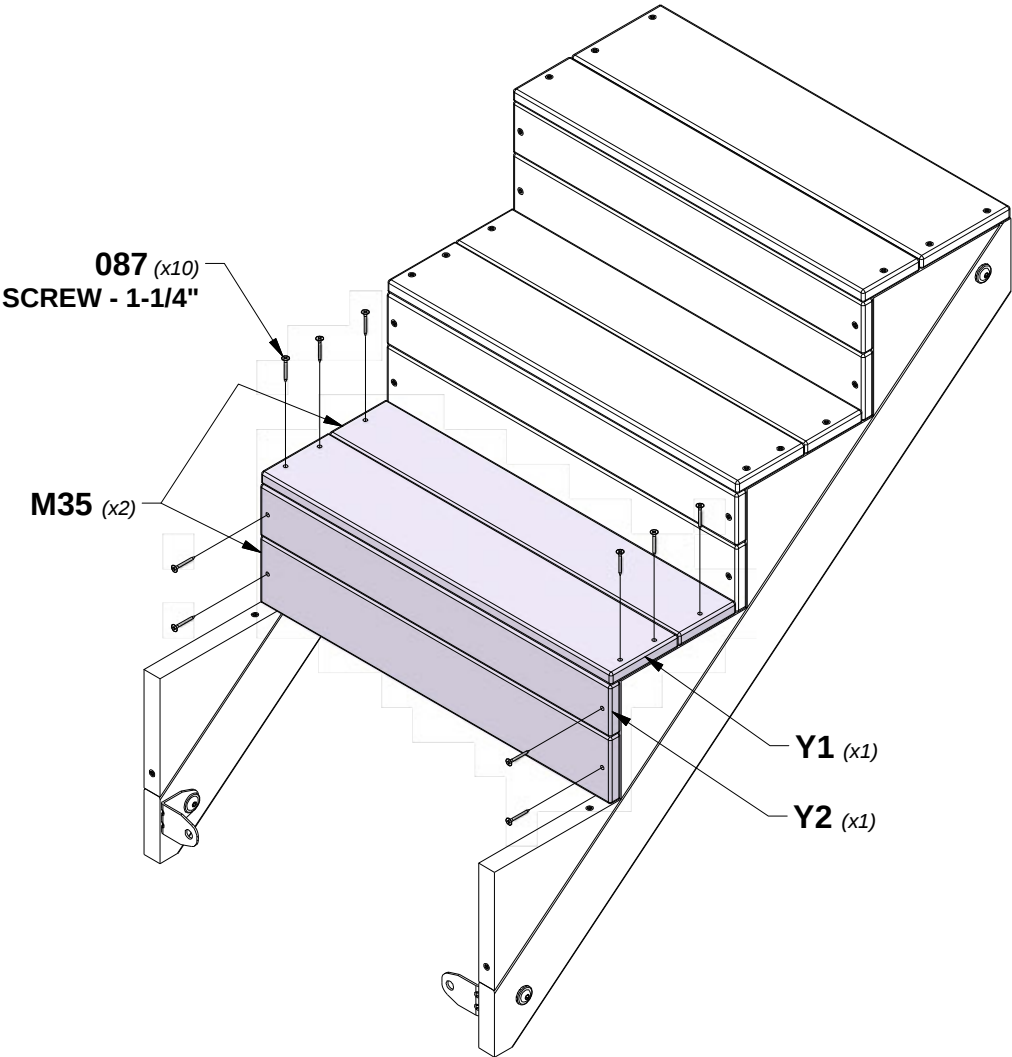


**Y1** | STAIR BOARD - W4L06621  
(x1) | 5/8"x4"x20 5/8" (16x102x525)



**Y2** | STAIR BOARD - W4L06620  
(x1) | 5/8"x2 5/8"x20 5/8" (16x67x525)

**TIP:**  
ALIGN BOARDS, THEN PRE-DRILL  
USING AN 1/8" [3mm] DRILL BIT.



# STEP 5 - STAIR ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 10  | H100087     | SCREW PFH 8x1-1/4" |



**K19** | STAIR BOARD - W4L06619  
(x1) | 5/8"x5 1/4"x20 5/8" (16x134x525)

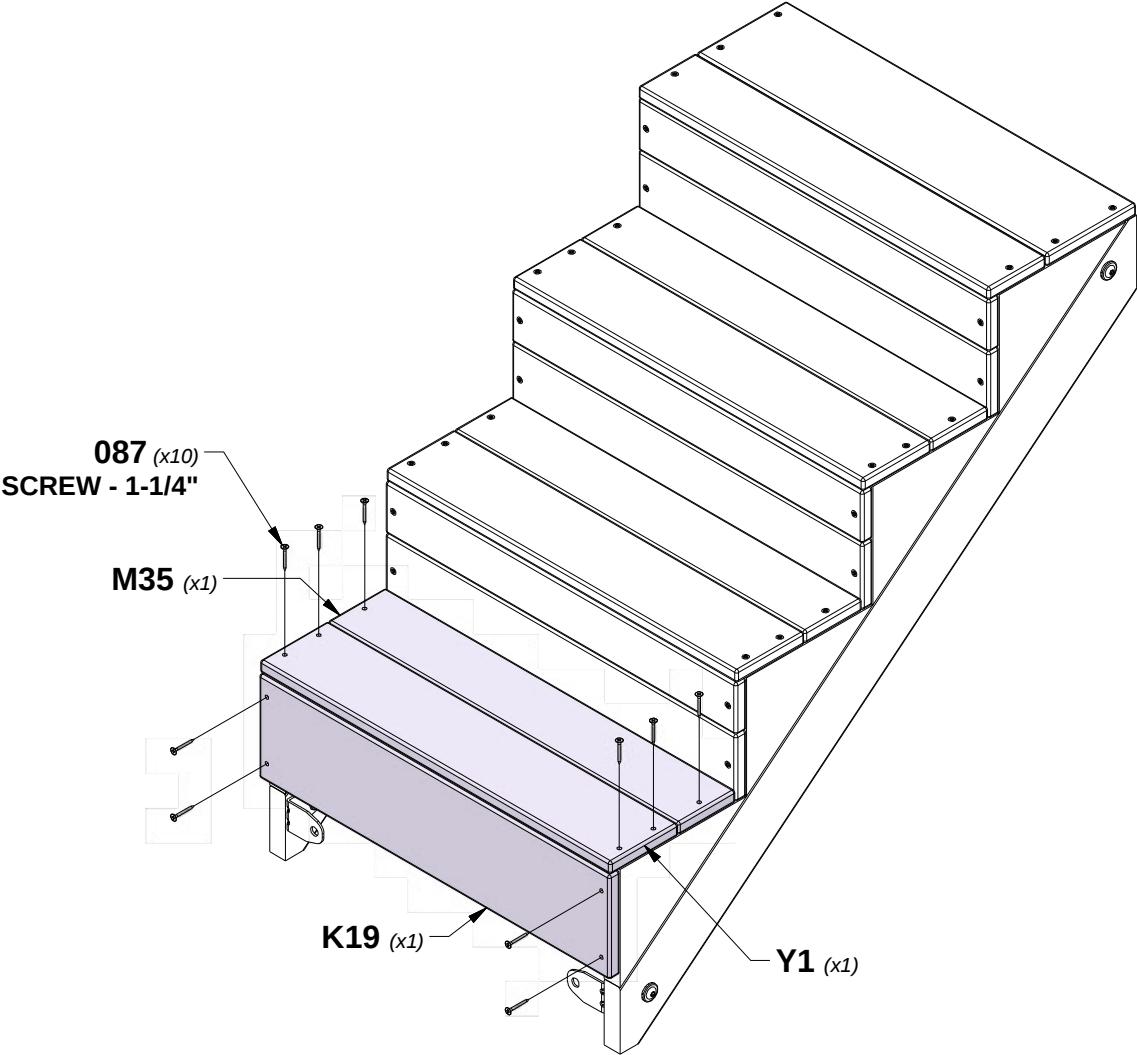


**M35** | STAIR BOARD - W4L06618  
(x1) | 5/8"x3 3/8"x20 5/8" (16x86x525)



**Y1** | STAIR BOARD - W4L06621  
(x1) | 5/8"x4"x20 5/8" (16x102x525)

**TIP:**  
ALIGN BOARDS, THEN PRE-DRILL  
USING AN 1/8" [3mm] DRILL BIT.



# STEP 1 - DECK ASSEMBLY



**E2** | RIGHT FRONT UPRIGHT - W4L16906  
(x1) | 1 3/8"x3 3/8"x60 5/8" (36x86x1540)

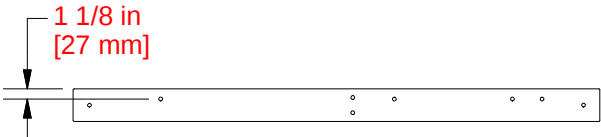


**E3** | RIGHT REAR UPRIGHT - W4L16907  
(x1) | 1 3/8"x3 3/8"x67 1/2" (36x86x1715)



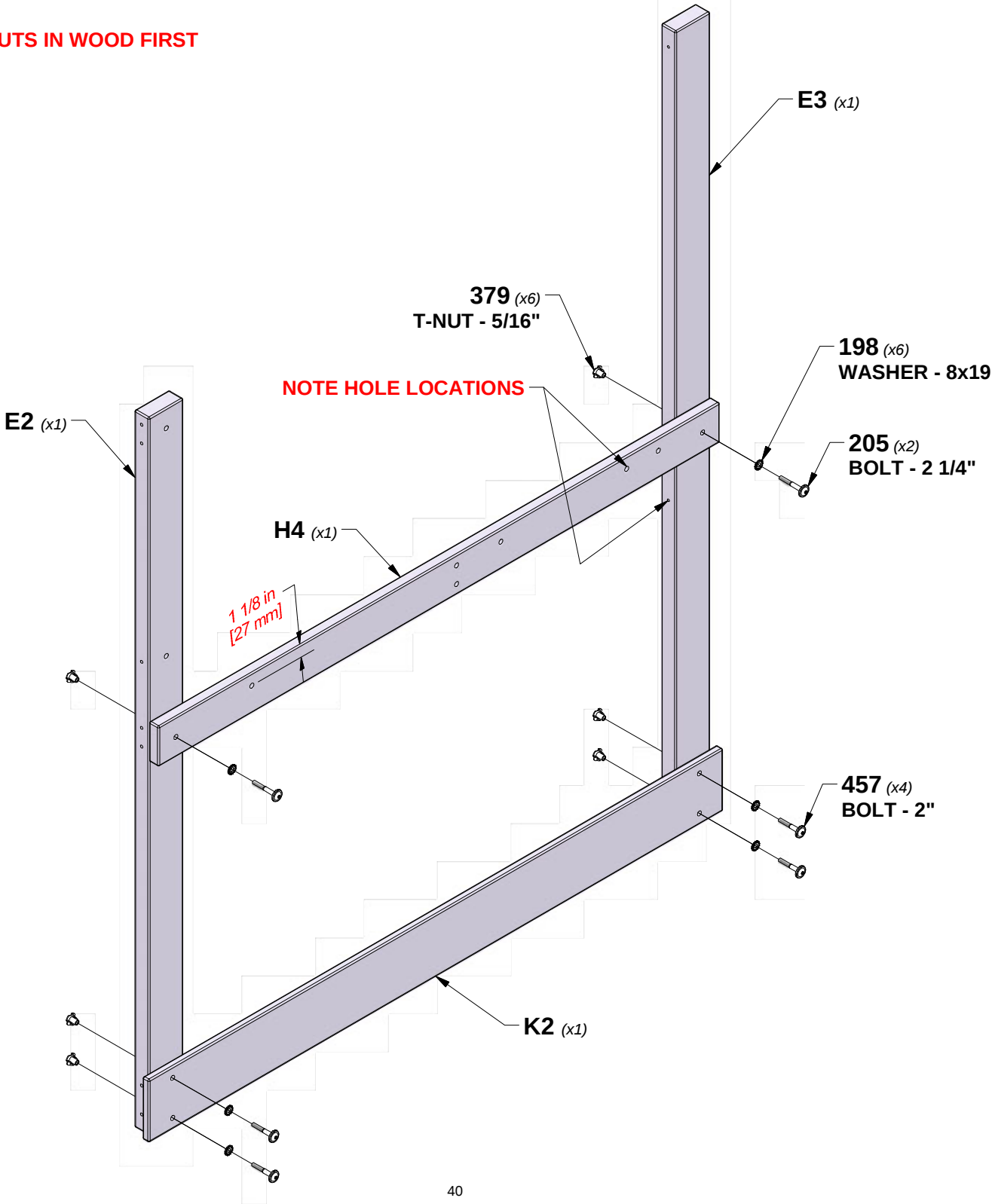
**K2** | GROUND BOARD - W4L06390  
(x1) | 5/8"x5 1/4"x56 1/8" (16x134x1426)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 6   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 6   | H100379     | T-NUT 5/16 BLK           |
| 4   | H100457     | BOLT WH 5/16x2 BLK       |

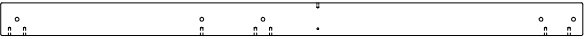


**H4** | FLOOR RAIL - W4L06396  
(x1) | 1"x3 3/8"x54 7/8" (24x86x1394)

**TIP:**  
INSTALL T-NUTS IN WOOD FIRST



# STEP 2 - DECK ASSEMBLY



**E1** | LEFT FRONT UPRIGHT - W4L16905  
(x1) | 1 3/8"x3 3/8"x60 5/8" (36x86x1540)



**H2** | FLOOR RAIL - W4L06392  
(x1) | 1"x3 3/8"x54 7/8" (24x86x1394) **1 1/8 in [27 mm]**



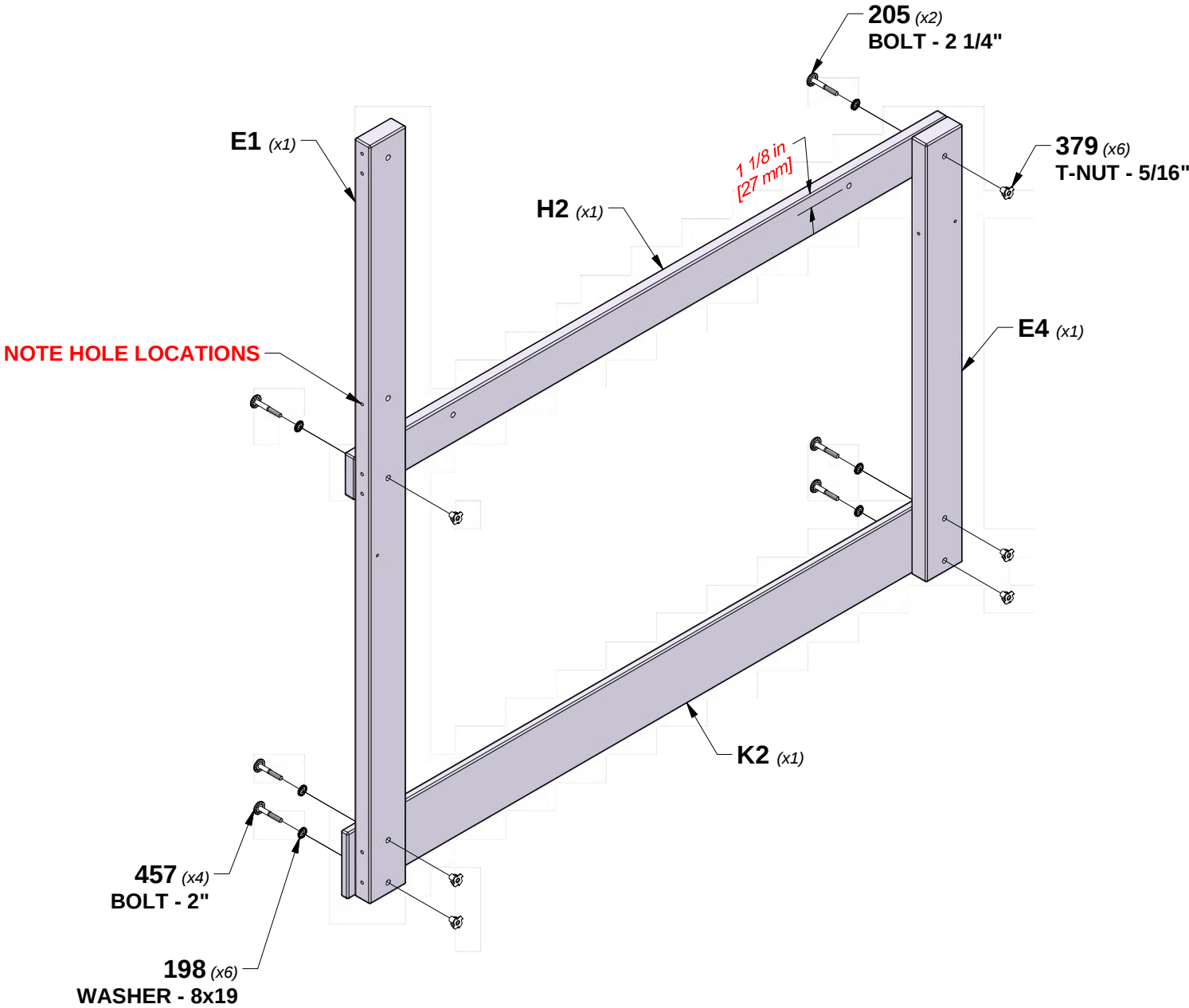
**K2** | GROUND BOARD - W4L06390  
(x1) | 5/8"x5 1/4"x56 1/8" (16x134x1426)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 6   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 6   | H100379     | T-NUT 5/16 BLK           |
| 4   | H100457     | BOLT WH 5/16x2 BLK       |



**E4** | LEFT REAR UPRIGHT - W4L16908  
(x1) | 1 3/8"x3 3/8"x35" (36x86x889)

**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**



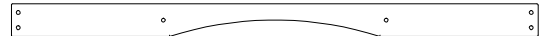
# STEP 3 - DECK ASSEMBLY



**H1 | FLOOR RAIL - W4L06391**  
(x1) | 1"x3 3/8"x56 3/4" (24x86x1442)



**H3 | FLOOR RAIL - W4L06395**  
(x1) | 1"x3 3/8"x56 3/4" (24x86x1442)

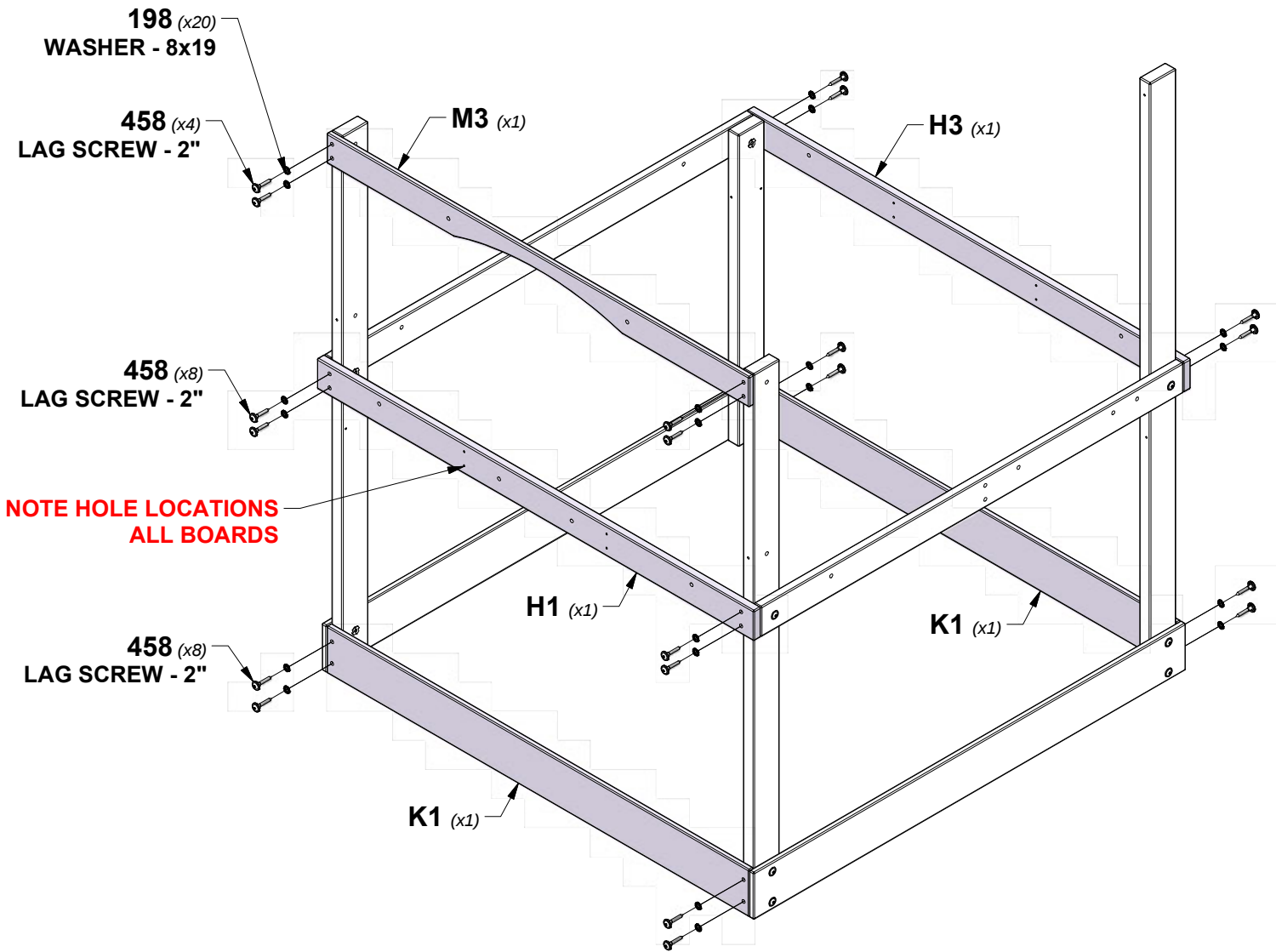


**M3 | WALL RAIL - W4L06394**  
(x1) | 5/8"x3 3/8"x54 7/8" (16x86x1394)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 20  | H100198     | WASHER LOCK EXT 8x19 BLK |
| 20  | H100458     | LAG SCREW WH 5/16x2 BLK  |



**K1 | GROUND BOARD - W4L06389**  
(x2) | 5/8"x5 1/4"x54 7/8" (16x134x1394)



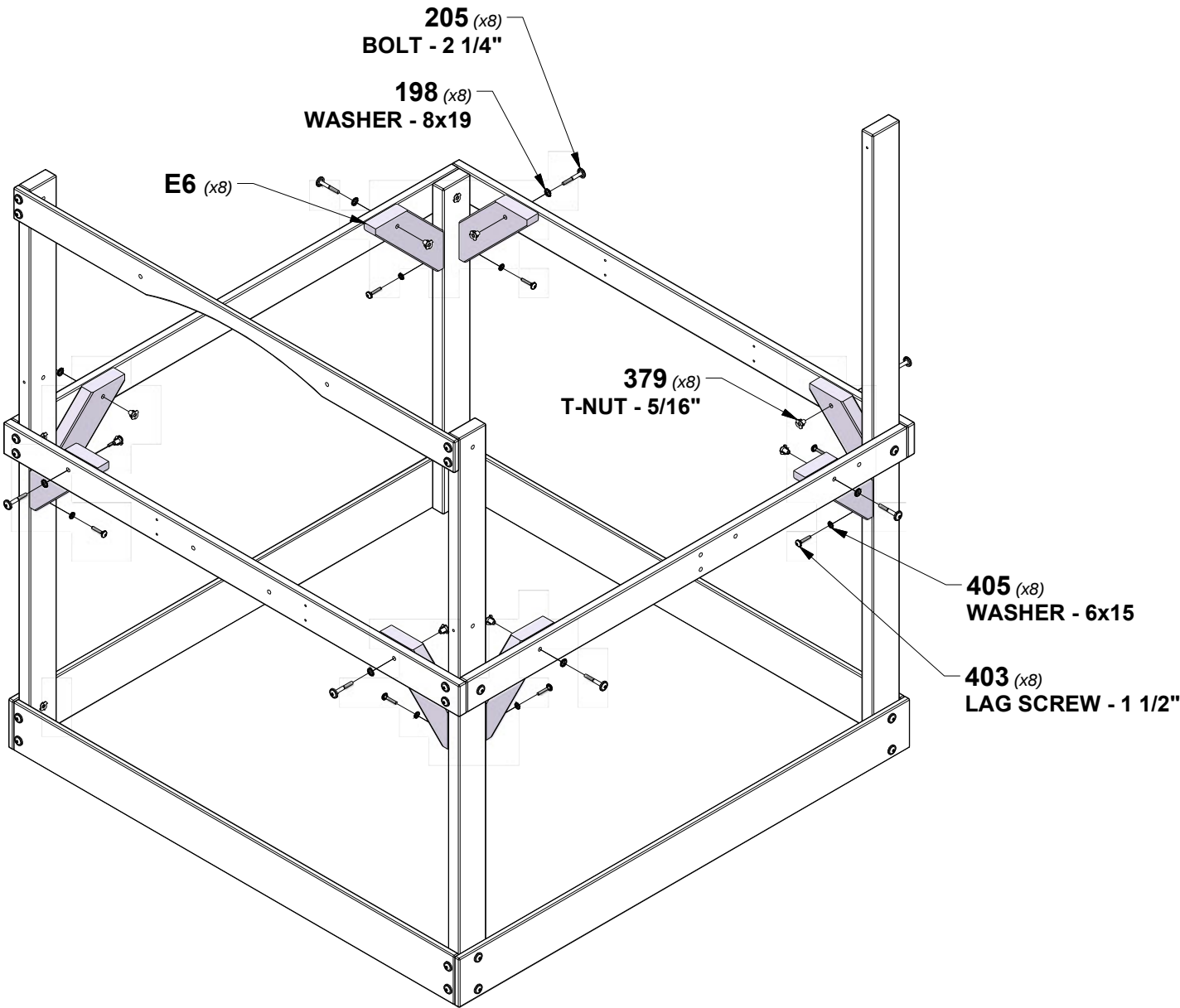
# STEP 4 - DECK ASSEMBLY



**E6 | DECK BRACE - W4L16834**  
(x8) | 1 3/8"x3 3/8"x11 15/16" (36x86x303)

| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 8   | H100198     | WASHER LOCK EXT 8x19 BLK   |
| 8   | H100205     | BOLT WH 5/16x2-1/4 BLK     |
| 8   | H100379     | T-NUT 5/16 BLK             |
| 8   | H100403     | LAG SCREW WH 1/4x1-1/2 BLK |
| 8   | H100405     | WASHER LOCK EXT 6x15 BLK   |

**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**

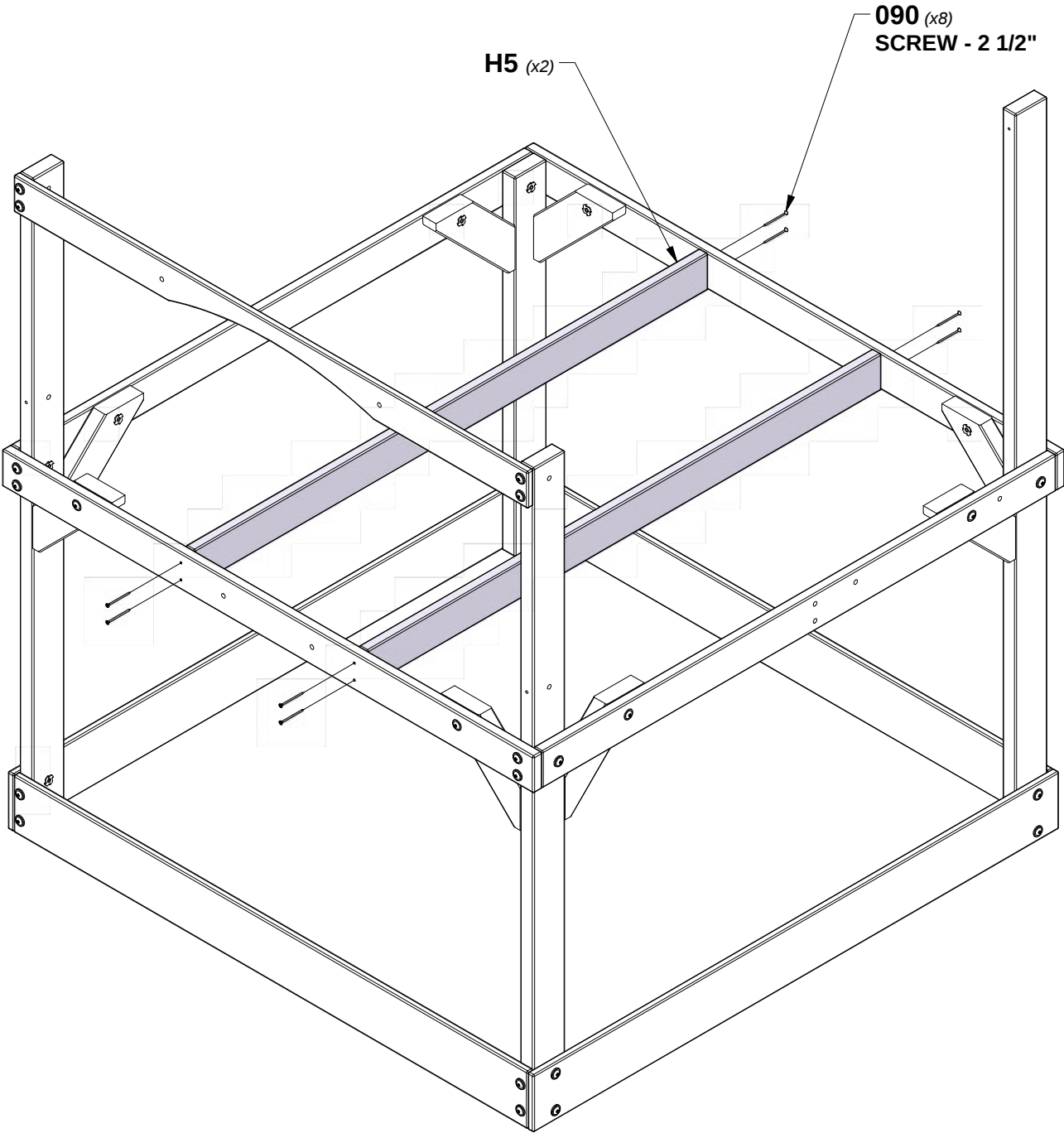


# STEP 5 - DECK ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 8   | H100090     | SCREW PFH 8x2 1/2 |

**H5** | FLOOR SUPPORT - W4L06399  
(x2) 1"x3 3/8"x54 7/8" (24x86x1394)

- NOTE:**
- **FLUSH TOPS OF BOARDS ALL PLACES**
  - **ALIGN BOARDS, THEN PRE-DRILL USING AN 1/8" [3mm] DRILL BIT.**



# STEP 6 - DECK ASSEMBLY



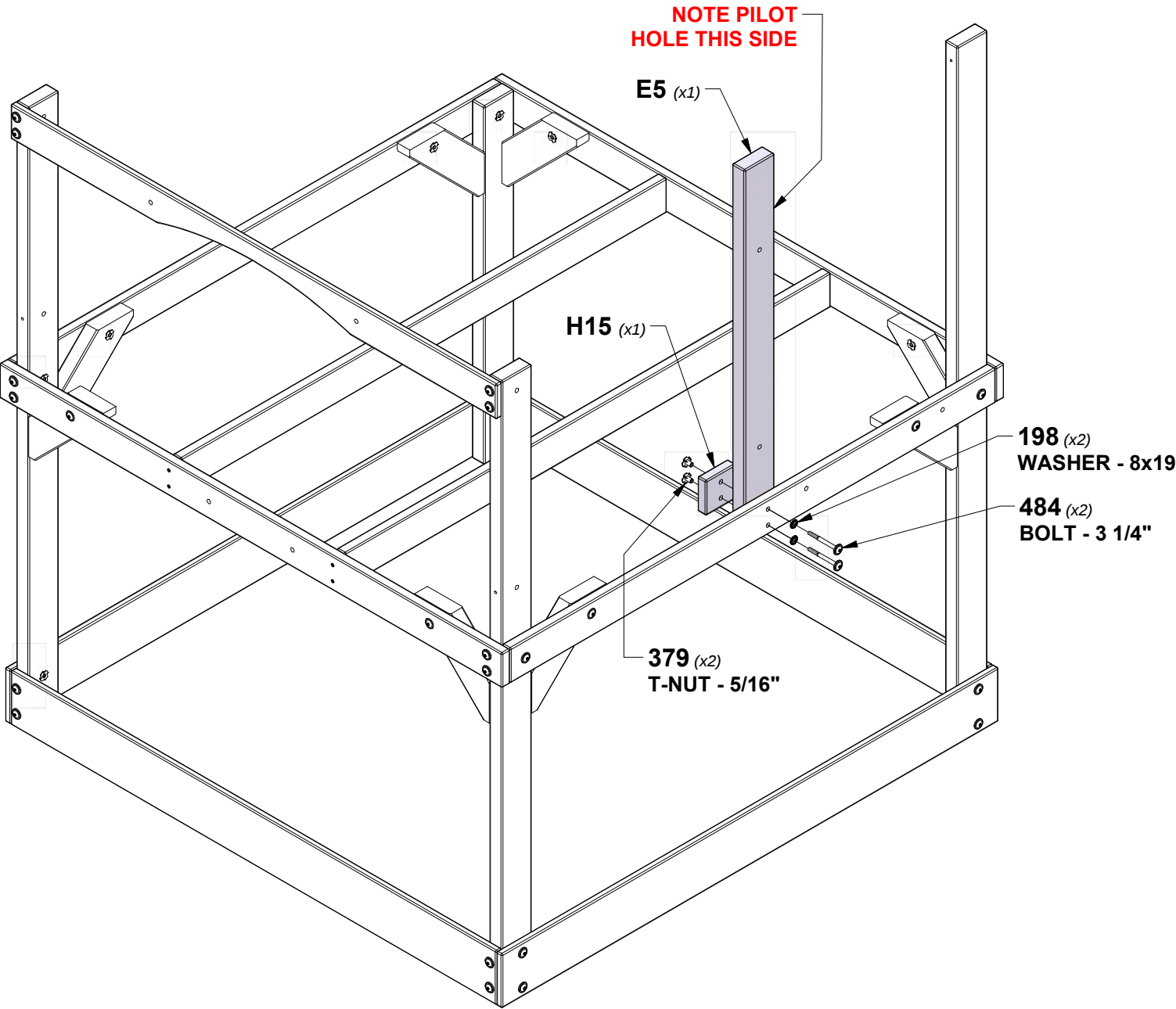
**E5** | RAIL UPRIGHT - W4L16832  
(x1) | 1 3/8"x3 3/8"x35 7/8" (36x86x912)



**H15** | FLOOR SUPPORT BLOCK - W4L16831  
(x1) | 1"x3 3/8"x3 3/8" (24x86x86)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100379     | T-NUT 5/16 BLK           |
| 2   | H100484     | BOLT WH 5/16x3 1/4 BLK   |

**TIP:**  
INSTALL T-NUTS IN WOOD FIRST



# STEP 7 - DECK ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 92  | H100086     | SCREW PFH 8x1-1/2" |

**M4** | FLOOR BOARD - W4L16829  
(x13) | 5/8"x3 3/8"x56 3/4" (16x86x1442)

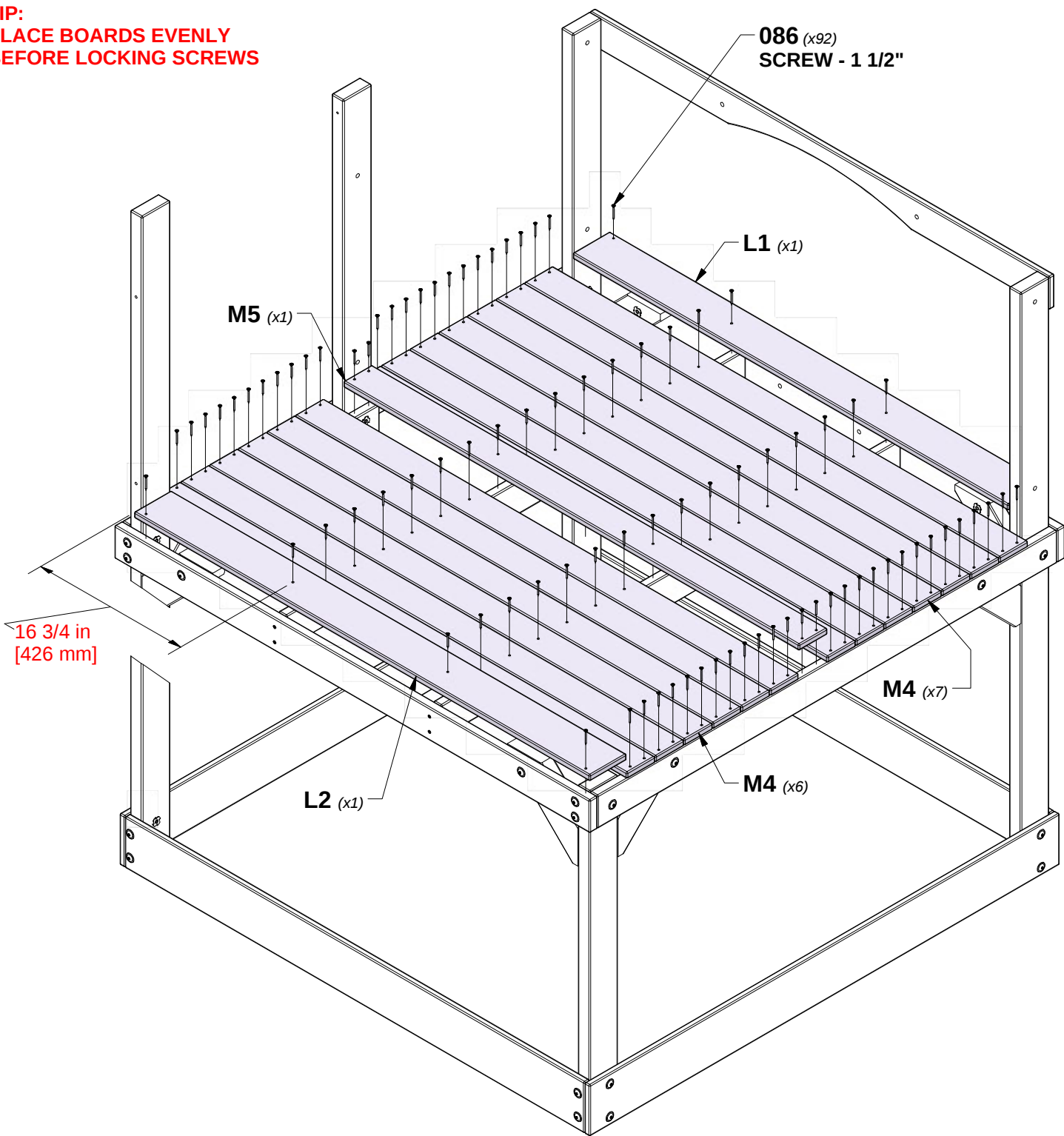
**L1** | FLOOR BOARD - W4L06400  
(x1) | 5/8"x4 3/8"x52" (16x112x1321)

16 3/4 in  
[426 mm]

**M5** | FLOOR BOARD - W4L16830  
(x1) | 5/8"x3 3/8"x54 3/8" (16x86x1382)

**L2** | FLOOR BOARD - W4L06404  
(x1) | 5/8"x4 3/8"x54 3/8" (16x112x1382)

**TIP:**  
PLACE BOARDS EVENLY  
BEFORE LOCKING SCREWS



# STEP 8 - DECK ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100458     | LAG SCREW WH 5/16x2 BLK  |



**M2** | **WALL RAIL - W4L06393**  
(x2) | 5/8"x3 3/8"x17 1/2" (16x86x445)

**198 (x2)**  
**WASHER - 8x19**

**458 (x2)**  
**LAG SCREW - 2"**

**3/4 in [18 mm]**  
**THIS END**

**M2 (x2)**

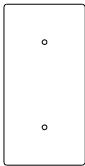
# STEP 9 - DECK ASSEMBLY



**M7** | WALL RAIL - W4L06406  
(x2) | 5/8"x3 3/8"x31 1/2" (16x86x799)



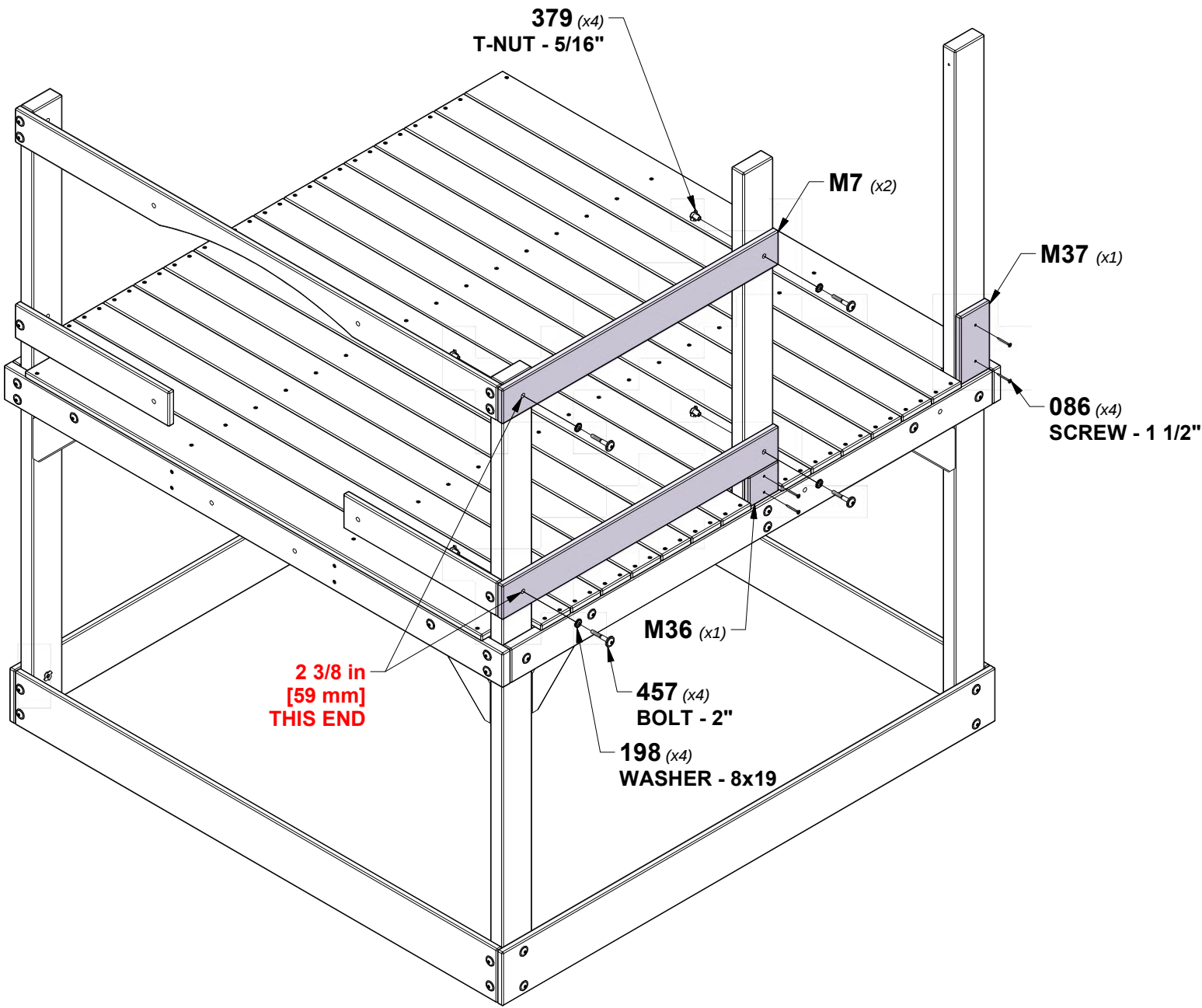
**M36** | FILLER BOARD - W4L06800  
(x1) | 5/8"x3 3/8"x3" (16x86x76)



**M37** | FILLER BOARD - W4L06801  
(x1) | 5/8"x3 3/8"x6 3/4" (16x86x170)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100086     | SCREW PFH 8x1-1/2"       |
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 4   | H100379     | T-NUT 5/16 BLK           |
| 4   | H100457     | BOLT WH 5/16x2 BLK       |

**TIP:**  
INSTALL T-NUTS IN WOOD FIRST



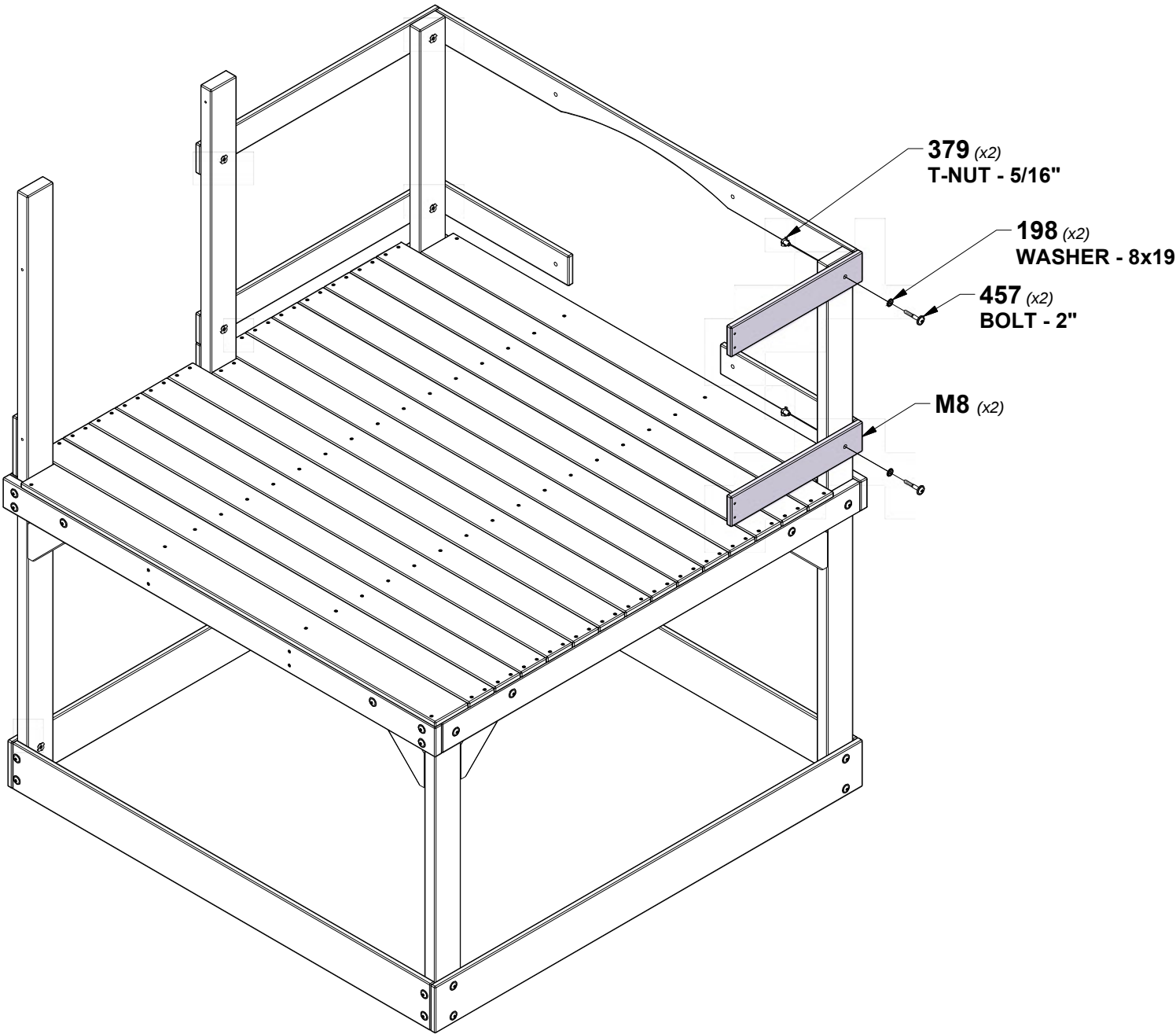
# STEP 10 - DECK ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100379     | T-NUT 5/16 BLK           |
| 2   | H100457     | BOLT WH 5/16x2 BLK       |



**M8** | **WALL RAIL - W4L06409**  
(x2) | 5/8"x3 3/8"x17 1/4" (16x86x439)

**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**

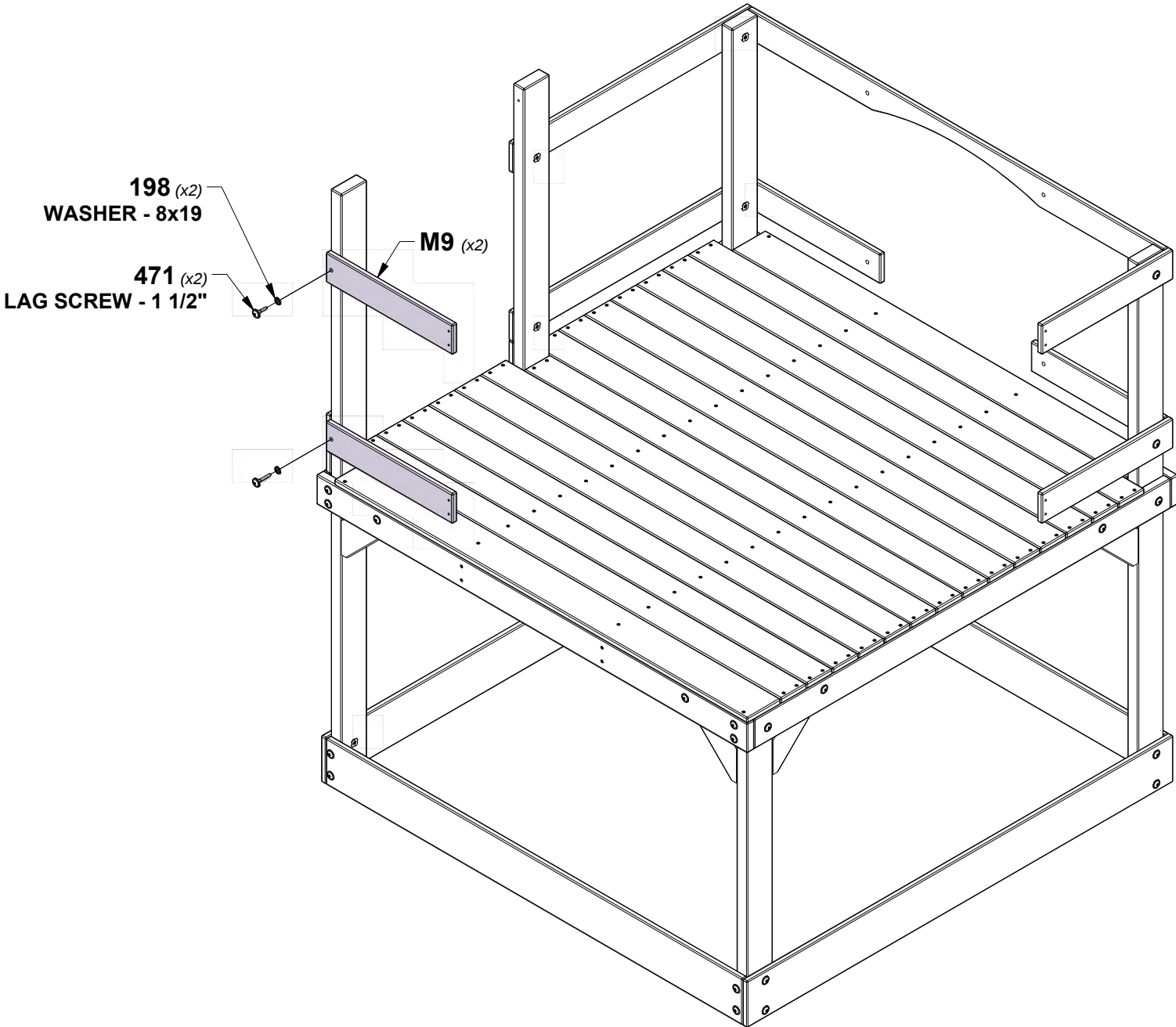


# STEP 11 - DECK ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION                 |
|-----|-------------|-----------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK    |
| 2   | H100471     | LAG SCREW WH 5/16x1-1/2 BLK |



**M9** | **WALL RAIL - W4L06410**  
(x2) | 5/8"x3 3/8"x16 5/8" (16x86x423)



# STEP 12 - DECK ASSEMBLY

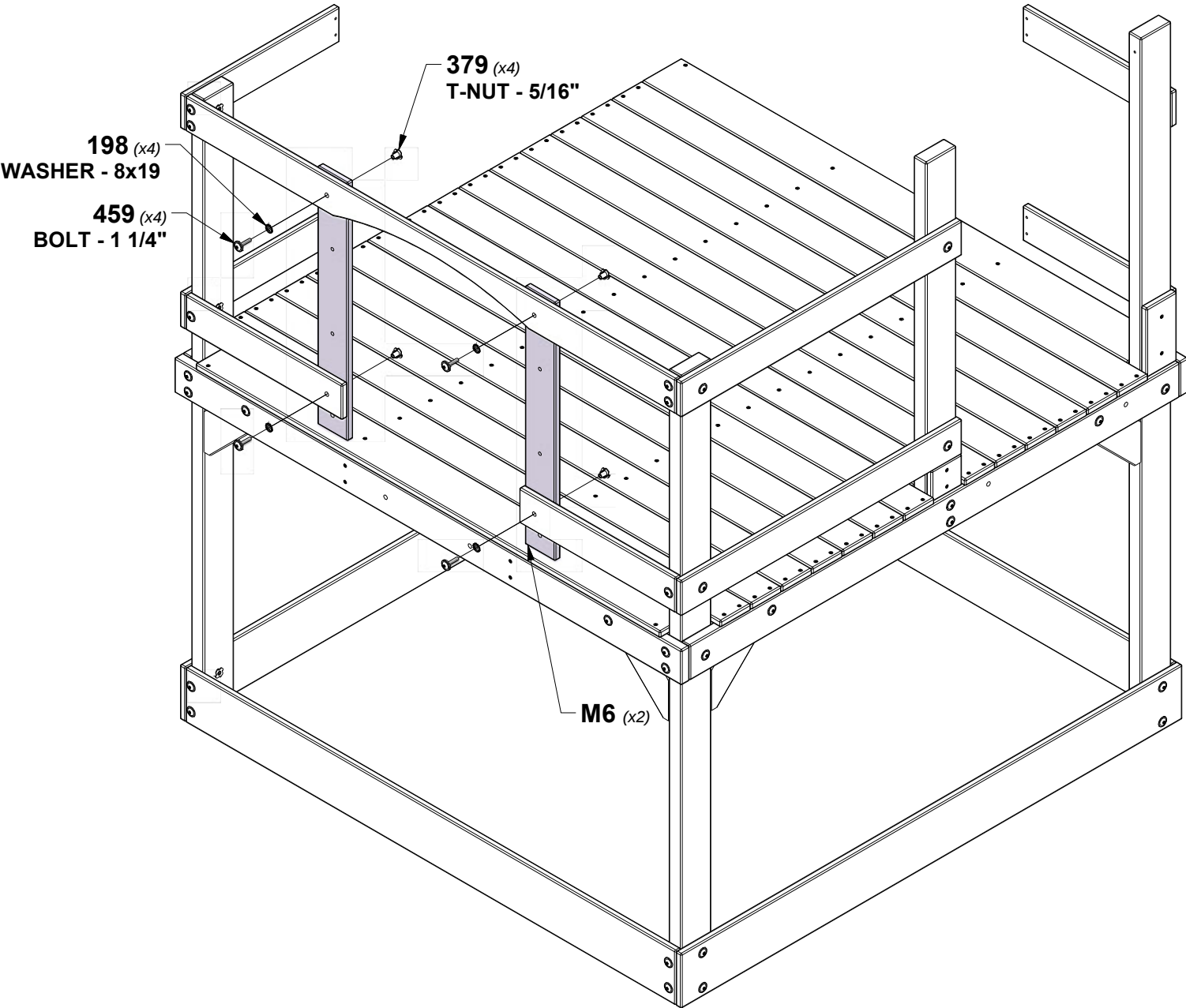
| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 4   | H100379     | T-NUT 5/16 BLK           |
| 4   | H100459     | BOLT WH 5/16x1 1/4 BLK   |



TOP

**M6** | WALL BOARD - W4L16833  
(x2) | 5/8"x3 3/8"x25" (16x86x635)

**TIP:**  
INSTALL T-NUTS IN WOOD FIRST



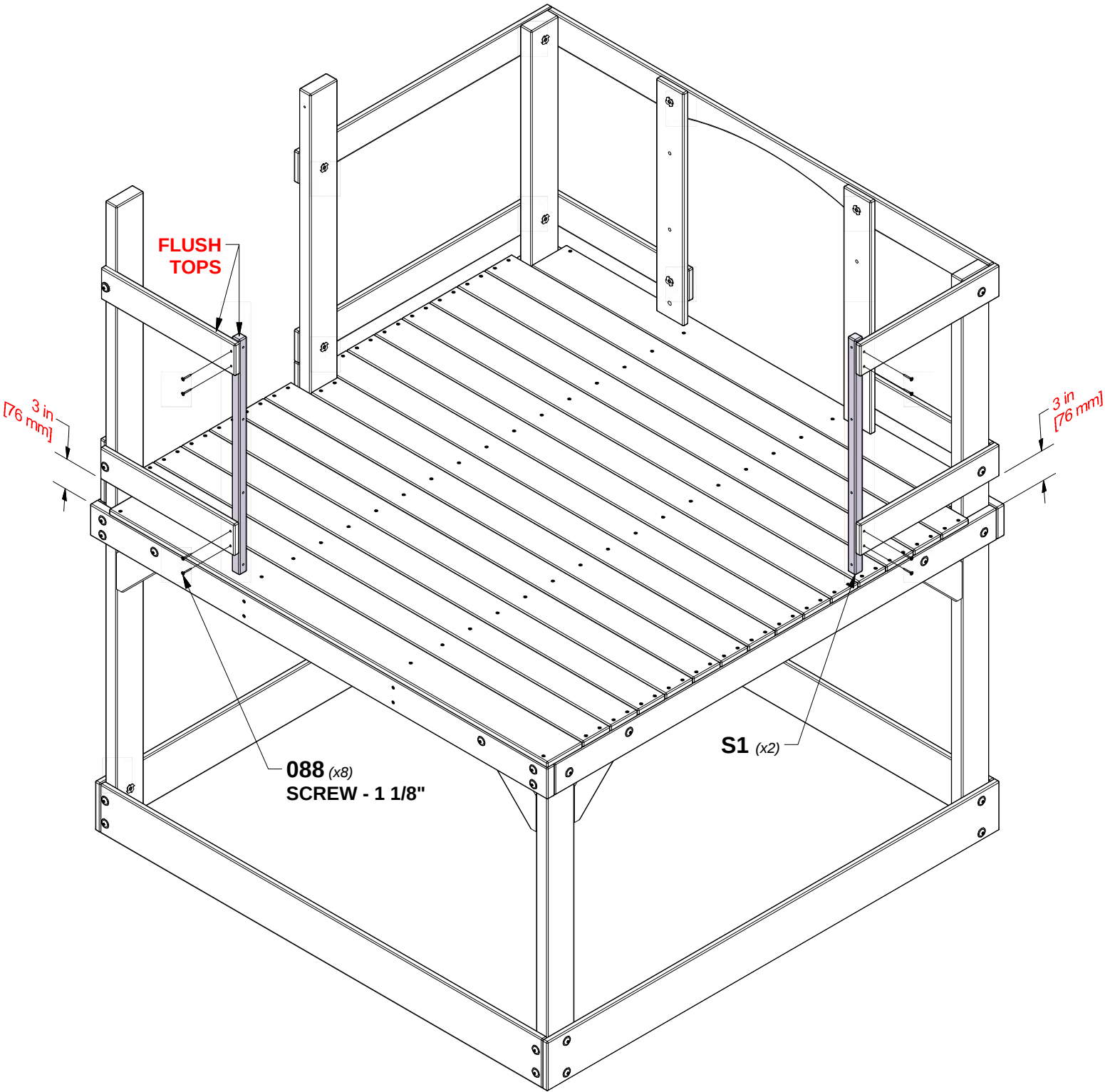
# STEP 13 - DECK ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 8   | H100088     | SCREW PFH 8x1-1/8" |



**S1** | RAIL BOARD - W4L06408  
(x2) | 1"x1"x25 1/4" (24x24x640)

**TIP:**  
**ALIGN BOARDs THEN PRE-DRILL USING AN 1/8" [3mm] DRILL BIT.**



# STEP 14 - DECK ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 6   | H100088     | SCREW PFH 8x1-1/8" |

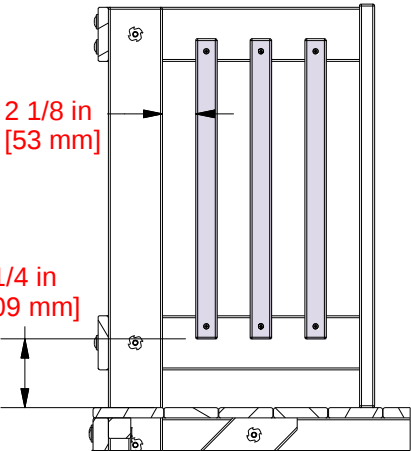


**O2** PICKET - W4L06407  
(x3) 5/8"x1 3/8"x18 3/4" (16x34x476)

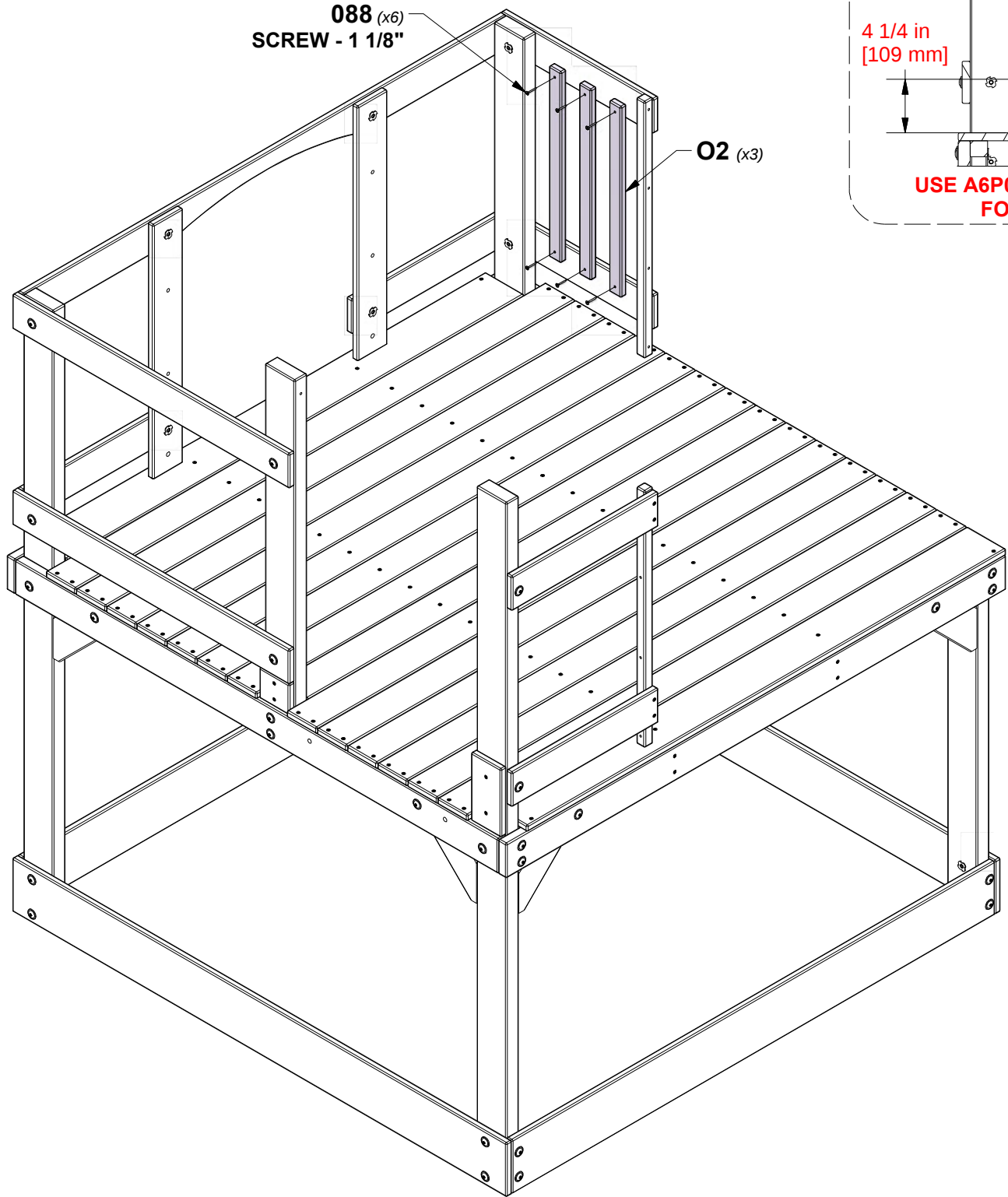
**088** (x6)  
SCREW - 1 1/8"

**O2** (x3)

SIDE VIEW



USE A6P00410 PICKET PAL  
FOR SPACING

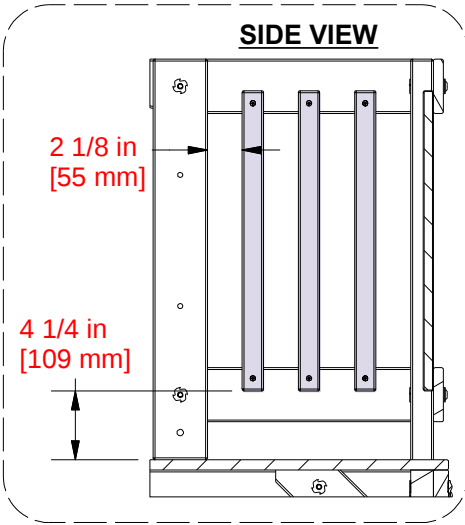
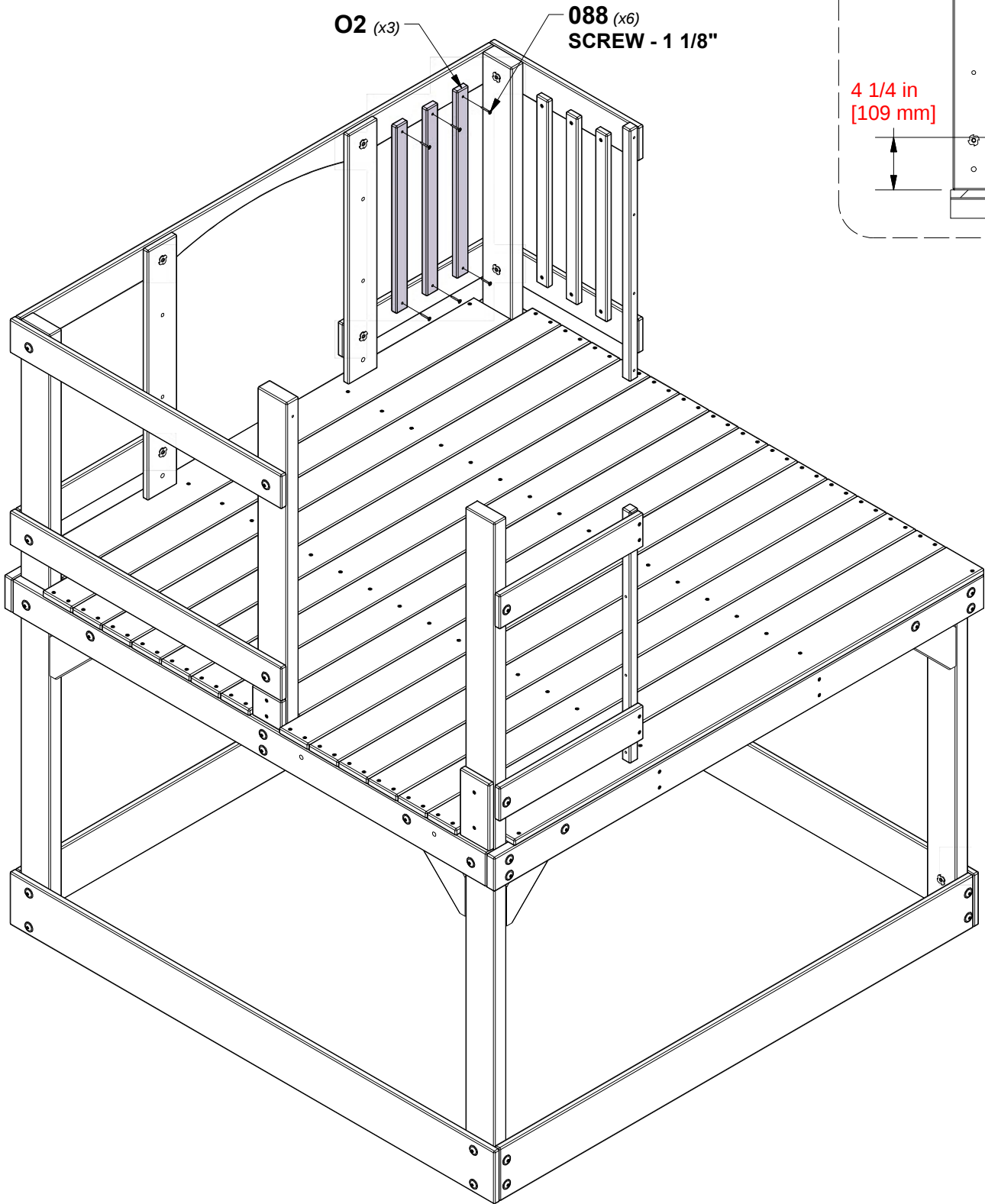


# STEP 15 - DECK ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 6   | H100088     | SCREW PFH 8x1-1/8" |



**O2** | PICKET - W4L06407  
(x3) | 5/8"x1 3/8"x18 3/4" (16x34x476)

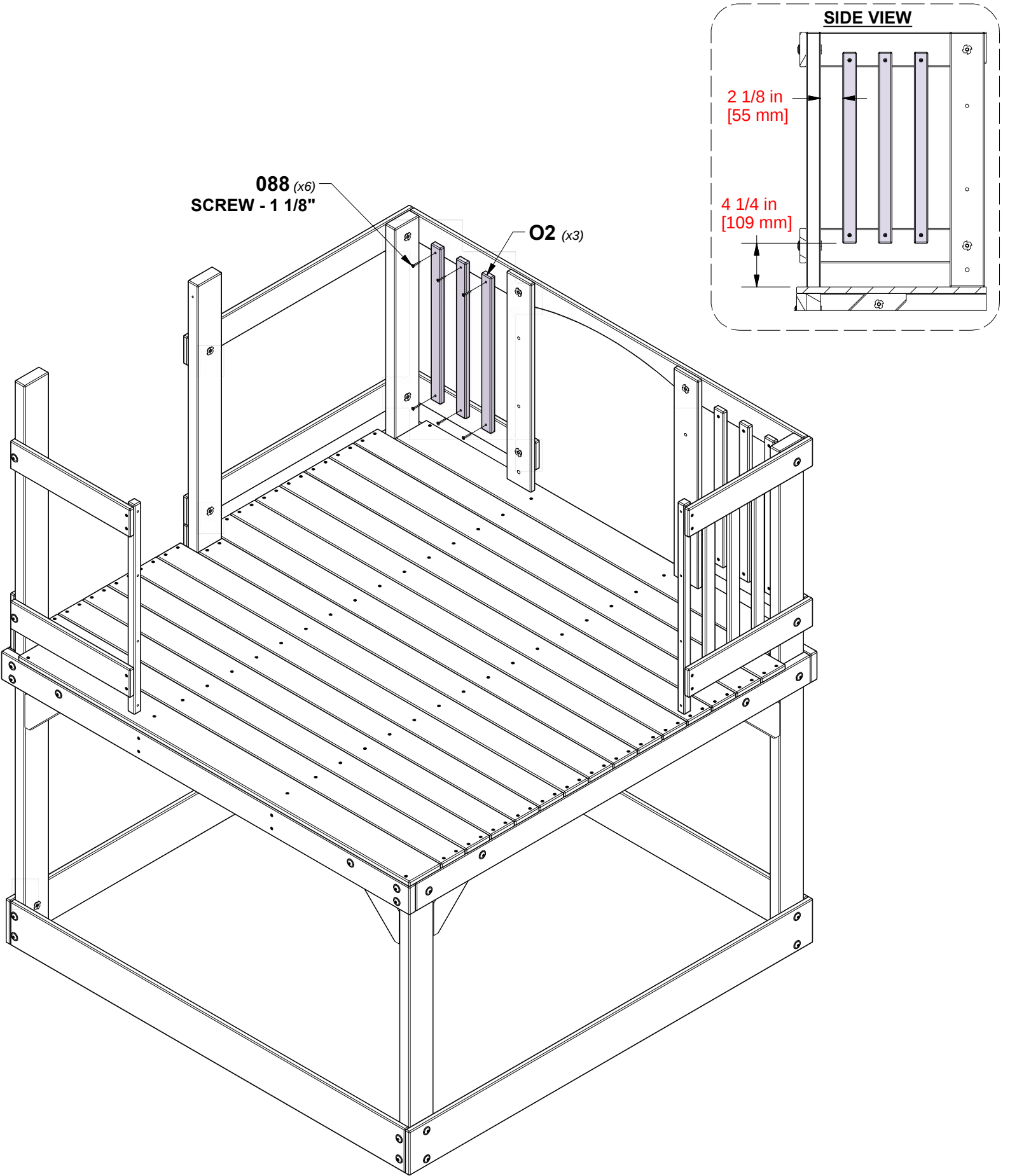


# STEP 16 - DECK ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 6   | H100088     | SCREW PFH 8x1-1/8" |



**O2** PICKET - W4L06407  
(x3) 5/8"x1 3/8"x18 3/4" (16x34x476)

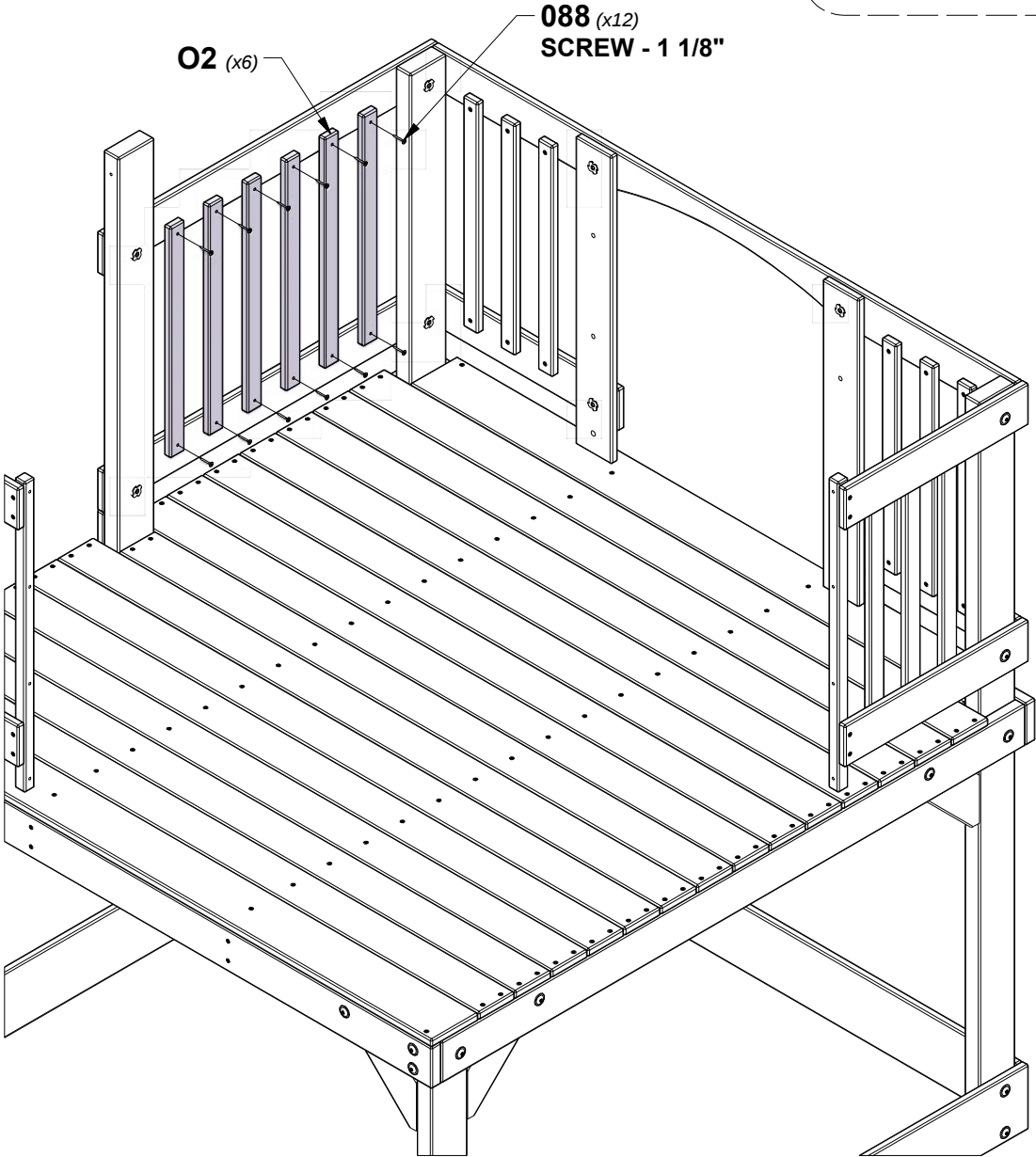
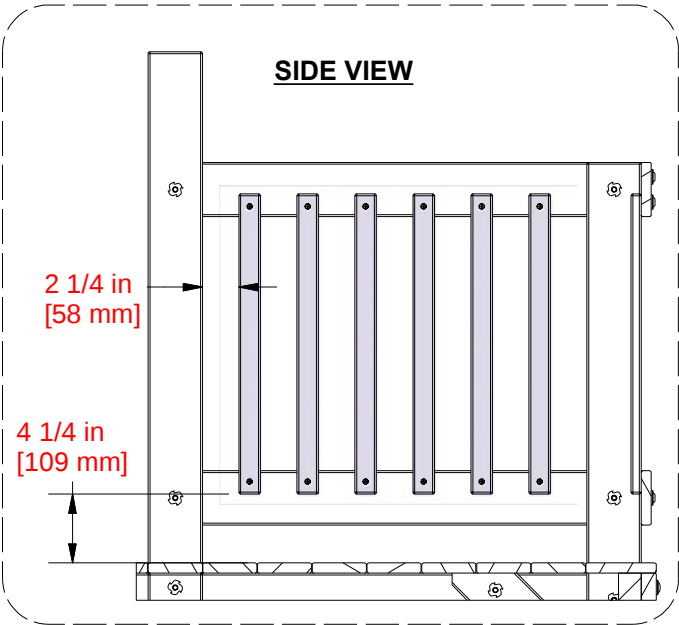


# STEP 17 - DECK ASSEMBLY



**O2** | PICKET - W4L06407  
(x6) 5/8"x1 3/8"x18 3/4" (16x34x476)

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 12  | H100088     | SCREW PFH 8x1-1/8" |

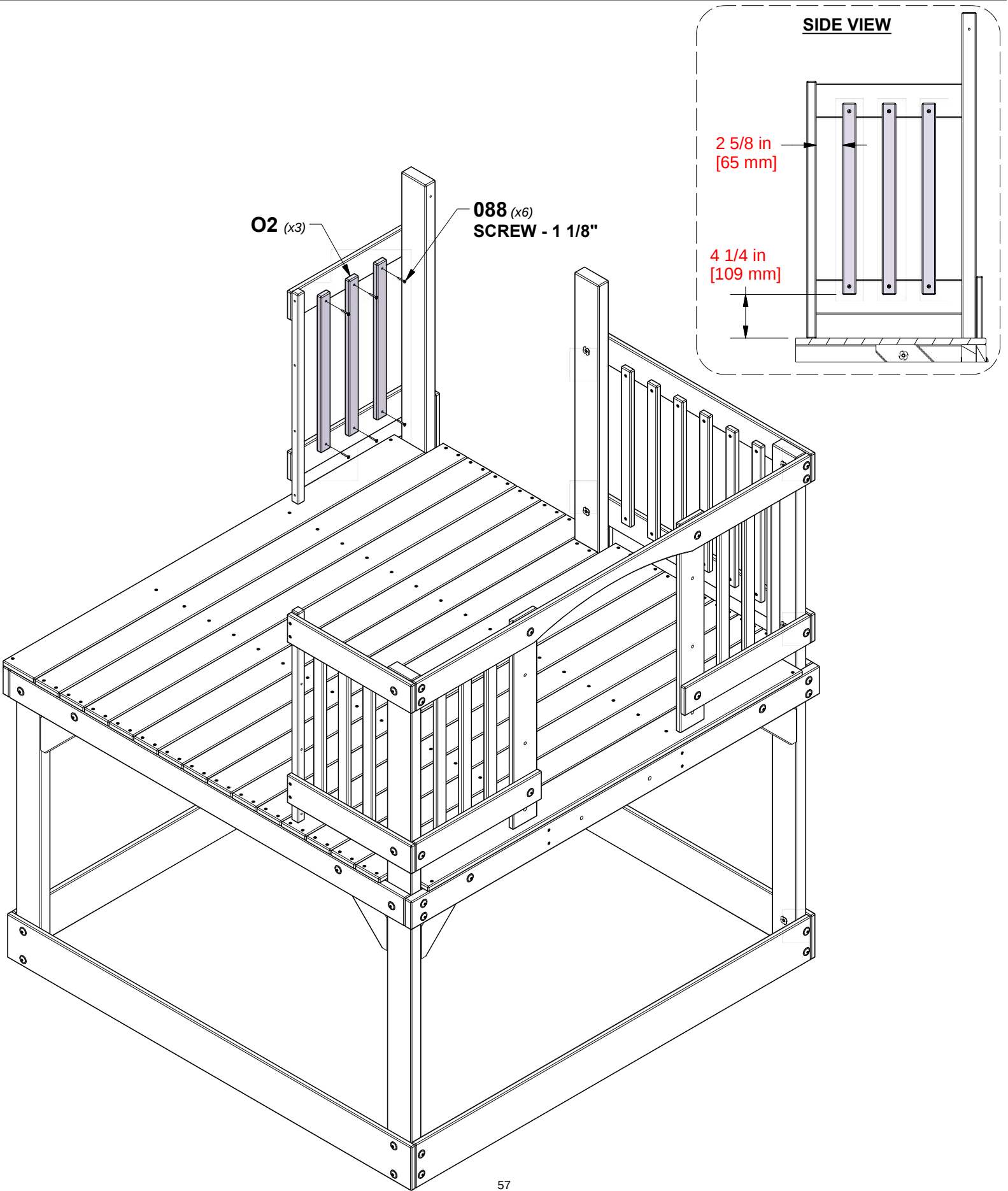


# STEP 18 - DECK ASSEMBLY

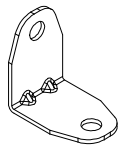
| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 6   | H100088     | SCREW PFH 8x1-1/8" |



**O2** PICKET - W4L06407  
(x3) 5/8"x1 3/8"x18 3/4" (16x34x476)



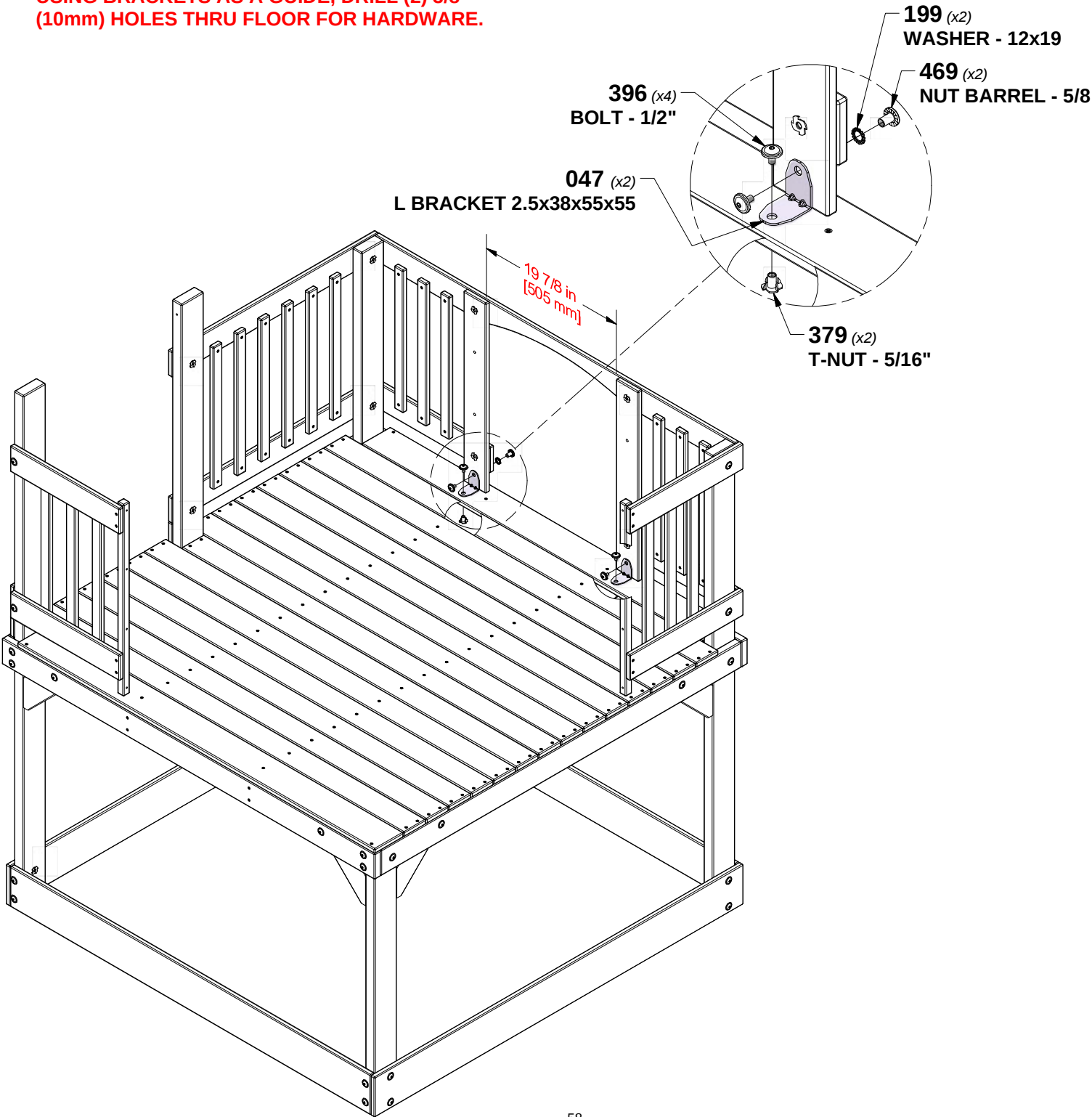
# STEP 19 - DECK ASSEMBLY



**A4M01047 | L BRACKET**  
(x2) 2.5x38x55x55

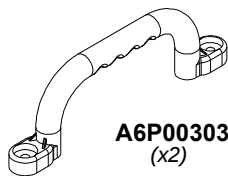
| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 2   | H100199     | WASHER LOCK EXT 12x19 BLK  |
| 2   | H100379     | T-NUT 5/16 BLK             |
| 4   | H100396     | BOLT WH 5/16x1/2 BLK       |
| 2   | H100469     | NUT BARREL WH 5/16x5/8 BLK |

USING BRACKETS AS A GUIDE, DRILL (2) 3/8" (10mm) HOLES THRU FLOOR FOR HARDWARE.



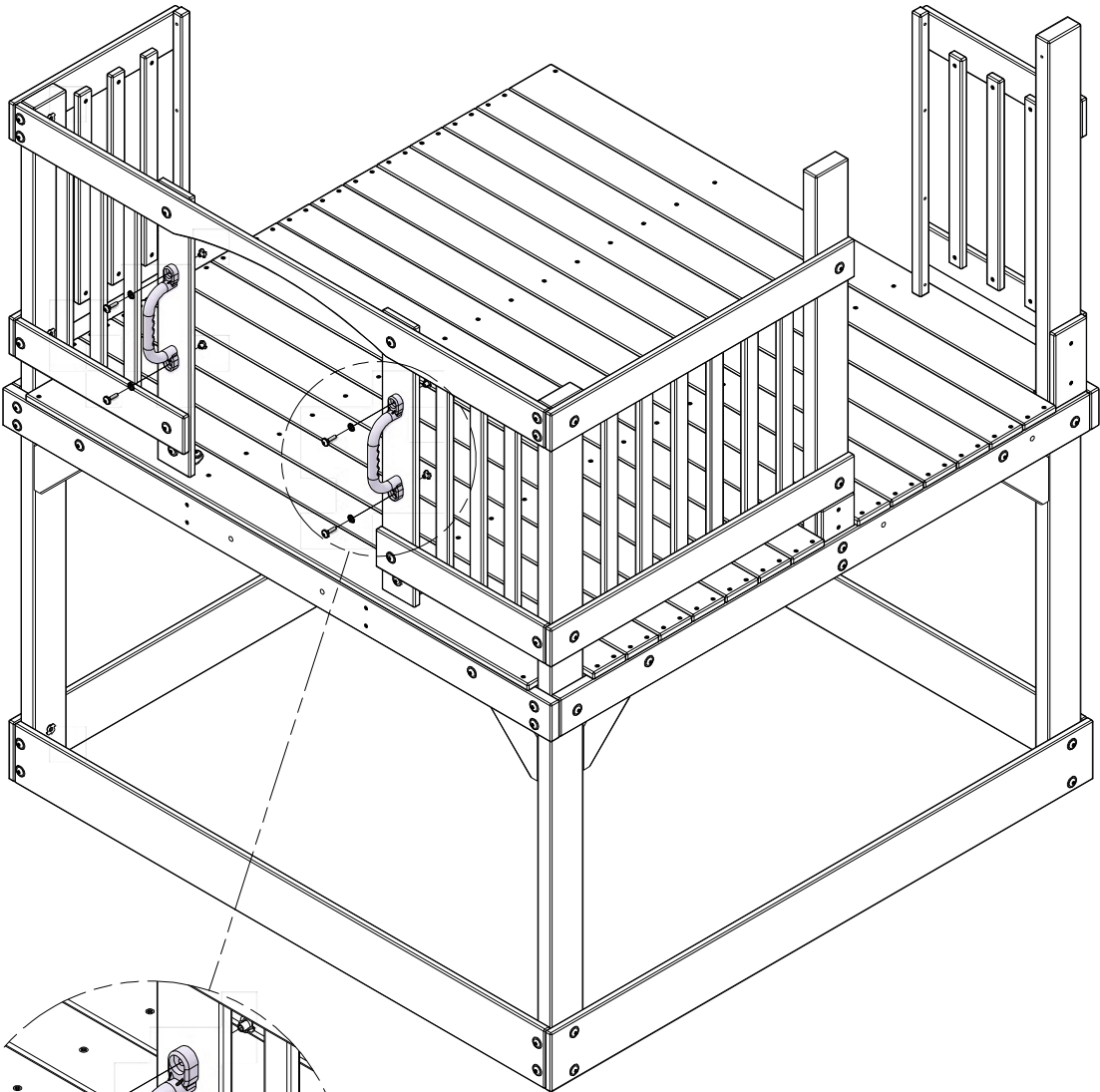
# STEP 20 - DECK ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100171     | BOLT WH 1/4x1 BLK        |
| 4   | H100398     | T-NUT 1/4 BLK            |
| 4   | H100405     | WASHER LOCK EXT 6x15 BLK |



**A6P00303 | HAND GRIP  
(x2) | YELLOW**

**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**



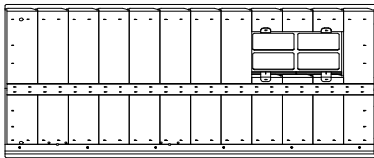
**303 (x2)  
HAND GRIP YELLOW**

**398 (x4)  
T-NUT - 1/4"**

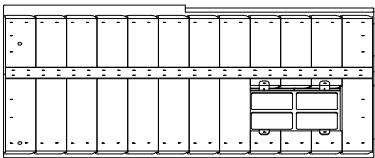
**405 (x4)  
WASHER - 6x15**

**171 (x4)  
BOLT - 1"**

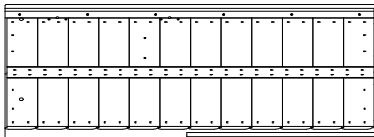
# STEP 1 - PLAYHOUSE ASSEMBLY



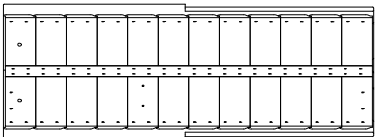
**WP1** | FRONT RIGHT CORNER PANEL - W2A03487  
(x1)



**WP2** | REAR RIGHT CORNER PANEL - W2A03490  
(x1)

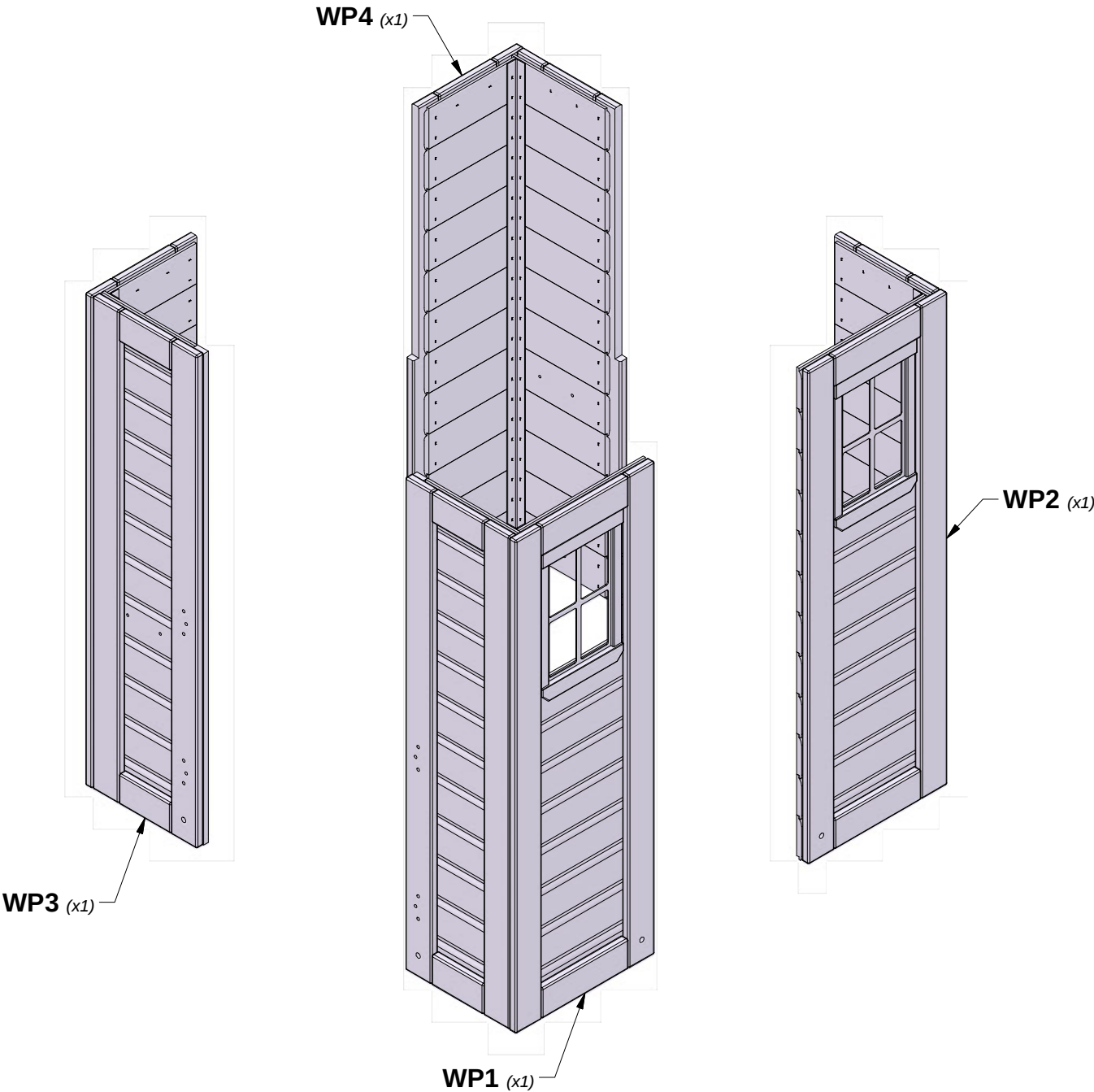


**WP3** | FRONT LEFT CORNER PANEL - W2A03493  
(x1)



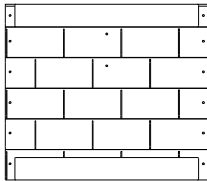
**WP4** | REAR LEFT CORNER PANEL - W2A03496  
(x1)

**STAND THE (4) CORNER ASSEMBLIES AS SHOWN.**

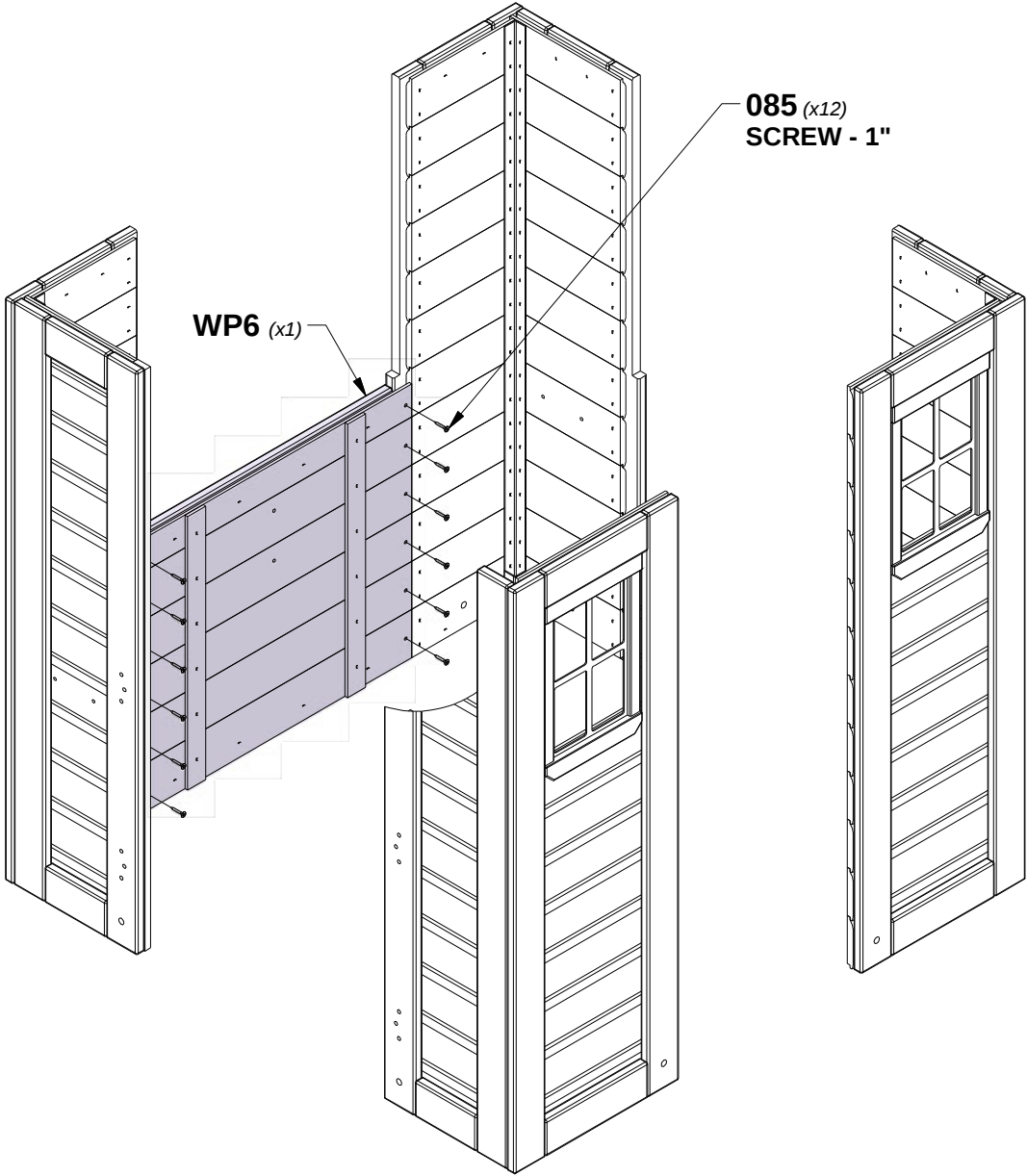


# STEP 2 - PLAYHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION   |
|-----|-------------|---------------|
| 12  | H100085     | SCREW PFH 8x1 |

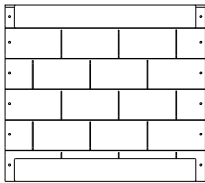


**WP6** | LEFT CENTER WALL - W2A03507  
(x1) | 1 1/4"x18 1/4"x21 1/8" (32x465x536)

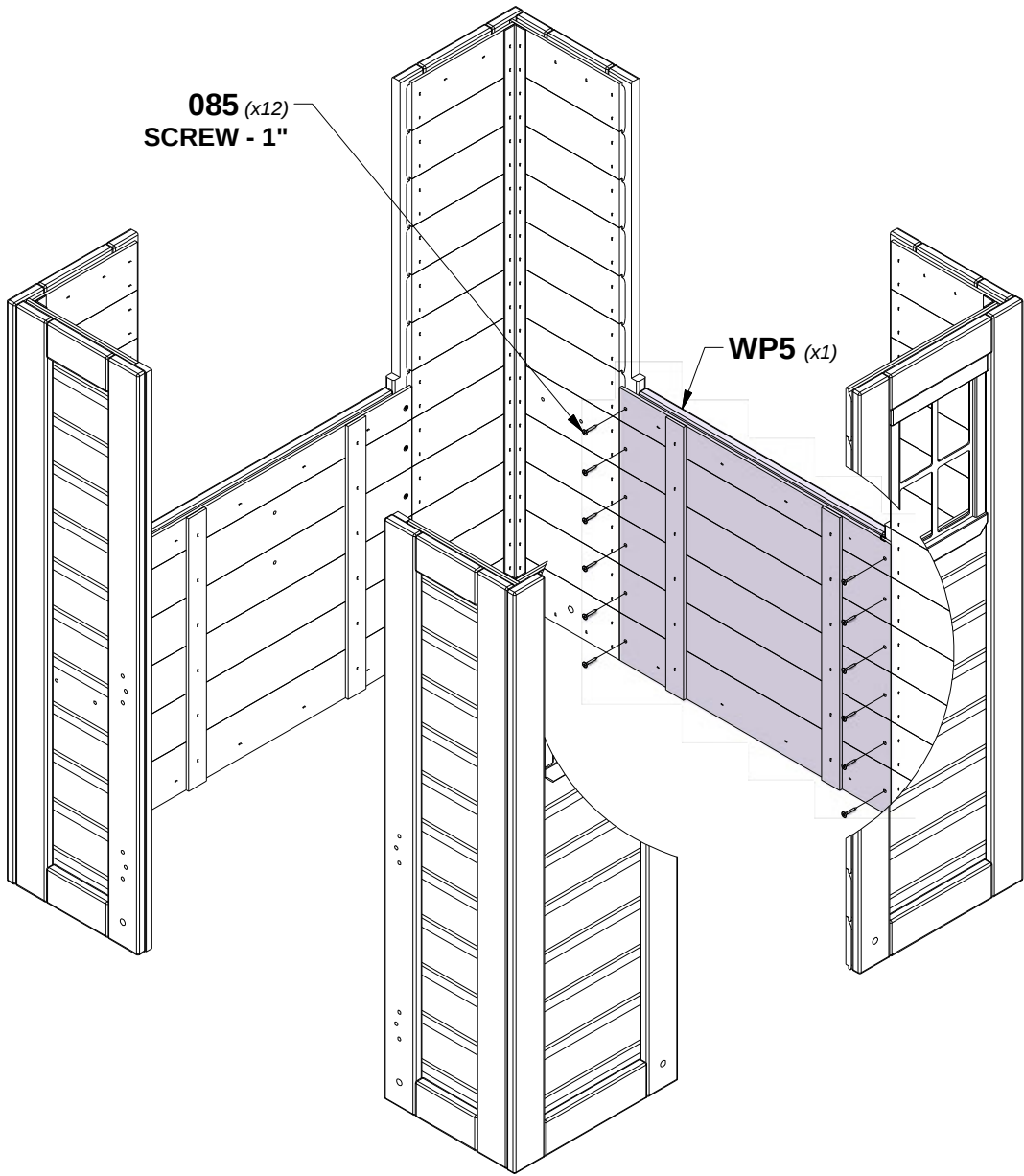


# STEP 3 - PLAYHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION   |
|-----|-------------|---------------|
| 12  | H100085     | SCREW PFH 8x1 |

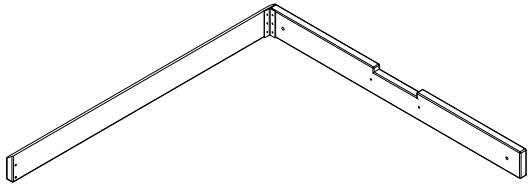


**WP5** | REAR CENTER WALL - W2A03506  
(x1) | 1 1/4"x18 1/4"x20 7/8" (32x465x530)

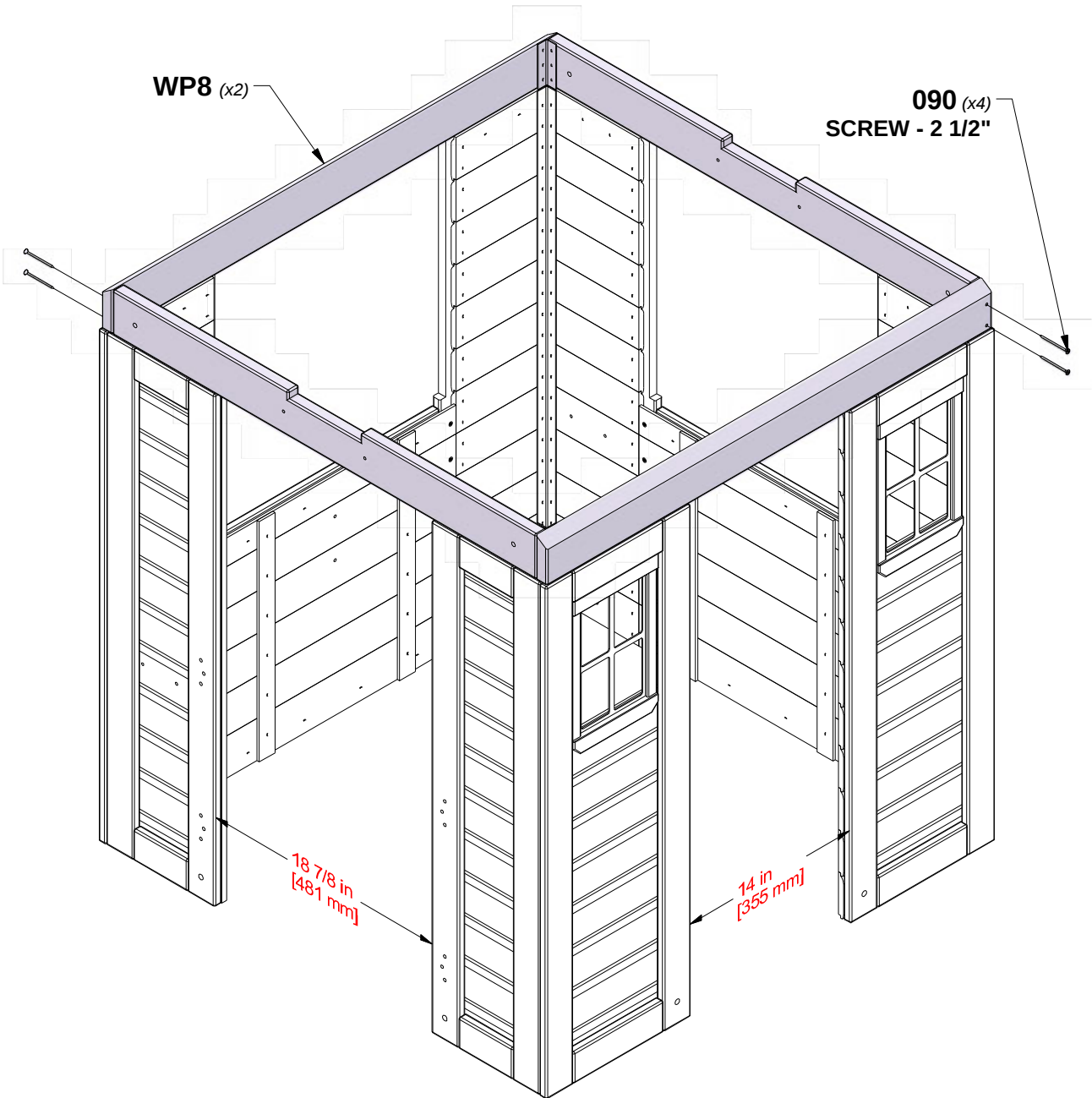


# STEP 4 - PLAYHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 4   | H100090     | SCREW PFH 8x2 1/2 |

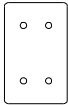


**WP8** | HEADER ASSEMBLY - W2A01926  
(x2)



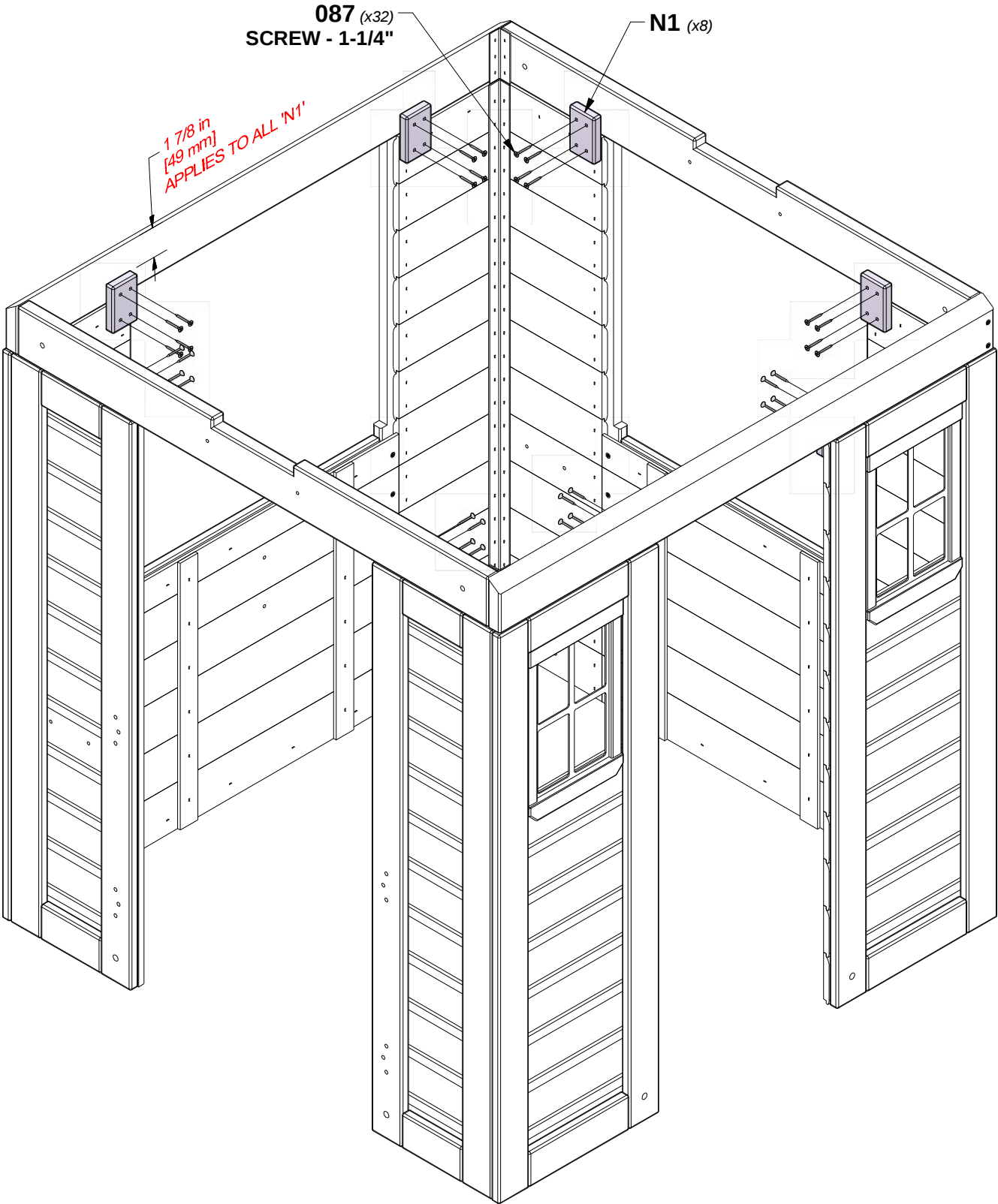
# STEP 5 - PLAYHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 32  | H100087     | SCREW PFH 8x1 1/4 |



**N1** | TIE STRAP - W4L05043  
(x8) | 5/8"x2"x3 1/8" (16x50x80)

**TIP:**  
ALIGN BOARDS, THEN PRE-DRILL  
USING AN 1/8" [3mm] DRILL BIT.



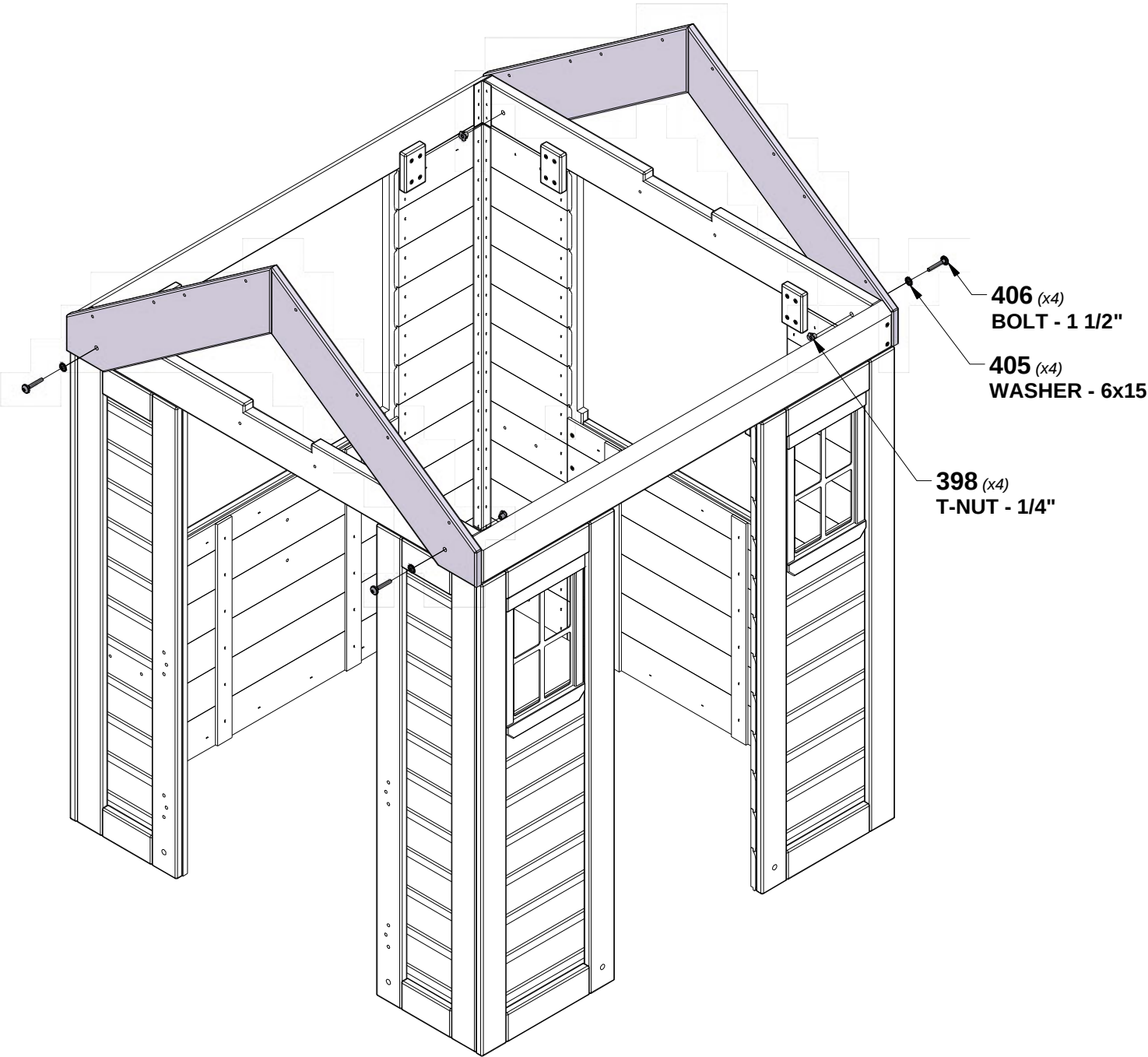
# STEP 6 - PLAYHOUSE ASSEMBLY



**L3** | **GABLE BOARD - W4L06412**  
(x4) | 5/8"x4 3/8"x25 3/8" (16x112x644)

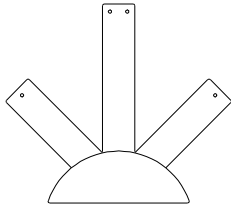
| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100398     | T-NUT 1/4 BLK            |
| 4   | H100405     | WASHER LOCK EXT 6x15 BLK |
| 4   | H100406     | BOLT WH 1/4x1 1/2 BLK    |

**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**

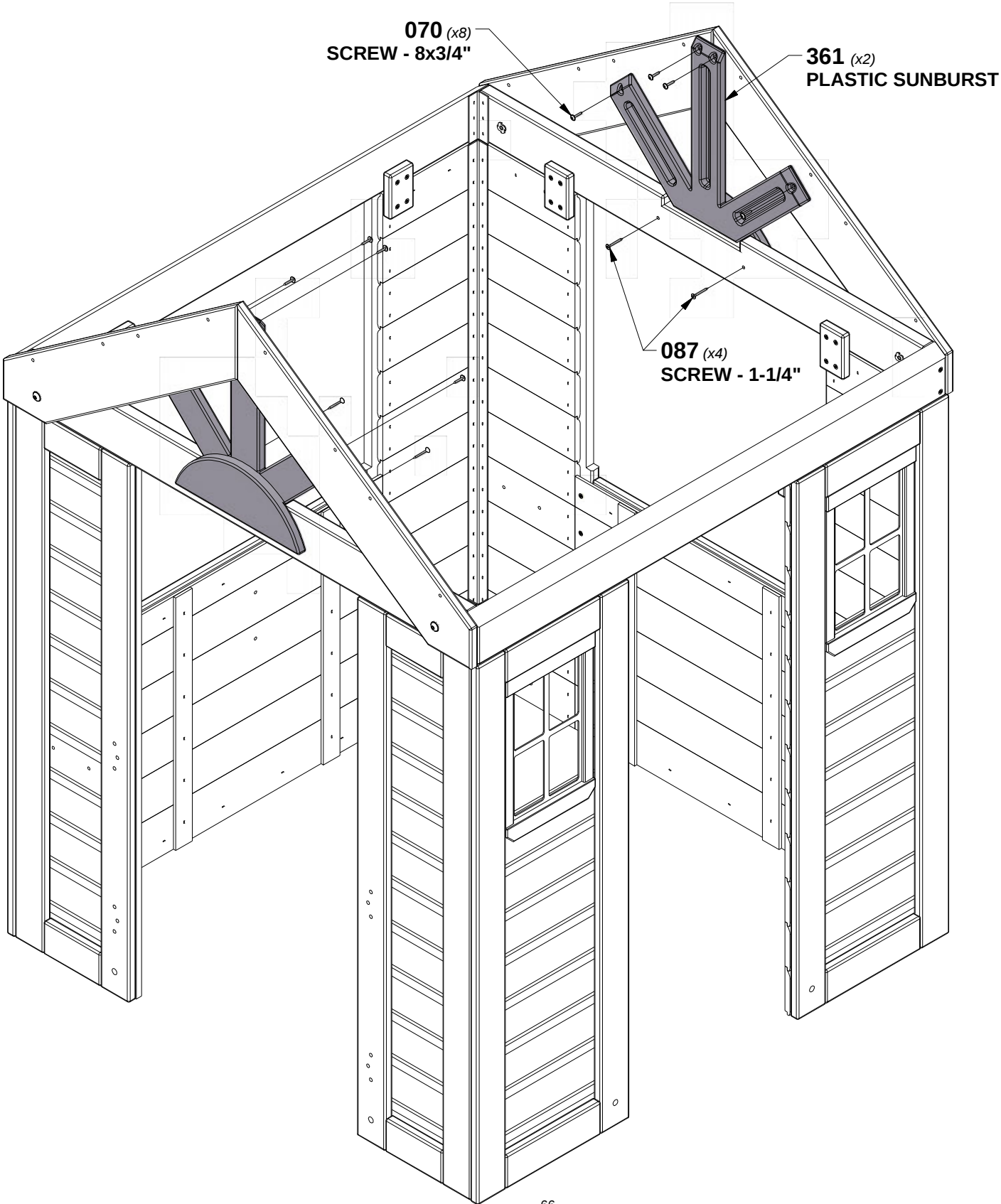


# STEP 7 - PLAYHOUSE ASSEMBLY

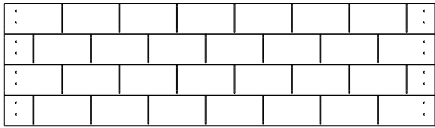
| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 8   | H100070     | SCREW PWH 8x3/4    |
| 4   | H100087     | SCREW PFH 8x1-1/4" |



**A100361**  
(x2) | **PLASTIC SUNBURST**

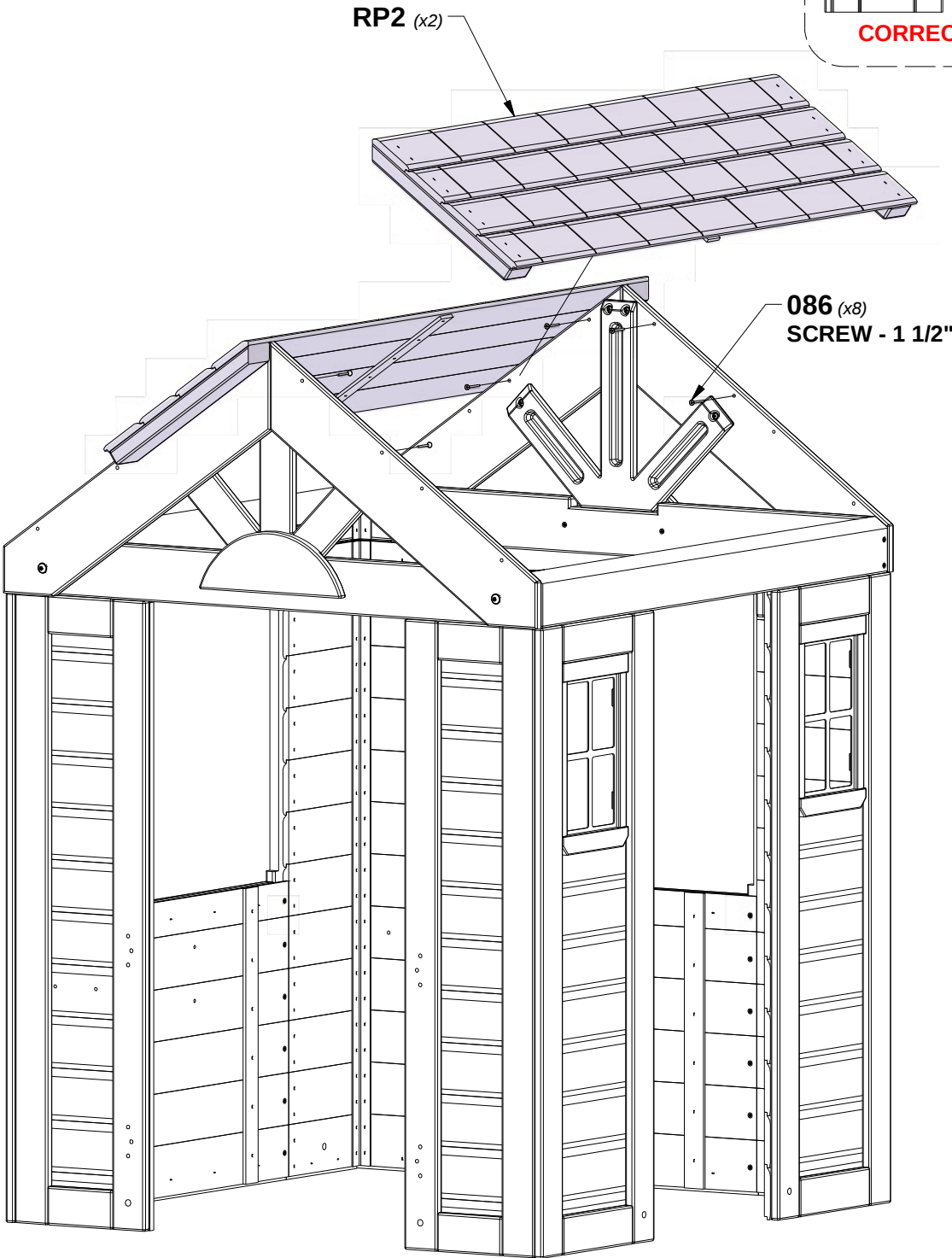
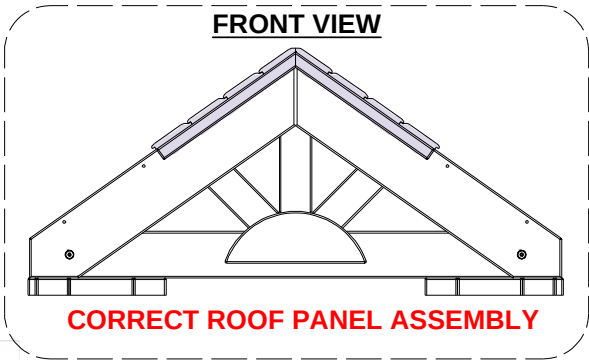


# STEP 8 - PLAYHOUSE ASSEMBLY



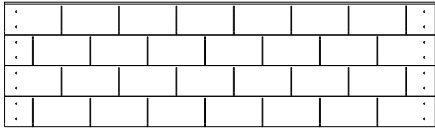
**RP2** | UPPER ROOF PANEL - W2A01930  
(x2) 1 3/8"x12 3/4"x44 7/8" (35x324x1140)

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 8   | H100086     | SCREW PFH 8x1-1/2" |

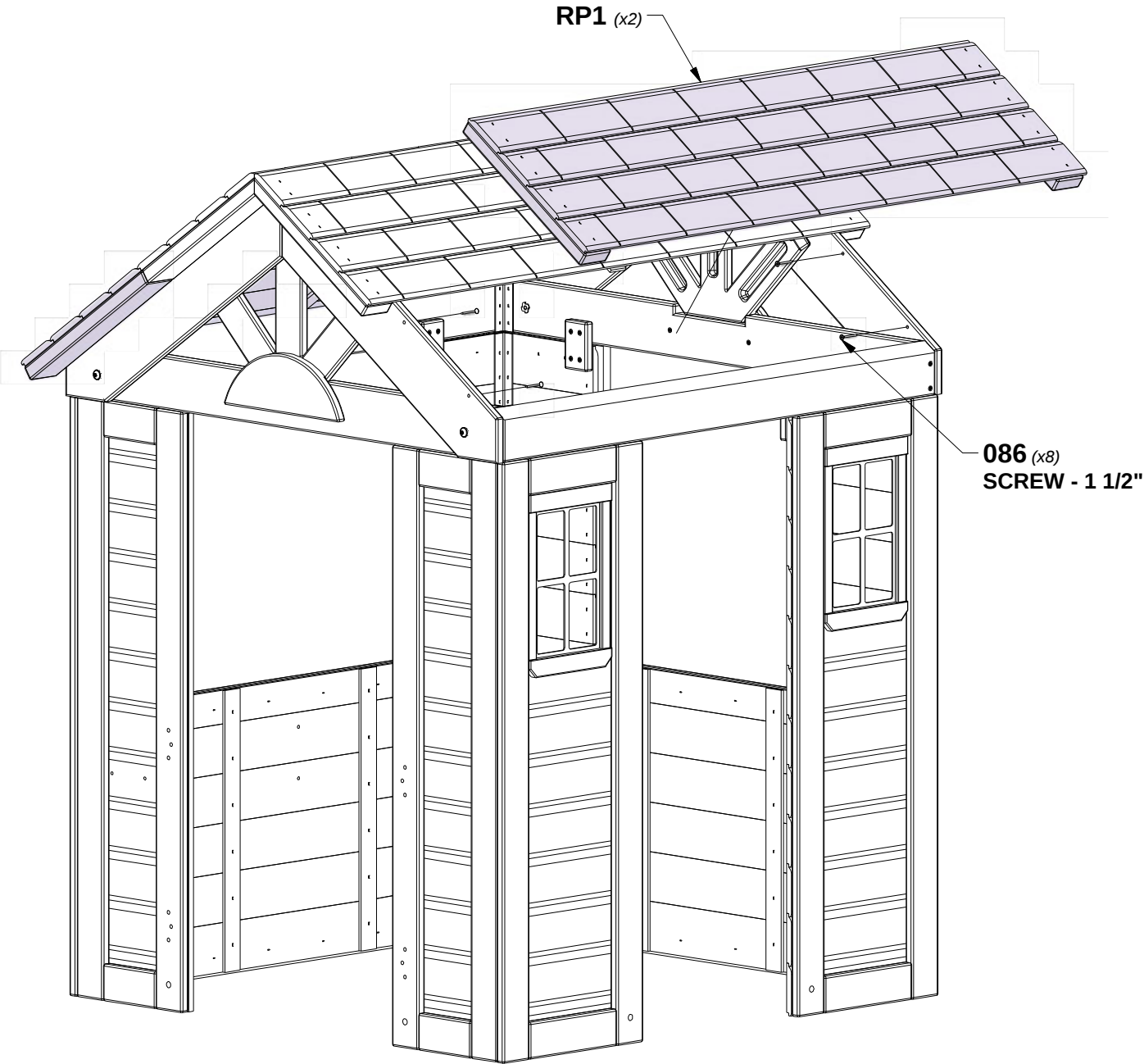


# STEP 9 - PLAYHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 8   | H100086     | SCREW PFH 8x1-1/2" |



**RP1** | LOWER ROOF PANEL - W2A01929  
(x2) | 1 3/8"x12 15/16"x44 7/8" (35x329x1140)

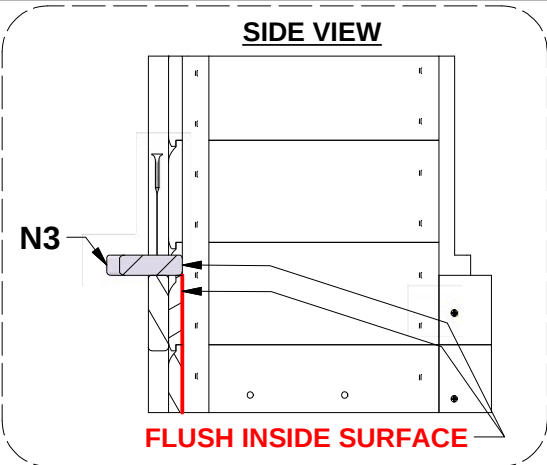


# STEP 10 - PLAYHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 2   | H100087     | SCREW PFH 8x1-1/4" |

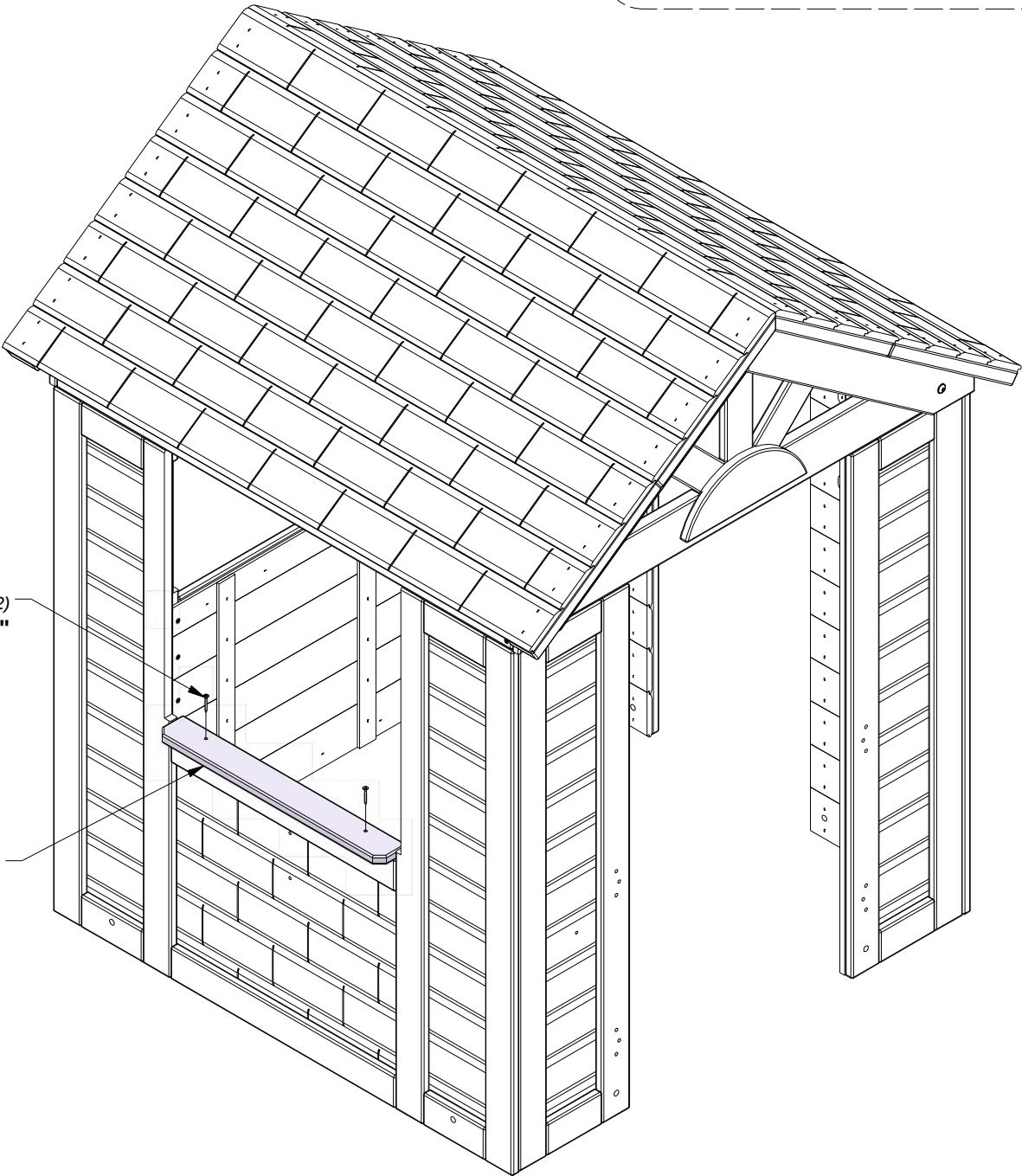
**N3** | LEFT WINDOW SHELF - W4L06415  
(x1) | 5/8"x2 3/8"x19 1/8" (16x60x485)

**TIP:**  
ALIGN BOARD THEN PRE-DRILL USING AN 1/8" [3mm] DRILL BIT.



**087** (x2)  
SCREW - 1-1/4"

**N3** (x1)

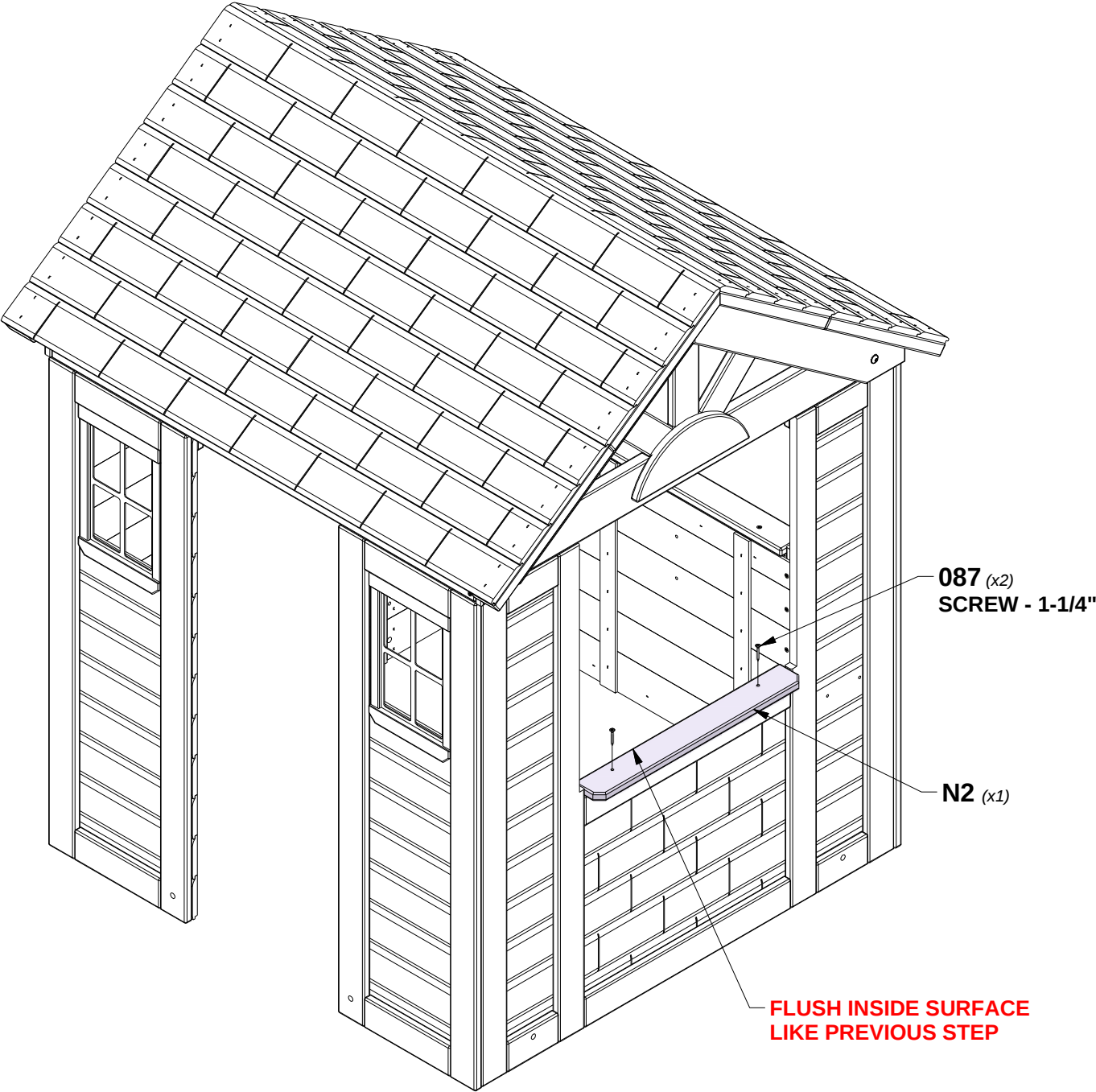


# STEP 11 - PLAYHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 2   | H100087     | SCREW PFH 8x1-1/4" |

**N2** | REAR WINDOW SHELF - W4L06414  
(x1) | 5/8"x2 3/8"x18 7/8" (16x60x479)

**TIP:**  
ALIGN BOARD THEN PRE-DRILL USING AN 1/8" [3mm] DRILL BIT.

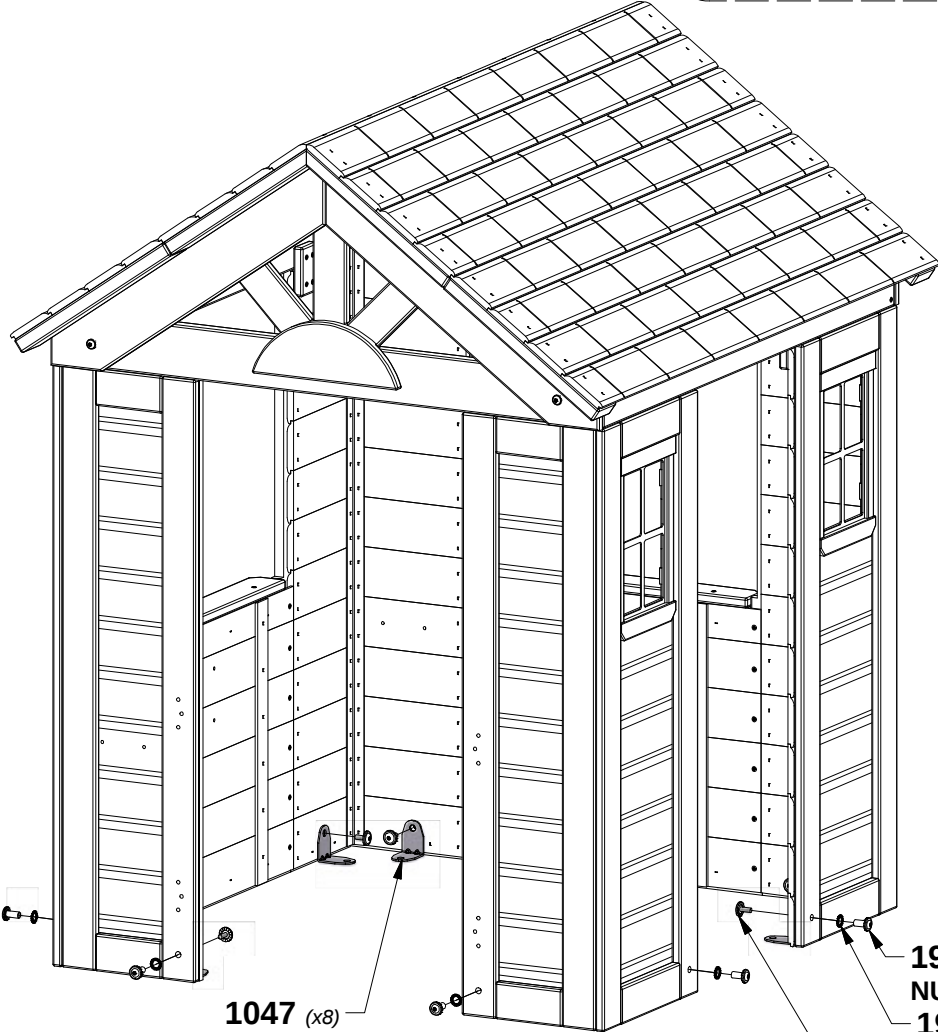
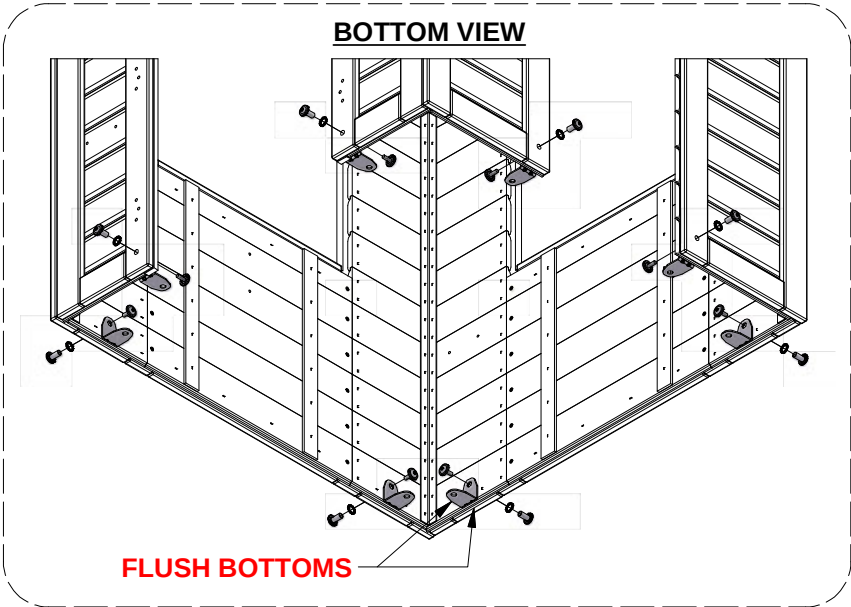


# STEP 12 - PLAYHOUSE ASSEMBLY



**A4M01047**  
(x8) | **L BRACKET 2.5x38x55x55**

| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 8   | H100192     | NUT BARREL WH 5/16x7/8 BLK |
| 8   | H100663     | BOLT WH 5/16x3/4 BLK       |
| 8   | H100199     | WASHER LOCK EXT 12x19 BLK  |



**1047 (x8)**  
**L BRACKET 2.5x38x55x55**

**663 (x8)**  
**BOLT - 3/4"**

**192 (x8)**  
**NUT BARREL - 7/8"**  
**199 (x8)**  
**WASHER - 12x19**

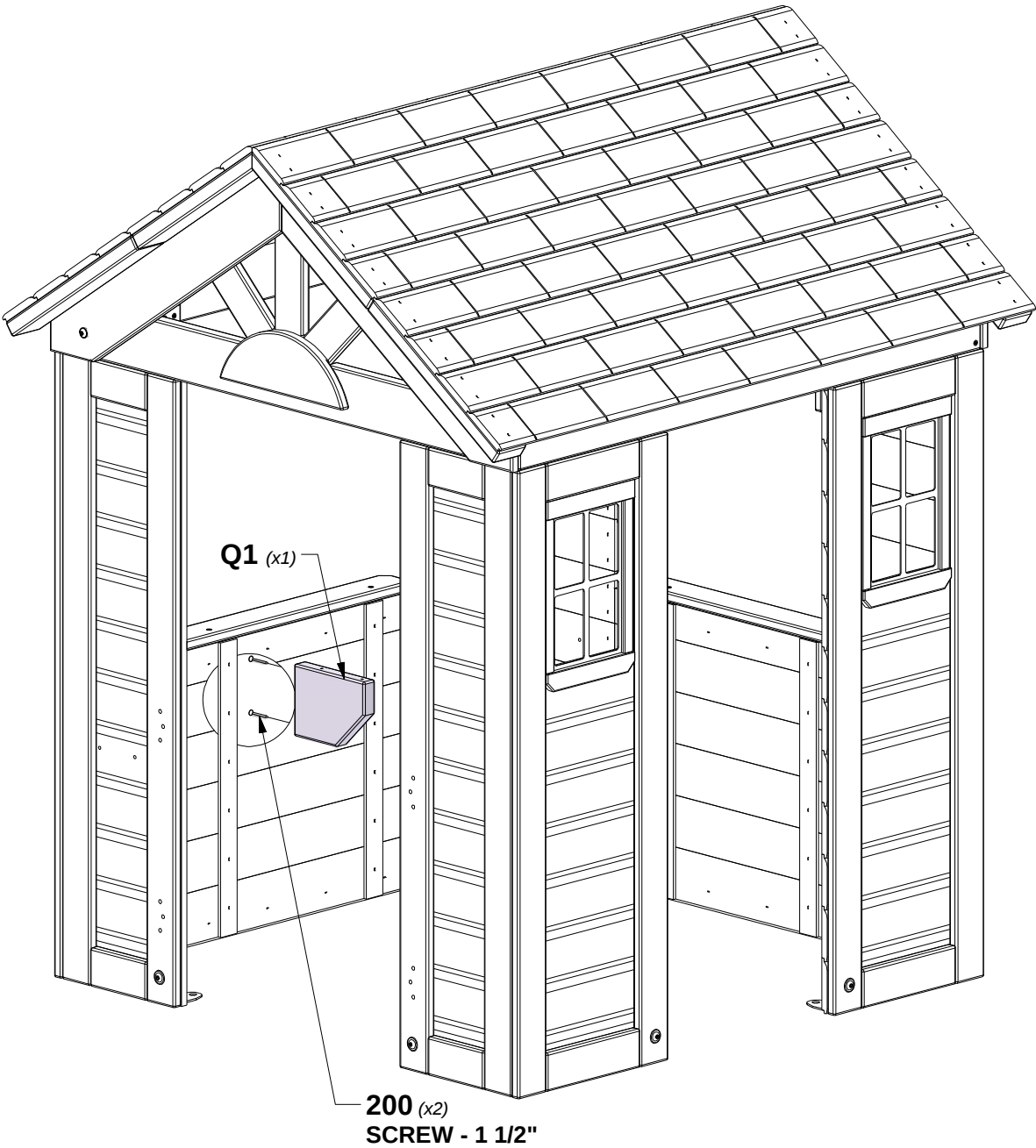
# STEP 13 - PLAYHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 2   | H100200     | SCREW PFH 8x1-1/2 BLK |



**Q1** | COUNTER TOP SUPPORT - W4L16911  
(x1) | 1"x4 3/8"x5 7/8" (24x112x150)

**NOTE:**  
ALIGN PILOT HOLES IN BOARD WITH PILOT HOLES IN WALL PANEL.



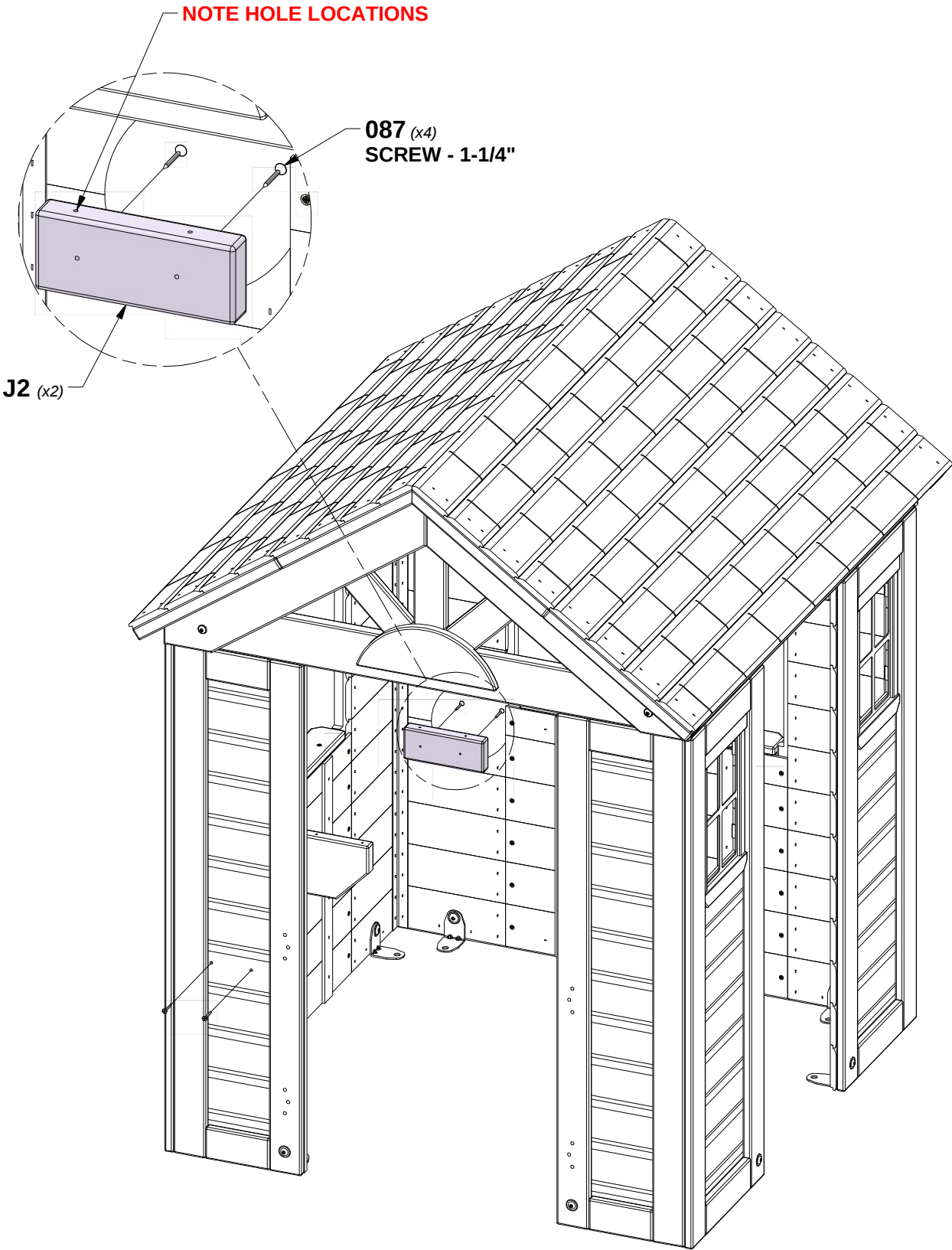
# STEP 14 - PLAYHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 4   | H100087     | SCREW PFH 8x1-1/4" |



**J2** COUNTER TOP SUPPORT - W4L16909  
(x2) 1"x2 3/8"x5 7/8" (24x60x150)

**NOTE:**  
ALIGN PILOT HOLES IN BOARD WITH PILOT HOLES IN WALL PANEL.



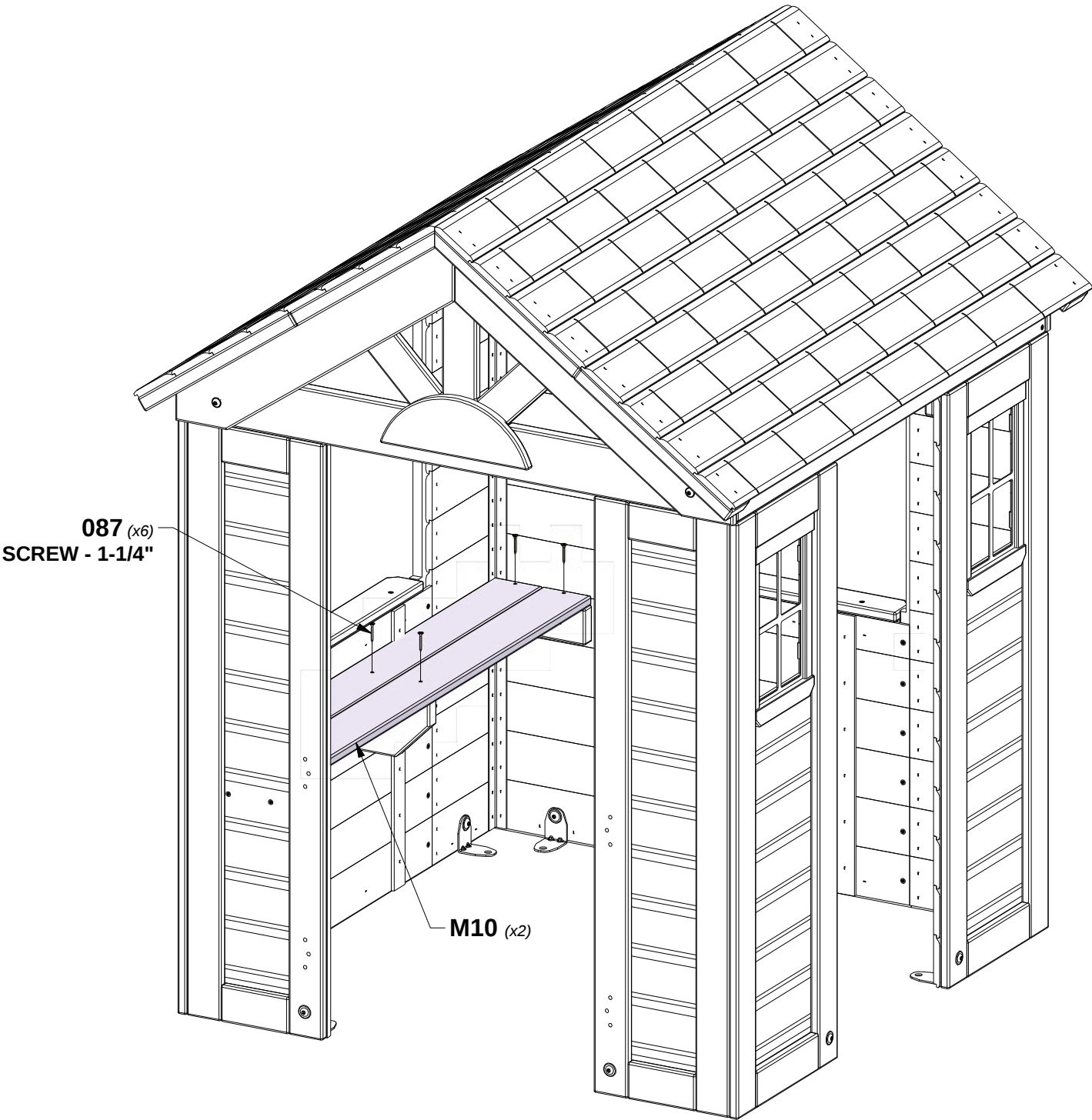
# STEP 15 - PLAYHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 6   | H100087     | SCREW PFH 8x1-1/4" |



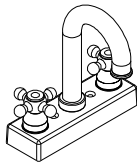
**M10** | COUNTER TOP - W4L16910  
(x2) | 5/8"x3 3/8"x36 7/8" (16x86x936)

**NOTE:**  
**ALIGN PILOT HOLES IN BOARD WITH PILOT HOLES IN SUPPORTS.**



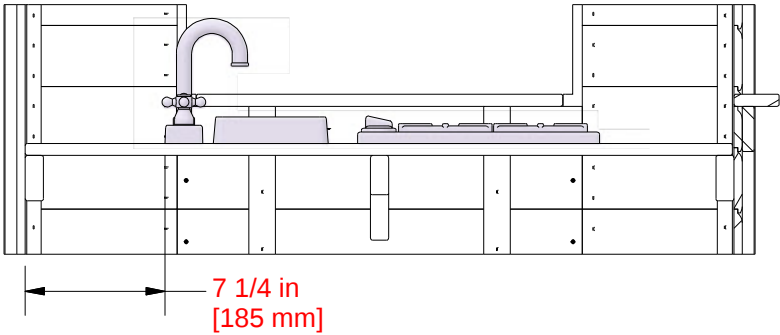
# STEP 16 - PLAYHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 2   | H100086     | SCREW PFH 8x1-1/2" |



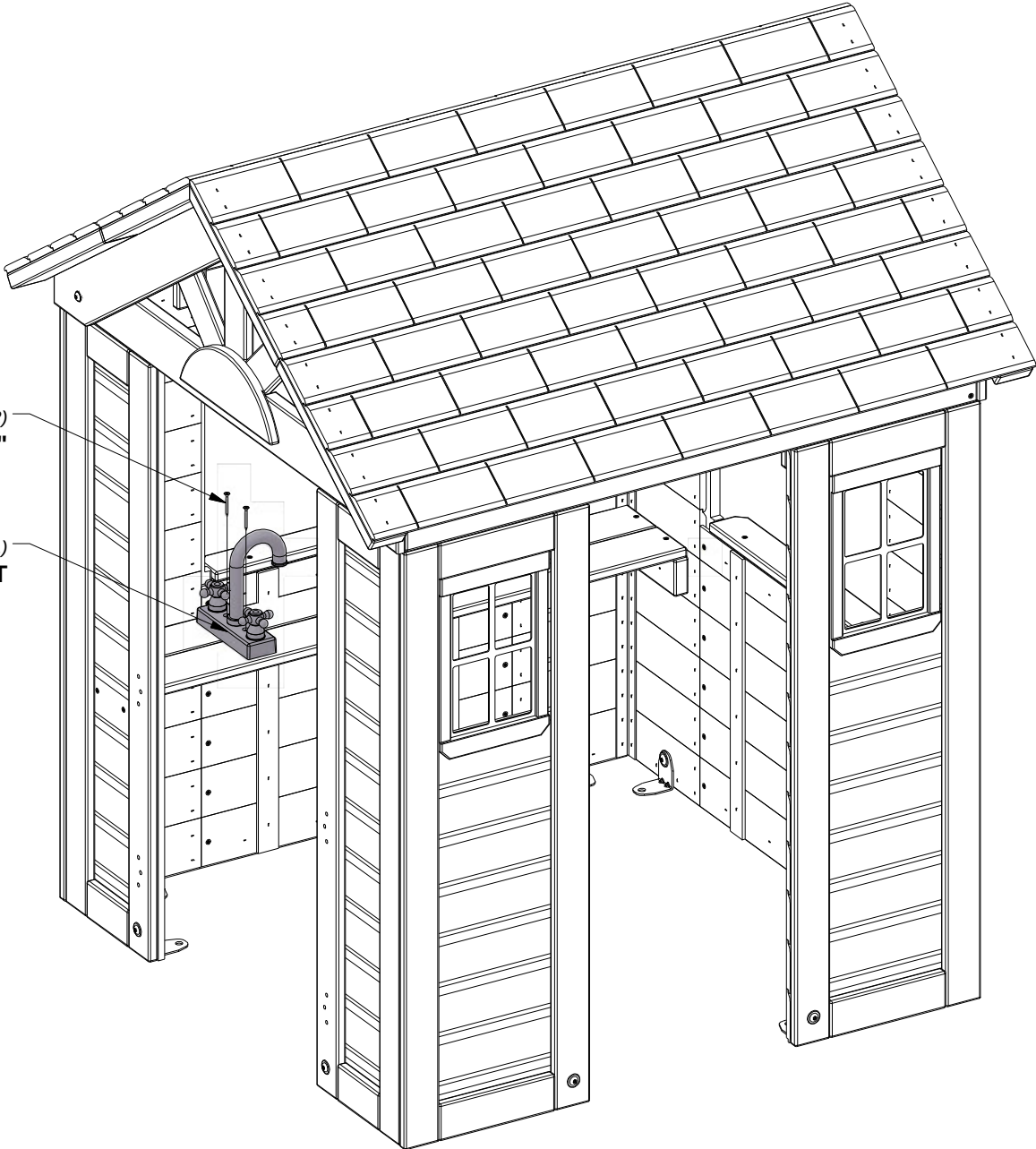
A6P00024  
(x1) FAUCET KIT

INSIDE VIEW



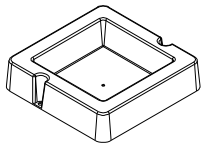
086 (x2)  
SCREW - 1 1/2"

024 (x1)  
FAUCET KIT



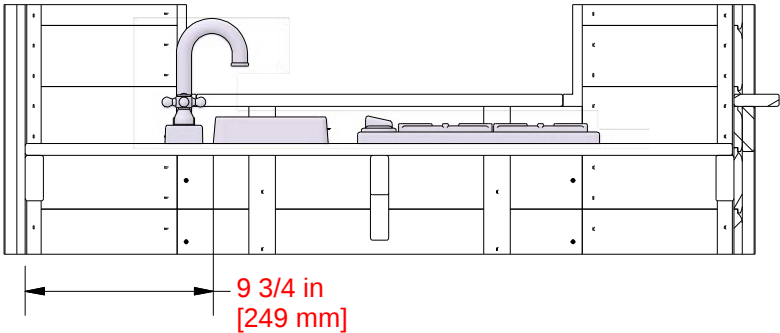
# STEP 17 - PLAYHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION     |
|-----|-------------|-----------------|
| 2   | H100128     | SCREW PWH 8x5/8 |



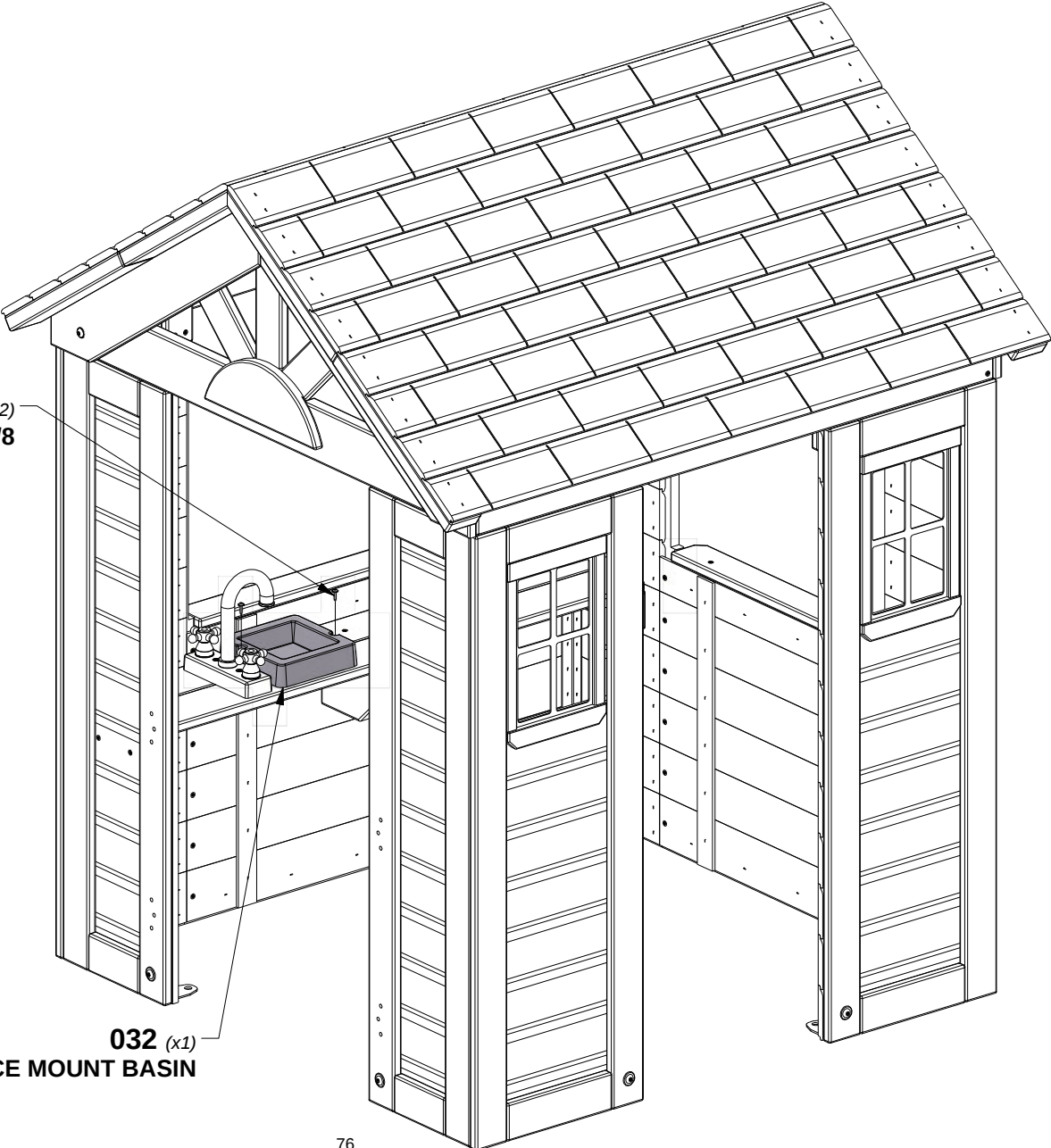
**A6P00032**  
(x1) | **SURFACE MOUNT BASIN**

**INSIDE VIEW**



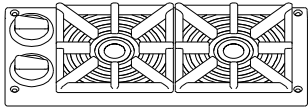
**128** (x2)  
**SCREW - 5/8**

**032** (x1)  
**SURFACE MOUNT BASIN**

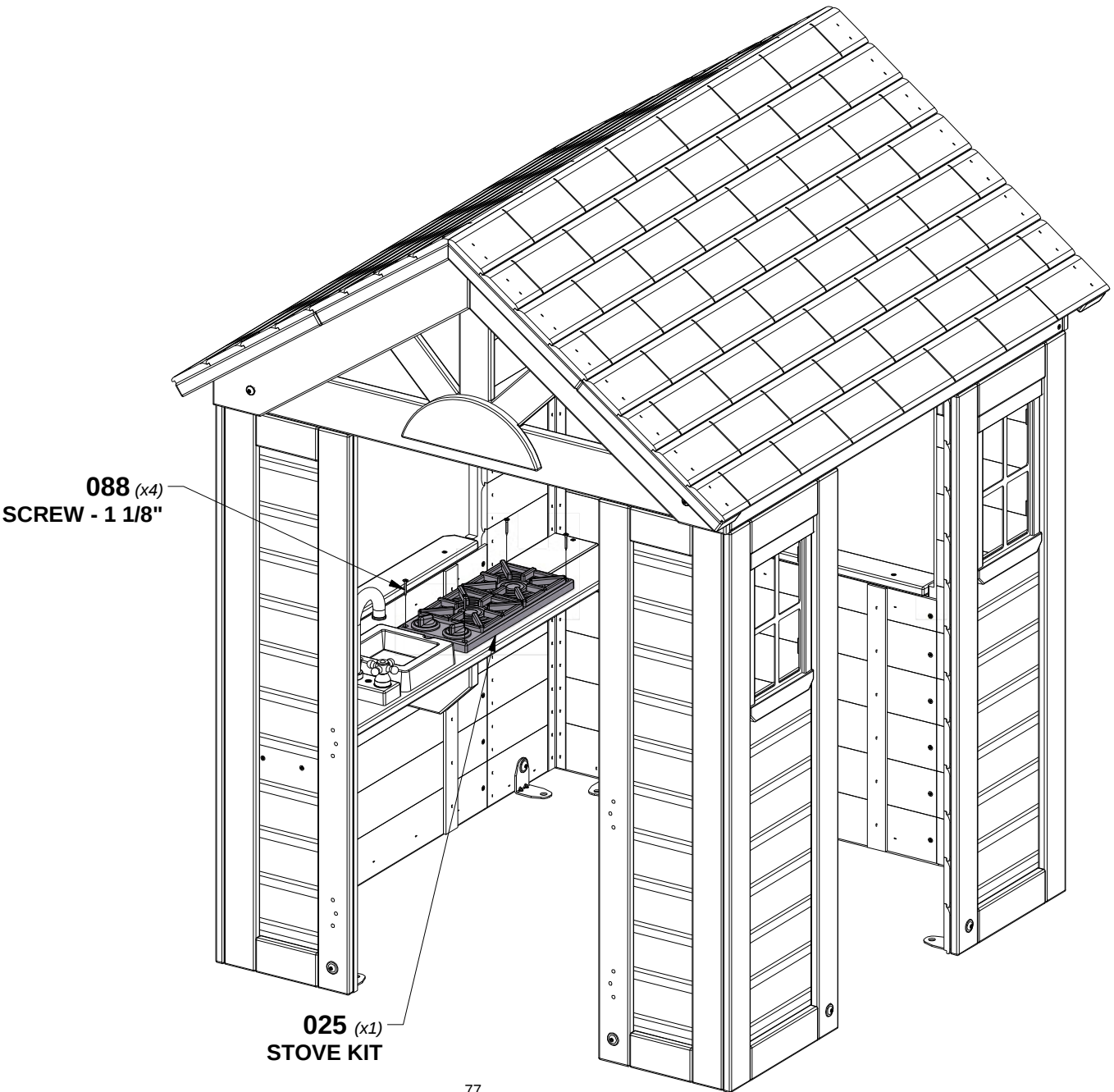
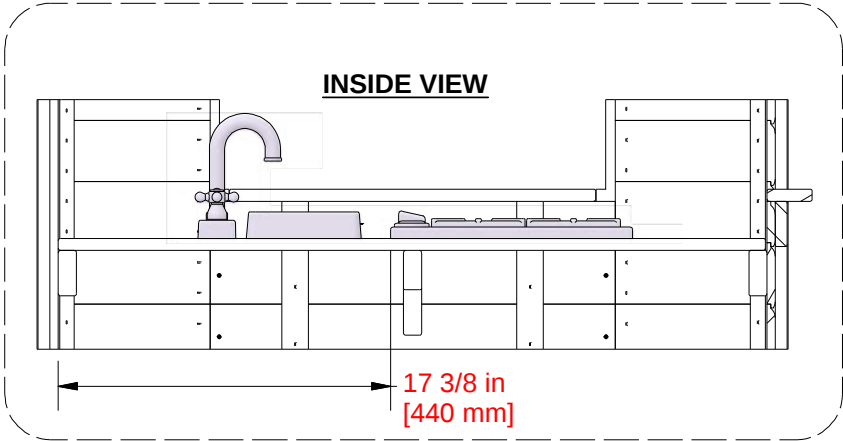


# STEP 18 - PLAYHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 4   | H100088     | SCREW PFH 8x1-1/8" |



A6P00025  
(x1) | STOVE KIT

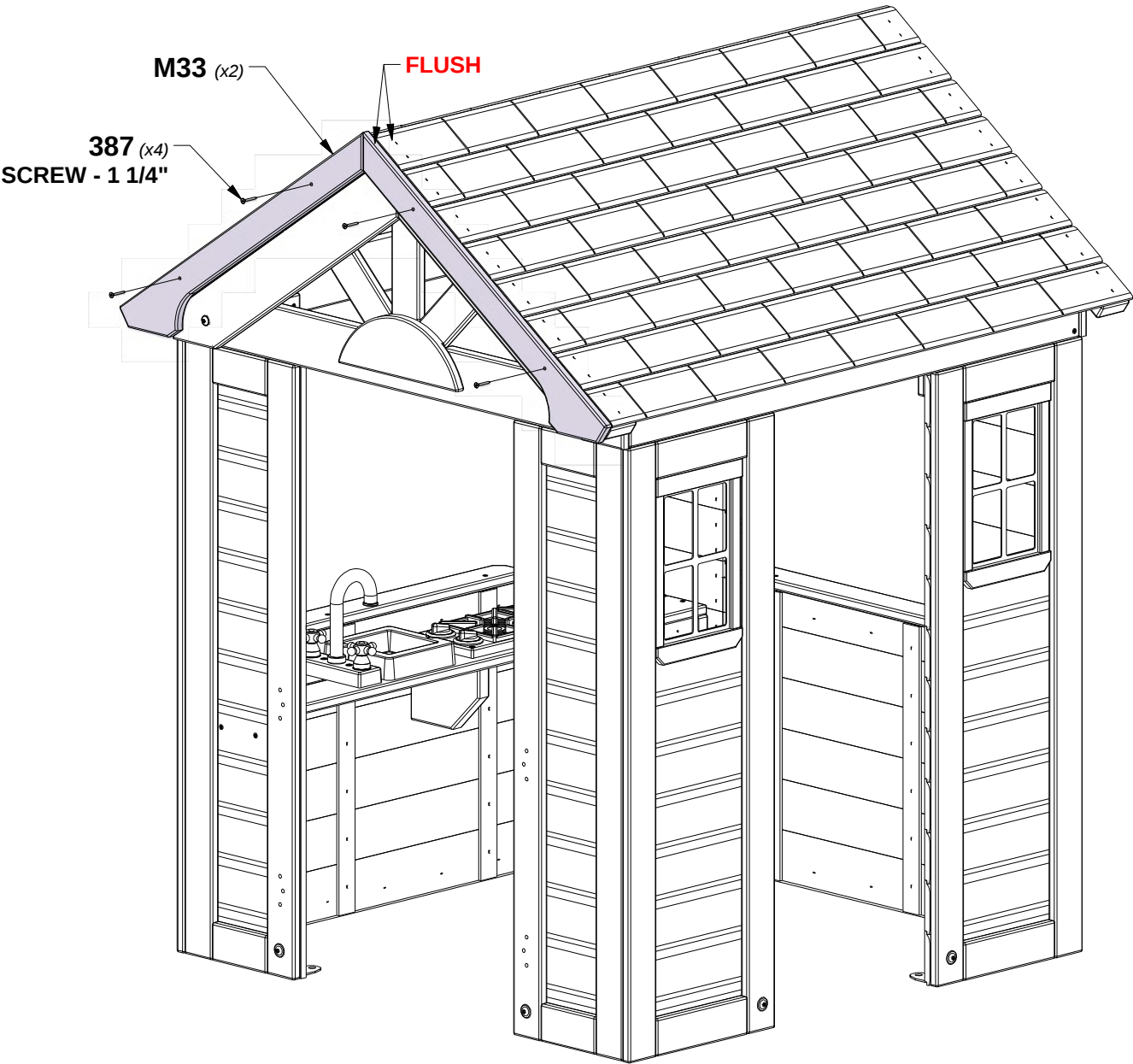


# STEP 19 - PLAYHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 4   | H100387     | SCREW PFH 8x1-1/4 BLK |



**M33** | FASCIA BOARD - W4L06559  
(x2) | 5/8"x3 3/8"x25 5/8" (16x86x652)

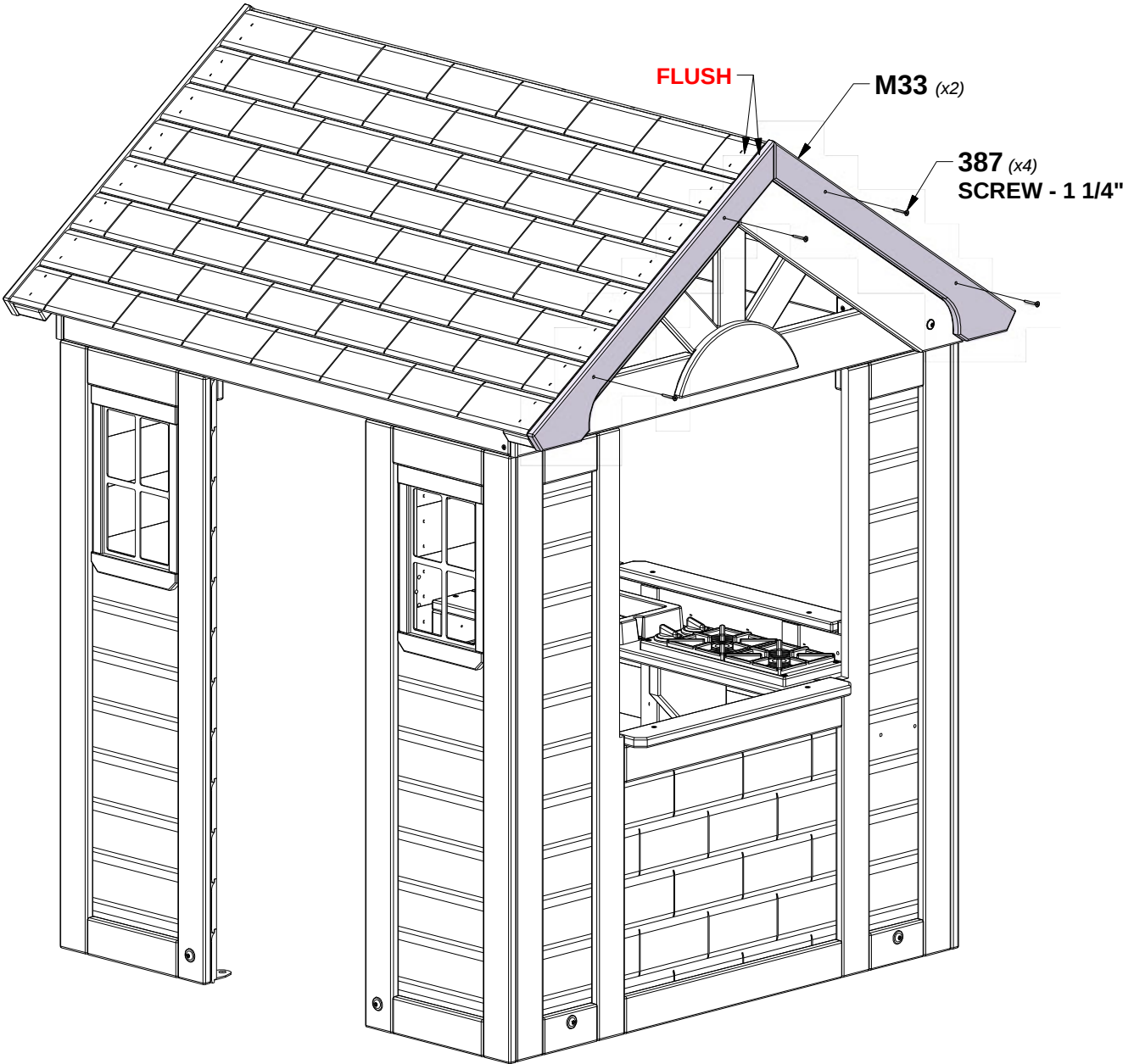


# STEP 20 - PLAYHOUSE ASSEMBLY

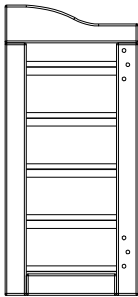
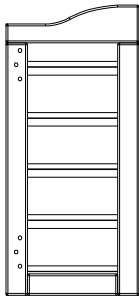
| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 4   | H100387     | SCREW PFH 8x1-1/4 BLK |



**M33** | FASCIA BOARD - W4L06559  
(x2) | 5/8"x3 3/8"x25 5/8" (16x86x652)



# STEP 21 - PLAYHOUSE ASSEMBLY



| QTY | PART NUMBER | DESCRIPTION                  |
|-----|-------------|------------------------------|
| 12  | H100804     | T-NUT 8/32                   |
| 12  | H100806     | SCREW POH-MS 8/32x1 1/8" BLK |

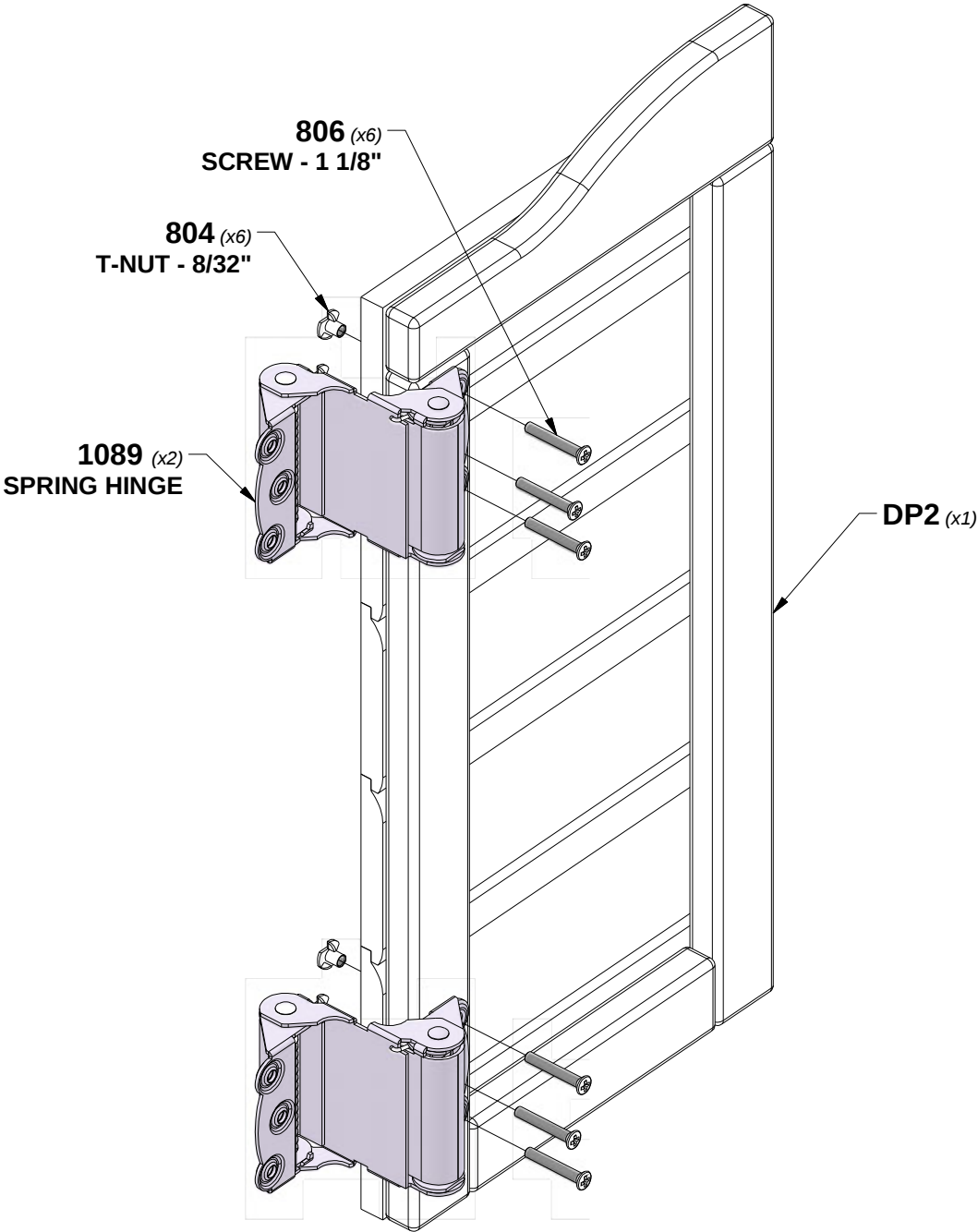


**DP2** | LEFT DOOR ASSEMBLY - W2A03532  
(x1) | 1 1/8"x8 3/8"x18 1/8" (27x211x460)

**DP1** | RIGHT DOOR ASSEMBLY - W2A03531  
(x1) | 1 1/8"x8 3/8"x18 1/8" (27x211x460)

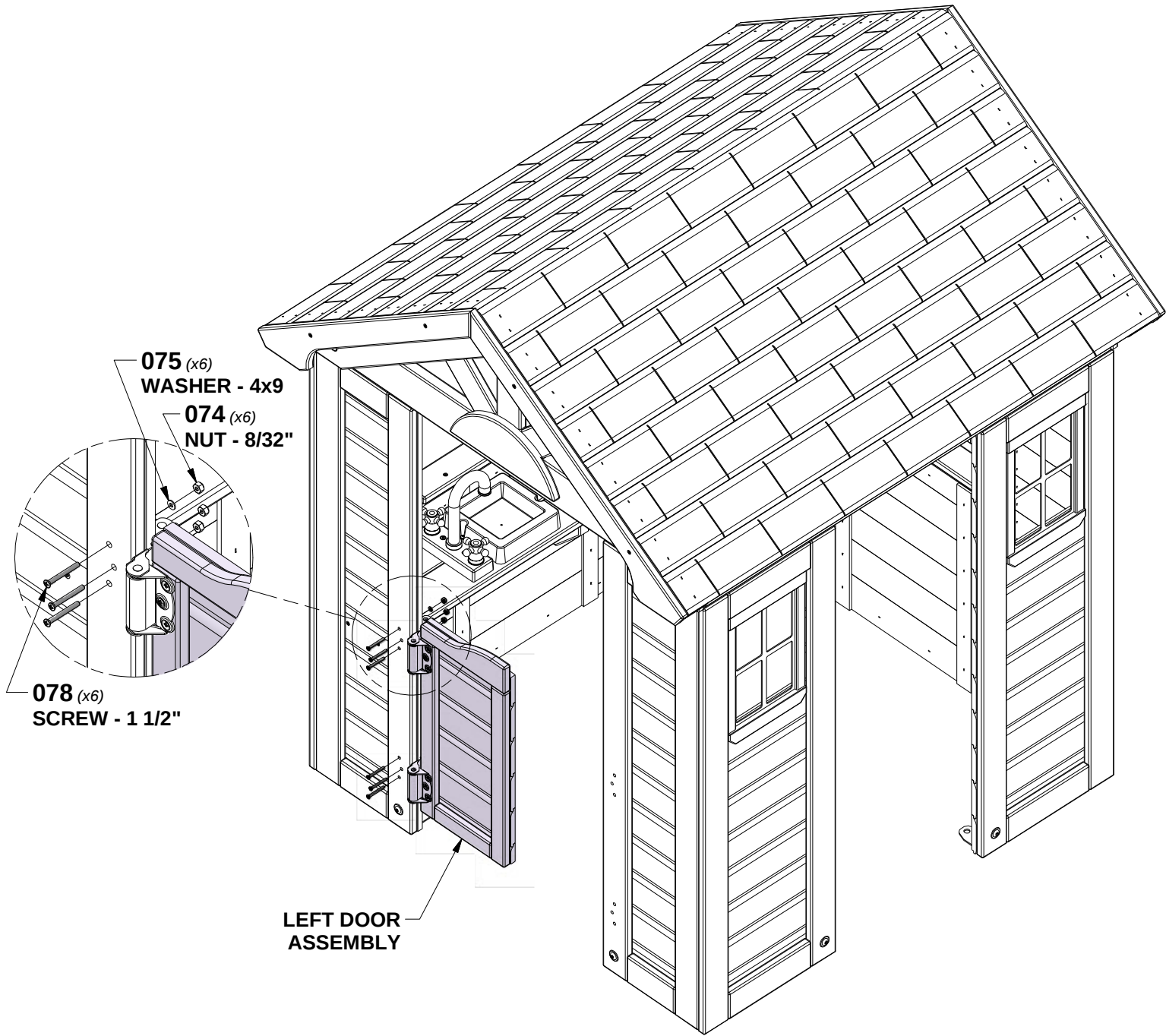
**A4M01089** | SPRING HINGE  
(x4)

**NOTE:**  
**MAKE BOTH LEFT & RIGHT DOORS.**



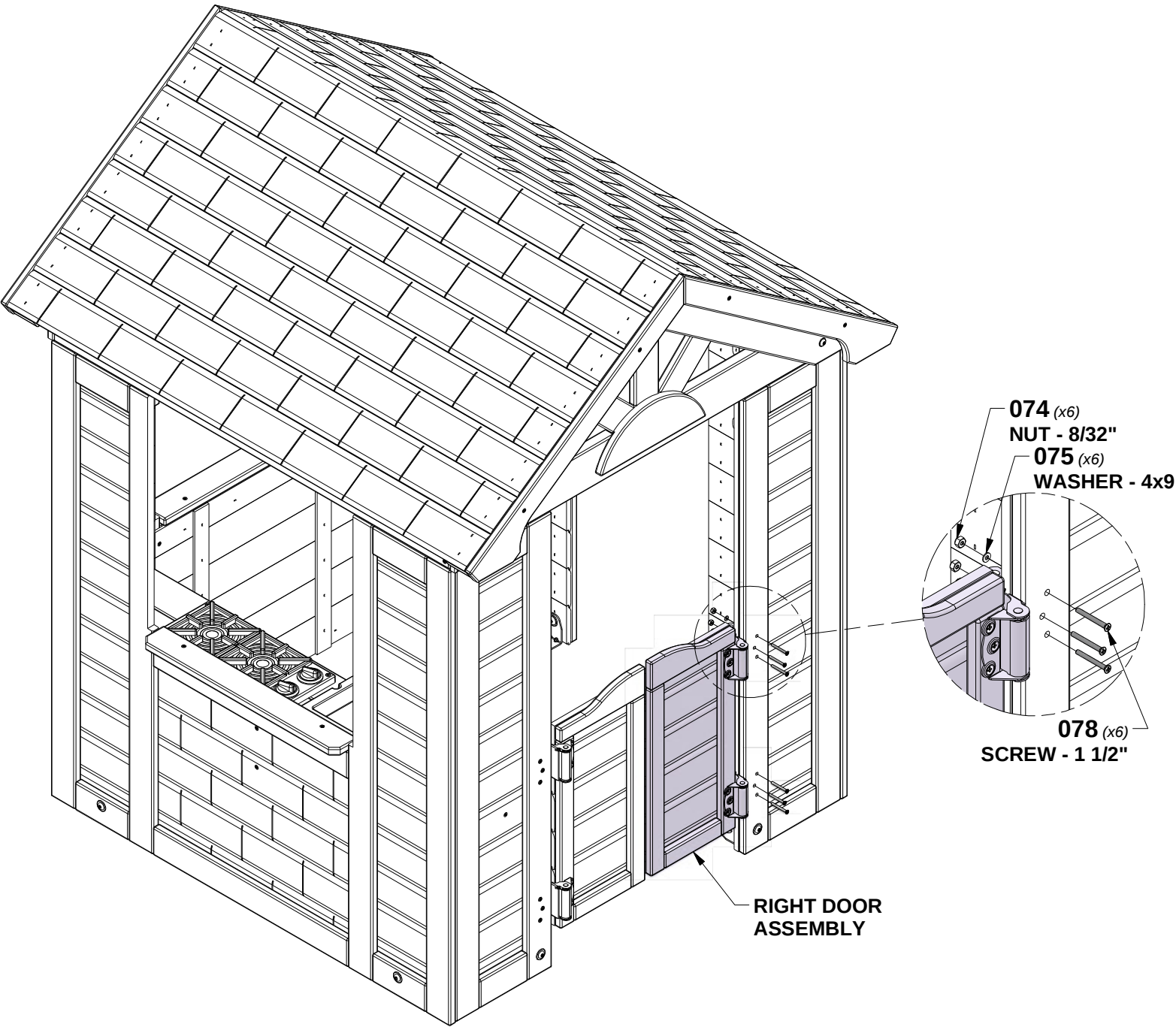
# STEP 22 - PLAYHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION                  |
|-----|-------------|------------------------------|
| 6   | H101074     | NUT LOCK 8/32 BLK            |
| 6   | H101075     | WASHER FLAT 4x9 BLK          |
| 6   | H101078     | SCREW POH-MS 8/32x1 1/2" BLK |



# STEP 23 - PLAYHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION                  |
|-----|-------------|------------------------------|
| 6   | H101074     | NUT LOCK 8/32 BLK            |
| 6   | H101075     | WASHER FLAT 4x9 BLK          |
| 6   | H101078     | SCREW POH-MS 8/32x1 1/2" BLK |

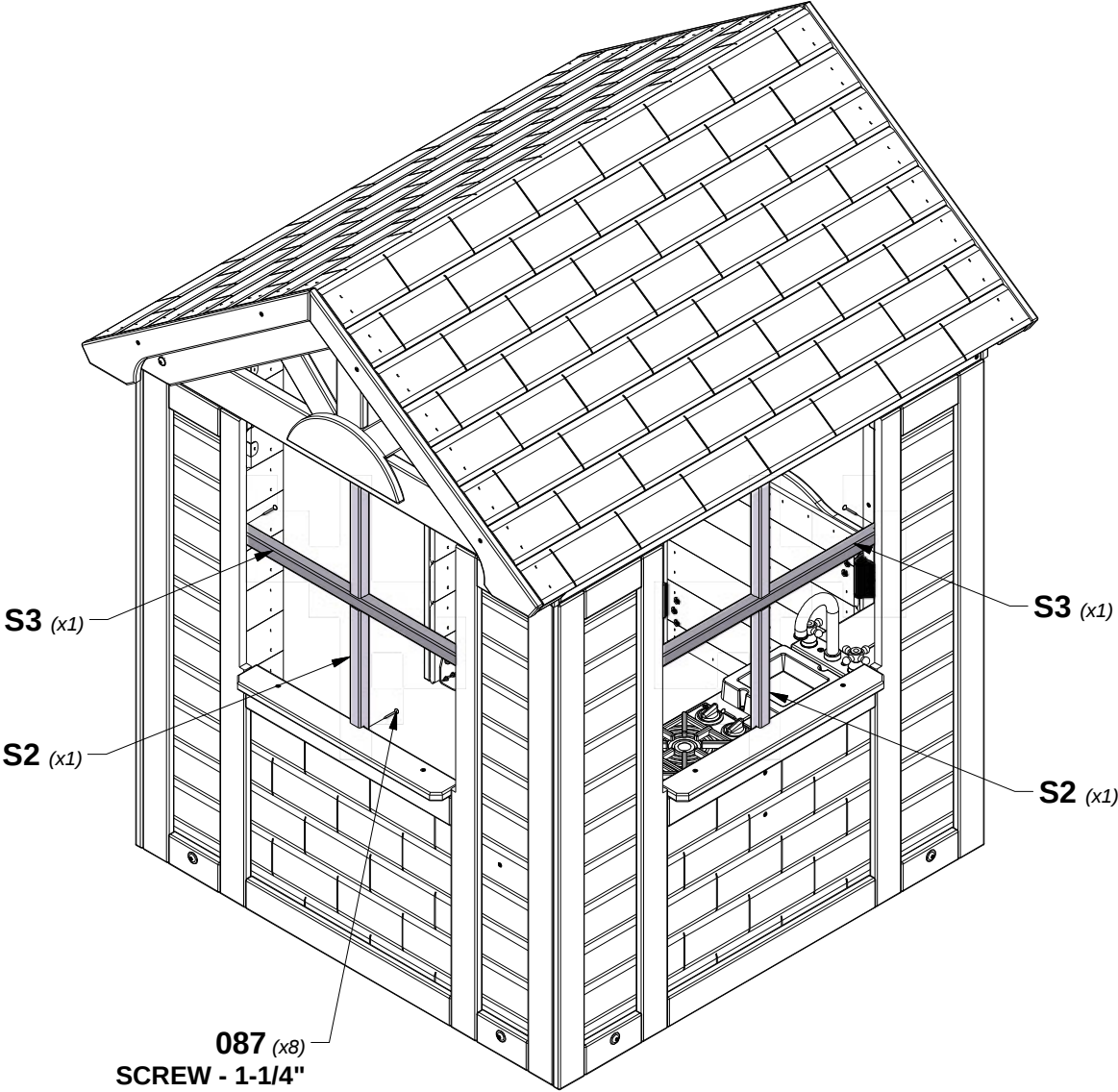
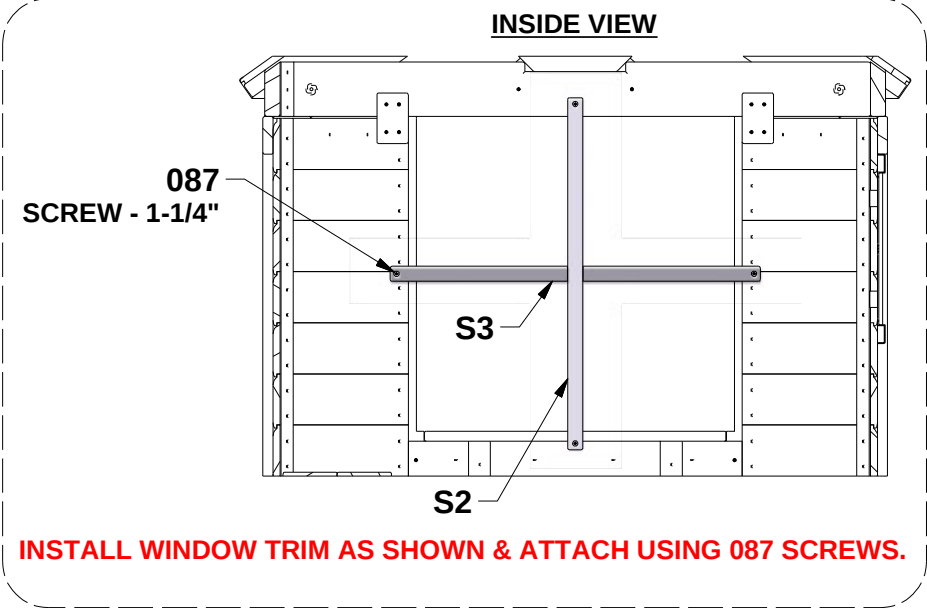


# STEP 24 - PLAYHOUSE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 8   | H100087     | SCREW PFH 8x1-1/4" |

**S2** WINDOW TRIM - W4L16912  
(x2) 1"x1"x22" (24x24x558)

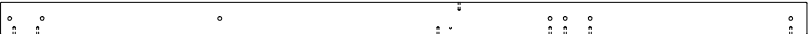
**S3** WINDOW TRIM - W4L16913  
(x2) 1"x1"x23 1/8" (24x24x588)



# STEP 1 - FORT ASSEMBLY



**E15** | FRONT RIGHT UPRIGHT - W2A03505  
(x1) | 1 3/8"x3 3/8"x84" (36x86x2135)



**E8** | REAR RIGHT UPRIGHT - W4L16901  
(x1) | 1 3/8"x3 3/8"x84" (36x86x2135)



**H7** | FLOOR RAIL - W4L06436  
(x1) | 1"x3 3/8"x76 7/8" (24x86x1952)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 14  | H100198     | WASHER LOCK EXT 8x19 BLK |
| 8   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 14  | H100379     | T-NUT 5/16 BLK           |
| 2   | H100457     | BOLT WH 5/16x2 BLK       |
| 4   | H100468     | BOLT WH 5/16x1 BLK       |

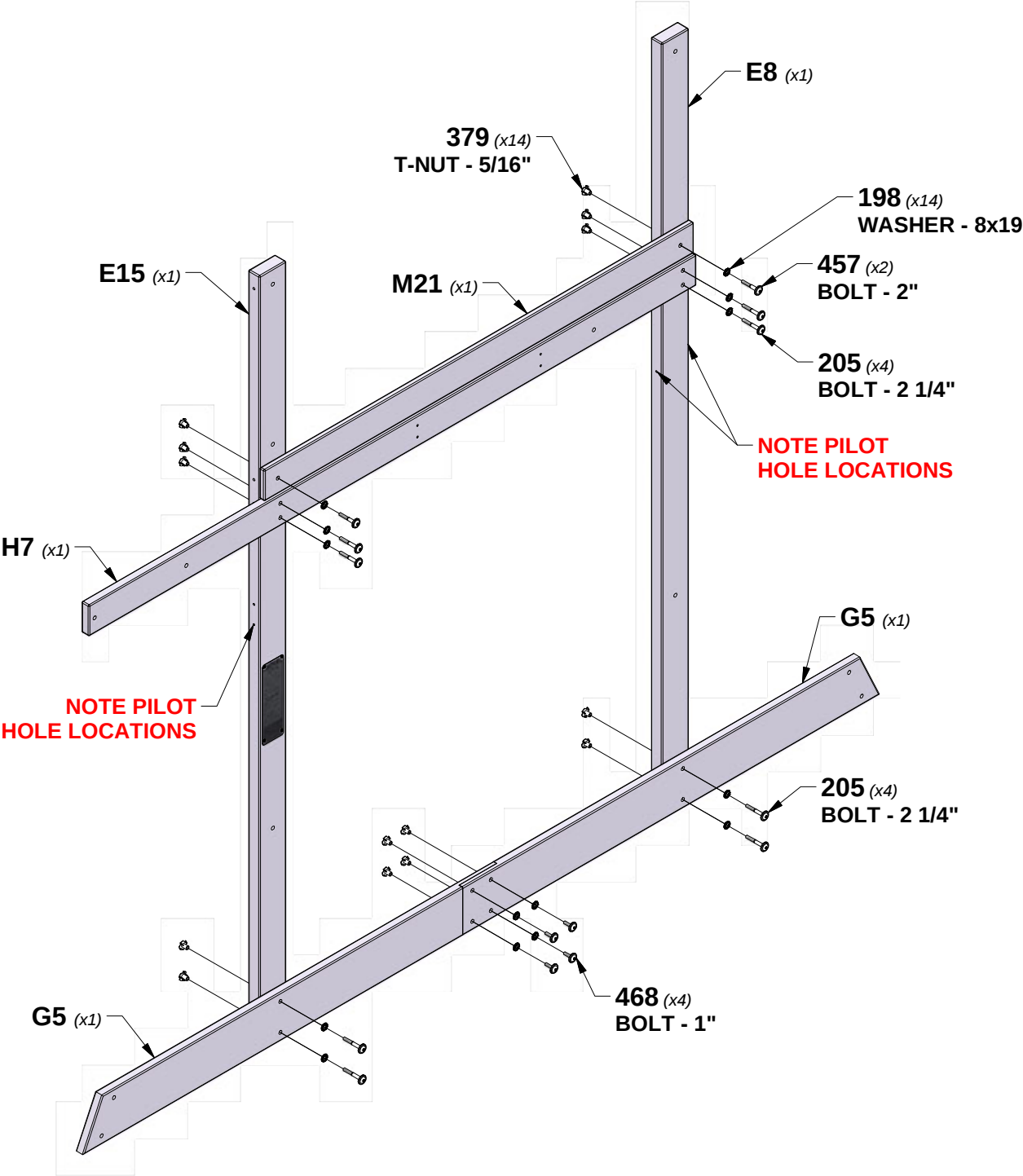


**M21** | WALL RAIL - W4L06465  
(x1) | 5/8"x3 3/8"x54 3/8" (16x86x1380)



**G5** | GROUND BOARD - W4L16882  
(x2) | 1"x5 1/4"x52 3/4" (24x134x1341)

**TIP:**  
INSTALL T-NUTS IN WOOD FIRST



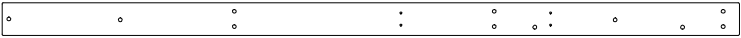
# STEP 2 - FORT ASSEMBLY



**E7 | FRONT LEFT UPRIGHT - W4L16884**  
(x1) | 1 3/8"x3 3/8"x84" (36x86x2135)



**E9 | FRONT RIGHT UPRIGHT - W4L16900**  
(x1) | 1 3/8"x3 3/8"x84" (36x86x2135)



**H6 | FLOOR RAIL - W4L06435**  
(x1) | 1"x3 3/8"x76 7/8" (24x86x1952)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 9   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 8   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 9   | H100379     | T-NUT 5/16 BLK           |
| 1   | H100457     | BOLT WH 5/16x2 BLK       |

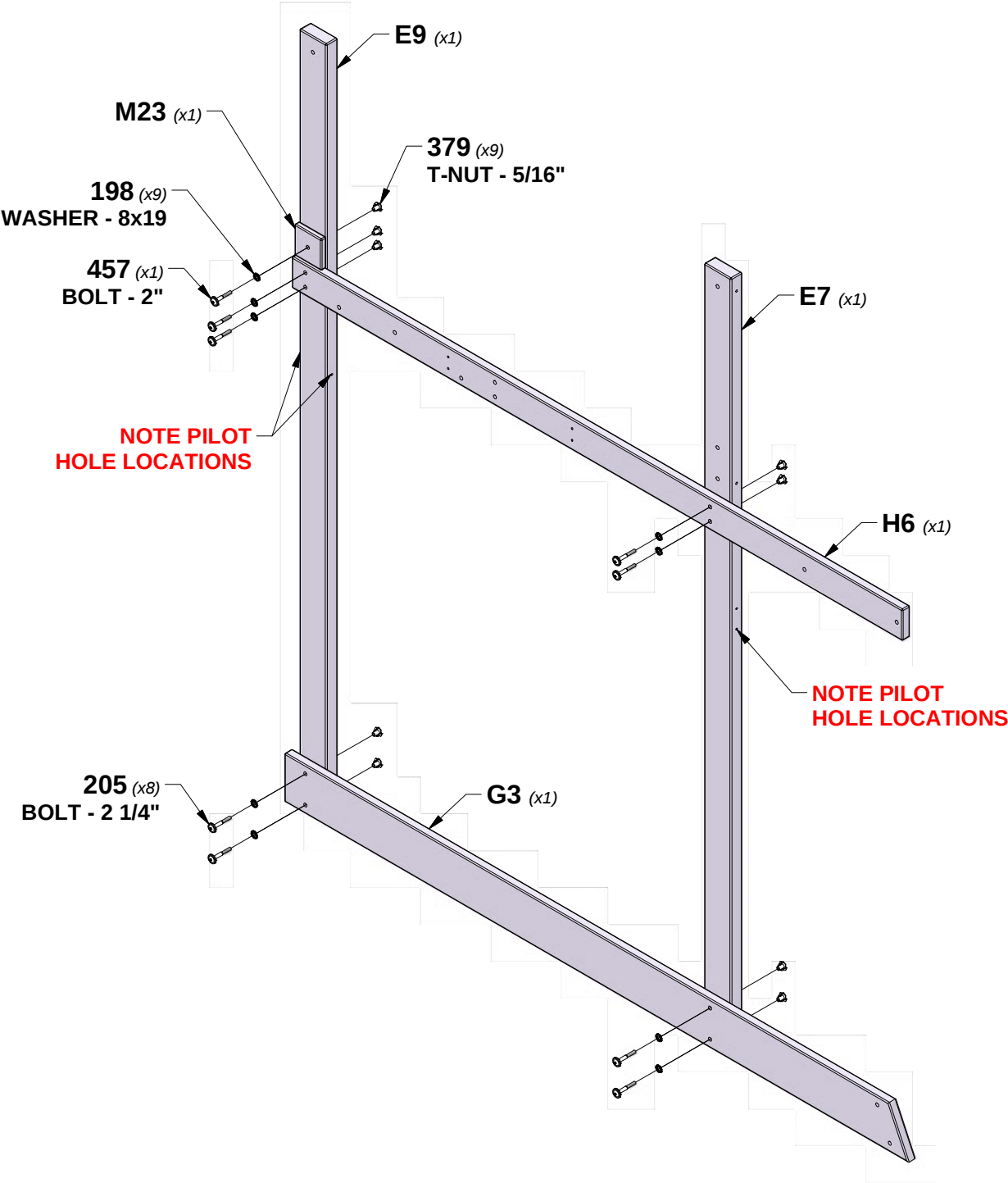


**M23 | WALL RAIL - W4L06467**  
(x1) | 5/8"x3 3/8"x3 3/8" (16x86x86)



**G3 | GROUND BOARD - W4L16878**  
(x1) | 1"x5 1/4"x78 1/2" (24x134x1995)

**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**

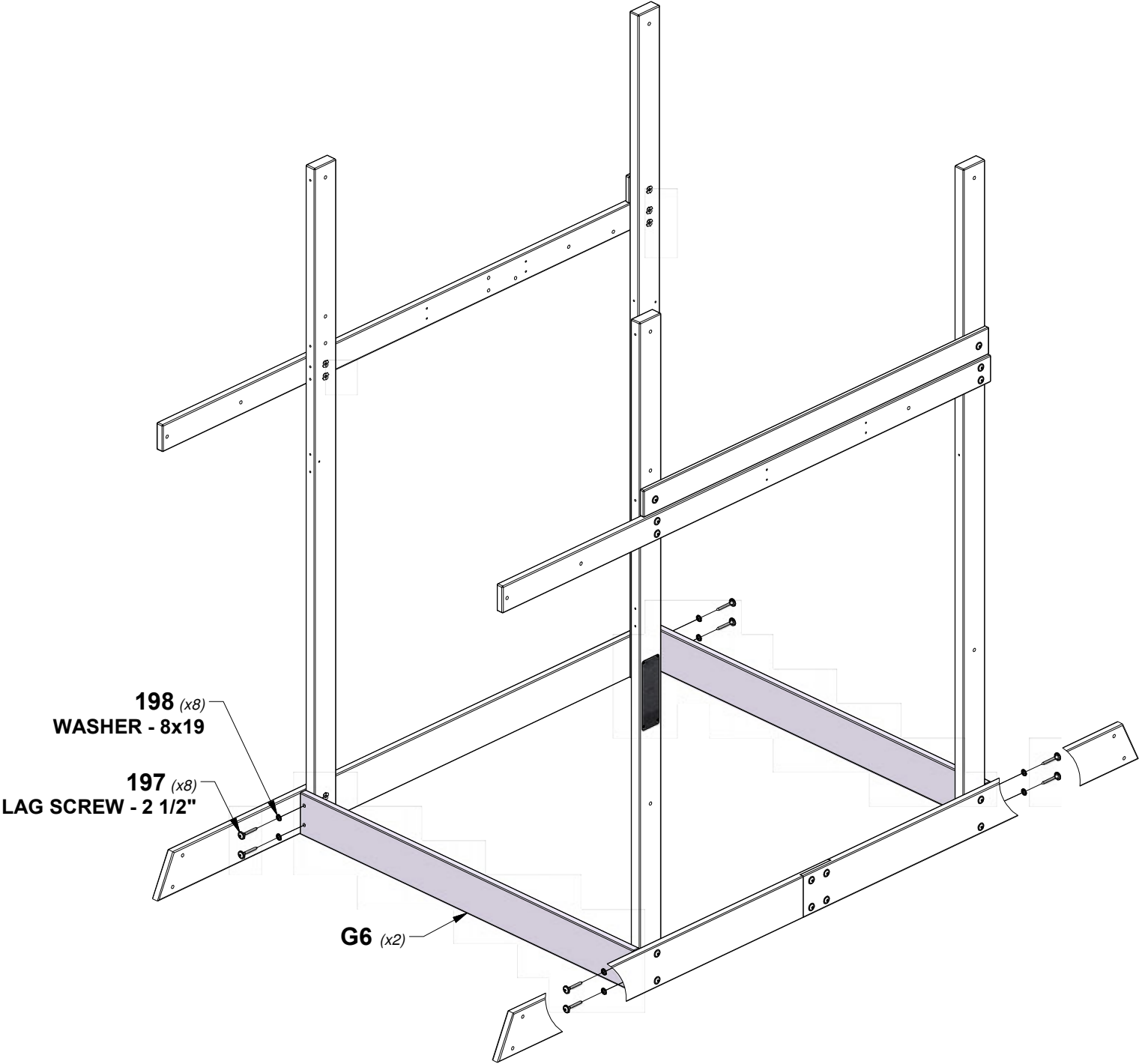


# STEP 3 - FORT ASSEMBLY



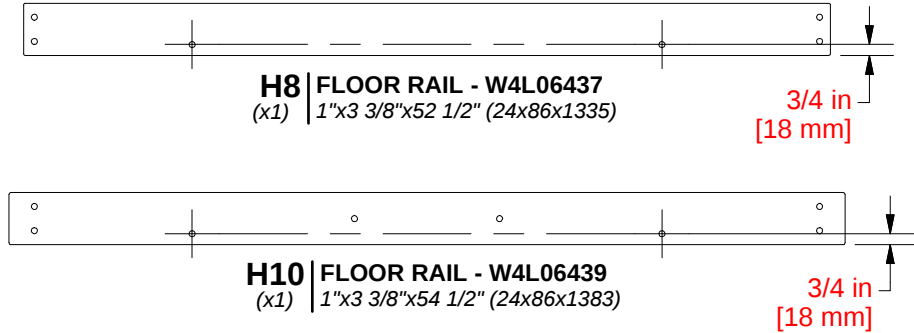
**G6** | **GROUND BOARD - W4L16883**  
(x2) | 1"x5 1/4"x52 1/2" (24x134x1335)

| QTY | PART NUMBER | DESCRIPTION                 |
|-----|-------------|-----------------------------|
| 8   | H100197     | LAG SCREW WH 5/16x2-1/2 BLK |
| 8   | H100198     | WASHER LOCK EXT 8x19 BLK    |

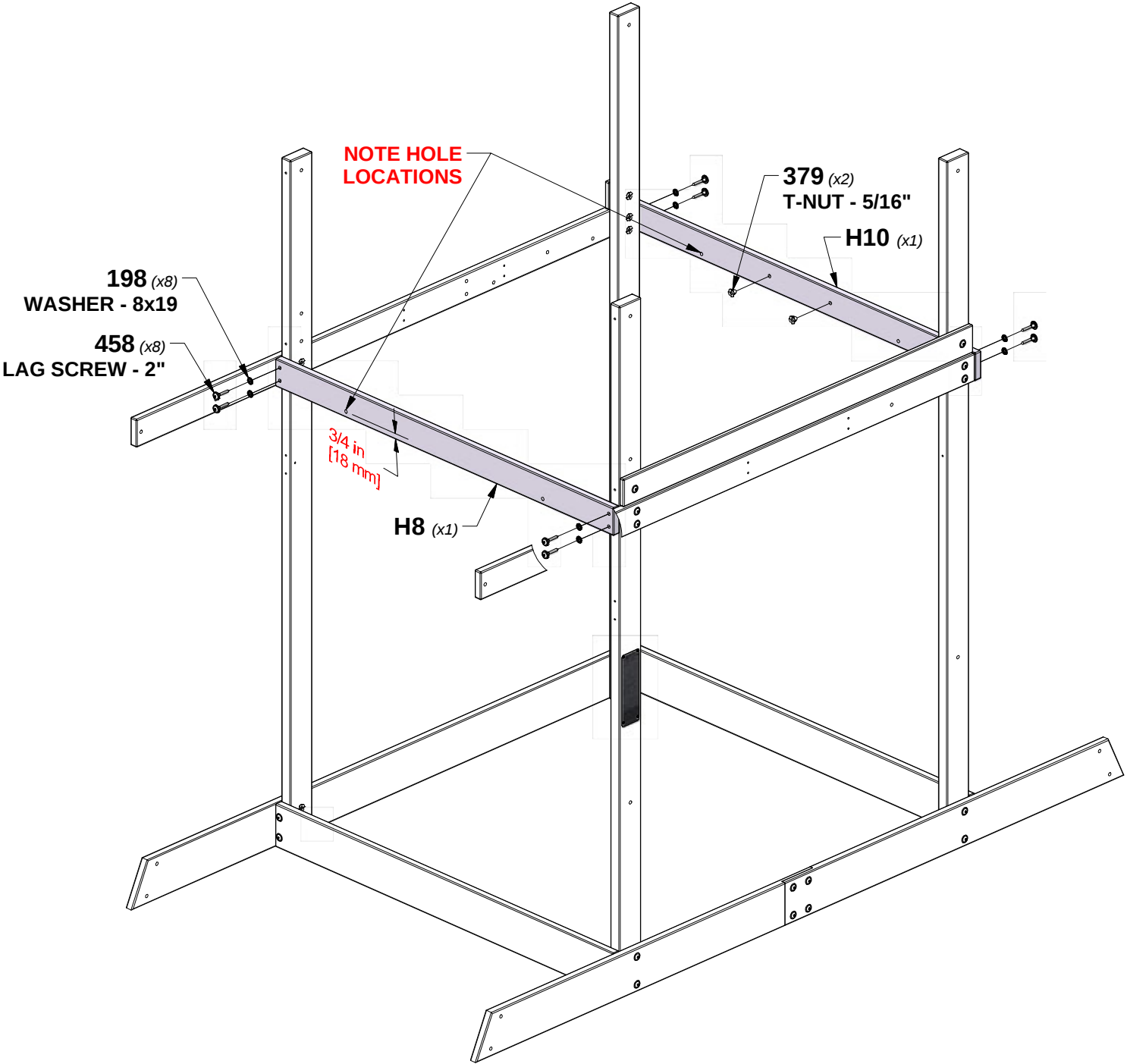


# STEP 4 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 8   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100379     | T-NUT 5/16 BLK           |
| 8   | H100458     | LAG SCREW WH 5/16x2 BLK  |



**TIP:**  
INSTALL T-NUTS IN WOOD FIRST



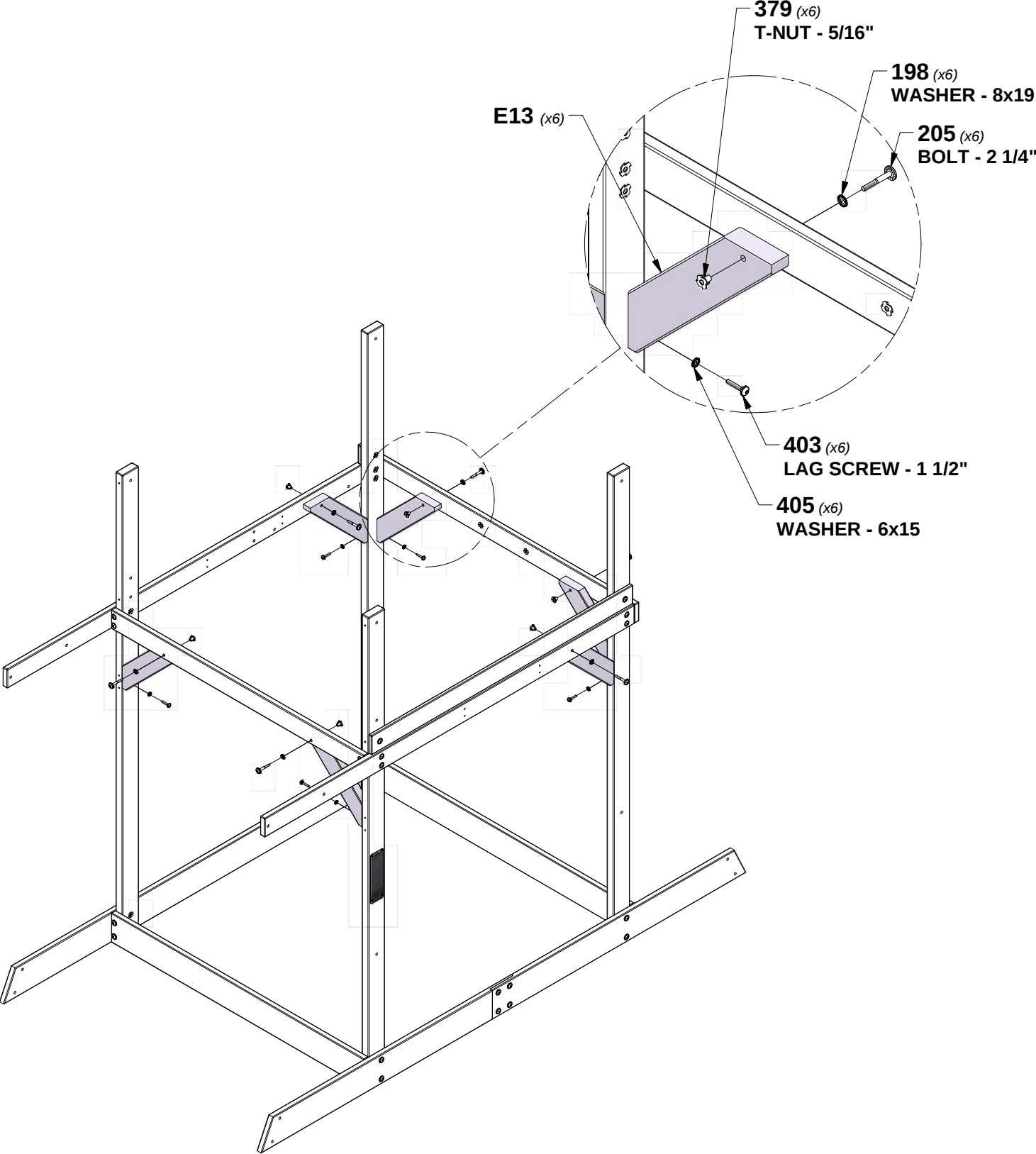
# STEP 5 - FORT ASSEMBLY



**E13** | **DECK BRACE - W4L16880**  
(x6) | 1 3/8"x3 3/8"x16 7/8" (36x86x428)

| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 6   | H100198     | WASHER LOCK EXT 8x19 BLK   |
| 6   | H100205     | BOLT WH 5/16x2-1/4 BLK     |
| 6   | H100379     | T-NUT 5/16 BLK             |
| 6   | H100403     | LAG SCREW WH 1/4x1-1/2 BLK |
| 6   | H100405     | WASHER LOCK EXT 6x15 BLK   |

**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**



# STEP 6 - FORT ASSEMBLY

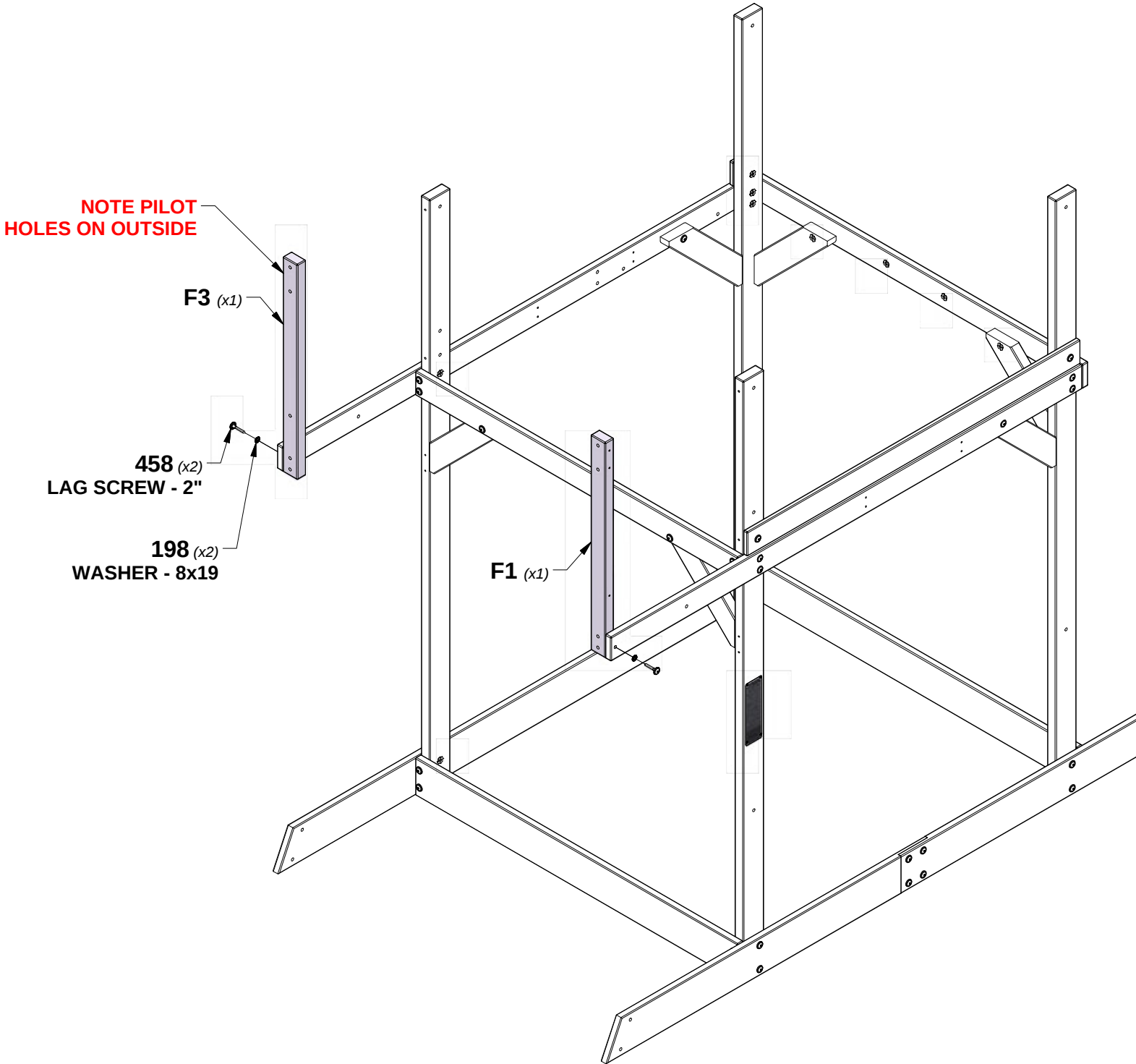
| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100458     | LAG SCREW WH 5/16x2 BLK  |



**F1** | **RIGHT DECK UPRIGHT - W4L06440**  
(x1) | 1 3/8"x2 3/8"x30 3/8" (36x60x770)

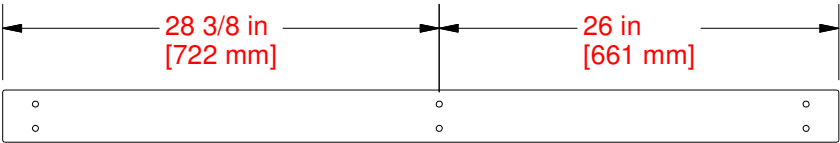


**F3** | **LEFT DECK UPRIGHT - W4L06445**  
(x1) | 1 3/8"x2 3/8"x30 3/8" (36x60x770)



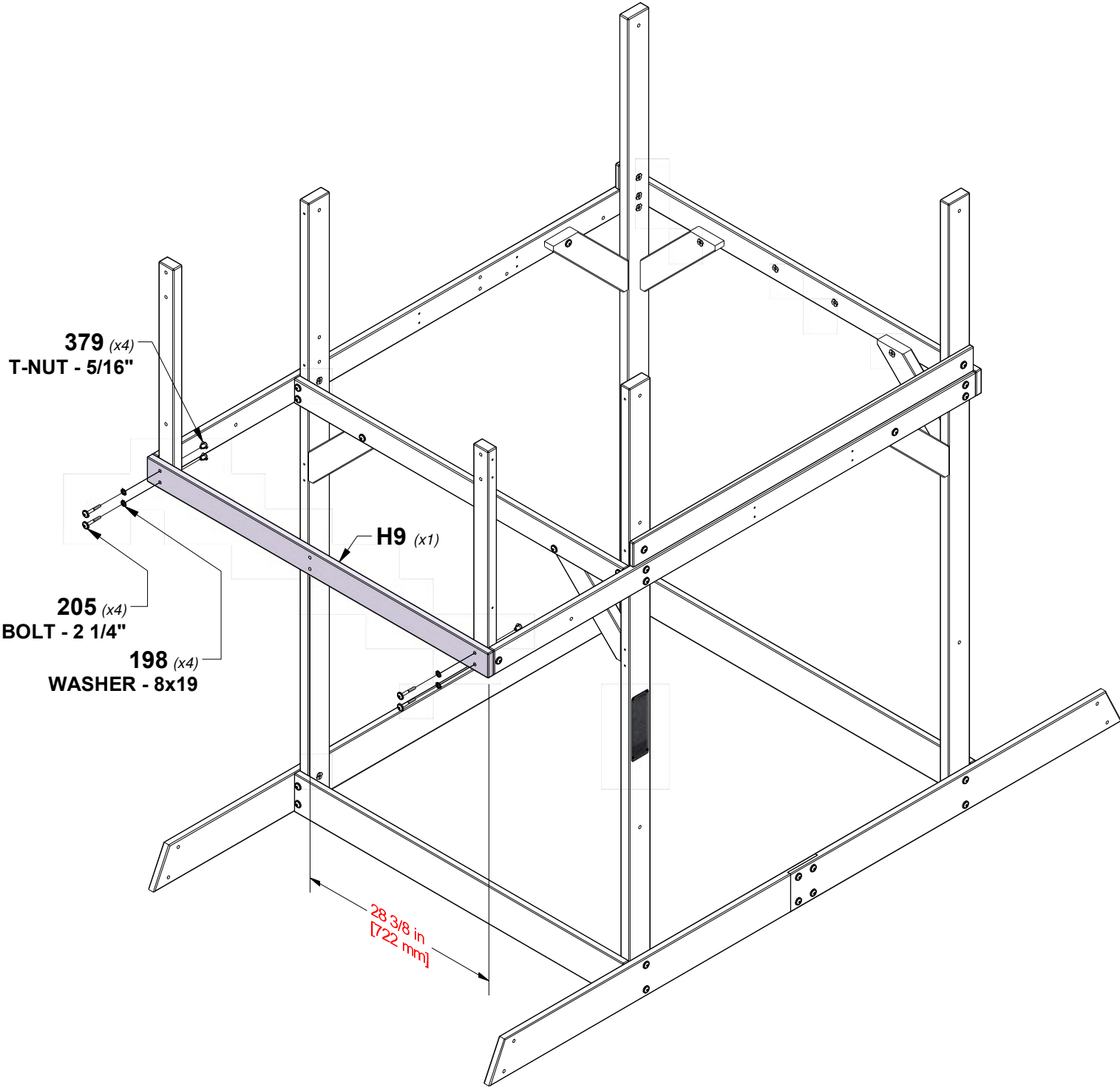
# STEP 7 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 4   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 4   | H100379     | T-NUT 5/16 BLK           |



**H9 | FLOOR RAIL - W4L16592**  
(x1) | 1"x3 3/8"x54 1/2" (24x86x1383)

**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**



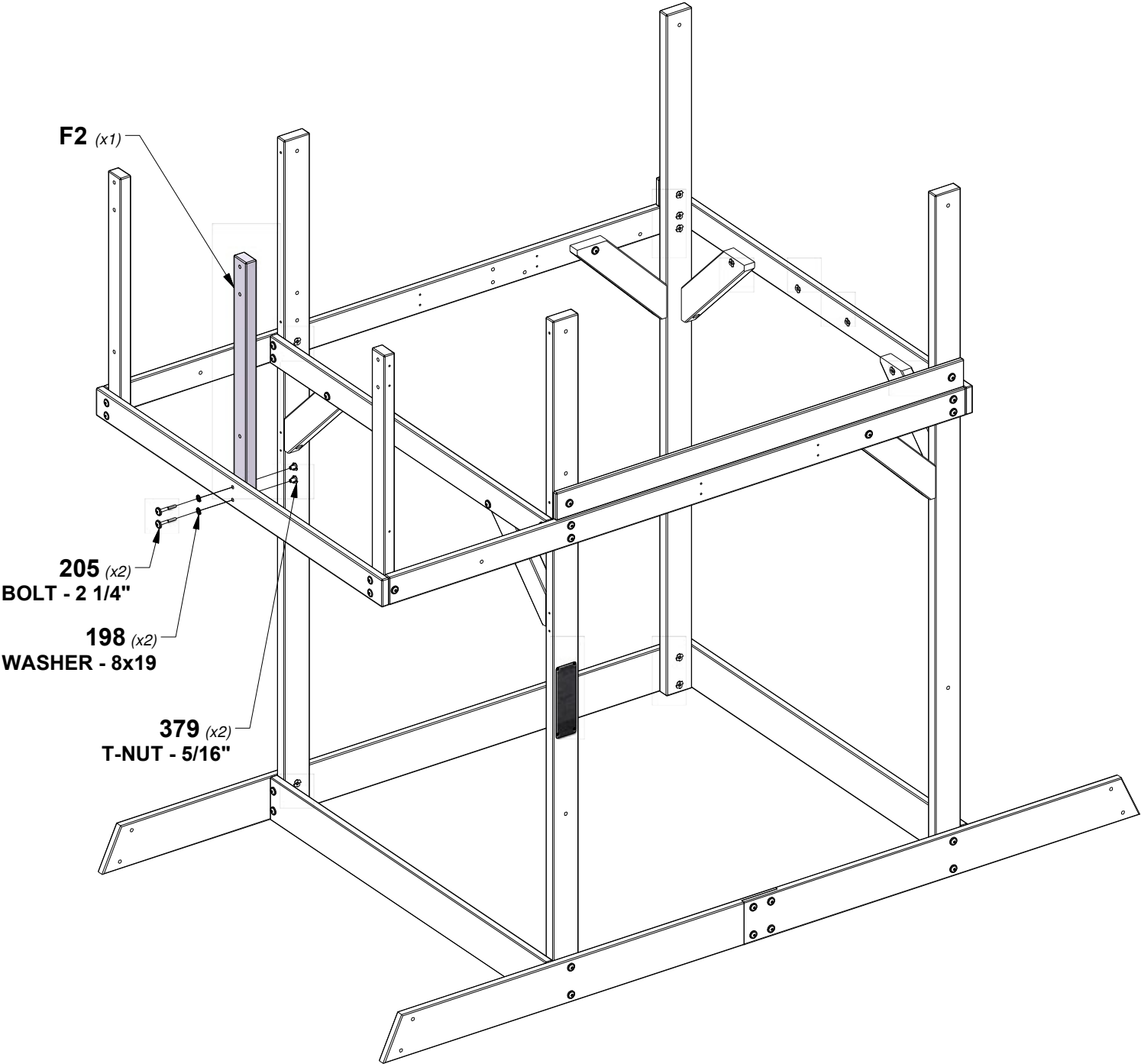
# STEP 8 - FORT ASSEMBLY



**F2 | DECK UPRIGHT - W4L06441**  
(x1) | 1 3/8"x2 3/8"x30 3/8" (36x60x770)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 2   | H100379     | T-NUT 5/16 BLK           |

**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**

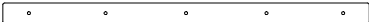


# STEP 9 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 21  | H100089     | SCREW PFH 8x1-3/4" |



**T1** | SUPPORT BOARD - W4L16586  
(x1) | 1"x1 3/8"x21 1/2" (24x34x545)



**T2** | SUPPORT BOARD - W4L16587  
(x1) | 1"x1 3/8"x23 7/8" (24x34x606)

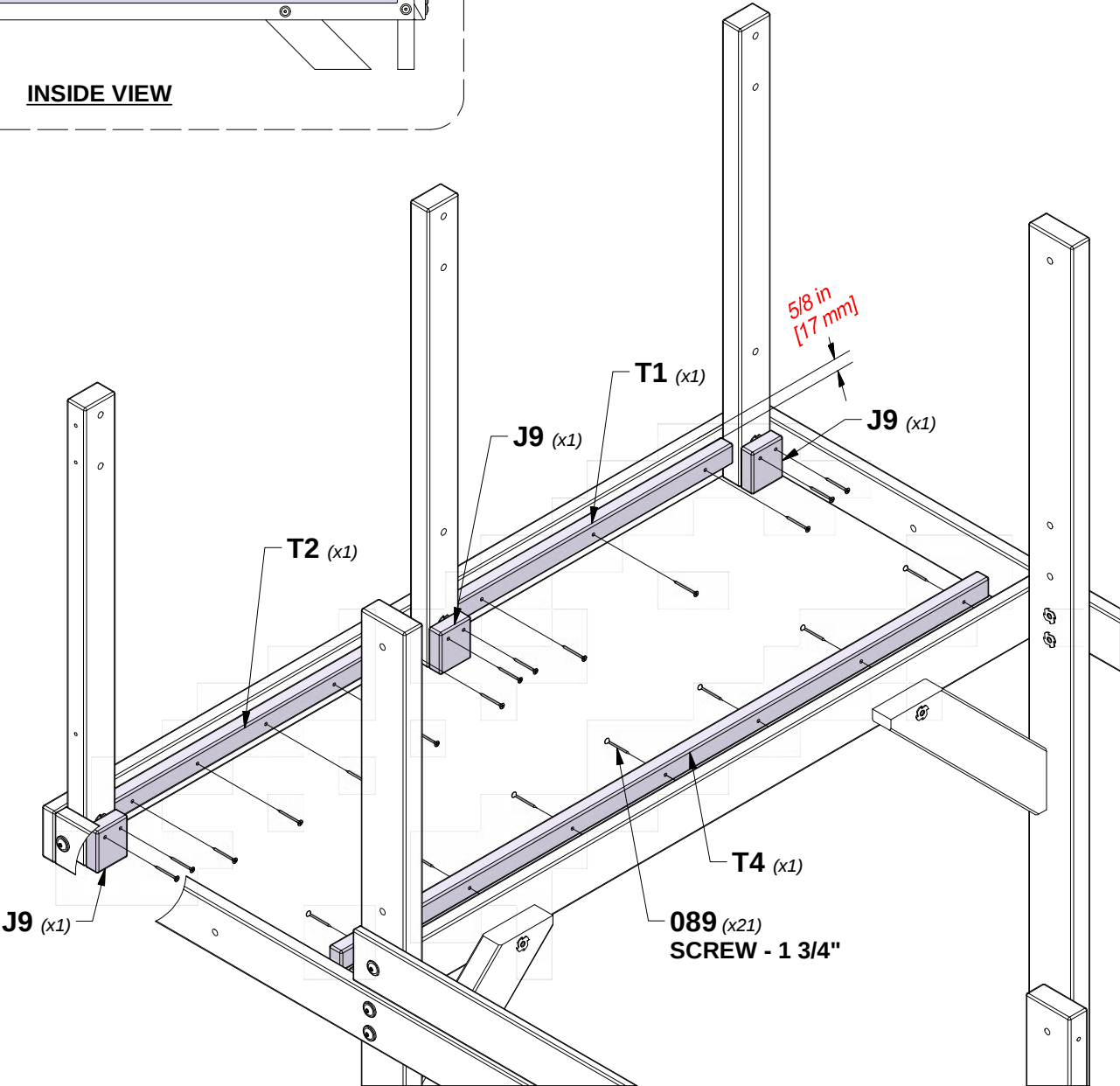
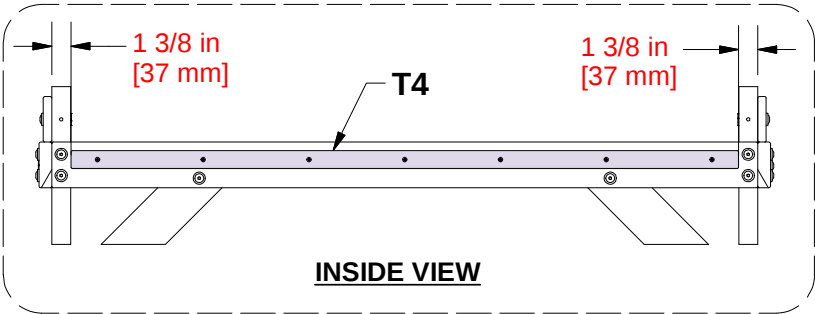


**T4** | SUPPORT BOARD - W4L16588  
(x1) | 1"x1 3/8"x49 5/8" (24x34x1262)



**J9** | SUPPORT BOARD - W4L17289  
(x3) | 1"x2 3/8"x2 3/4" (24x60x70)

**NOTE:**  
**HOLD ALL SUPPORT BOARDS DOWN 5/8 in [17 mm]**

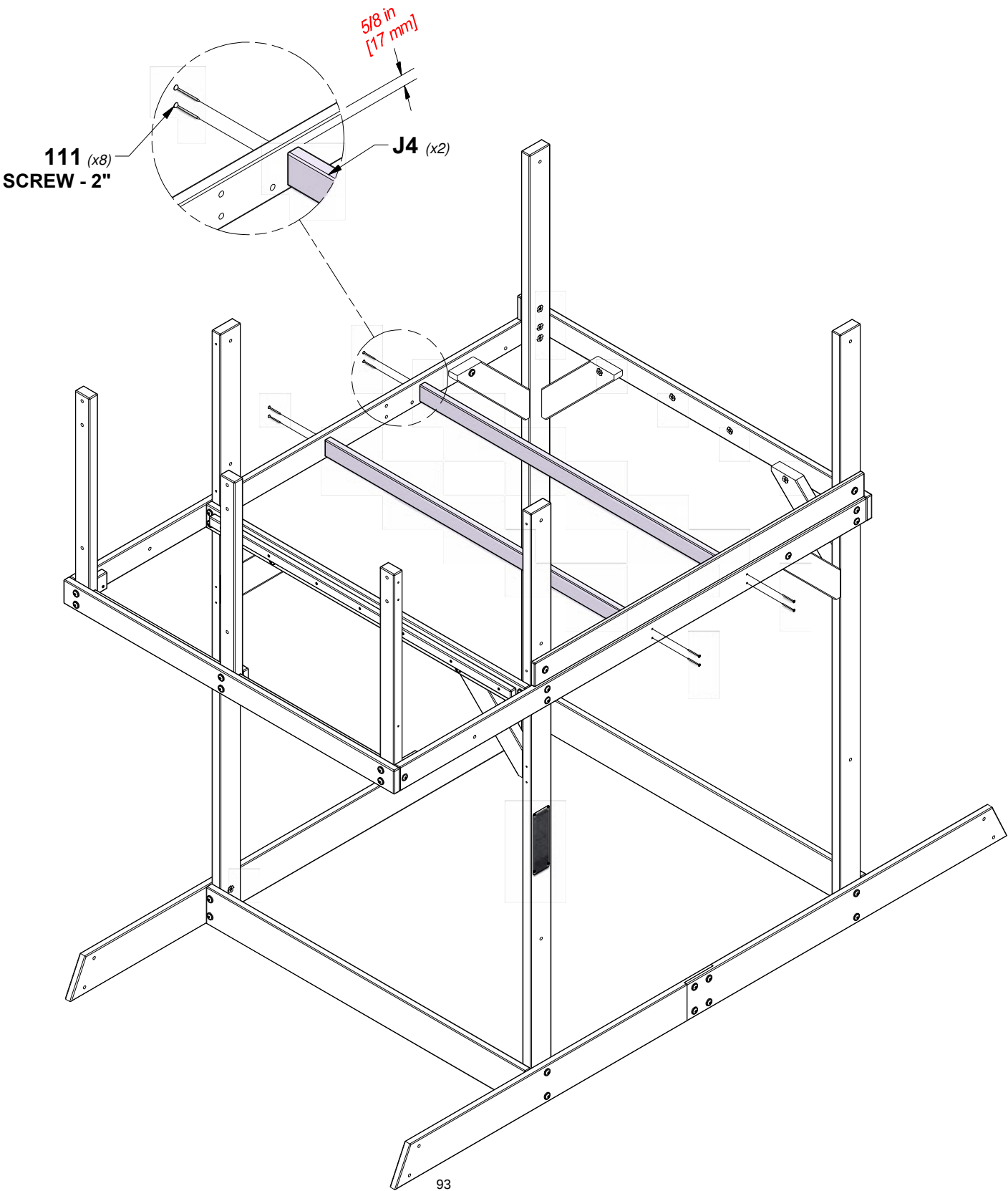


# STEP 10 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION   |
|-----|-------------|---------------|
| 8   | H100111     | SCREW PFH 8x2 |

**J4** FLOOR SUPPORT - W4L06454  
(x2) 1"x2 3/8"x52 1/2" (24x60x1335)

**NOTE:**  
**HOLD ALL SUPPORT BOARDS DOWN 5/8 in [17 mm]**

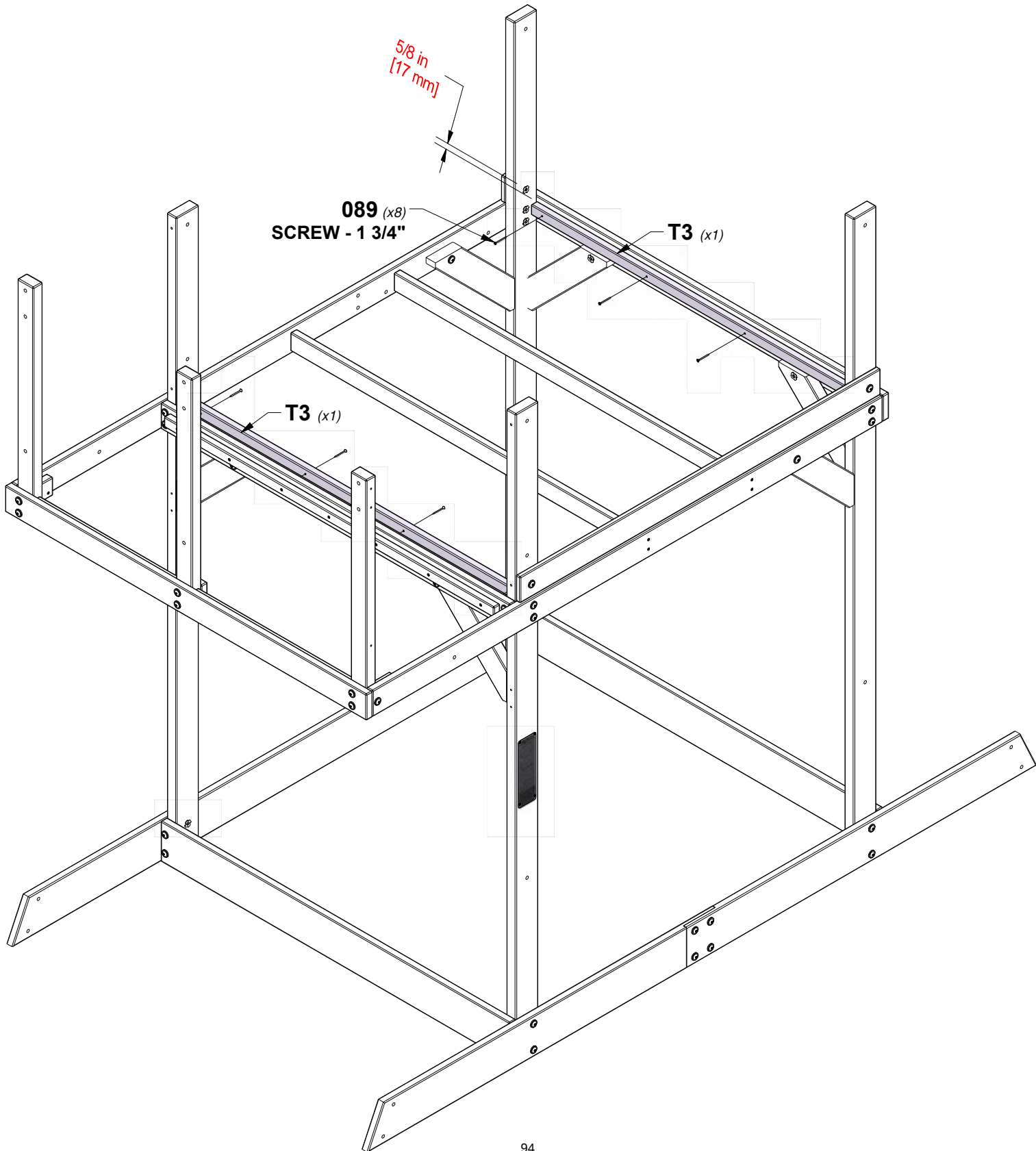


# STEP 11 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 8   | H100089     | SCREW PFH 8x1-3/4" |

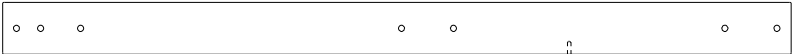
**T3** | **SUPPORT BOARD - W4L06444**  
(x2) | 1"x1 3/8"x49 5/8" (24x34x1262)

**NOTE:**  
**HOLD ALL SUPPORT BOARDS DOWN 5/8 in [17 mm]**



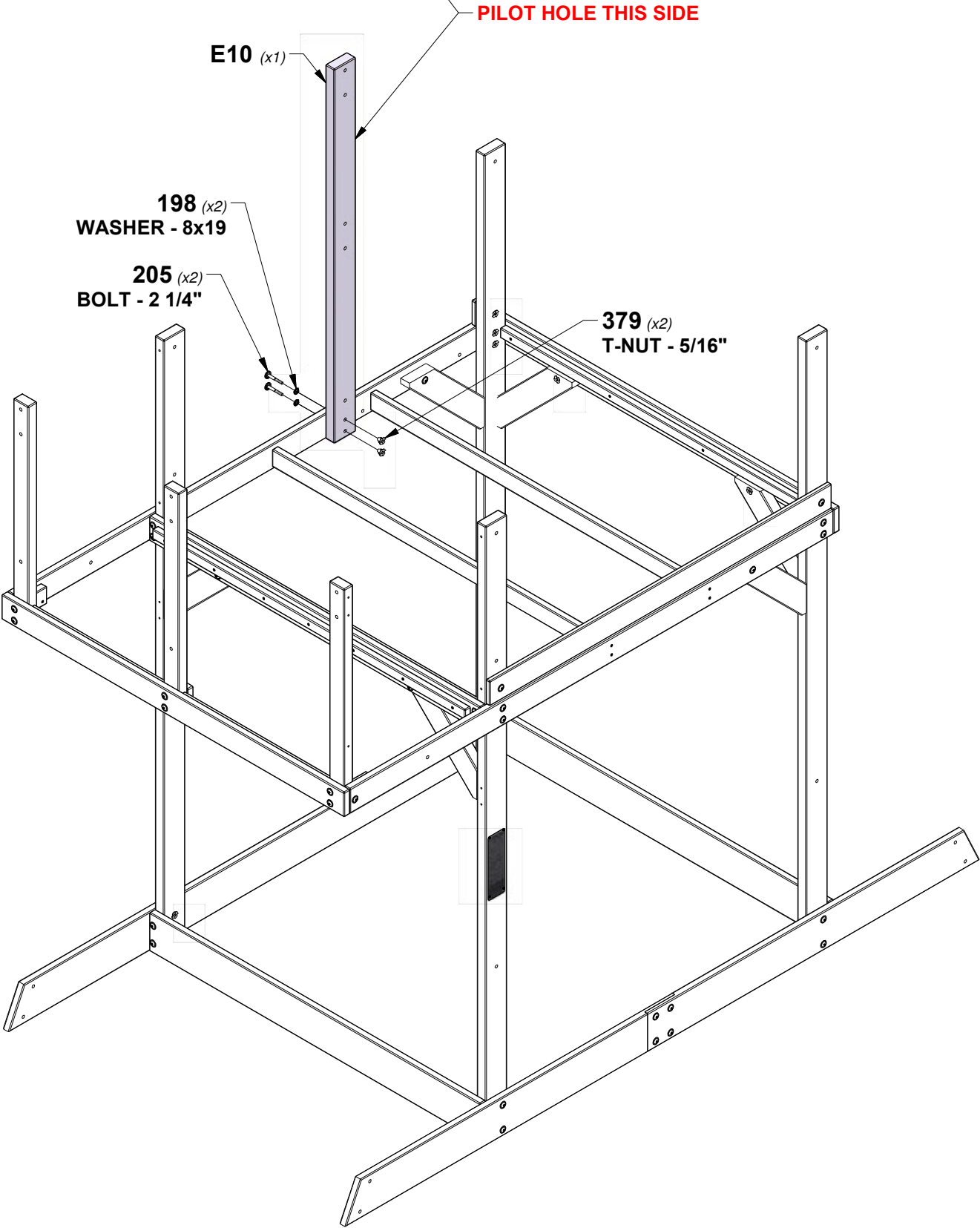
# STEP 12 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 2   | H100379     | T-NUT 5/16 BLK           |



**E10** | FORT UPRIGHT - W4L16899  
(x1) | 1 3/8"x3 3/8"x51 3/8" (36x86x1305)

**TIP:**  
INSTALL T-NUTS IN WOOD FIRST

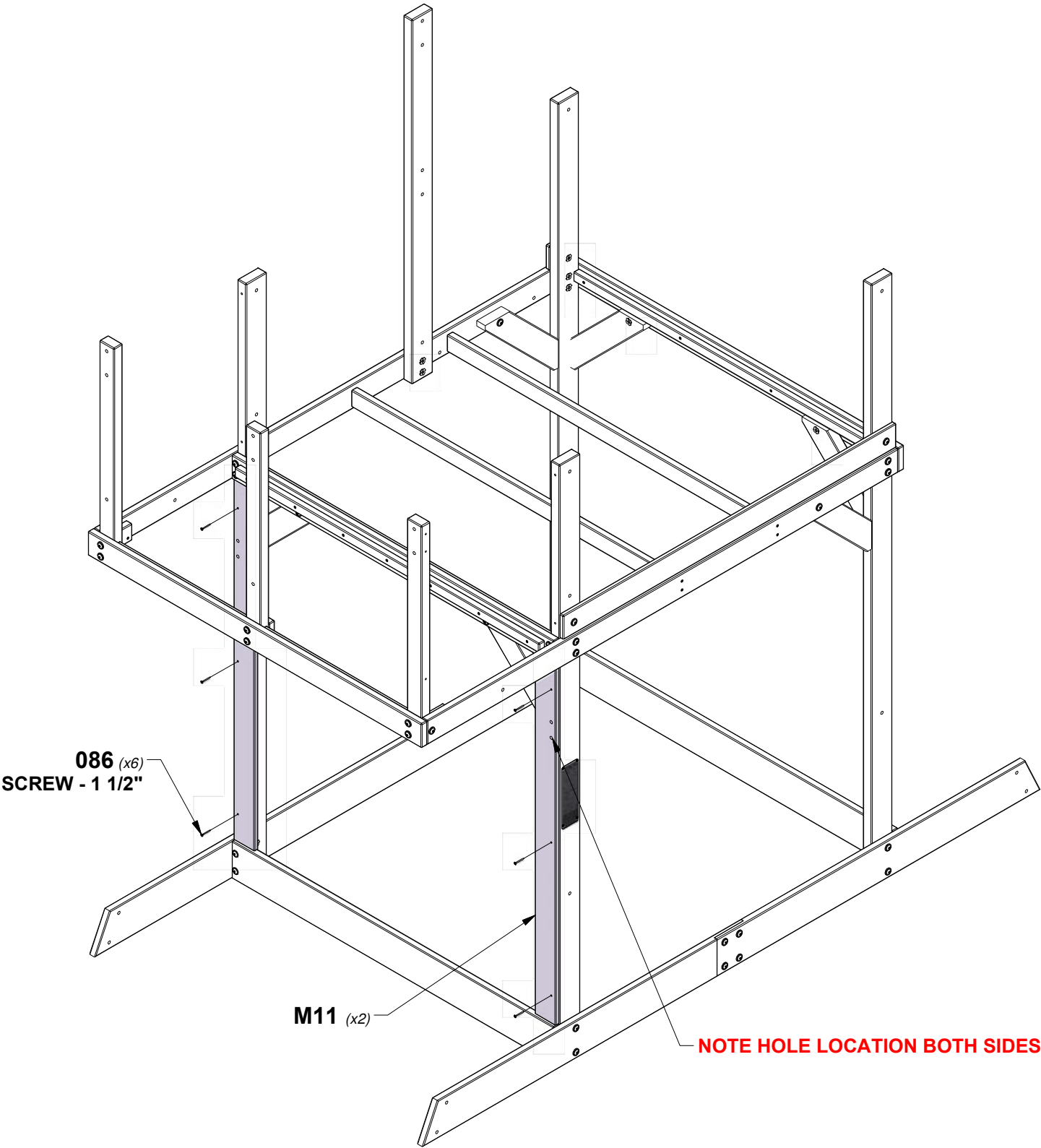


# STEP 13 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 6   | H100086     | SCREW PFH 8x1-1/2" |



**M11** | FRONT CORNER BOARD - W4L16903  
(x2) | 5/8"x3 3/8"x51" (16x86x1297)



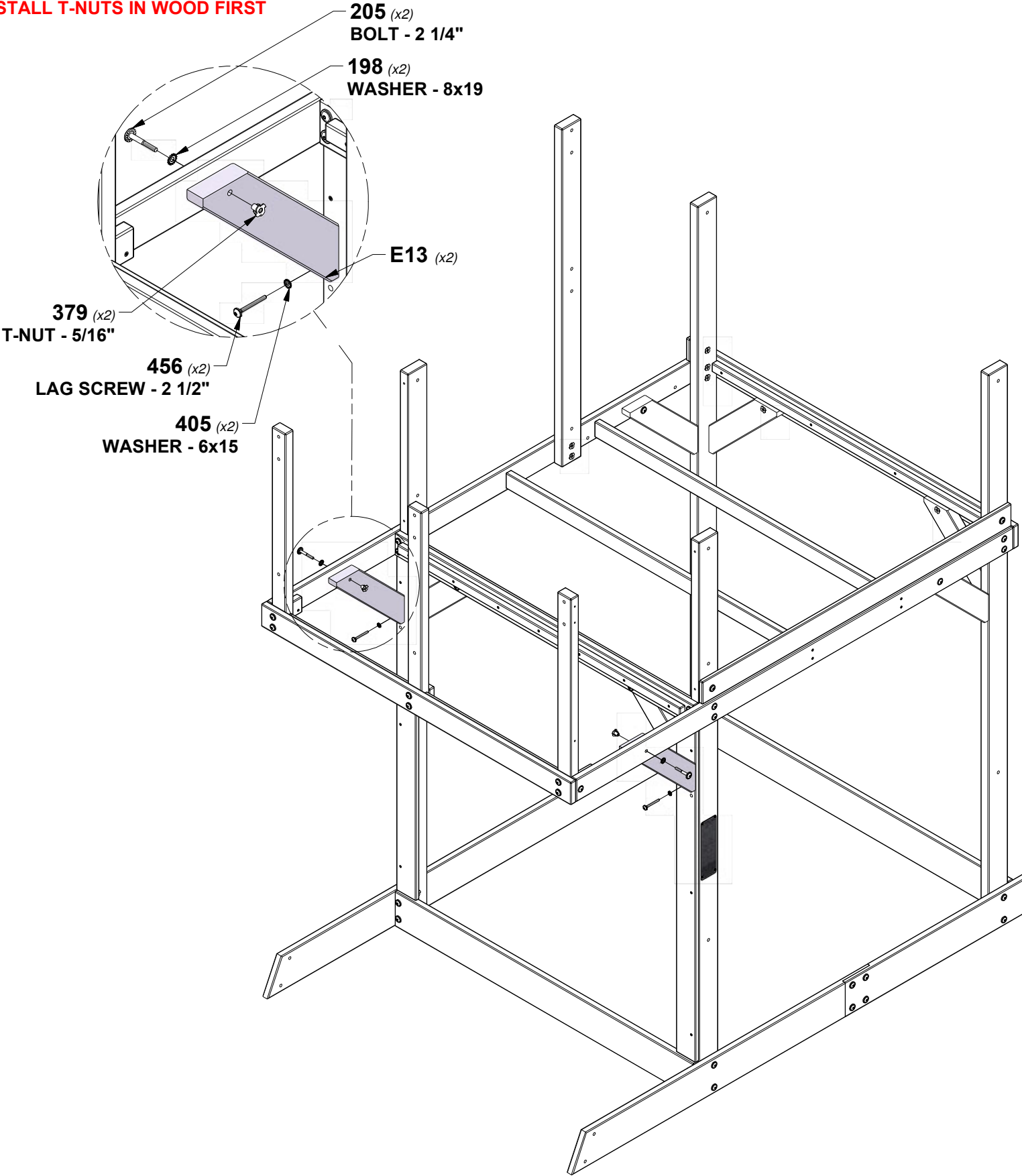
# STEP 14 - FORT ASSEMBLY



**E13 | DECK BRACE - W4L16880**  
(x2) 1 3/8"x3 3/8"x16 7/8" (36x86x428)

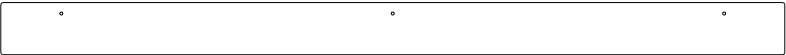
| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK   |
| 2   | H100205     | BOLT WH 5/16x2-1/4 BLK     |
| 2   | H100379     | T-NUT 5/16 BLK             |
| 2   | H100405     | WASHER LOCK EXT 6x15 BLK   |
| 2   | H100456     | LAG SCREW WH 1/4x2-1/2 BLK |

**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**



# STEP 15 - FORT ASSEMBLY

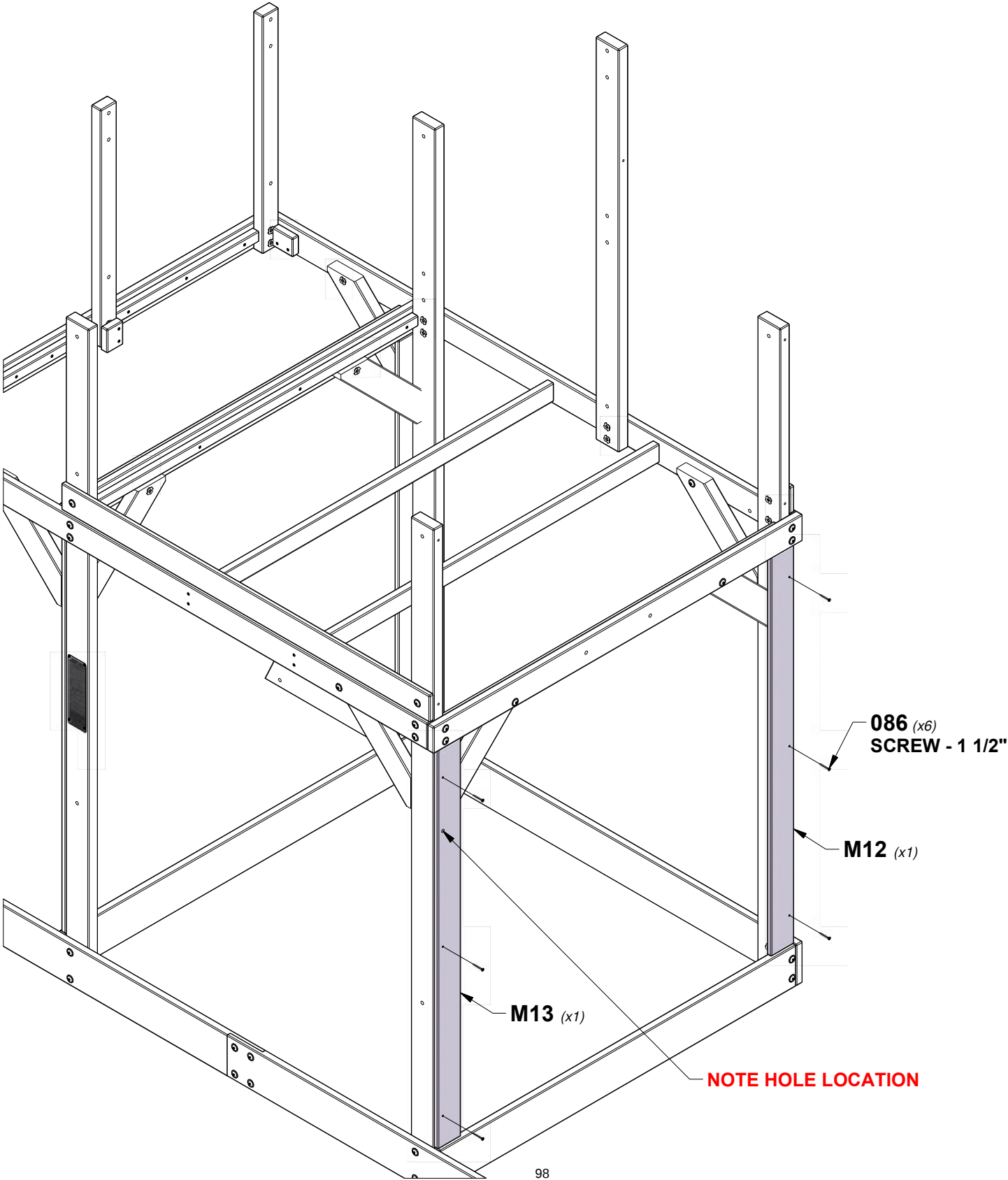
| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 6   | H100086     | SCREW PFH 8x1-1/2" |



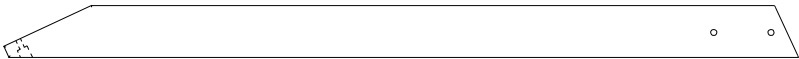
**M12** | REAR CORNER BOARD - W4L16914  
(x1) 5/8"x3 3/8"x51" (16x86x1297)



**M13** | REAR CORNER BOARD - W4L16904  
(x1) 5/8"x3 3/8"x51" (16x86x1297)



# STEP 16 - FORT ASSEMBLY



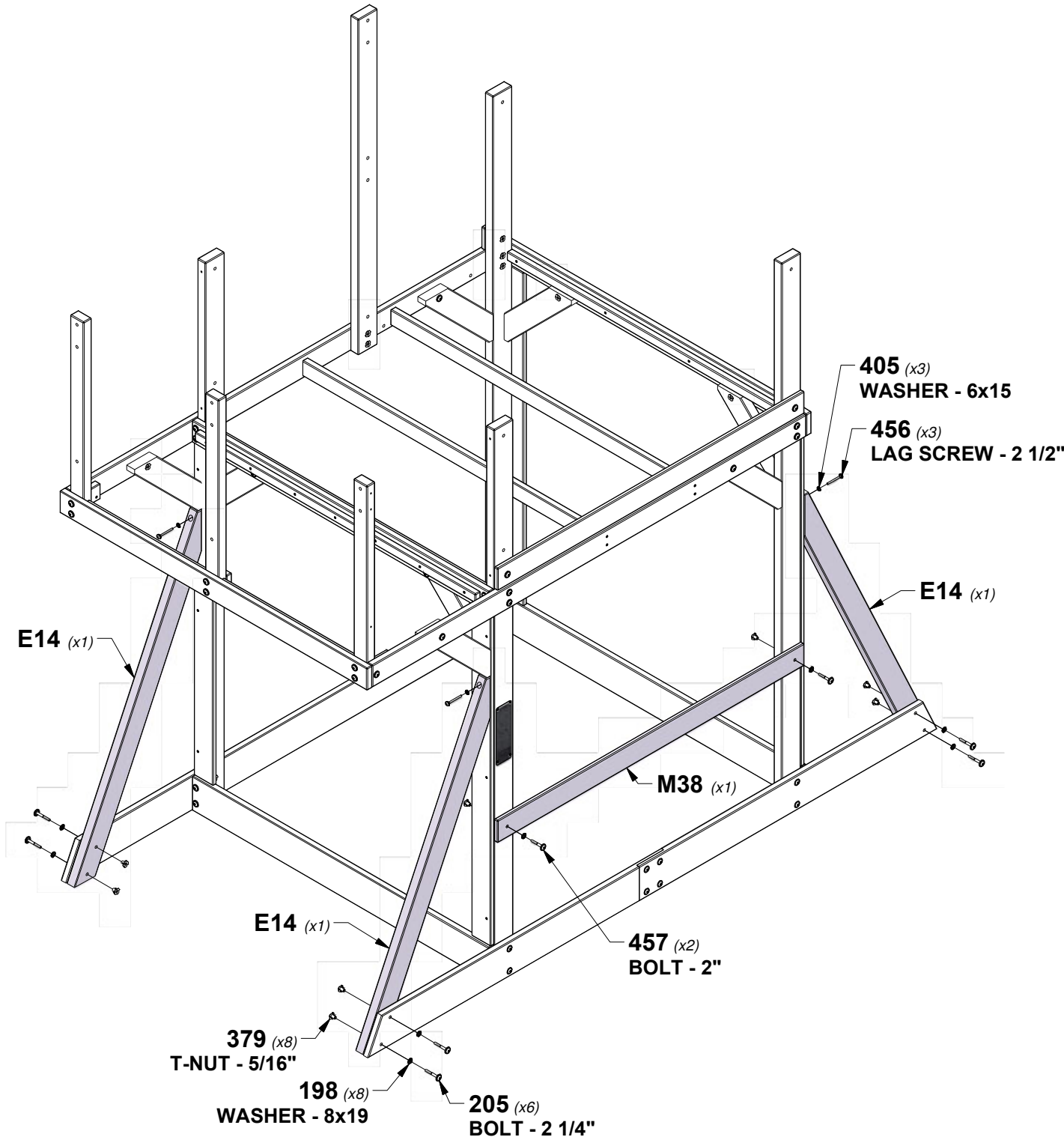
**E14** | **ANGLE BRACE - W4L16881**  
(x3) | 1 3/8"x3 3/8"x51 3/4" (36x86x1315)



**M38** | **SAFETY BOARD - W4L07011**  
(x1) | 5/8"x3 3/8"x54 3/8" (16x86x1380)

| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 8   | H100198     | WASHER LOCK EXT 8x19 BLK   |
| 6   | H100205     | BOLT WH 5/16x2-1/4 BLK     |
| 8   | H100379     | T-NUT 5/16 BLK             |
| 3   | H100405     | WASHER LOCK EXT 6x15 BLK   |
| 3   | H100456     | LAG SCREW WH 1/4x2-1/2 BLK |
| 2   | H100457     | BOLT WH 5/16x2 BLK         |

**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**



# STEP 17 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 58  | H100086     | SCREW PFH 8x1-1/2" |



**M14** | FLOOR BOARD - W4L16828  
(x13) | 5/8"x3 3/8"x21 1/2" (16x86x546)

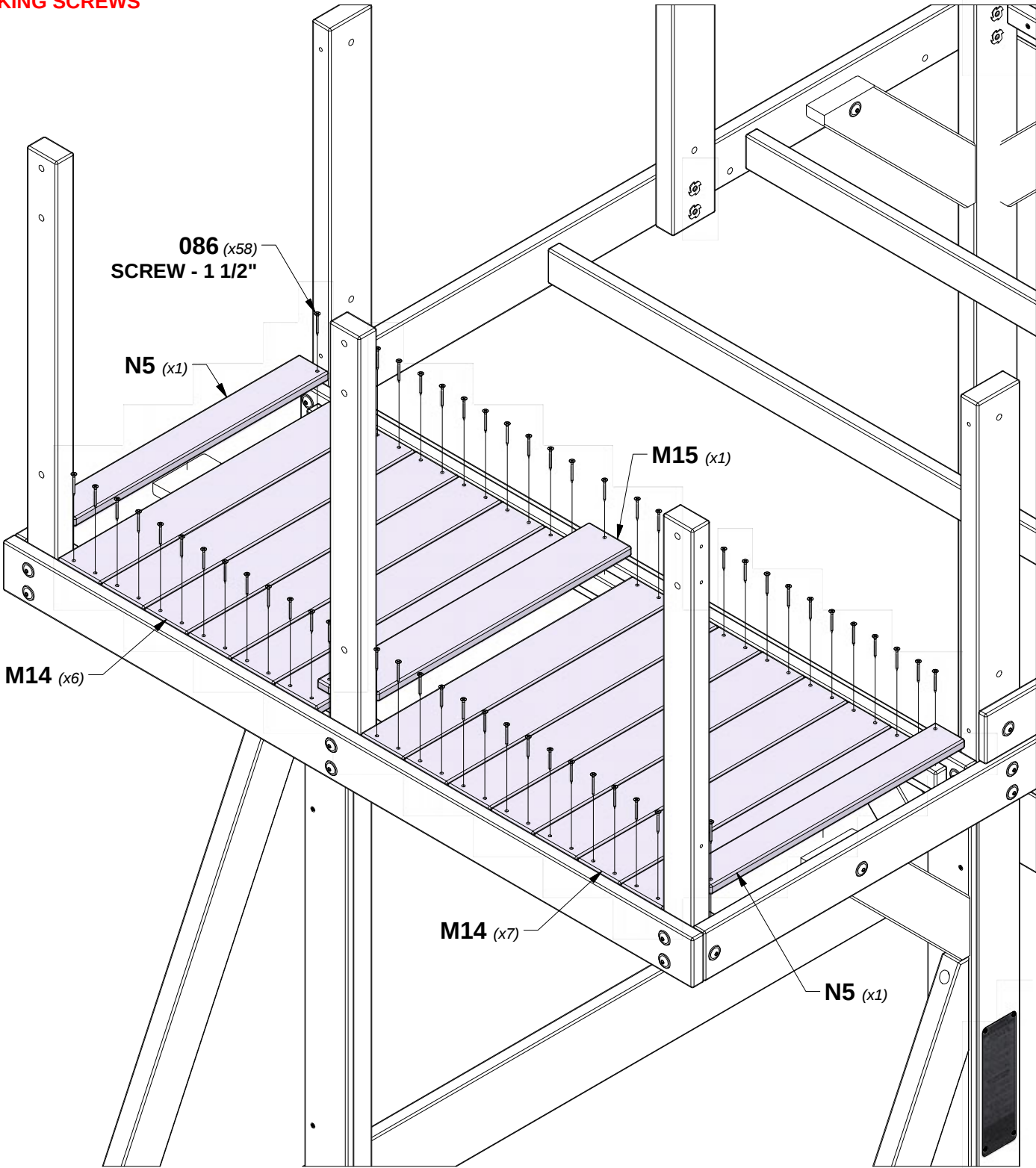


**M15** | FLOOR BOARD - W4L16589  
(x1) | 5/8"x3 3/8"x21 1/2" (16x86x546)



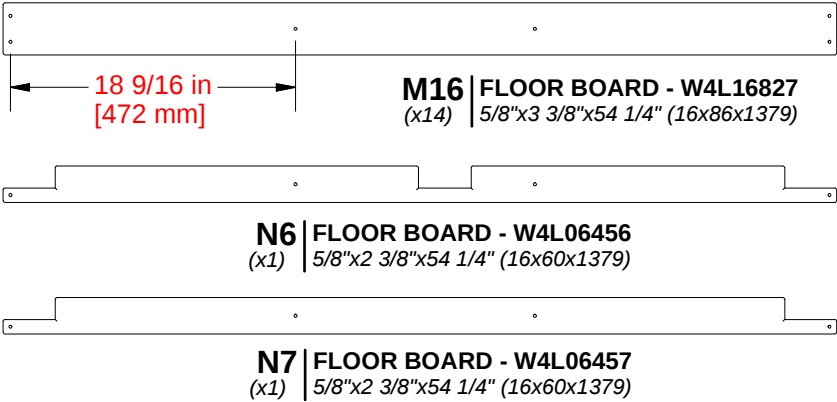
**N5** | FLOOR BOARD - W4L06451  
(x2) | 5/8"x2 3/8"x20 1/8" (16x60x510)

**TIP:**  
PLACE BOARDS EVENLY  
BEFORE LOCKING SCREWS

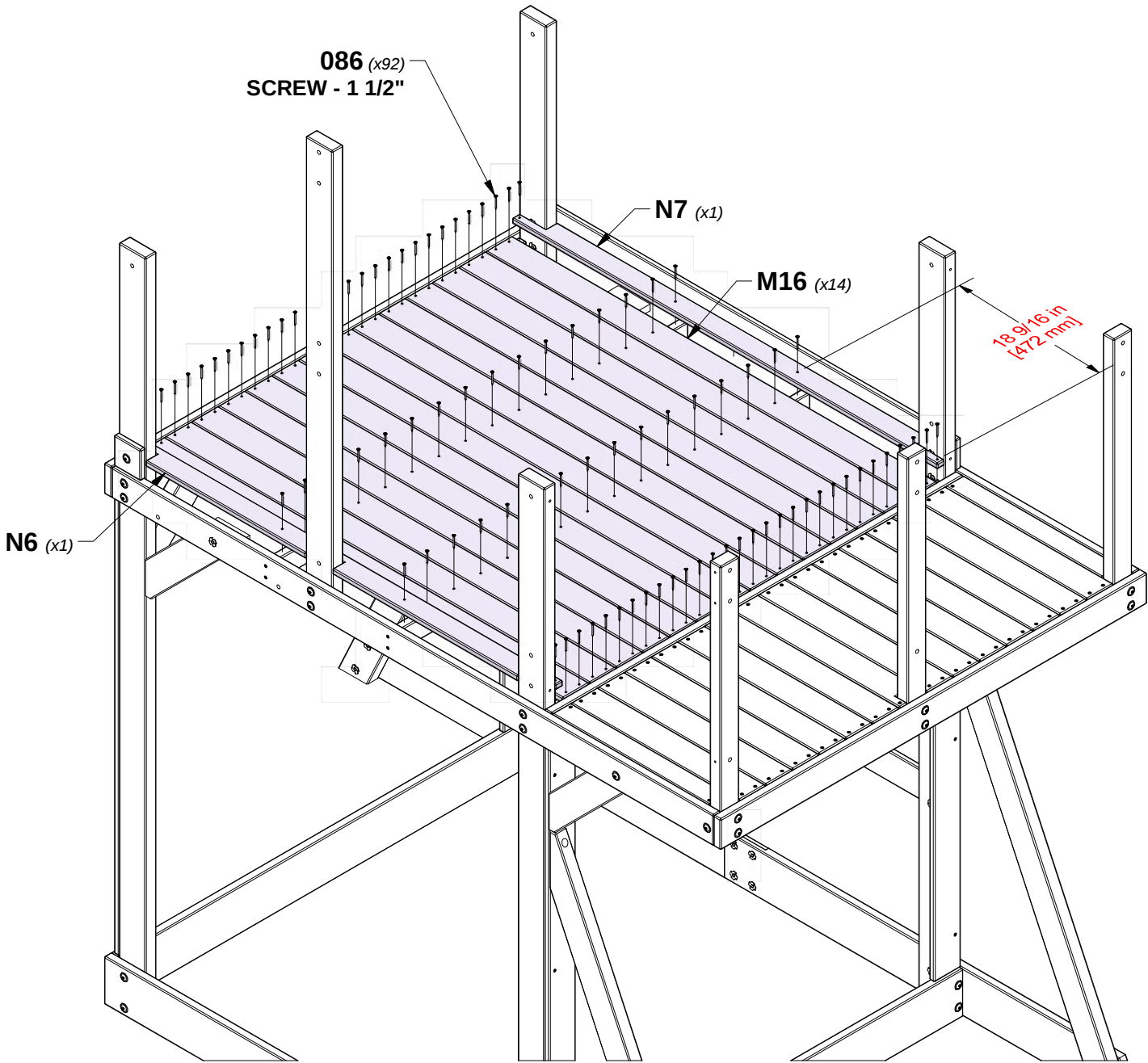


# STEP 18 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 92  | H100086     | SCREW PFH 8x1-1/2" |



**TIP:**  
PLACE BOARDS EVENLY  
BEFORE LOCKING SCREWS

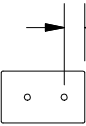


# STEP 19 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100379     | T-NUT 5/16 BLK           |
| 2   | H100457     | BOLT WH 5/16x2 BLK       |
| 2   | H100458     | LAG SCREW WH 5/16x2 BLK  |



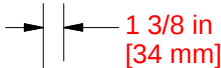
**M19** | WALL RAIL - W4L16838  
(x1) | 5/8"x3 3/8"x29 1/4" (16x86x744)



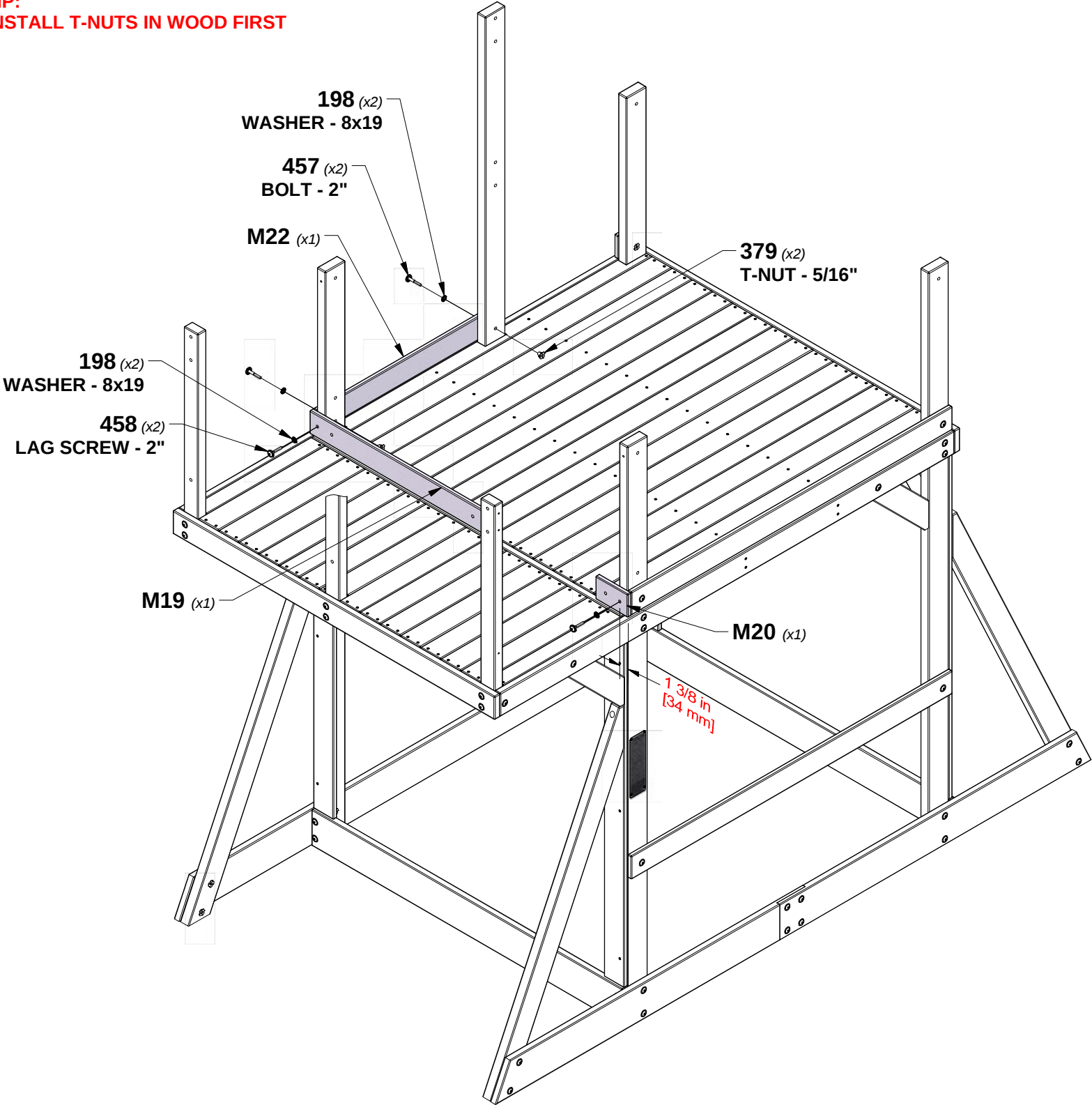
**M20** | WALL RAIL - W4L06464  
(x1) | 5/8"x3 3/8"x5 3/8" (16x86x138)



**M22** | WALL RAIL - W4L06466  
(x1) | 5/8"x3 3/8"x30 1/2" (16x86x774)



**TIP:**  
INSTALL T-NUTS IN WOOD FIRST

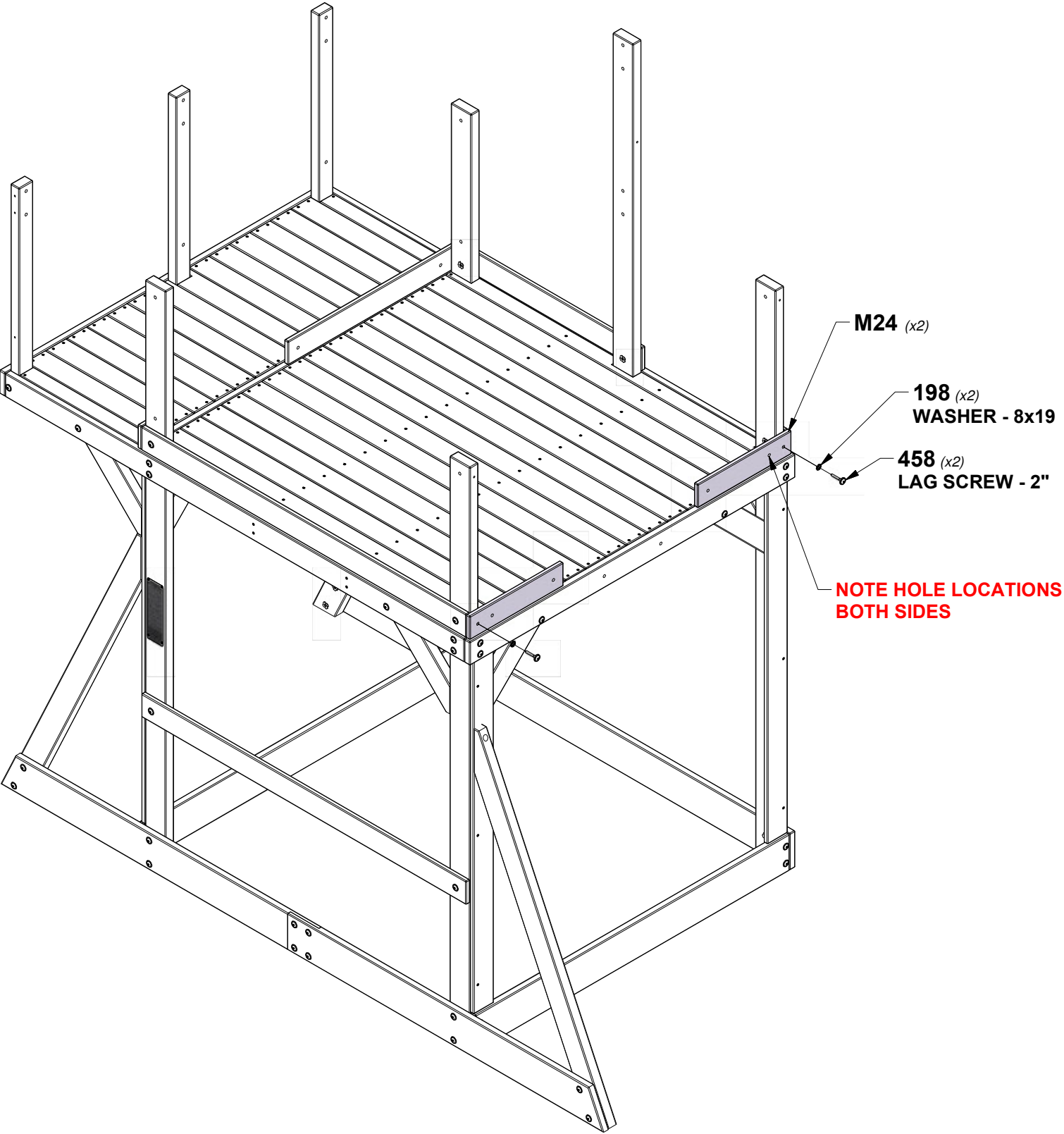


# STEP 20 - FORT ASSEMBLY



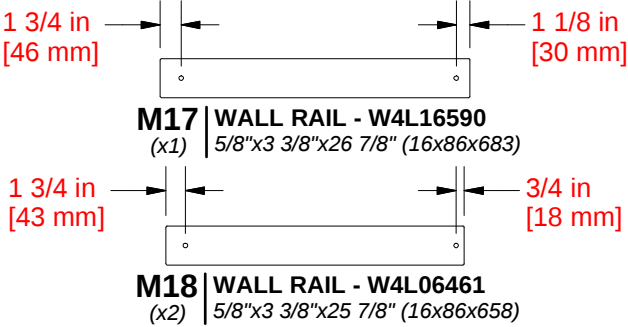
**M24** | **WALL RAIL - W4L16836**  
(x2) | 5/8"x3 3/8"x15 5/8" (16x86x398)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100458     | LAG SCREW WH 5/16x2 BLK  |

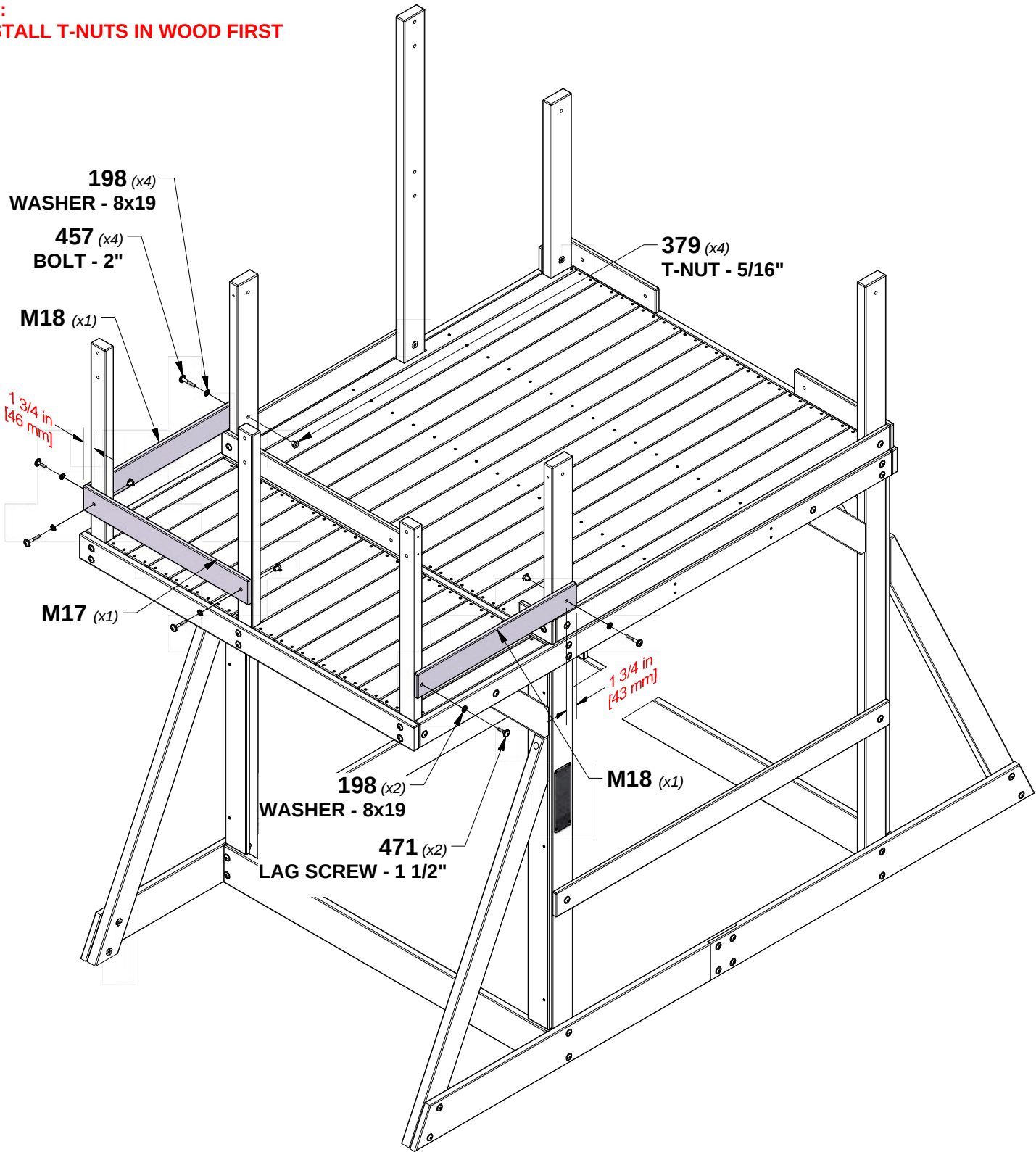


# STEP 21 - FORT ASSEMBLY

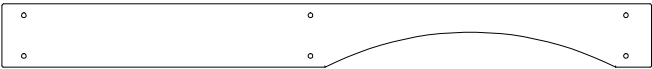
| QTY | PART NUMBER | DESCRIPTION                 |
|-----|-------------|-----------------------------|
| 6   | H100198     | WASHER LOCK EXT 8x19 BLK    |
| 4   | H100379     | T-NUT 5/16 BLK              |
| 4   | H100457     | BOLT WH 5/16x2 BLK          |
| 2   | H100471     | LAG SCREW WH 5/16x1-1/2 BLK |



**TIP:**  
INSTALL T-NUTS IN WOOD FIRST



STEP 22 - FORT ASSEMBLY



**K8** | **ARCHED WALL RAIL - W4L16591**  
(x1) | 5/8"x5 1/4"x54 1/8" (16x134x1375)



**K10** | **WALL RAIL - W4L06462**  
(x1) | 5/8"x5 1/4"x53" (16x134x1346)



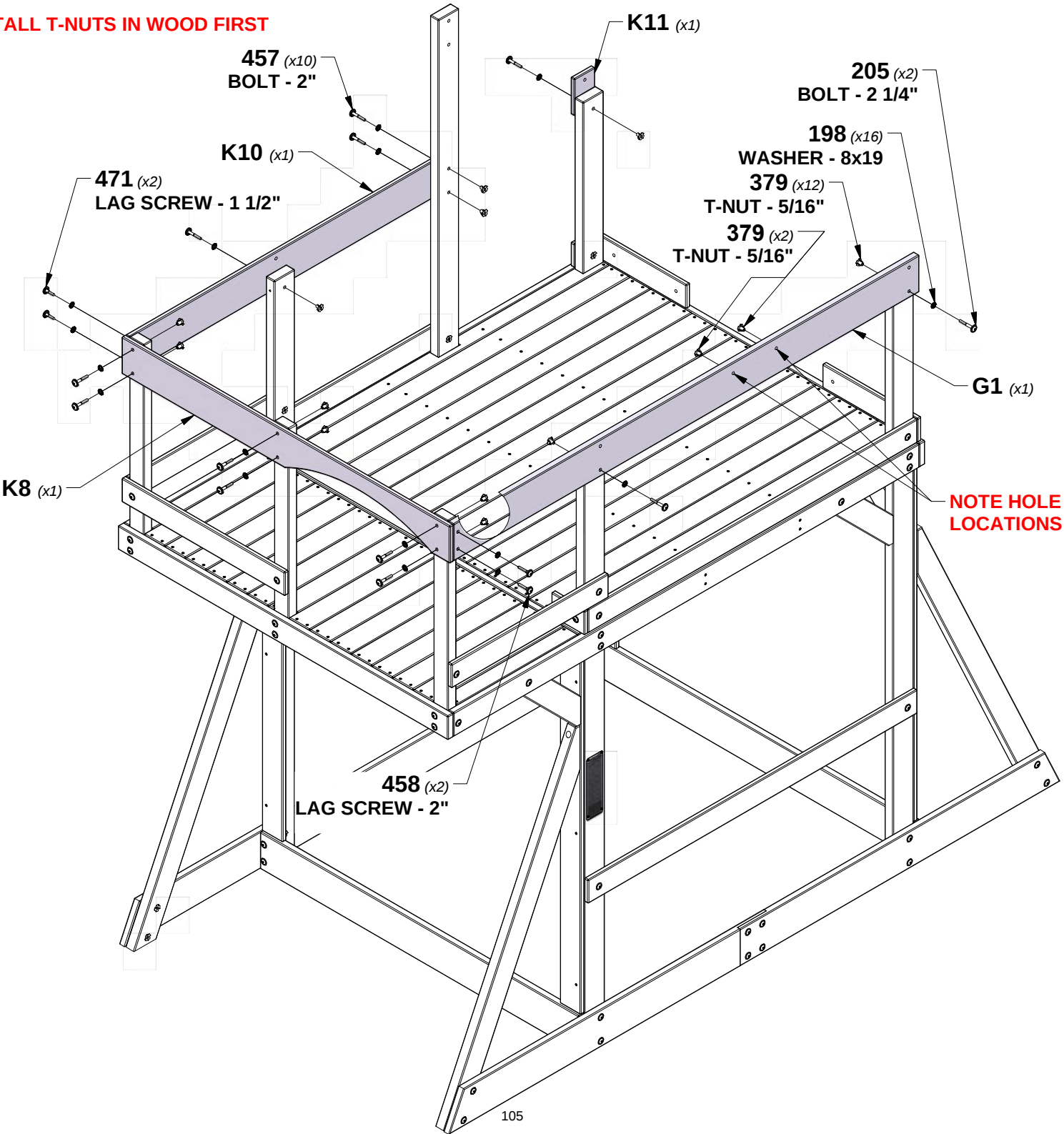
**G1** | **WALL RAIL - W4L06469**  
(x1) | 1"x5 1/4"x76 7/8" (24x134x1952)



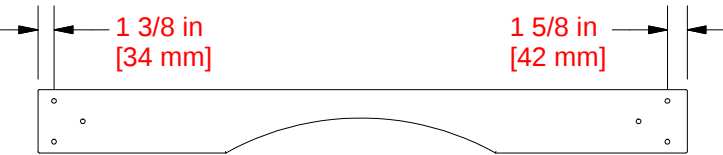
**K11** | **WALL RAIL - W4L06470**  
(x1) | 5/8"x5 1/4"x3 3/8" (16x134x86)

| QTY | PART NUMBER | DESCRIPTION                 |
|-----|-------------|-----------------------------|
| 16  | H100198     | WASHER LOCK EXT 8x19 BLK    |
| 2   | H100205     | BOLT WH 5/16x2-1/4 BLK      |
| 14  | H100379     | T-NUT 5/16 BLK              |
| 10  | H100457     | BOLT WH 5/16x2 BLK          |
| 2   | H100458     | LAG SCREW WH 5/16x2 BLK     |
| 2   | H100471     | LAG SCREW WH 5/16x1-1/2 BLK |

**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**

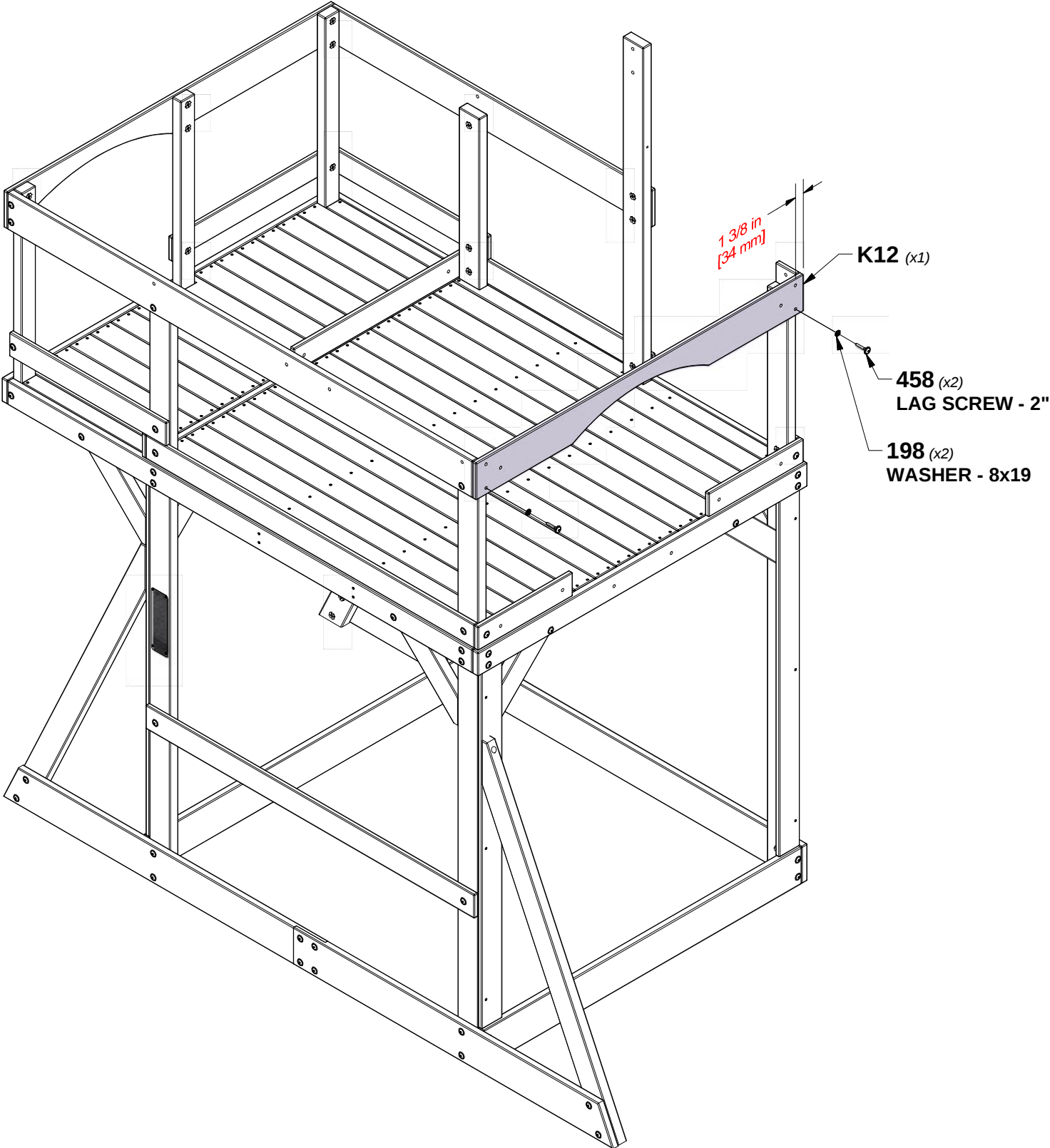


# STEP 23 - FORT ASSEMBLY



**K12** | **ARCHED WALL RAIL - W4L06471**  
(x1) 5/8"x5 1/4"x54 1/8" (16x134x1375)

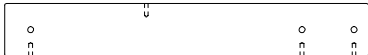
| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100458     | LAG SCREW WH 5/16x2 BLK  |



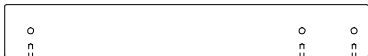
# STEP 24 - FORT ASSEMBLY



**E11** | RIGHT FORT UPRIGHT - W4L16902  
(x2) | 1 3/8"x3 3/8"x23 3/4" (36x86x602)



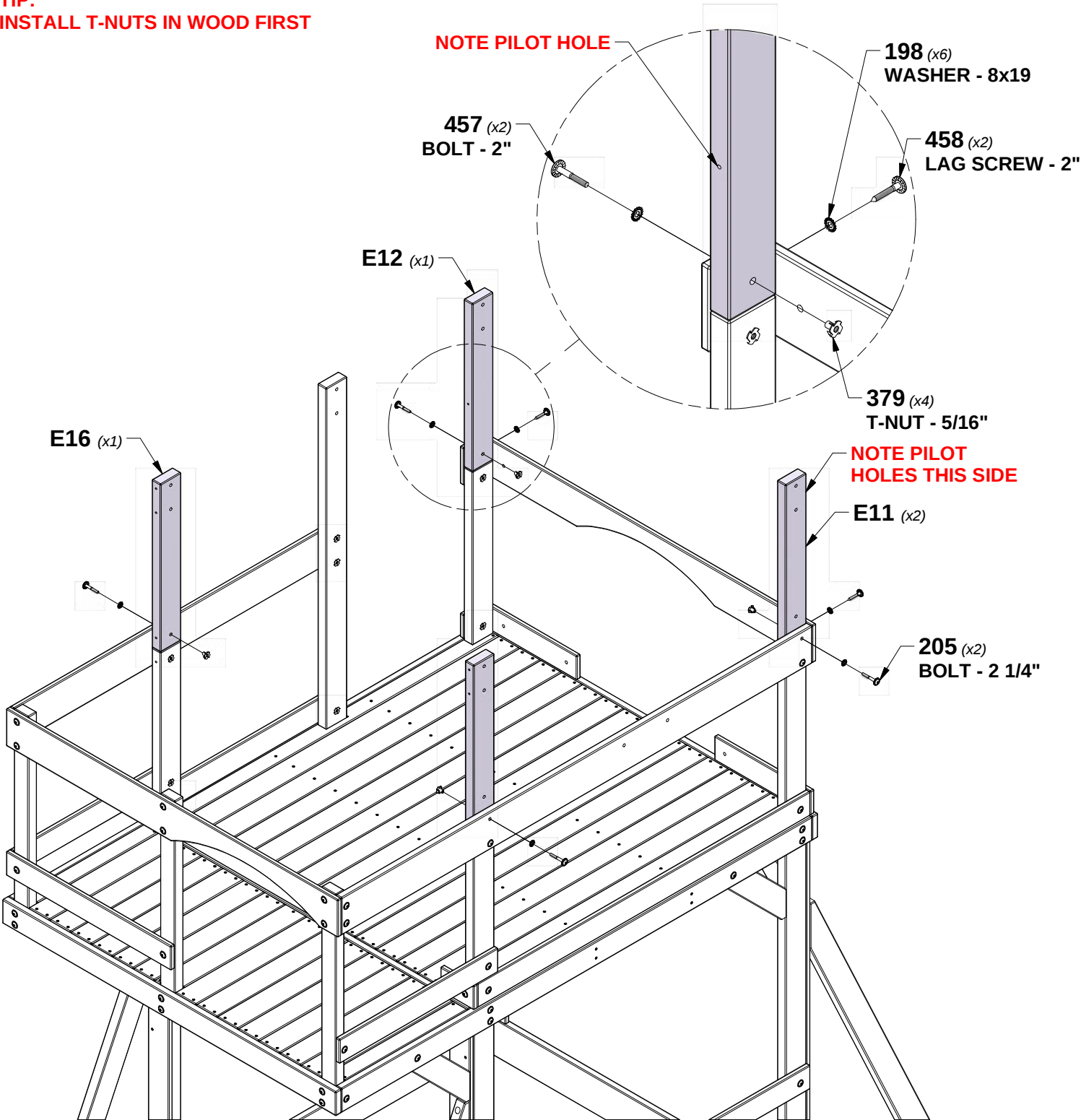
**E12** | LEFT FORT UPRIGHT - W4L16885  
(x1) | 1 3/8"x3 3/8"x23 3/4" (36x86x602)



**E16** | FORT UPRIGHT - W4L16593  
(x1) | 1 3/8"x3 3/8"x23 3/4" (36x86x602)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 6   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 4   | H100379     | T-NUT 5/16 BLK           |
| 2   | H100457     | BOLT WH 5/16x2 BLK       |
| 2   | H100458     | LAG SCREW WH 5/16x2 BLK  |

**TIP:**  
INSTALL T-NUTS IN WOOD FIRST



# STEP 25 - FORT ASSEMBLY

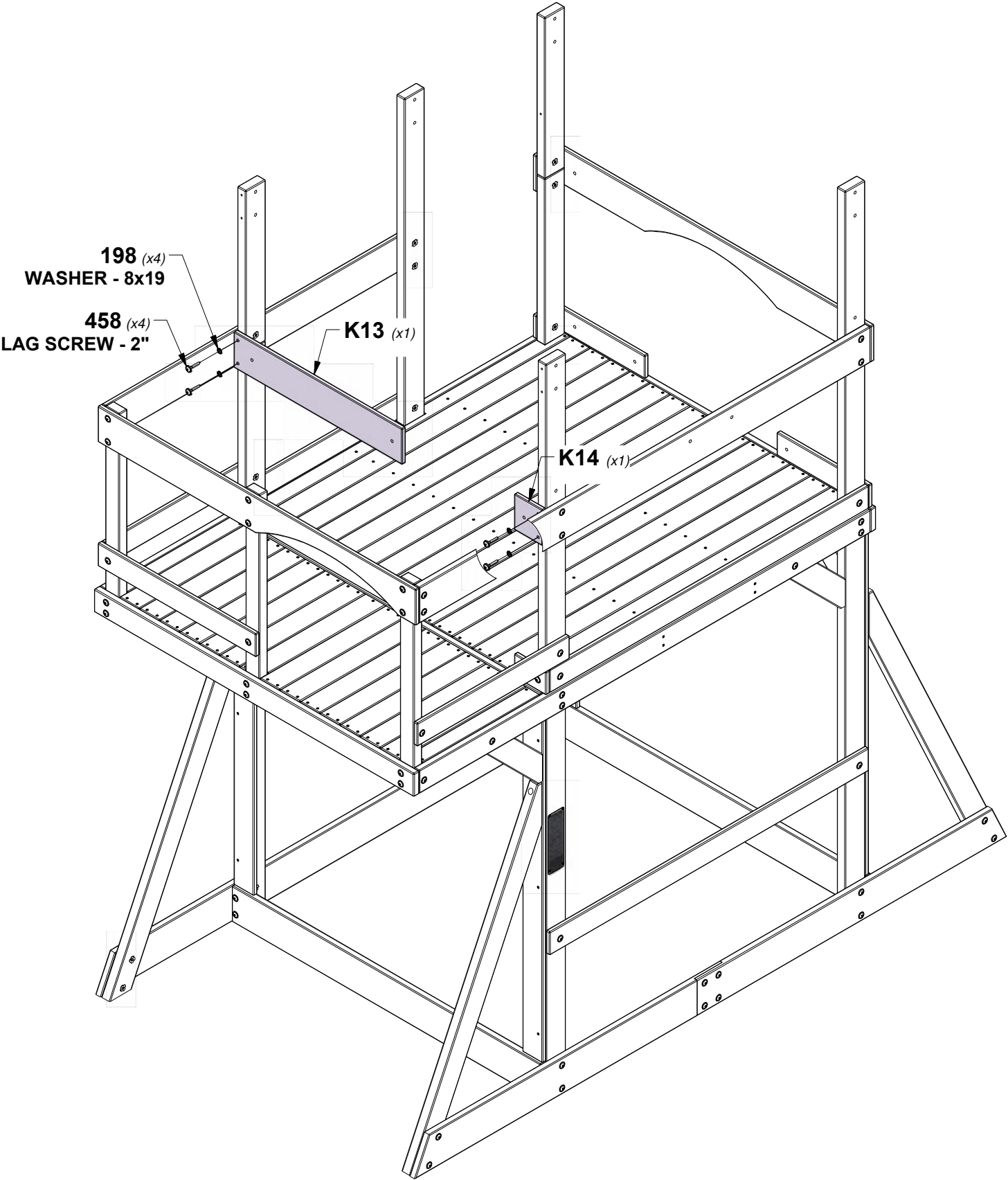
| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 4   | H100458     | LAG SCREW WH 5/16x2 BLK  |



**K13** | WALL RAIL - W4L06473  
(x1) | 5/8"x5 1/4"x28 5/8" (16x134x728)



**K14** | WALL RAIL - W4L06474  
(x1) | 5/8"x5 1/4"x4 3/4" (16x134x122)



STEP 26 - FORT ASSEMBLY



**H13** | SWING BEAM MOUNT - W4L06533  
(x1) | 1"x3 3/8"x54 3/8" (24x86x1380)



**K15** | ARCHED WALL RAIL - W4L06479  
(x1) | 5/8"x5 1/4"x53 7/8" (16x134x1367)



**K16** | ARCHED WALL RAIL - W4L06530  
(x1) | 5/8"x5 1/4"x54 3/8" (16x134x1380)

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 16  | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100205     | BOLT WH 5/16x2-1/4 BLK   |
| 14  | H100379     | T-NUT 5/16 BLK           |
| 10  | H100457     | BOLT WH 5/16x2 BLK       |
| 4   | H100458     | LAG SCREW WH 5/16x2 BLK  |

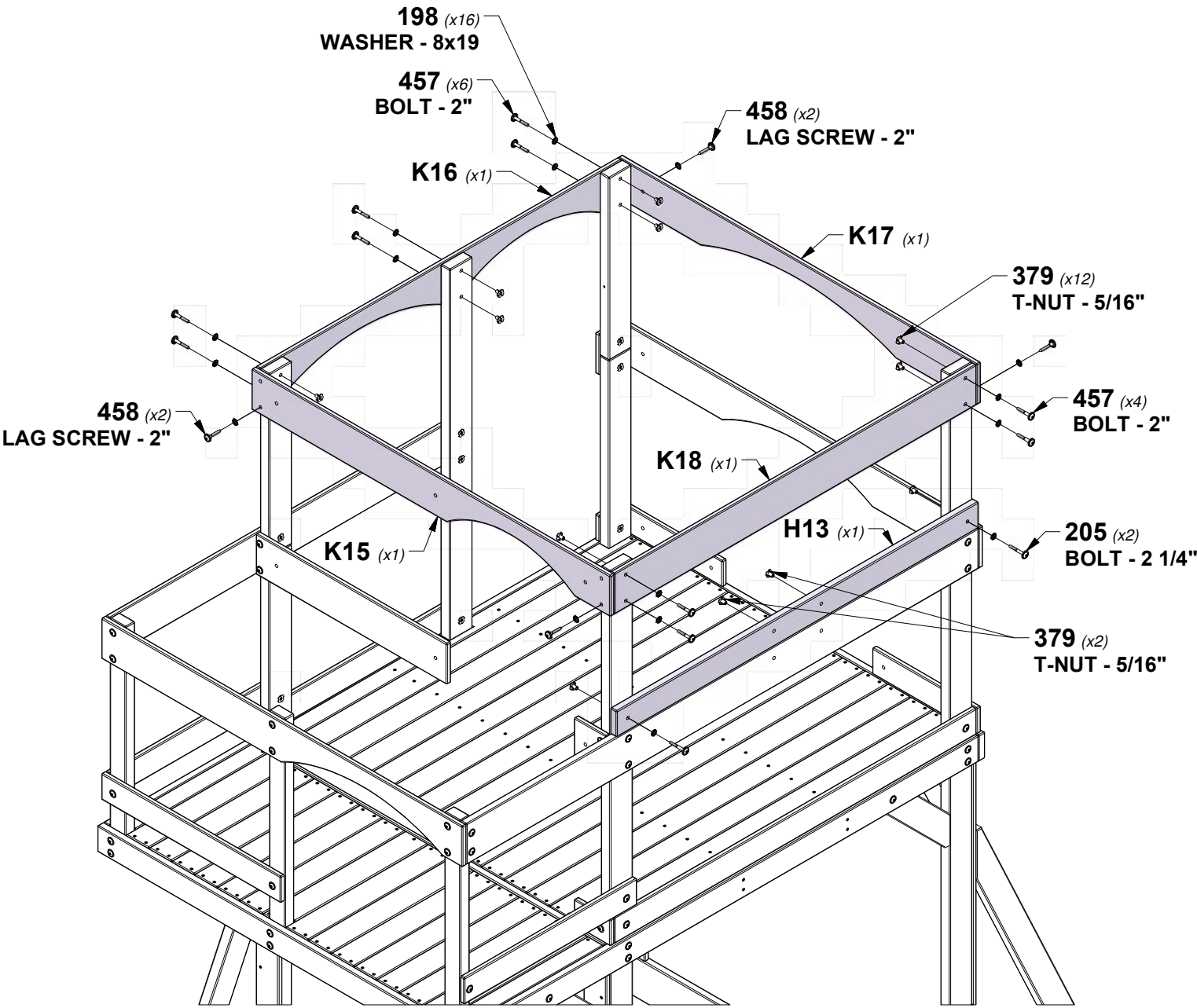


**K17** | ARCHED WALL RAIL - W4L06531  
(x1) | 5/8"x5 1/4"x53 7/8" (16x134x1367)



**K18** | WALL RAIL - W4L06532  
(x1) | 5/8"x5 1/4"x54 3/8" (16x134x1380)

TIP:  
INSTALL T-NUTS IN WOOD FIRST



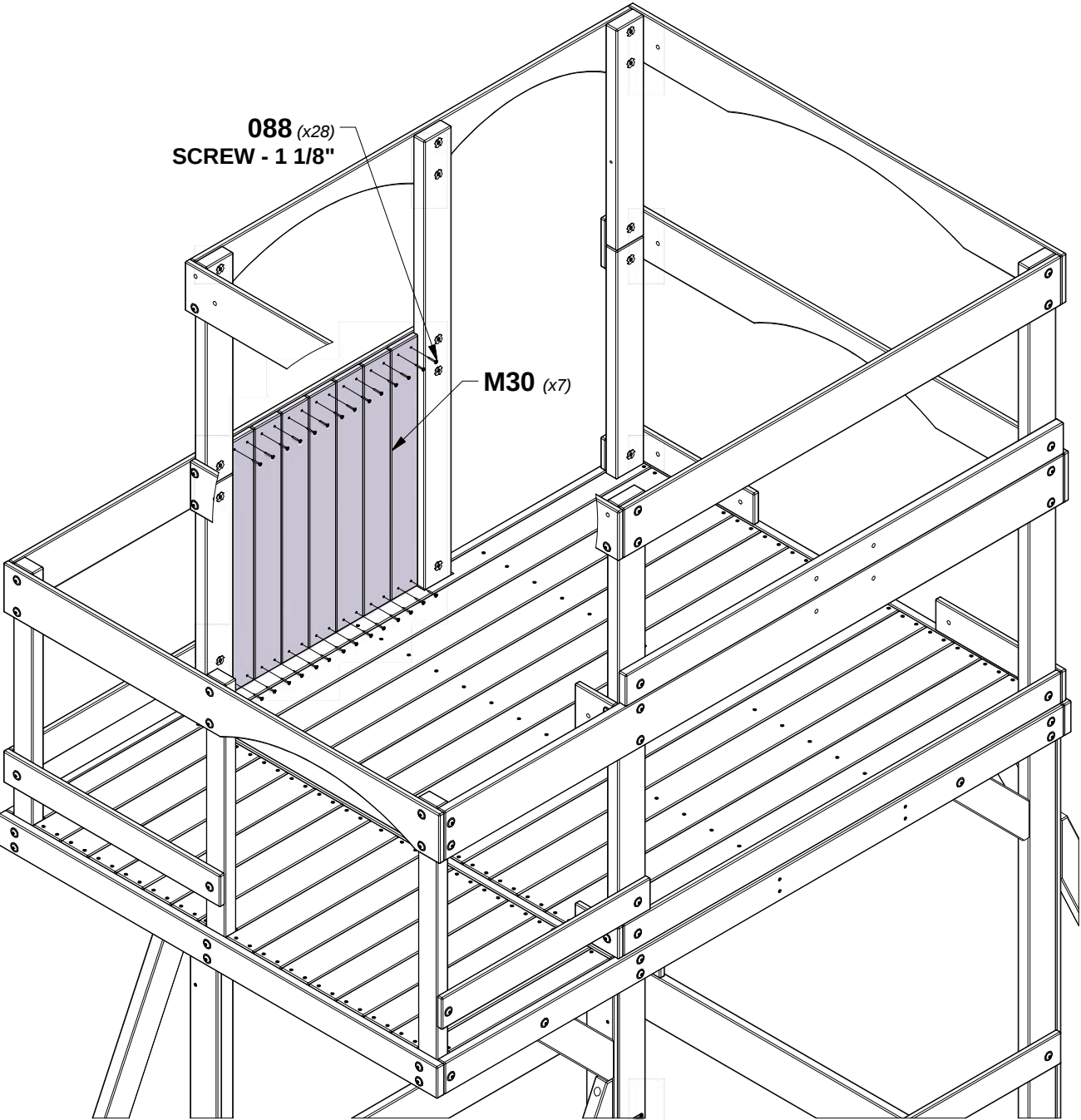
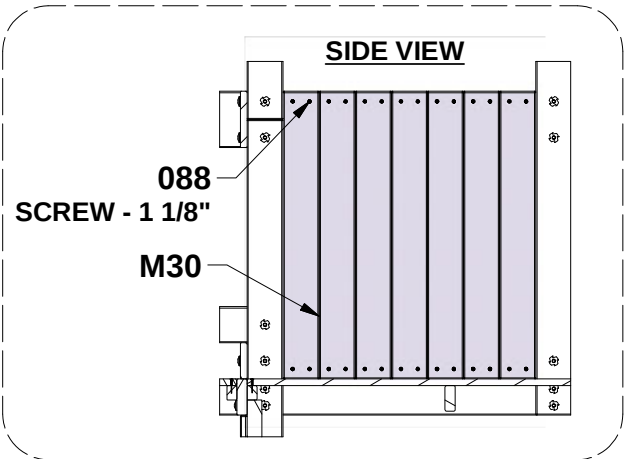
# STEP 27 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 28  | H100088     | SCREW PFH 8x1-1/8" |



**M30** | WALL BOARD - W4L06537  
(x7) 5/8"x3 3/8"x26 7/8" (16x86x684)

**TIP:**  
**PLACE BOARDS EVENLY**  
**BEFORE LOCKING SCREWS**



# STEP 28A - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 32  | H100088     | SCREW PFH 8x1-1/8"       |
| 6   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 6   | H100379     | T-NUT 5/16 BLK           |
| 6   | H100407     | BOLT WH 5/16x1 1/2 BLK   |



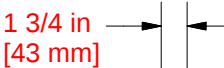
**M26** | WALL BOARD - W4L16835  
(x2) | 5/8"x3 3/8"x26 7/8" (16x86x684)



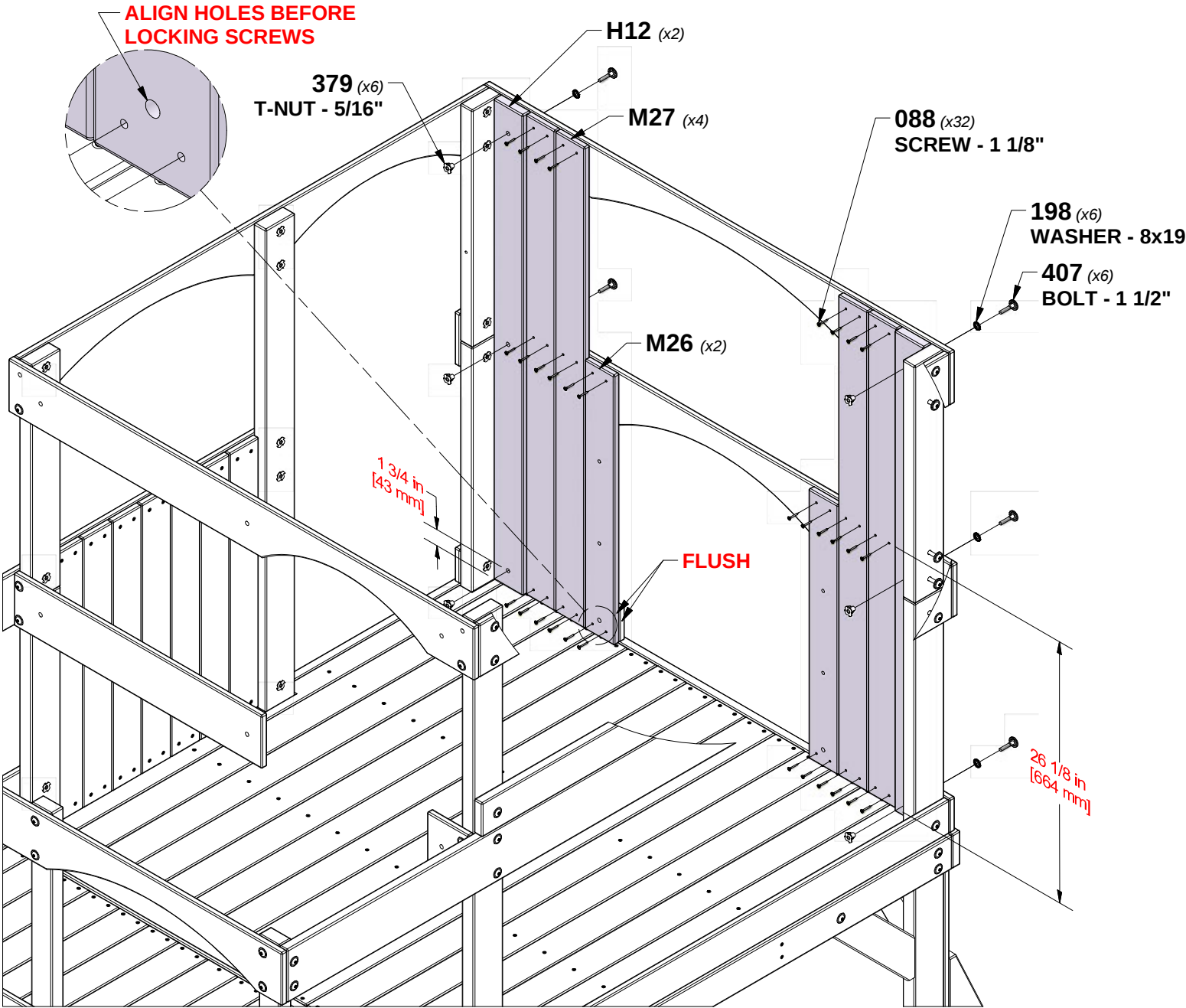
**M27** | WALL BOARD - W4L06534  
(x4) | 5/8"x3 3/8"x48" (16x86x1219)



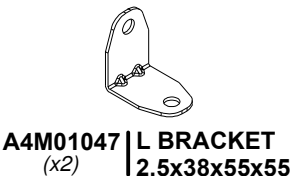
**H12** | WALL BOARD - W4L06472  
(x2) | 1"x3 3/8"x48" (24x86x1219)



- TIP:**
- ATTACH 'H12' & 'M26' BOARDS FIRST
  - INSTALL T-NUTS IN WOOD FIRST
  - PLACE BOARDS EVENLY BEFORE LOCKING SCREWS

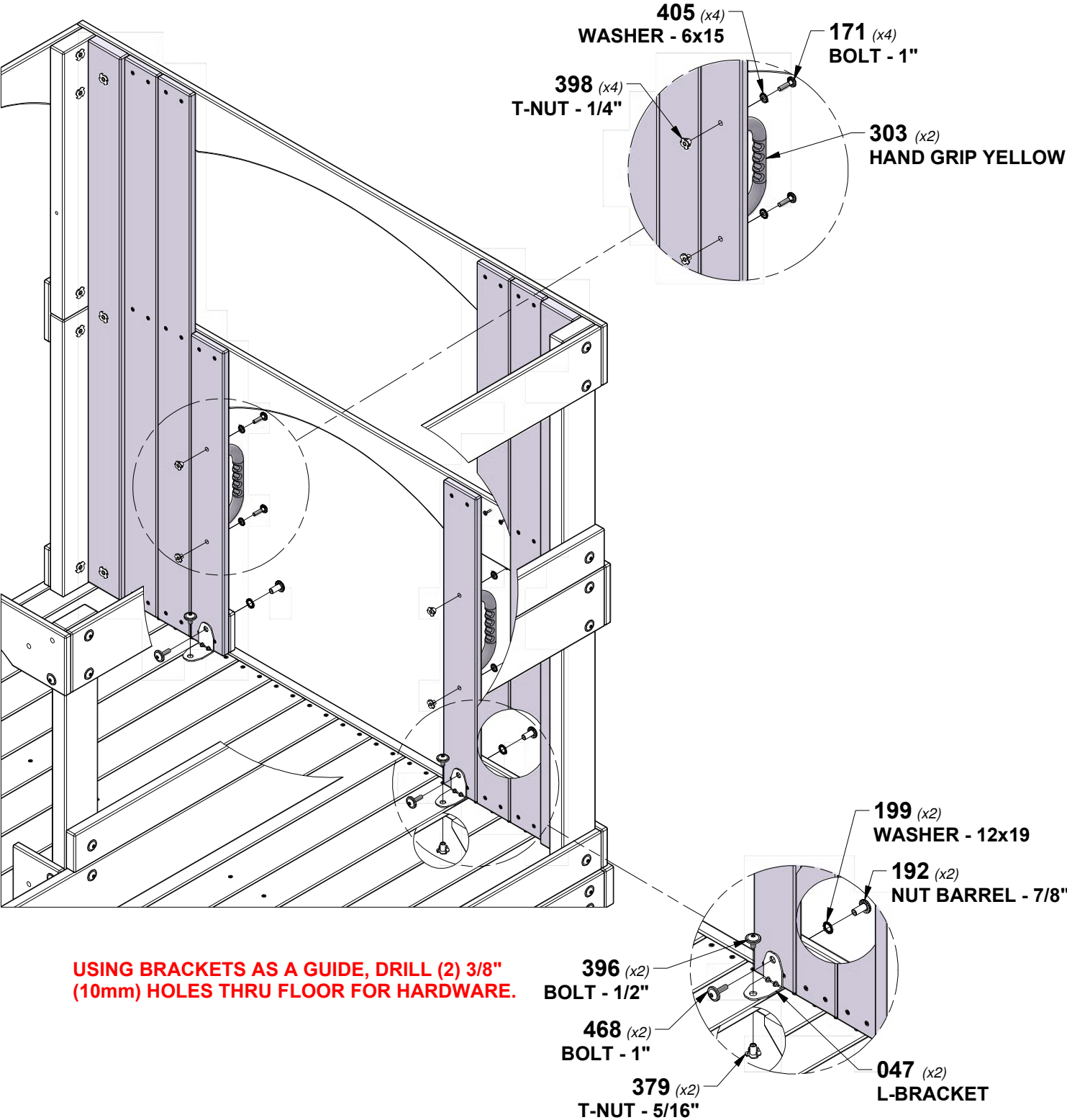


# STEP 28B - FORT ASSEMBLY



| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 4   | H100171     | BOLT WH 1/4x1 BLK          |
| 2   | H100192     | NUT BARREL WH 5/16x7/8 BLK |
| 2   | H100199     | WASHER LOCK EXT 12x19 BLK  |
| 2   | H100379     | T-NUT 5/16 BLK             |
| 2   | H100396     | BOLT WH 5/16x1/2 BLK       |
| 4   | H100398     | T-NUT 1/4 BLK              |
| 4   | H100405     | WASHER LOCK EXT 6x15 BLK   |
| 2   | H100468     | BOLT WH 5/16x1 BLK         |

**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**



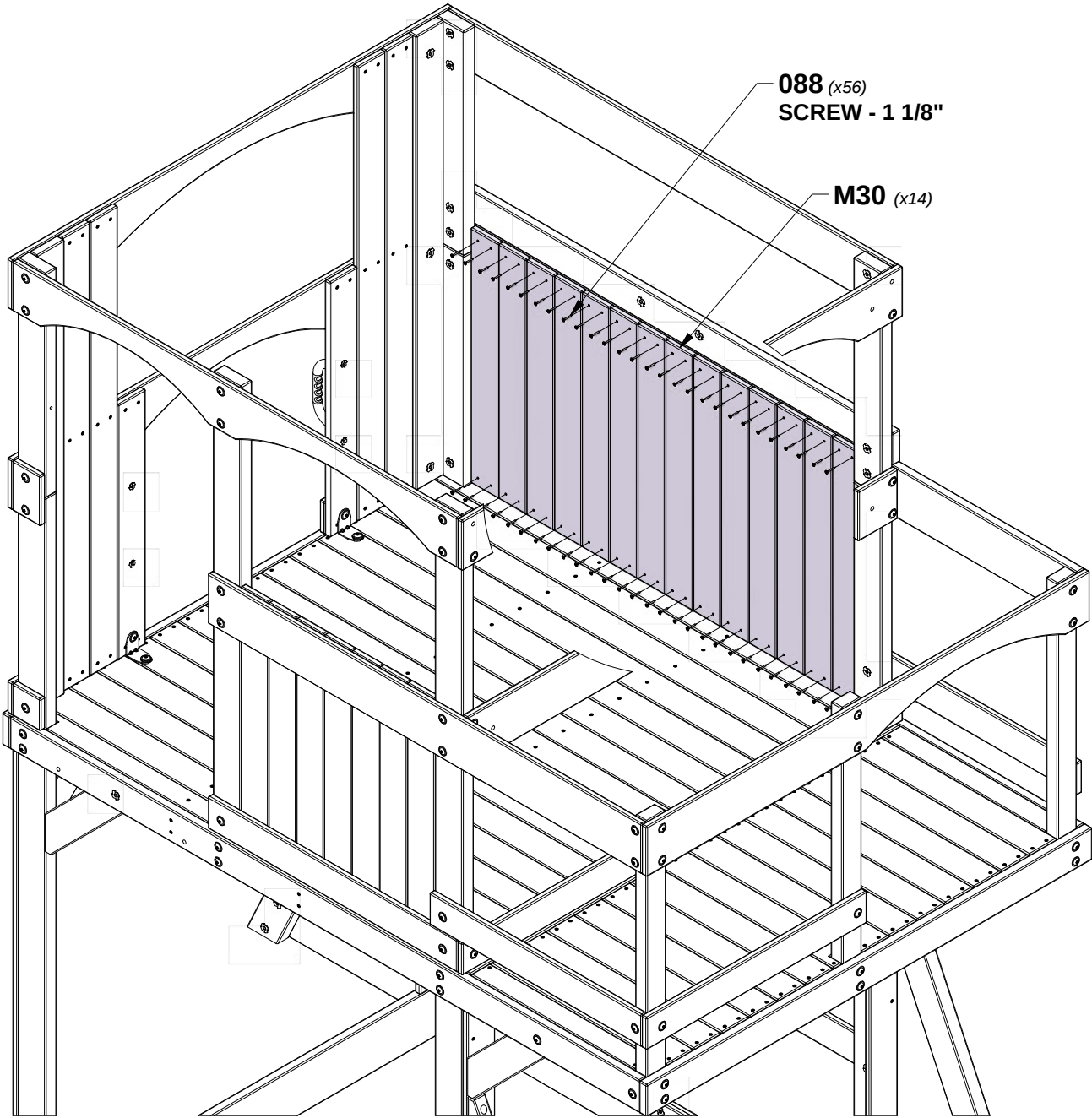
# STEP 29 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 56  | H100088     | SCREW PFH 8x1-1/8" |

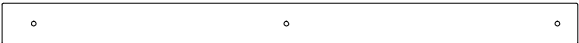


**M30** | **WALL BOARD - W4L06537**  
(x14) | 5/8"x3 3/8"x26 7/8" (16x86x684)

**TIP:**  
**PLACE BOARDS EVENLY**  
**BEFORE LOCKING SCREWS**



# STEP 30 - FORT ASSEMBLY



**H12** | WALL BOARD - W4L06472  
(x2) | 1"x3 3/8"x48" (24x86x1219)



**M25** | WALL BOARD - W4L16837  
(x1) | 5/8"x3 3/8"x48" (16x86x1219)



**M27** | WALL BOARD - W4L06534  
(x4) | 5/8"x3 3/8"x48" (16x86x1219)



**M28** | WALL BOARD - W4L06535  
(x2) | 5/8"x3 3/8"x29 7/8" (16x86x760)



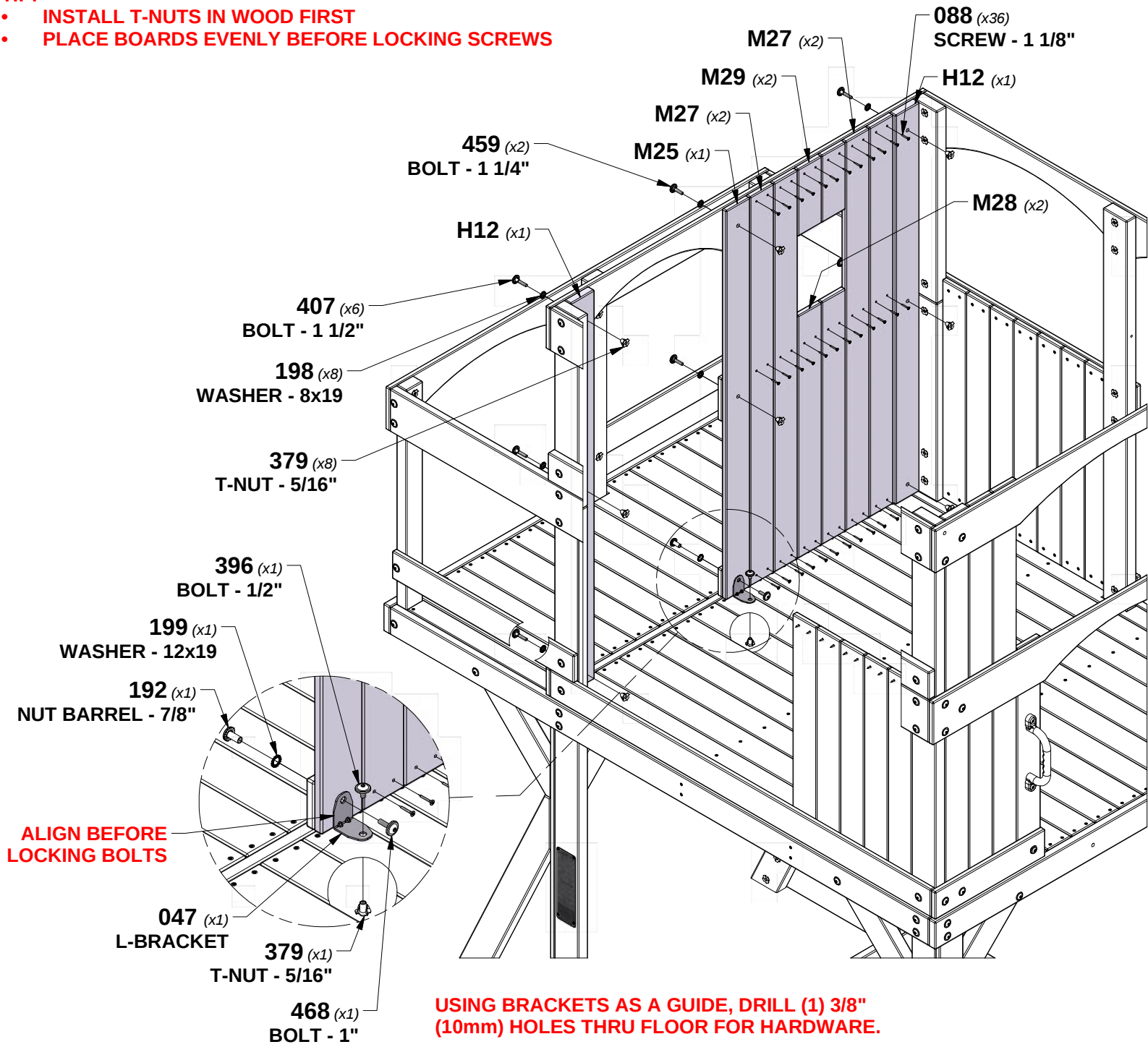
**A4M01047** | L BRACKET  
(x1) | 2.5x38x55x55



**M29** | WALL BOARD - W4L06536  
(x2) | 5/8"x3 3/8"x8 1/4" (16x86x210)

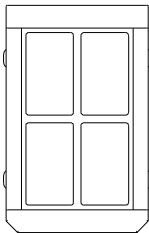
| QTY | PART NUMBER | DESCRIPTION                |
|-----|-------------|----------------------------|
| 36  | H100088     | SCREW PFH 8x1-1/8"         |
| 1   | H100192     | NUT BARREL WH 5/16x7/8 BLK |
| 8   | H100198     | WASHER LOCK EXT 8x19 BLK   |
| 1   | H100199     | WASHER LOCK EXT 12x19 BLK  |
| 9   | H100379     | T-NUT 5/16 BLK             |
| 1   | H100396     | BOLT WH 5/16x1/2 BLK       |
| 6   | H100407     | BOLT WH 5/16x1 1/2 BLK     |
| 2   | H100459     | BOLT WH 5/16x1 1/4 BLK     |
| 1   | H100468     | BOLT WH 5/16x1 BLK         |

- TIP:**
- **INSTALL T-NUTS IN WOOD FIRST**
  - **PLACE BOARDS EVENLY BEFORE LOCKING SCREWS**

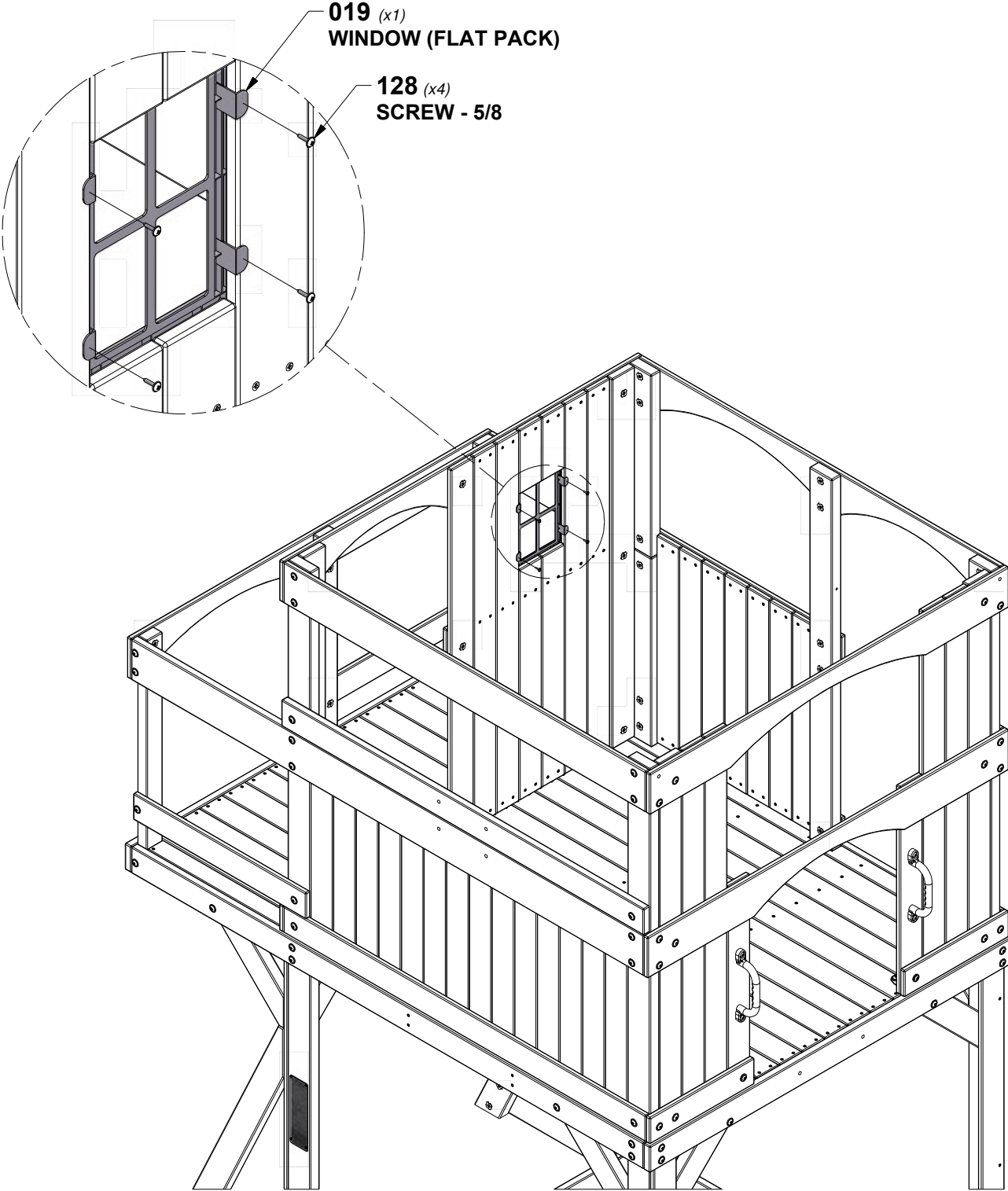


# STEP 31 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION     |
|-----|-------------|-----------------|
| 4   | H100128     | SCREW PWH 8x5/8 |

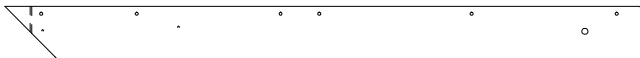


A6P00019 (x1) WINDOW (FLAT PACK)

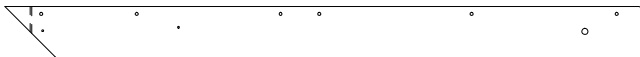


# STEP 32 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION                 |
|-----|-------------|-----------------------------|
| 2   | H100090     | SCREW PFH 8x2 1/2           |
| 4   | H100197     | LAG SCREW WH 5/16x2-1/2 BLK |
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK    |



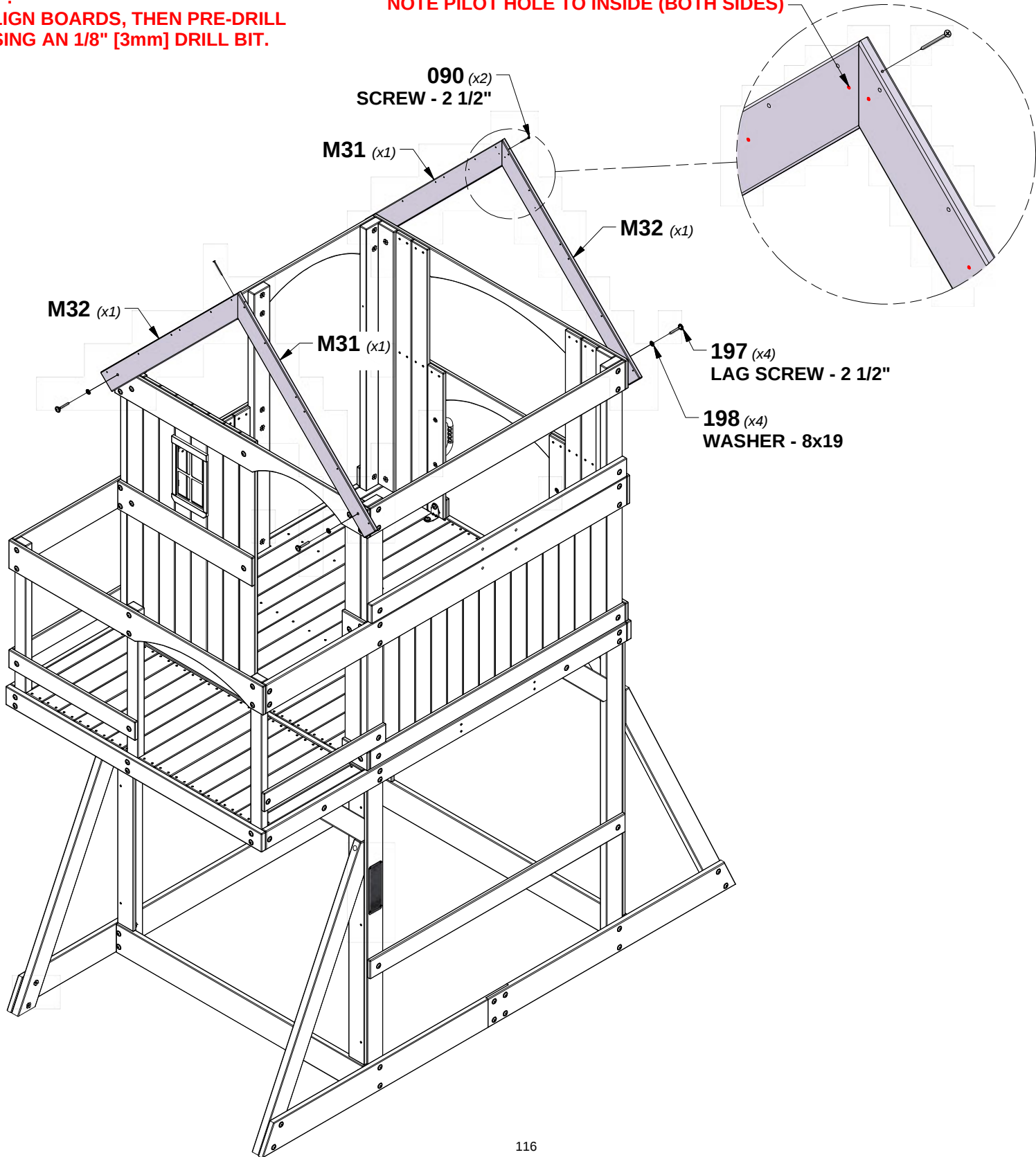
**M31** | GABLE BOARD - W4L06538  
(x2) | 5/8"x3 3/8"x41 3/8" (16x86x1052)



**M32** | GABLE BOARD - W4L06539  
(x2) | 5/8"x3 3/8"x41 3/8" (16x86x1052)

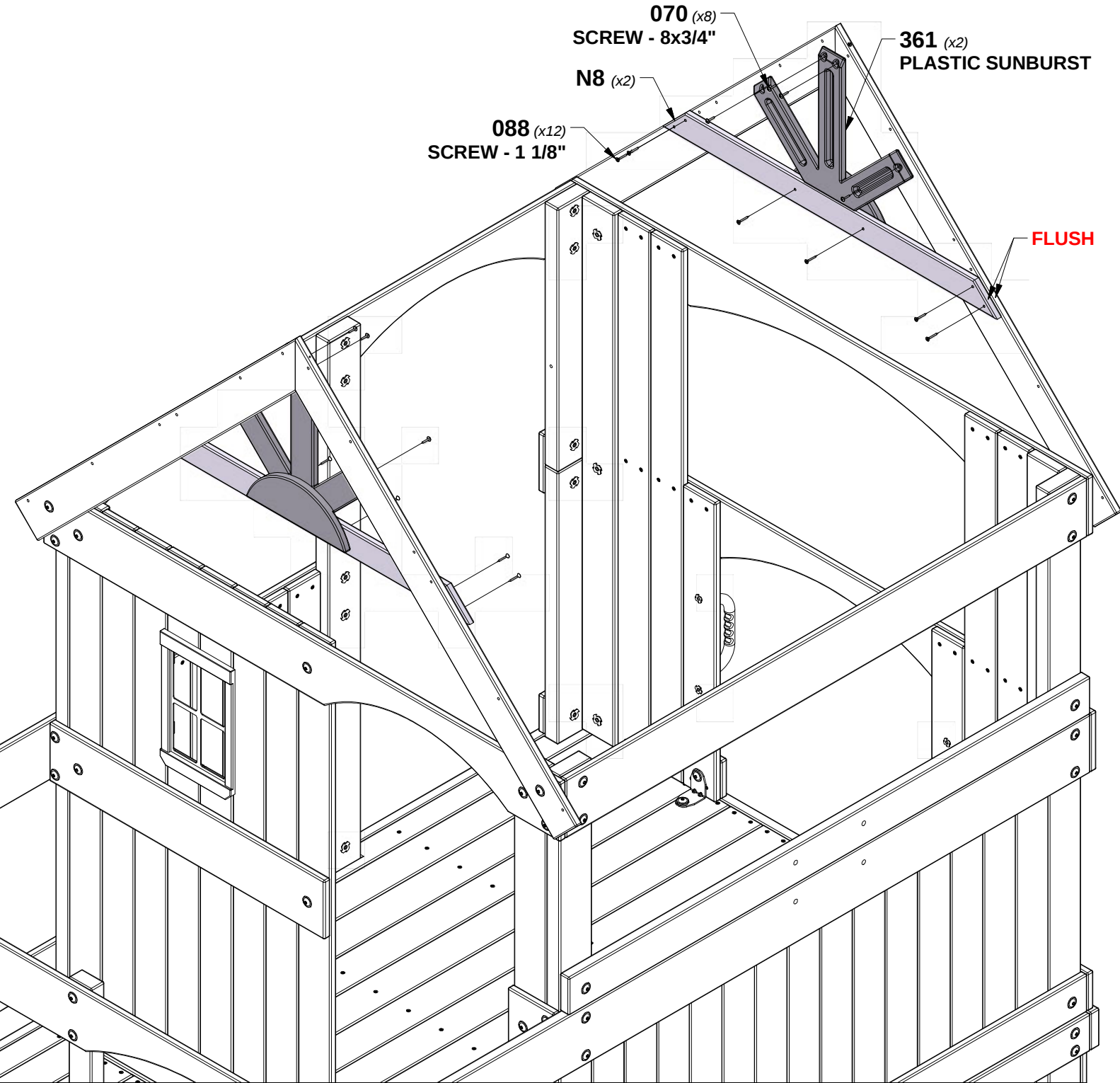
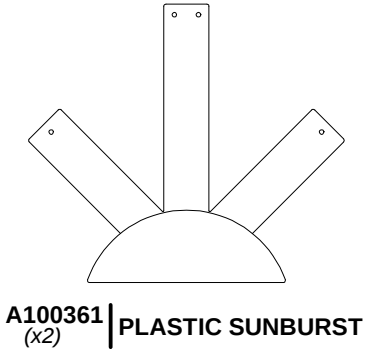
**TIP:**  
ALIGN BOARDS, THEN PRE-DRILL  
USING AN 1/8" [3mm] DRILL BIT.

**NOTE PILOT HOLE TO INSIDE (BOTH SIDES)**



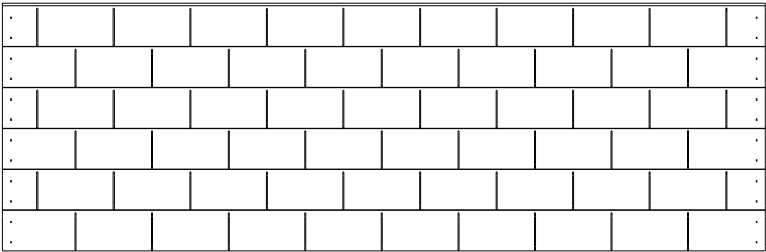
# STEP 33 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 8   | H100070     | SCREW PWH 8x3/4    |
| 12  | H100088     | SCREW PFH 8x1-1/8" |

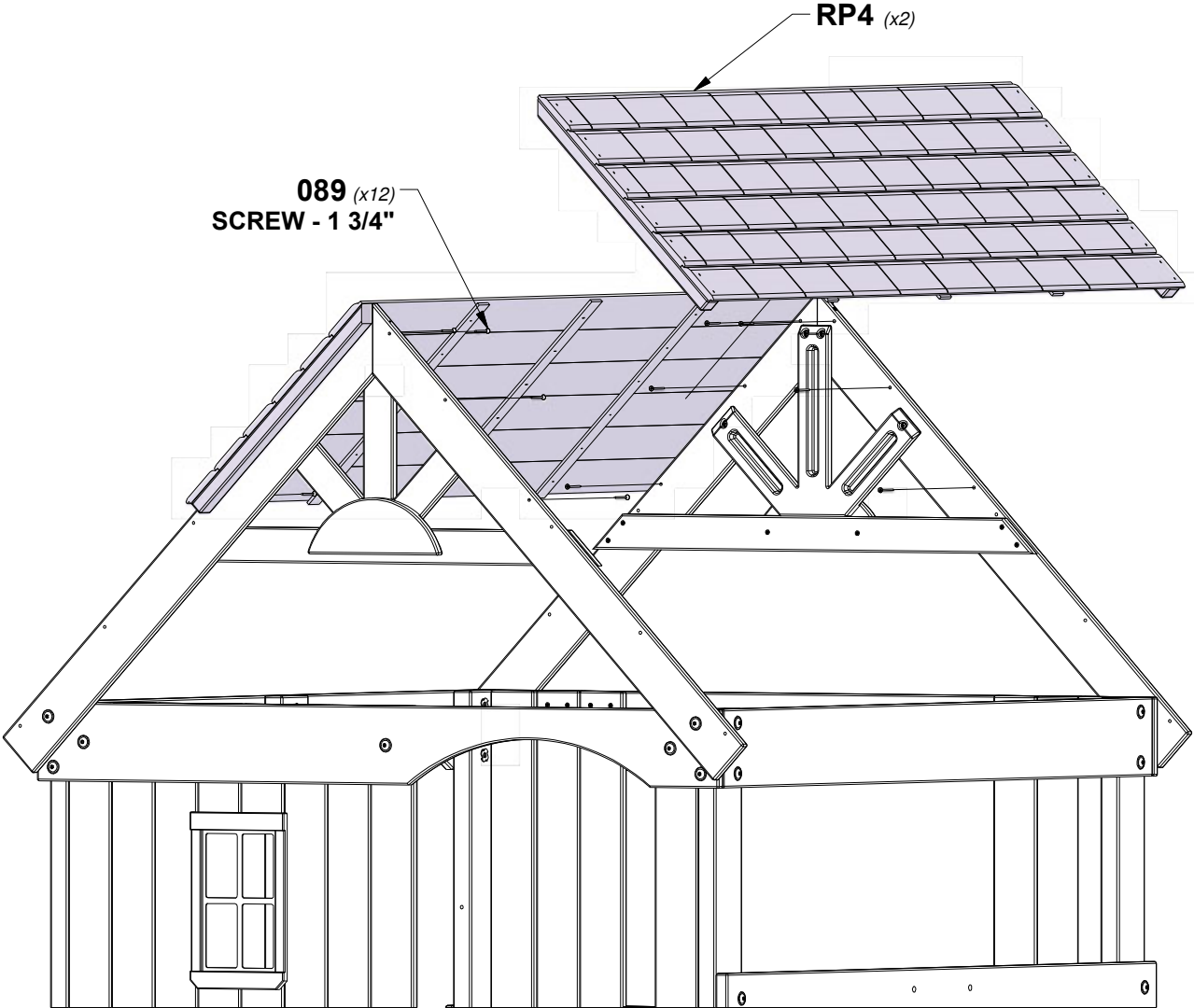
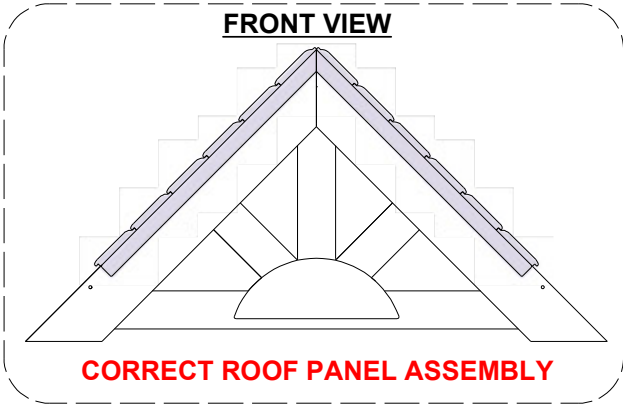


# STEP 34 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 12  | H100089     | SCREW PFH 8x1-3/4" |

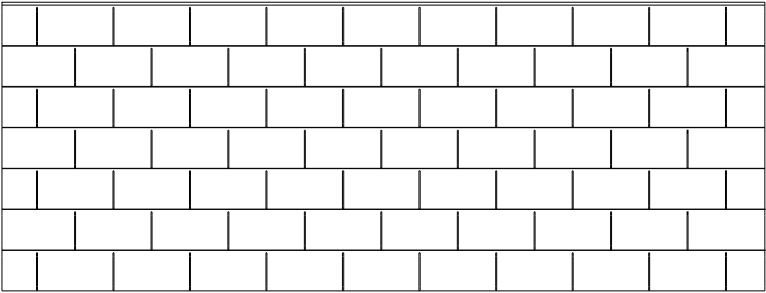


**RP4** | UPPER ROOF PANEL - W2A03482  
(x2) | 1 3/8"x19 3/8"x59 5/8" (35x491x1514)

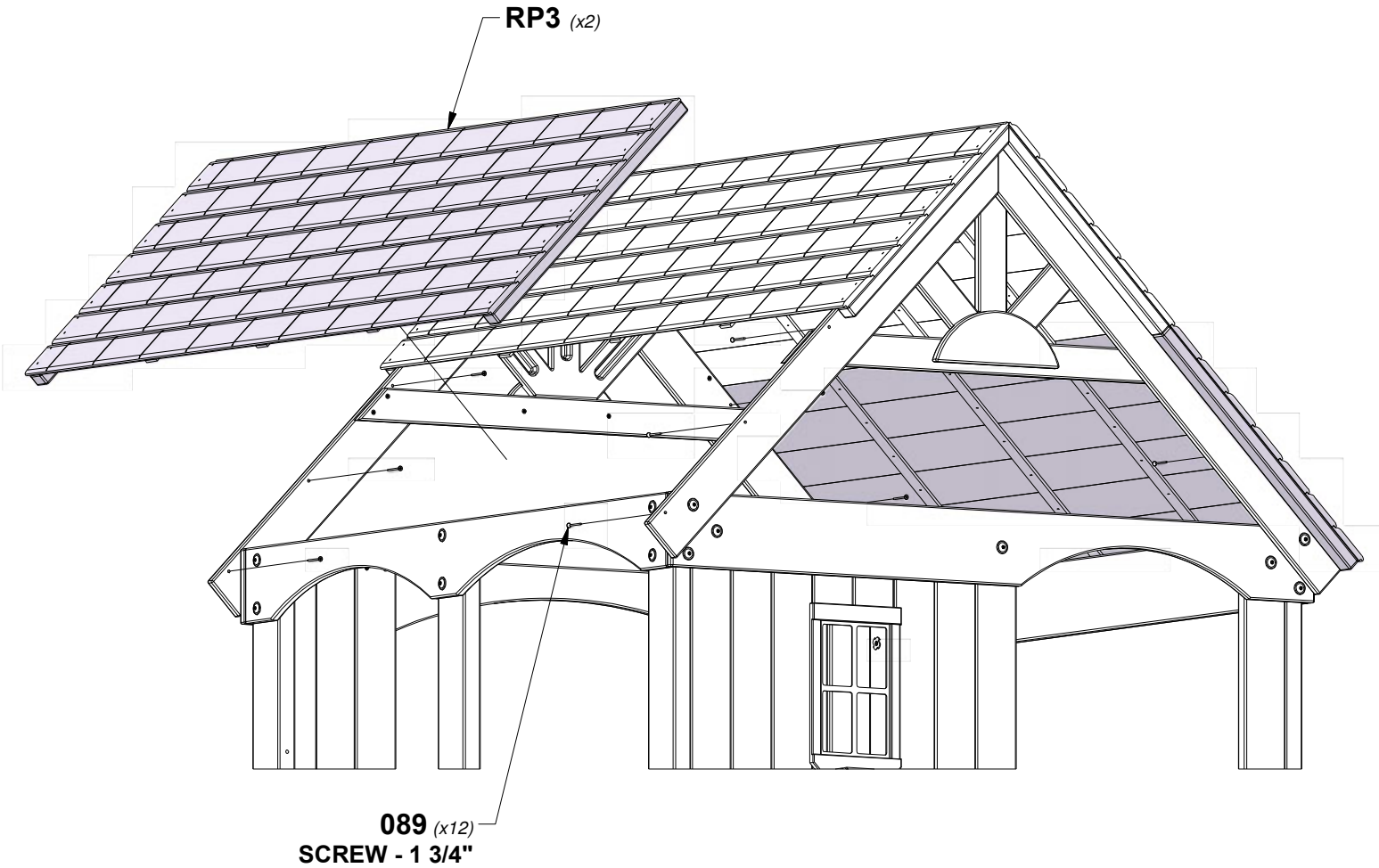


# STEP 35 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 12  | H100089     | SCREW PFH 8x1-3/4" |



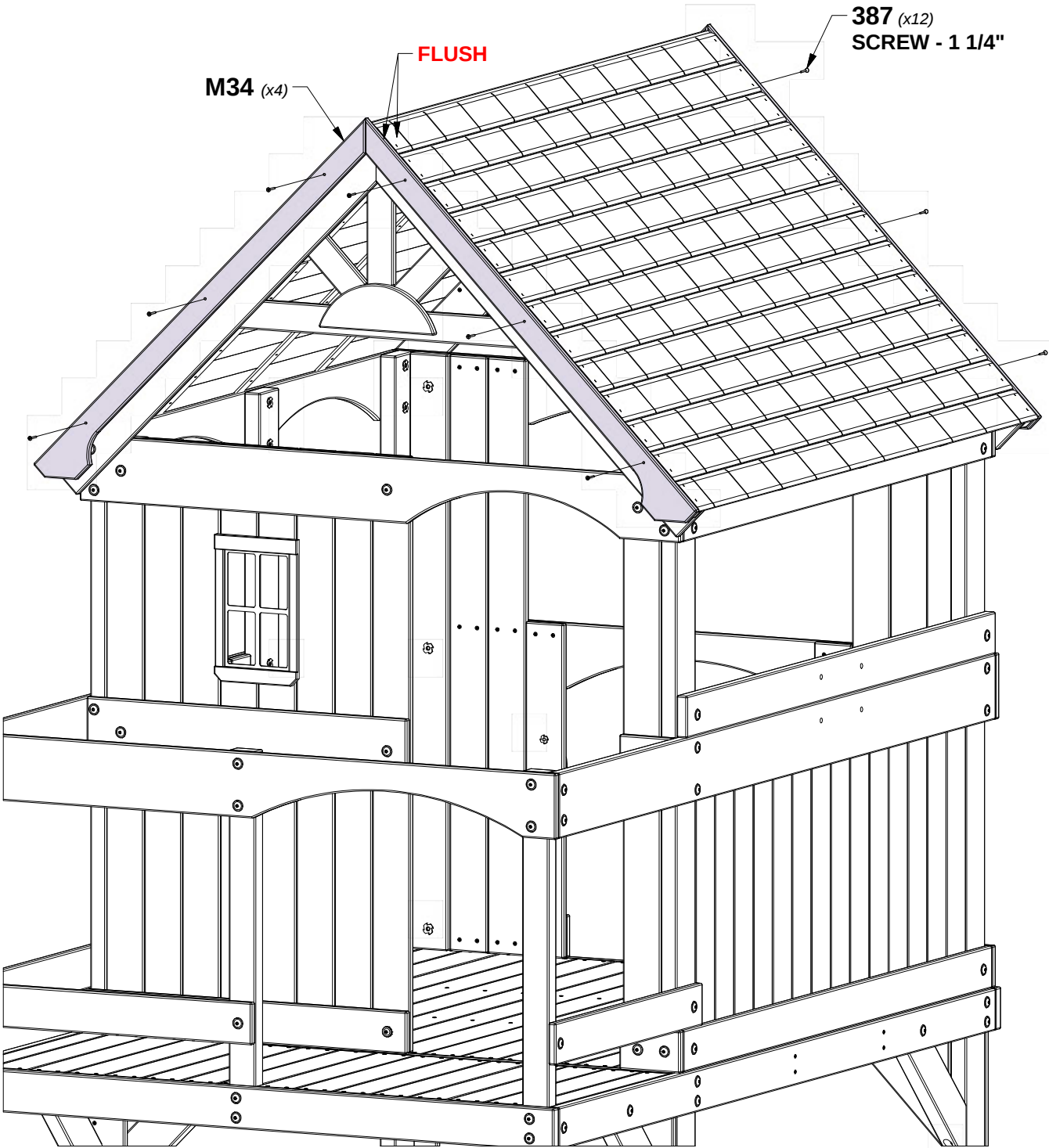
**RP3** | LOWER ROOF PANEL - W2A03483  
(x2) | 1 3/8"x22 1/2"x59 5/8" (35x572x1514)



# STEP 36 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION           |
|-----|-------------|-----------------------|
| 12  | H100387     | SCREW PFH 8x1-1/4 BLK |

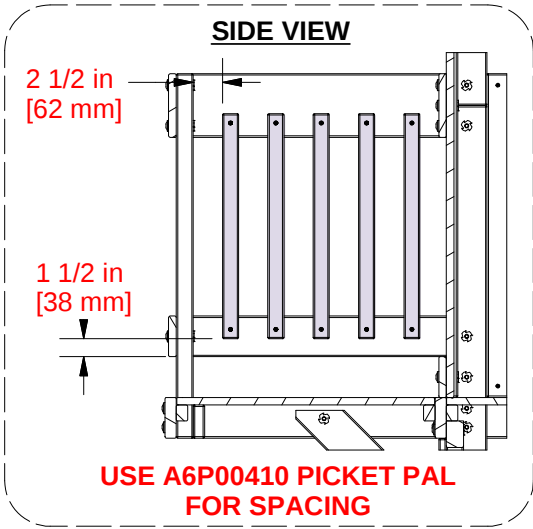
**M34** FASCIA BOARD - W4L06560  
(x4) 5/8"x3 3/8"x42" (16x86x1068)



# STEP 37 - FORT ASSEMBLY

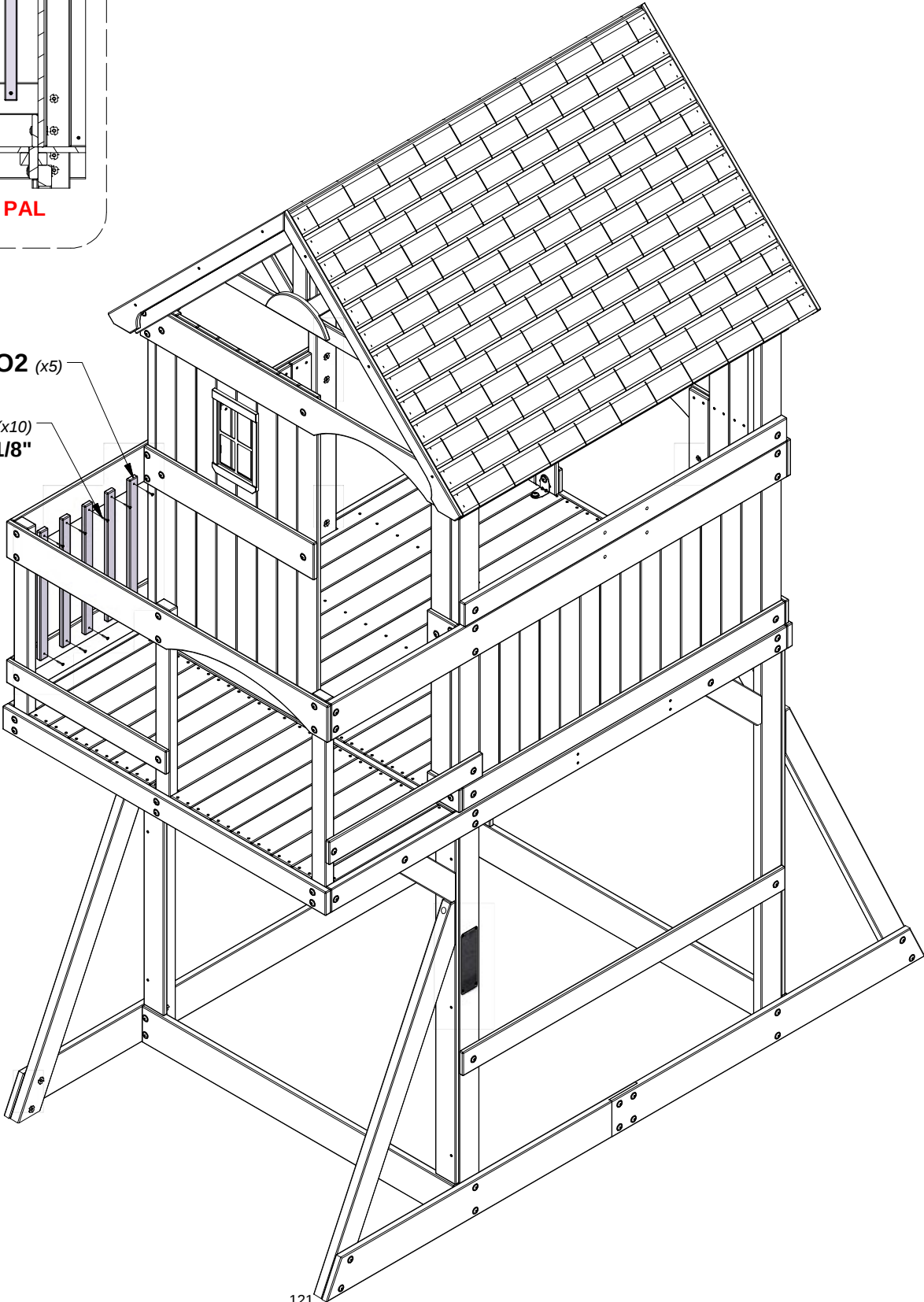
| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 10  | H100088     | SCREW PFH 8x1-1/8" |

**O2** PICKET - W4L06407  
(x5) 5/8"x1 3/8"x18 3/4" (16x34x476)



**O2** (x5)

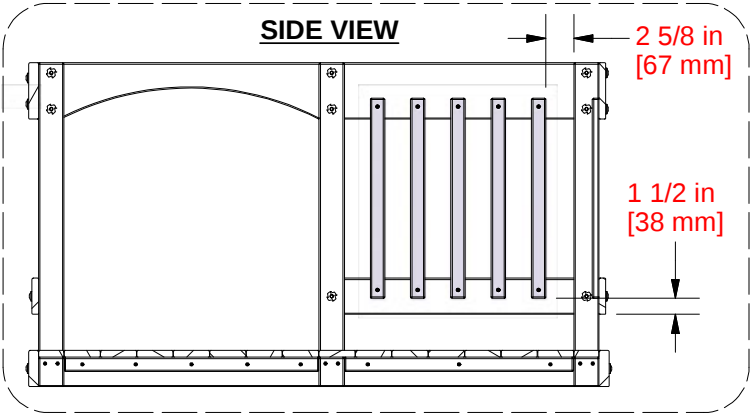
**088** (x10)  
**SCREW - 1 1/8"**



# STEP 38 - FORT ASSEMBLY

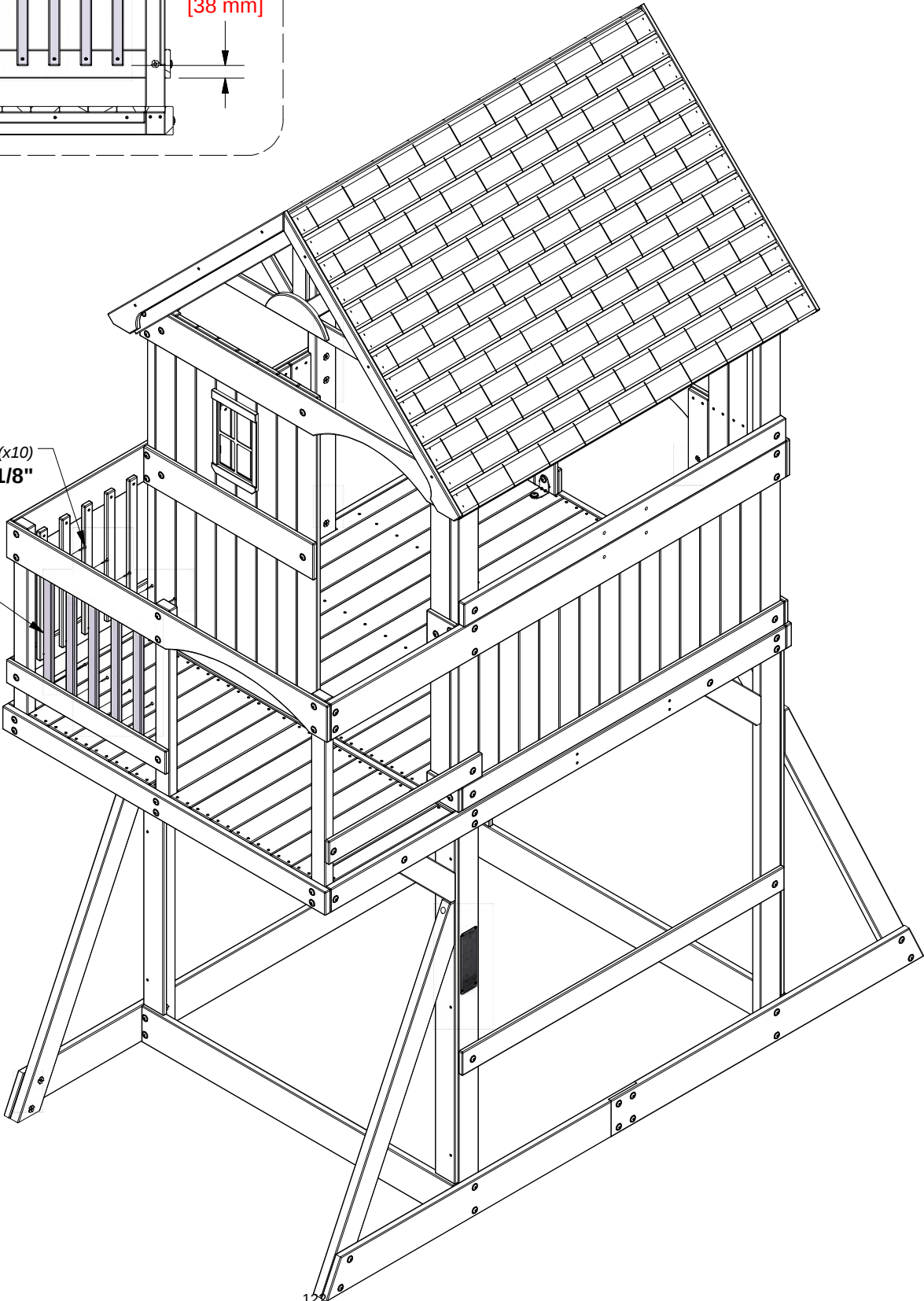
| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 10  | H100088     | SCREW PFH 8x1-1/8" |

**O2** PICKET - W4L06407  
(x5) 5/8"x1 3/8"x18 3/4" (16x34x476)



**088** (x10)  
SCREW - 1 1/8"

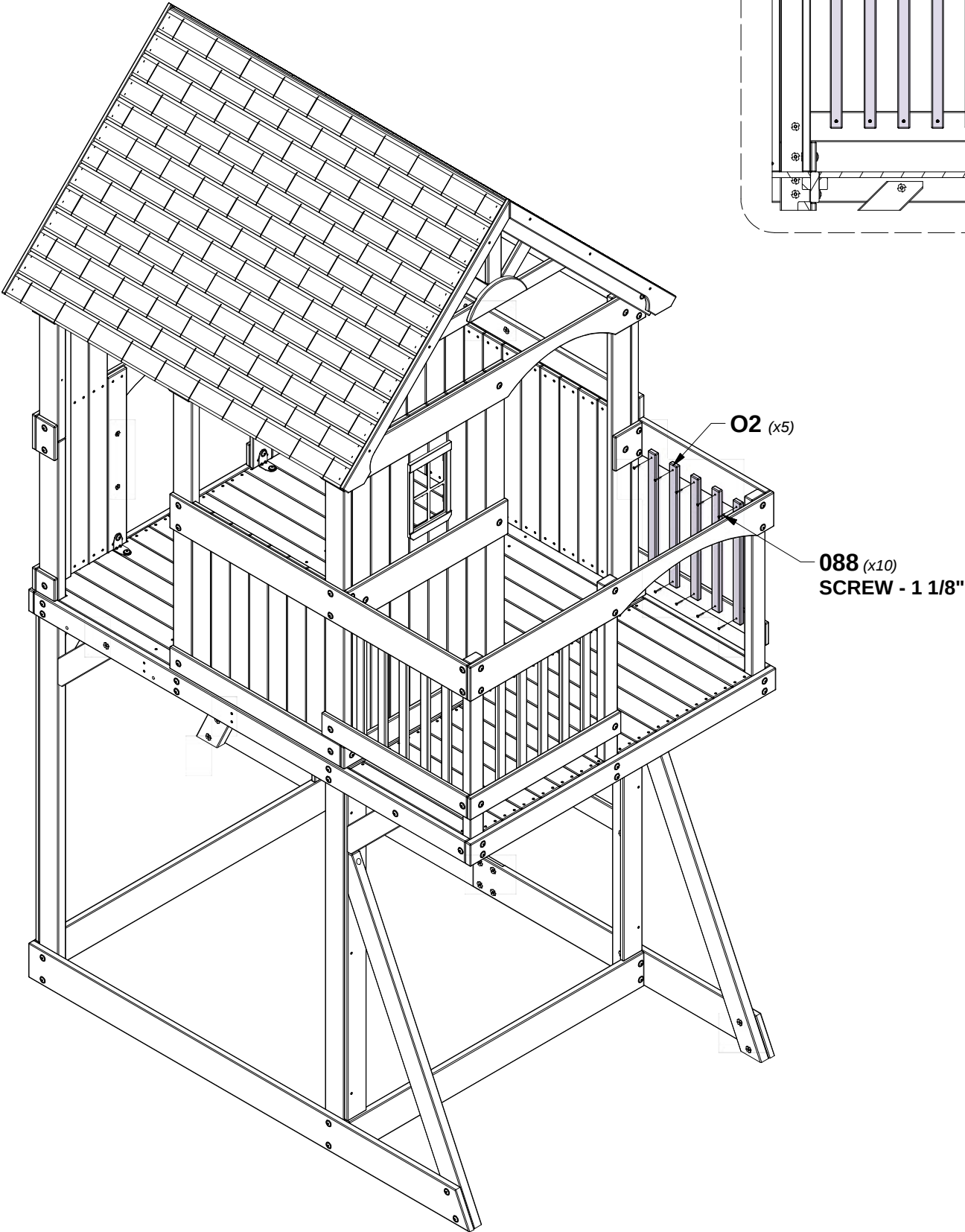
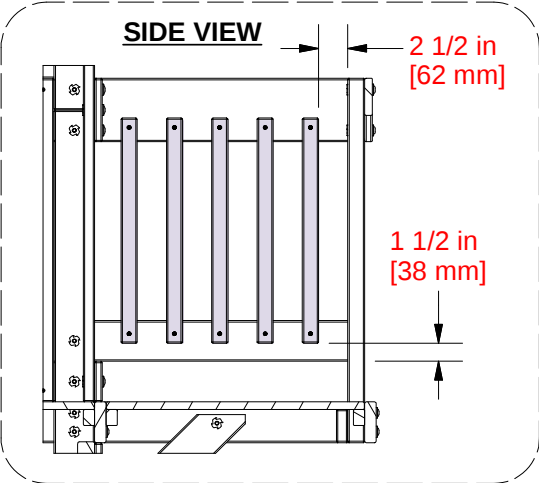
**O2** (x5)



# STEP 39 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 10  | H100088     | SCREW PFH 8x1-1/8" |

**O2** PICKET - W4L06407  
(x5) 5/8"x1 3/8"x18 3/4" (16x34x476)

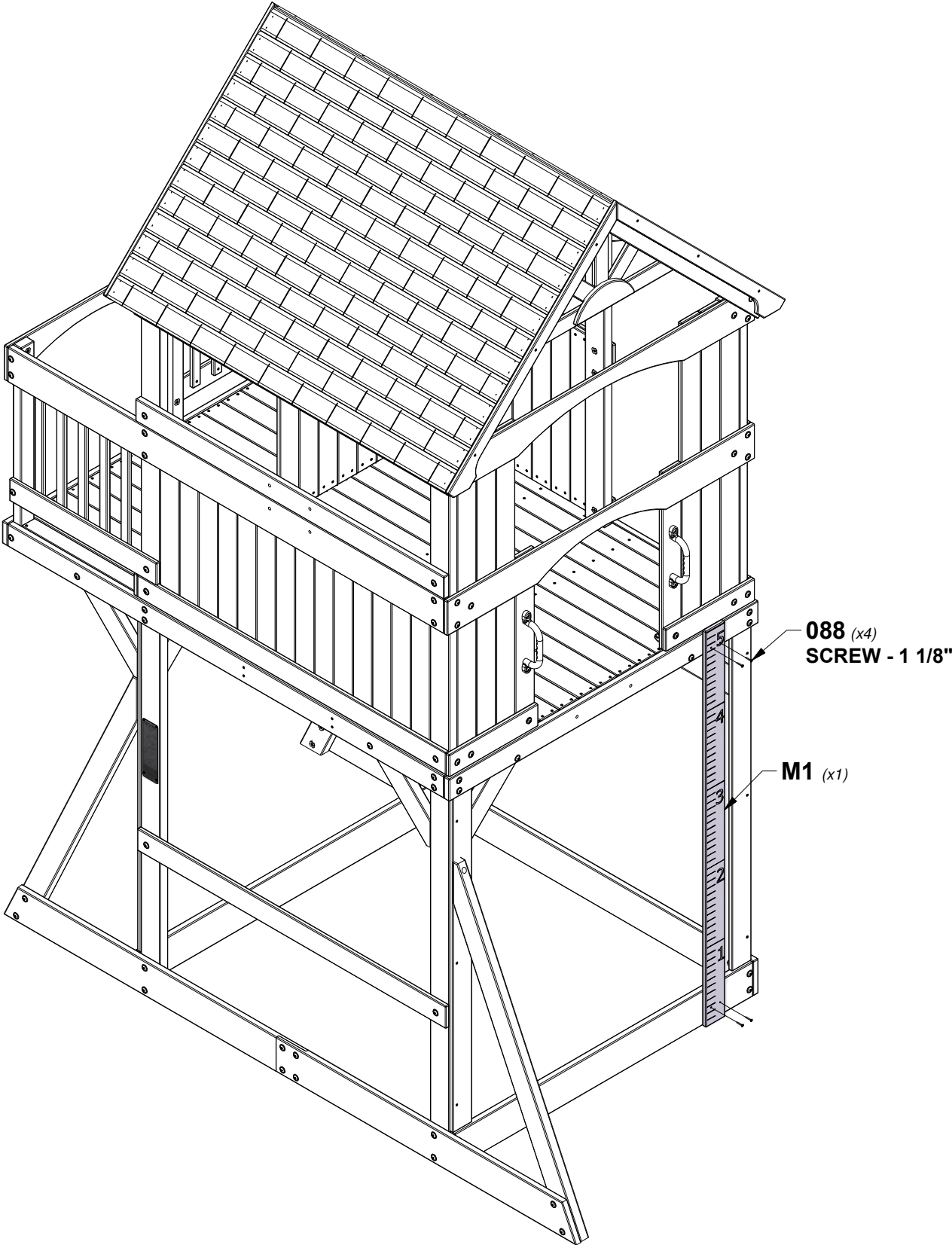


# STEP 40 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 4   | H100088     | SCREW PFH 8x1-1/8" |



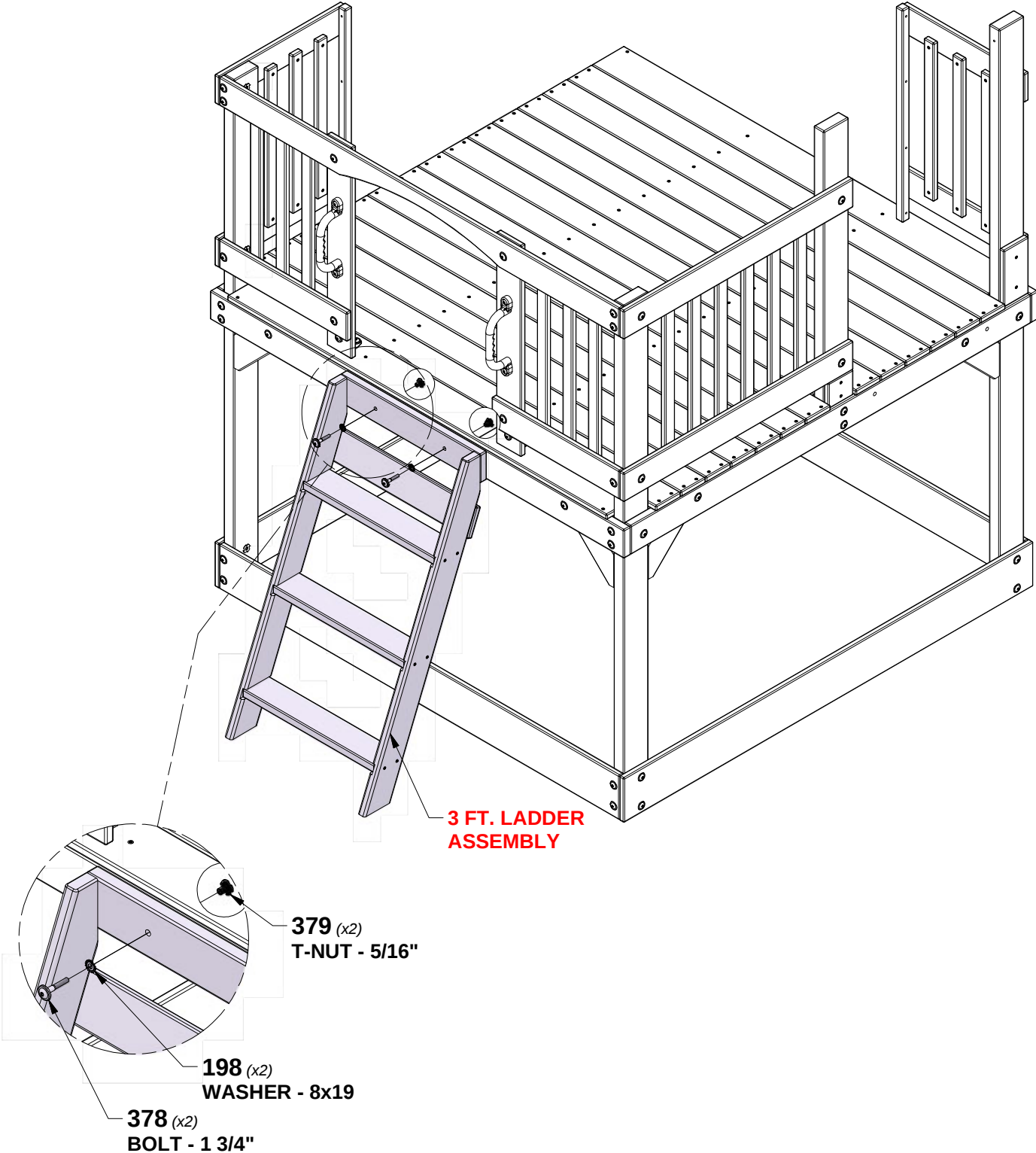
**M1** | **GROWTH BOARD - W4L06143**  
(x1) | 5/8"x3 3/8"x60 1/4" (16x86x1530)



# STEP 41 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100378     | BOLT WH 5/16x1 3/4 BLK   |
| 2   | H100379     | T-NUT 5/16 BLK           |

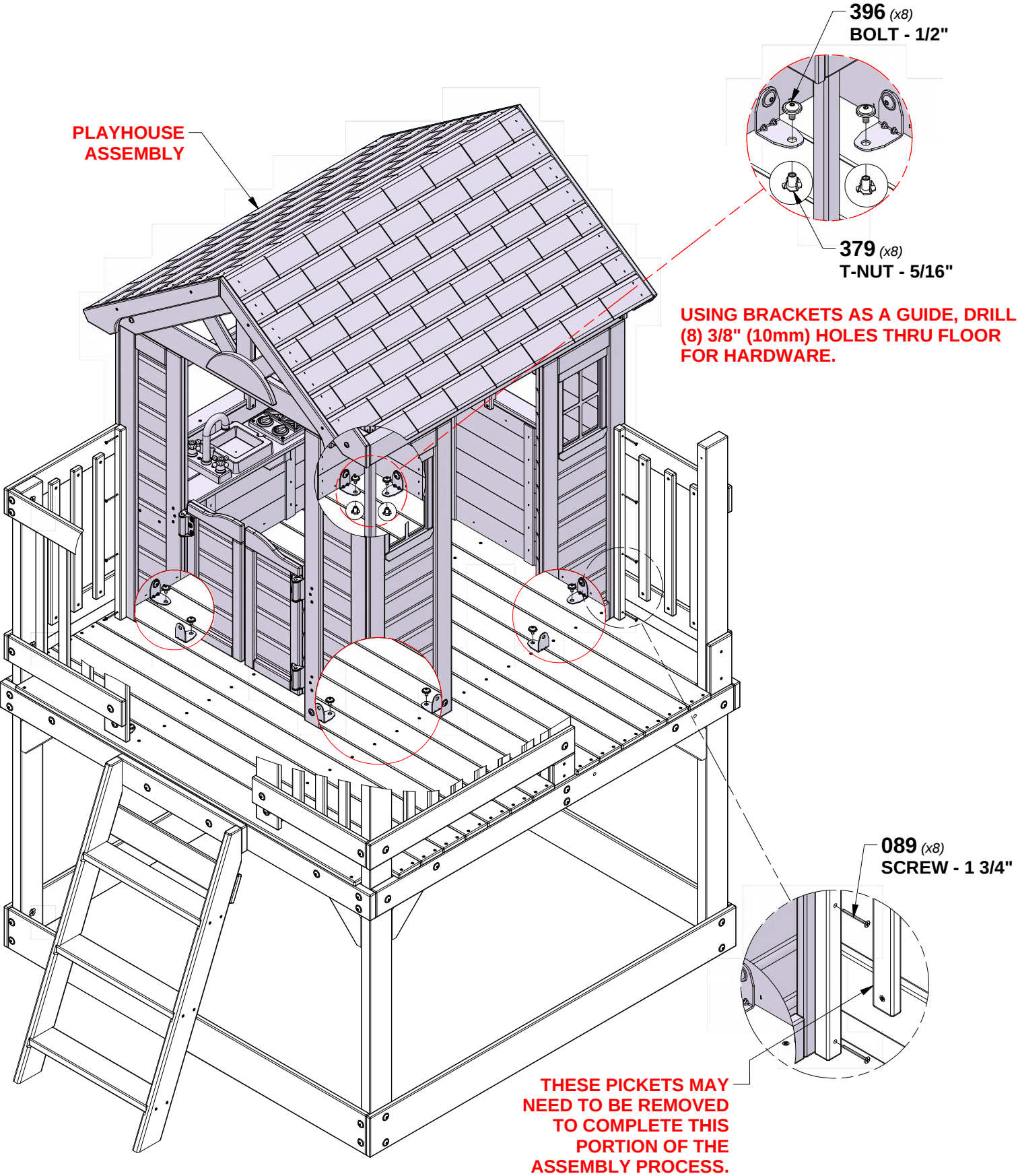
TIP:  
INSTALL T-NUTS IN WOOD FIRST



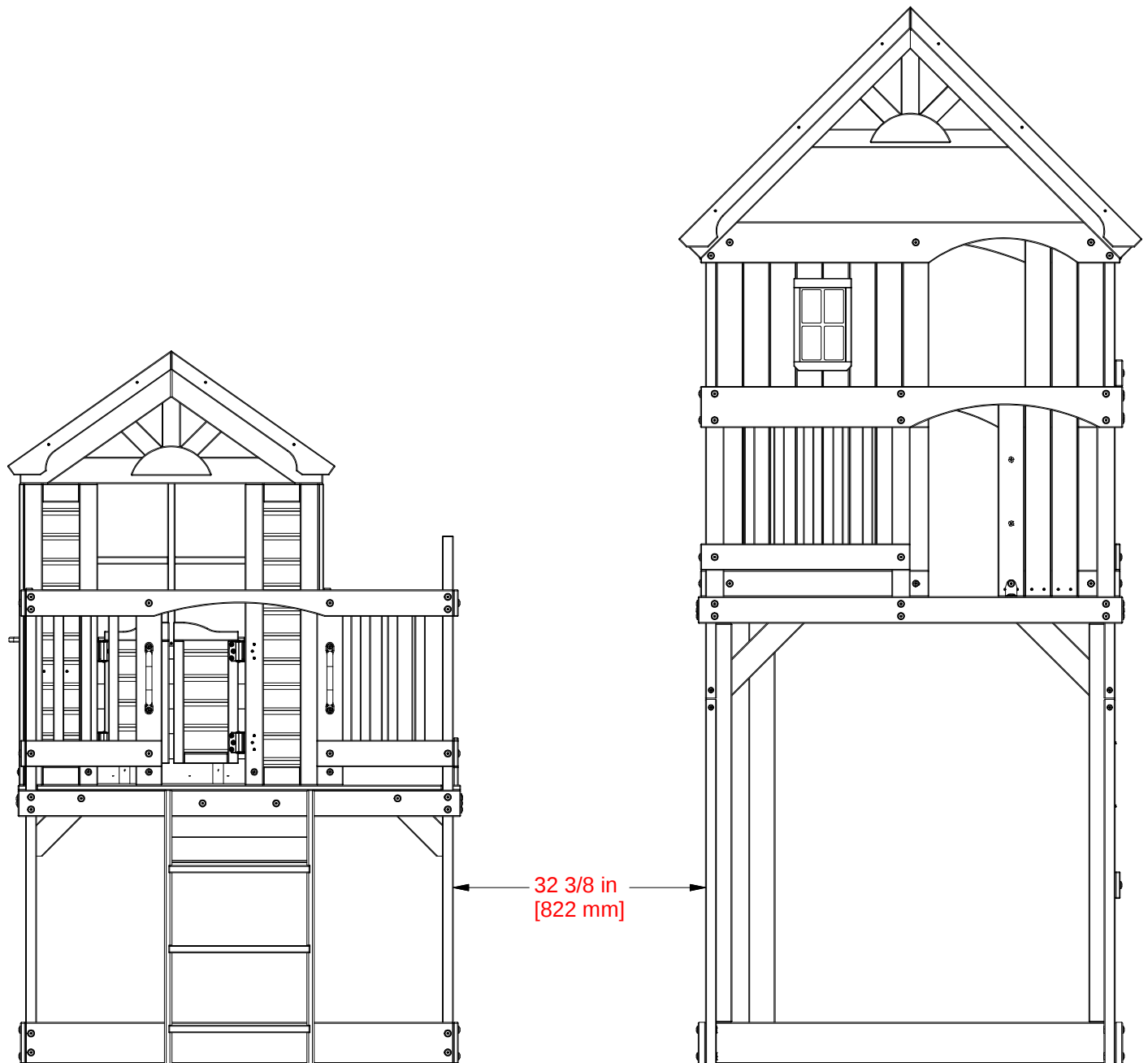
# STEP 42 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION          |
|-----|-------------|----------------------|
| 8   | H100089     | SCREW PFH 8x1-3/4"   |
| 8   | H100379     | T-NUT 5/16 BLK       |
| 8   | H100396     | BOLT WH 5/16x1/2 BLK |

**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**



# STEP 43 - FORT ASSEMBLY

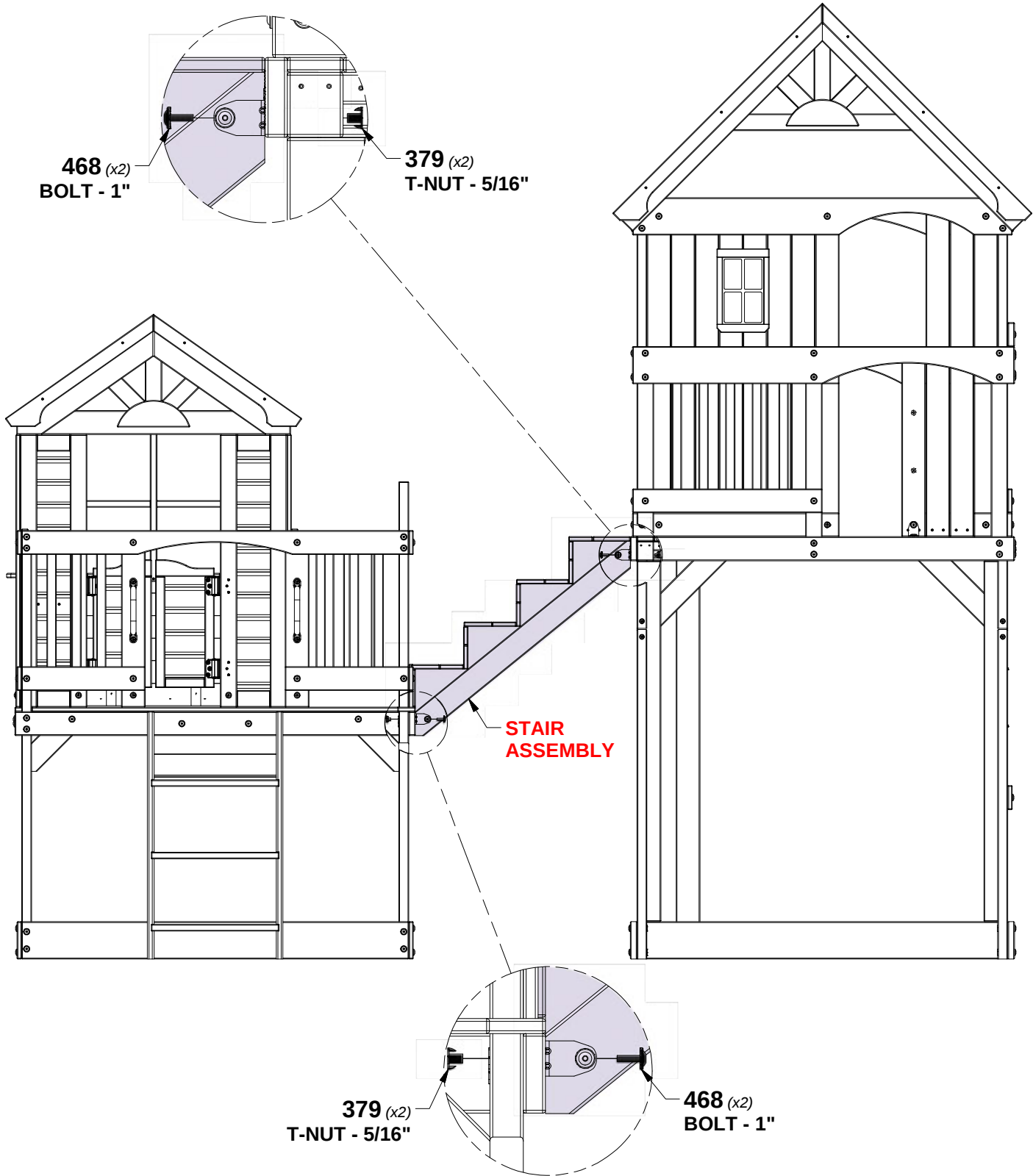


**SET FORT AND PLAYHOUSE APPROXIMATELY 32 3/8 in [822 mm] FROM EACH OTHER TO ACCOMMODATE THE STAIRCASE ASSEMBLY.**

# STEP 44 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 4   | H100379     | T-NUT 5/16 BLK     |
| 4   | H100468     | BOLT WH 5/16x1 BLK |

**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**

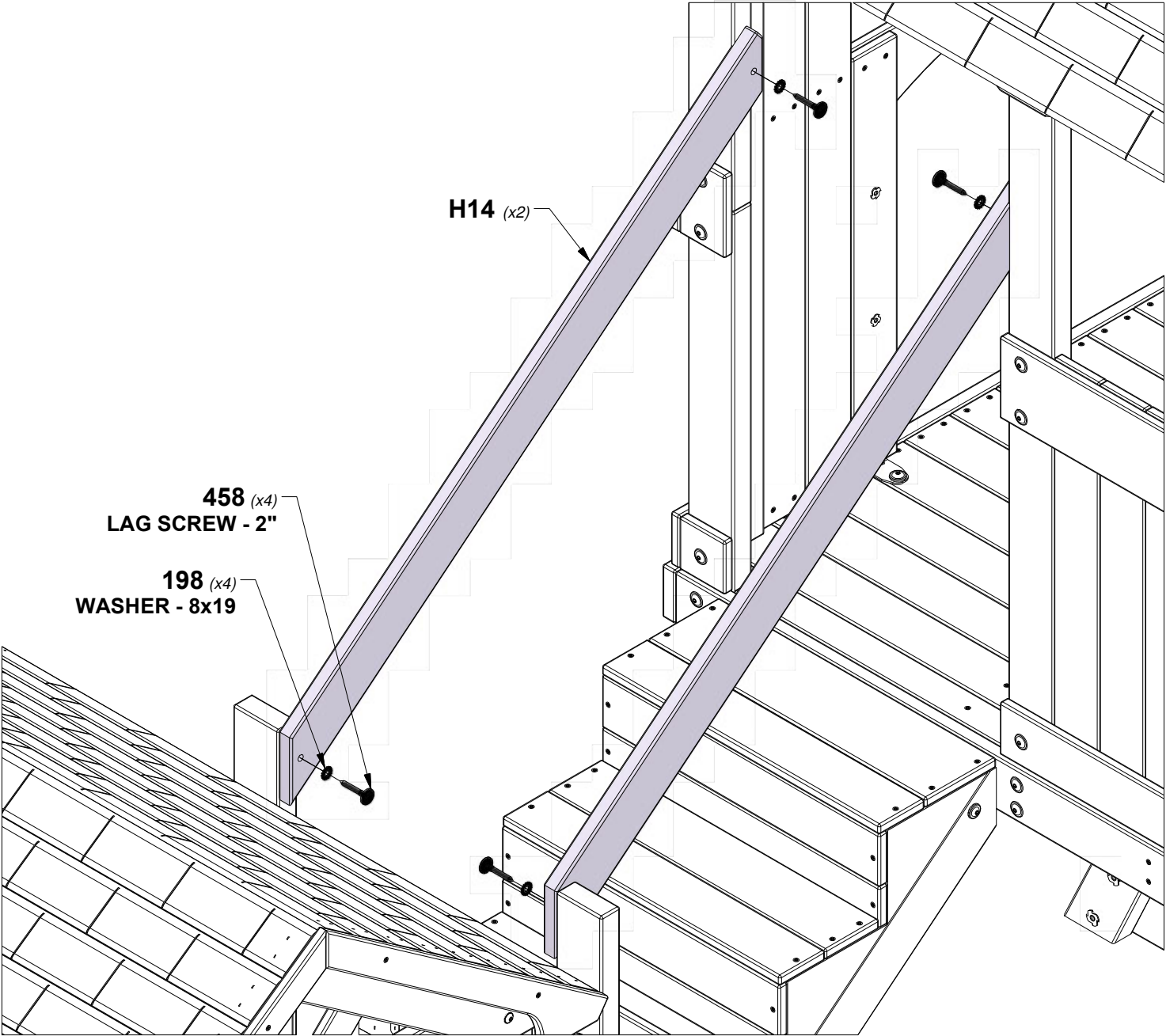


# STEP 45 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 4   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 4   | H100458     | LAG SCREW WH 5/16x2 BLK  |



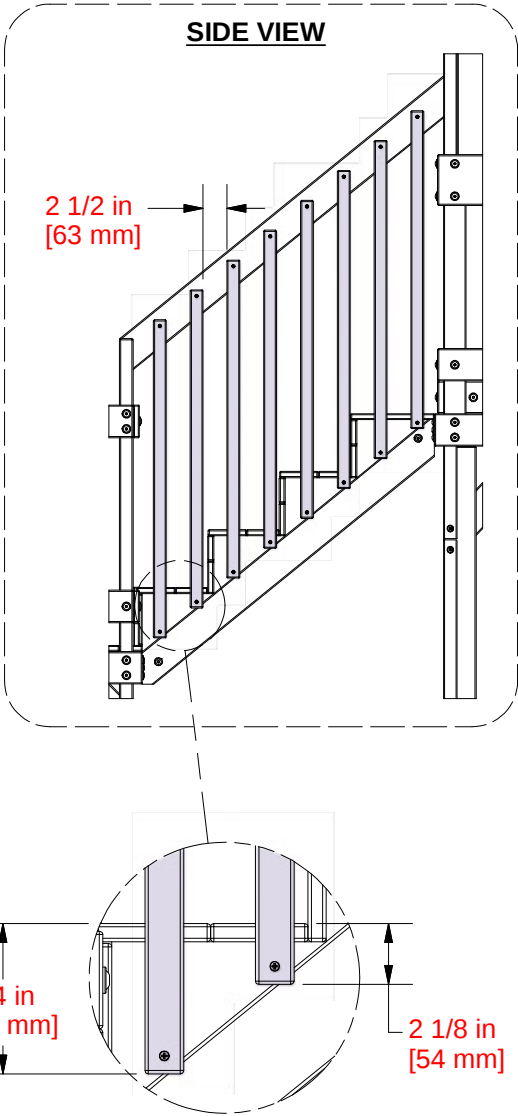
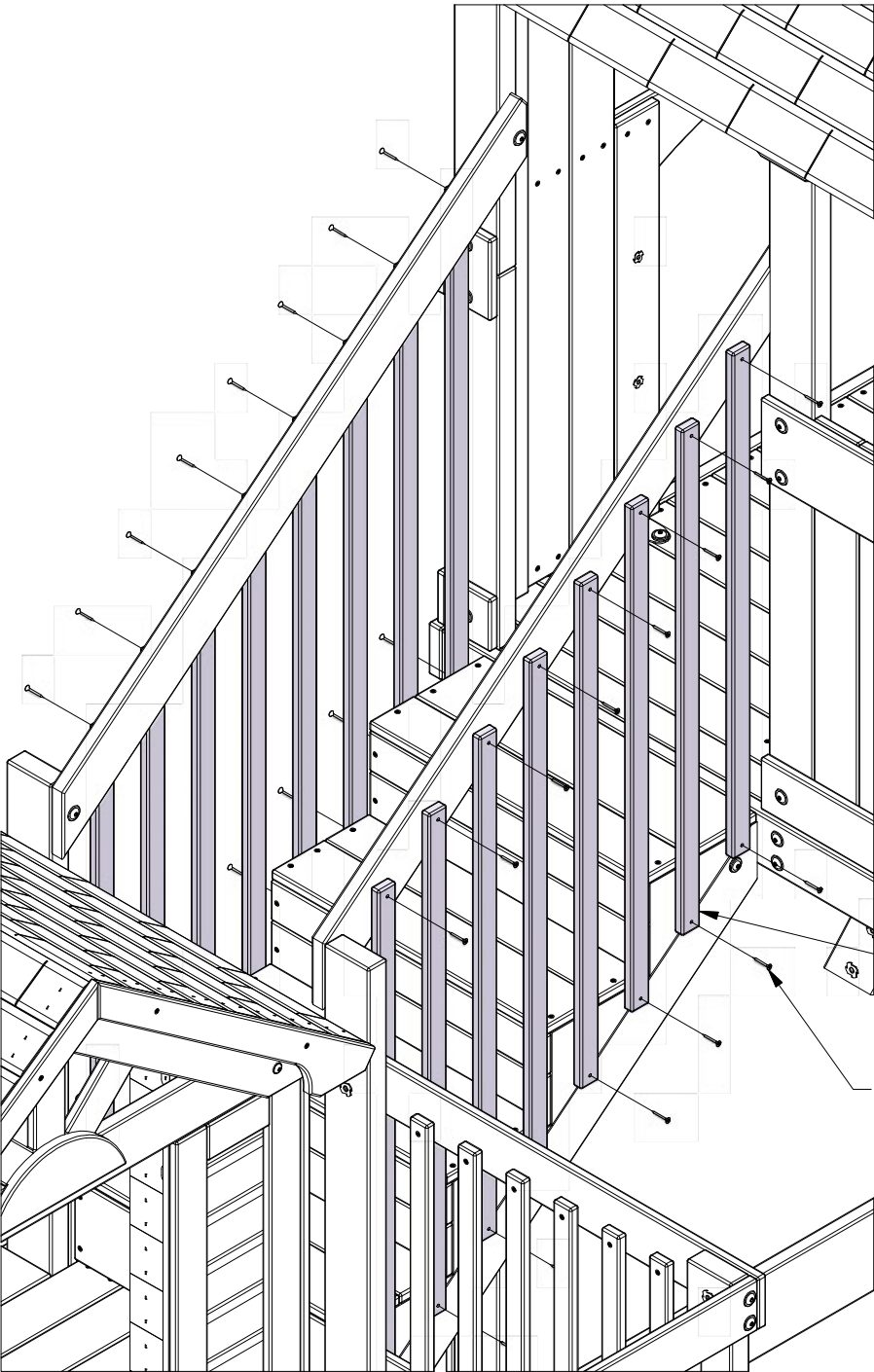
**H14** | STAIR HAND RAIL - W4L06622  
(x2) | 1"x3 3/8"x47 1/2" (24x86x1205)



# STEP 46 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 32  | H100087     | SCREW PFH 8x1-1/4" |

**O1** | PICKET - W4L06623  
(x16) | 5/8"x1 3/8"x33 1/8" (16x34x840)

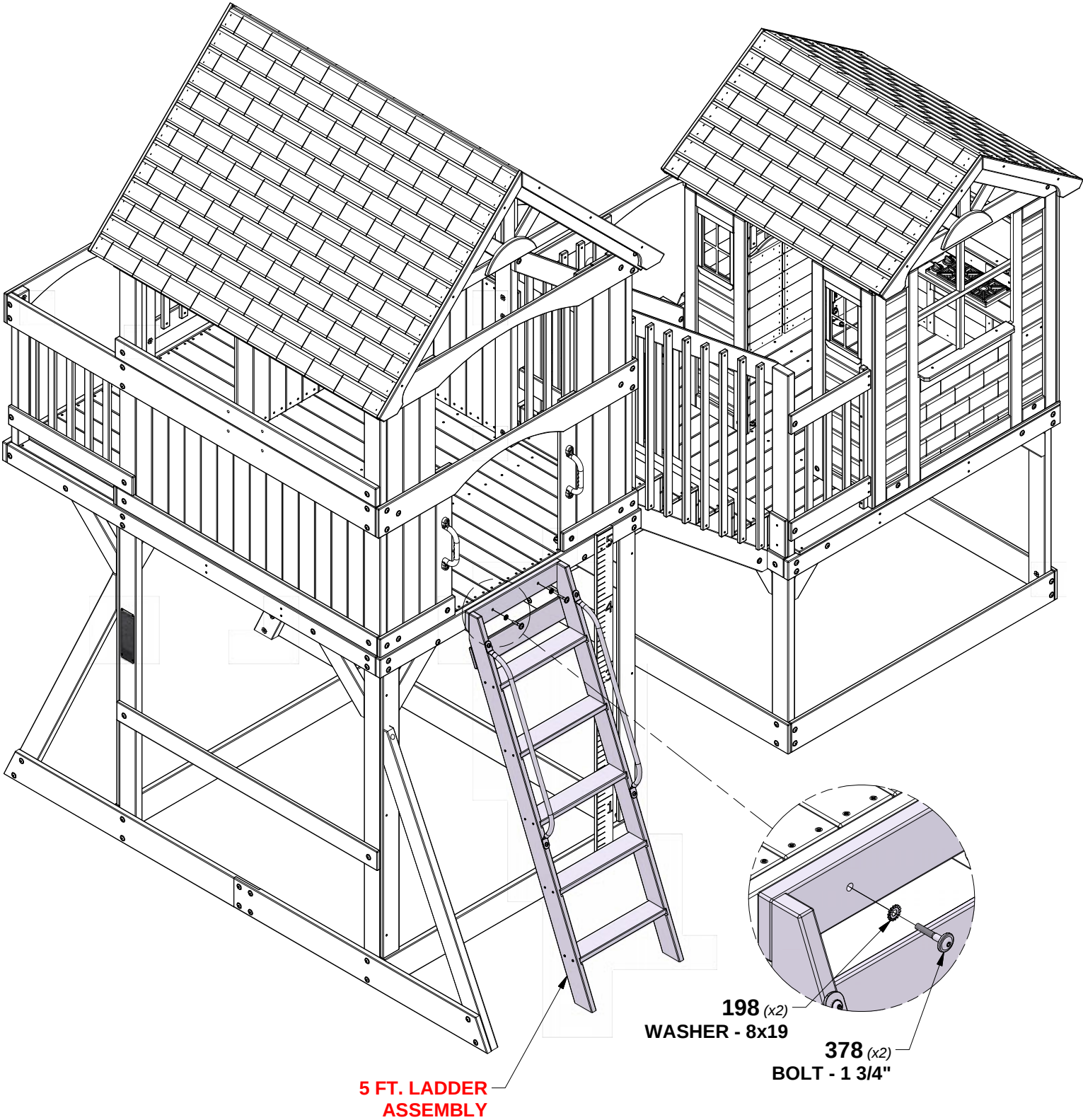


**O1** (x16)

**087** (x32)  
**SCREW - 1-1/4"**

# STEP 47 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 2   | H100198     | WASHER LOCK EXT 8x19 BLK |
| 2   | H100378     | BOLT WH 5/16x1 3/4 BLK   |



# STEP 1 - SLIDE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION      |
|-----|-------------|------------------|
| 3   | H100074     | T-NUT 5/16       |
| 3   | H100115     | BOLT WH 5/16x1/2 |

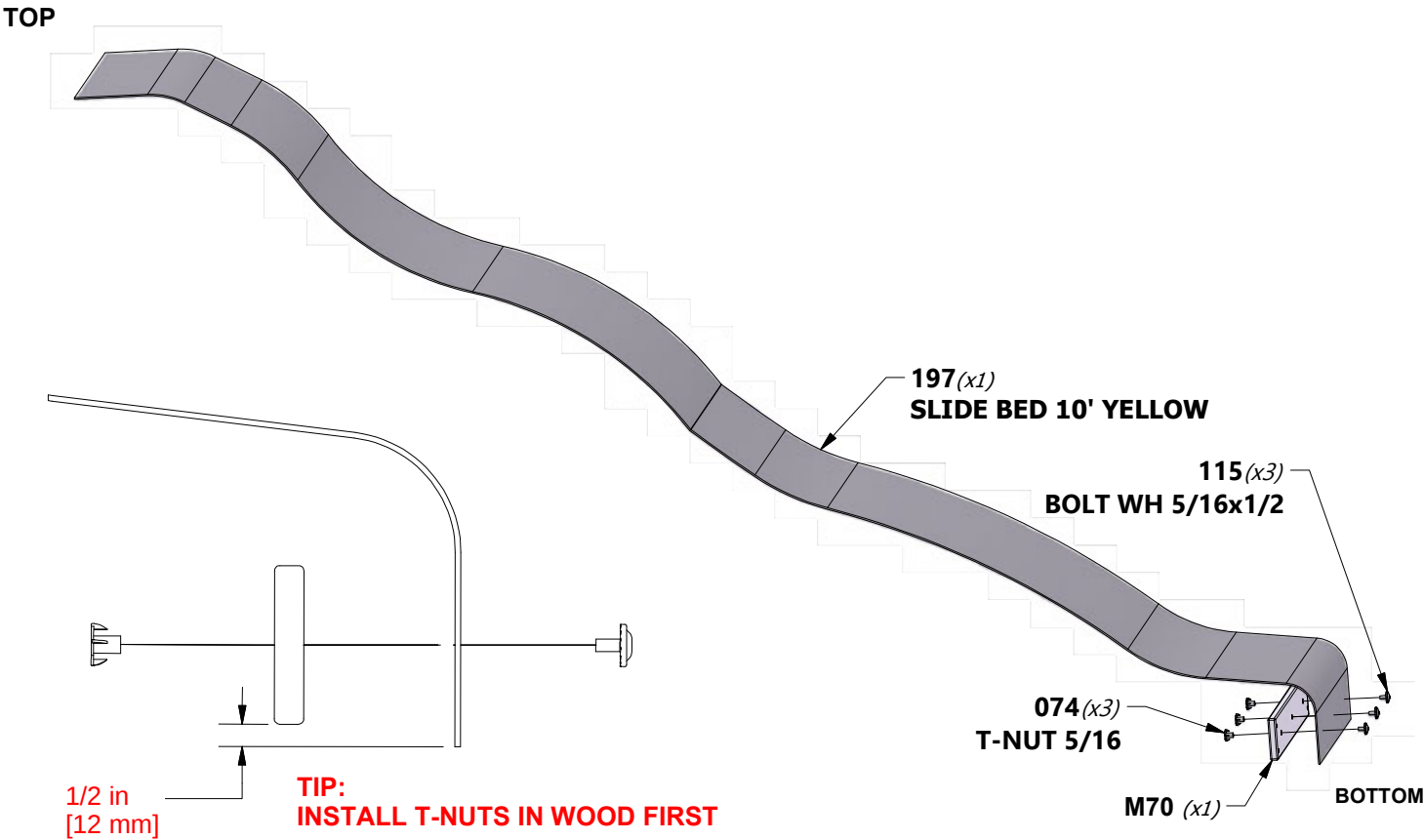


A100197 (x1) | SLIDE BED 10' YELLOW

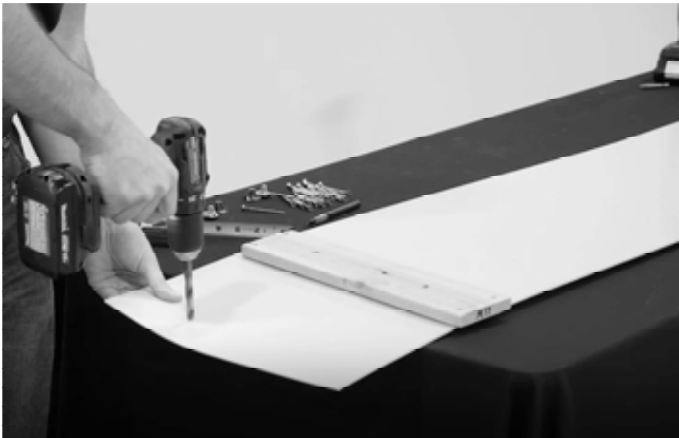


M70 | SLIDE BED SUPPORT - W100935 (x1) | 5/8"x3 3/8"x19 7/8" (16x86x505)

**NOTE:**  
TAKE NOTE OF SLIDE BED SURFACE FINISH, THE DULL SIDE WILL BE TOWARDS THE GROUND. PLACE SLIDE BRACE CENTERED ON THE BOTTOM (DULL SIDE) AND 1/2" FROM THE EDGE. USE M70 BOARD AS A TEMPLATE FOR DRILLING BOTTOM HOLE PATTERN IN SLIDE BED. USE A 5/16" DRILL BIT.

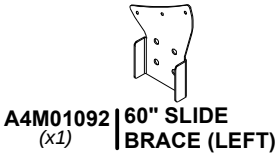
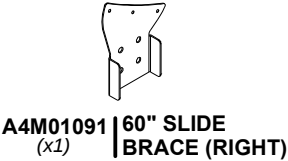
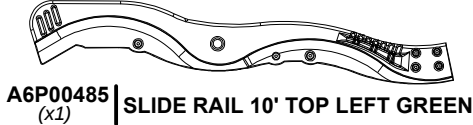
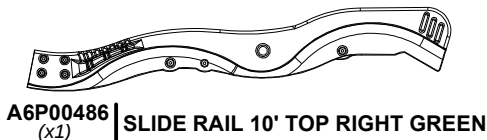
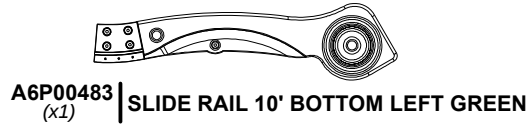


**TIP:**  
PRE-BENDING THE ENDS WILL EASE ASSEMBLY. PLACING THE SLIDE BED OUT IN THE SUN MAKES IT EASIER TO BEND.



# STEP 2 - SLIDE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION              |
|-----|-------------|--------------------------|
| 8   | H100006     | NUT BARREL WH 5/16x1 1/2 |
| 8   | H100115     | BOLT WH 5/16x1/2         |
| 6   | H100121     | SCREW 8x3/4              |



**NOTE:**  
REPEAT ON OTHER SIDE, MAKING  
A LEFT AND RIGHT ASSEMBLY.

486 (x1)  
SLIDE RAIL 10' TOP RIGHT GREEN

484 (x1)  
SLIDE RAIL 10' BOTTOM RIGHT GREEN

006 (x4)  
NUT BARREL - 1 1/2"

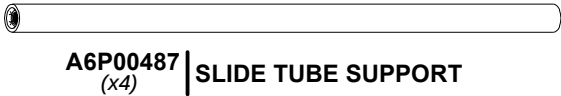
121 (x3)  
SCREW - 8x3/4"

115 (x4)  
BOLT - 1/2"

091 (x1)  
60" SLIDE BRACE (RIGHT)

# STEP 3 - SLIDE ASSEMBLY

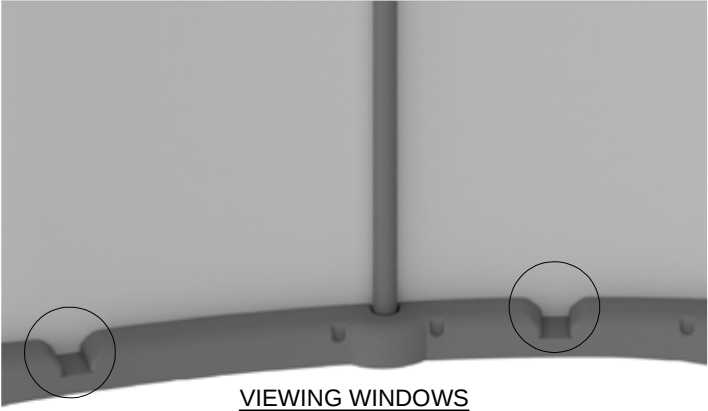
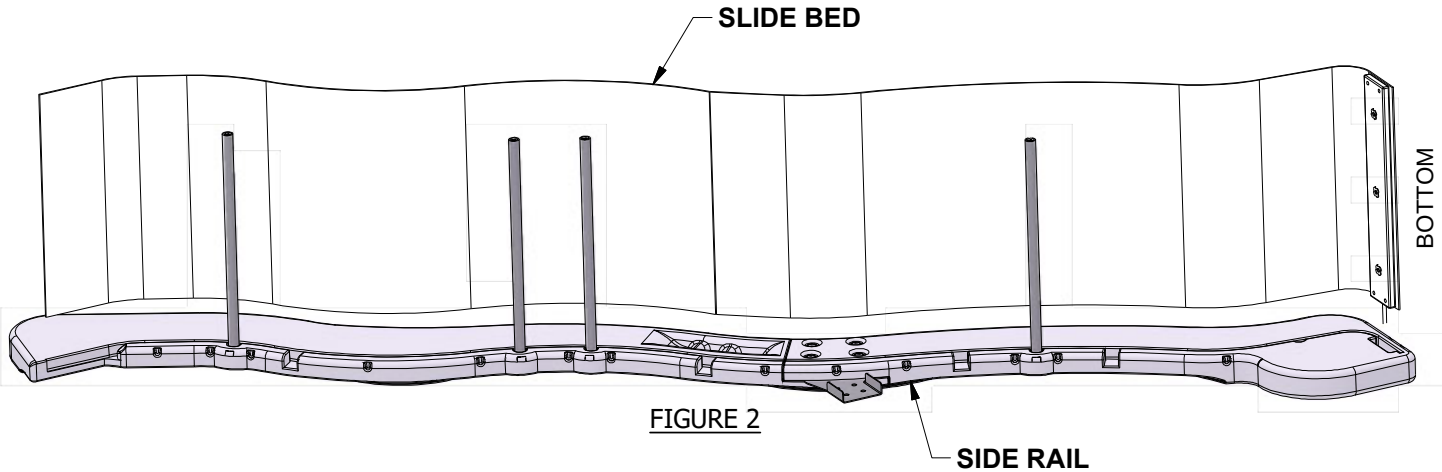
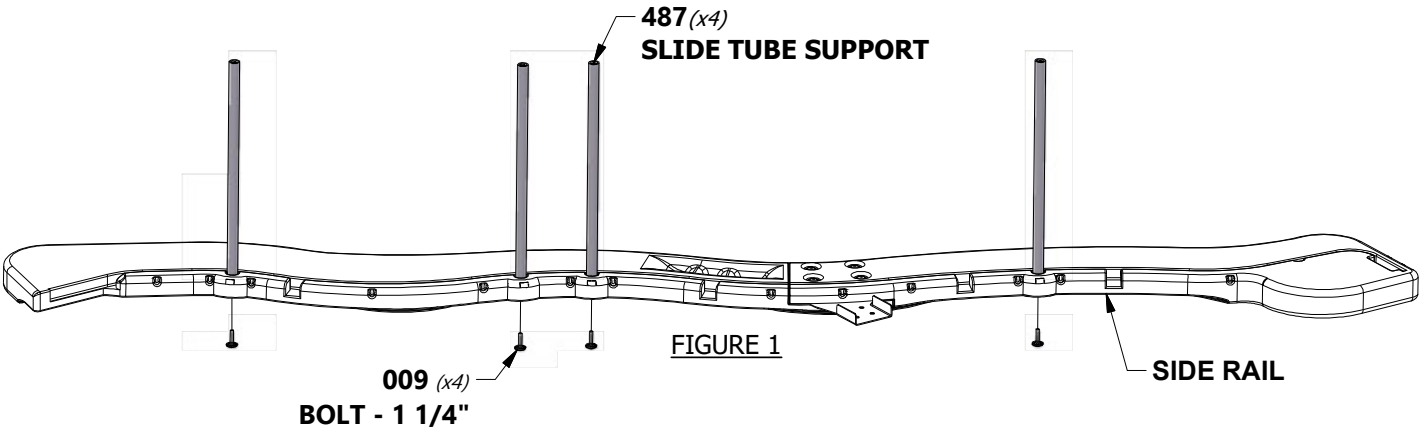
| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 4   | H100009     | BOLT WH 5/16x1 1/4 |



**NOTE:**  
INSERT THE (4) SLIDE SUPPORT TUBES INTO THEIR RESPECTIVE PILOT LOCATIONS (FIGURE 1).

PLACE (1) SLIDE RAIL ASSEMBLY ON A FLAT SURFACE AND BEGIN INSERTING SLIDE BED AT THE BOTTOM OF THE SLIDE RAIL (FIGURE 2). HAVE A HELPER BEND THE SLIDE BED TOWARDS THE TOP OF THE SLIDE AND INSERT THE BED INTO THE SLIDE CAVITY. MAKE SURE SLIDE BED IS INSERTED WITHIN 1/8" (3mm) OF GROOVE BOTTOM.

**TIP:**  
A HELPER IS RECOMMENDED FOR THESE FOLLOWING STEPS.



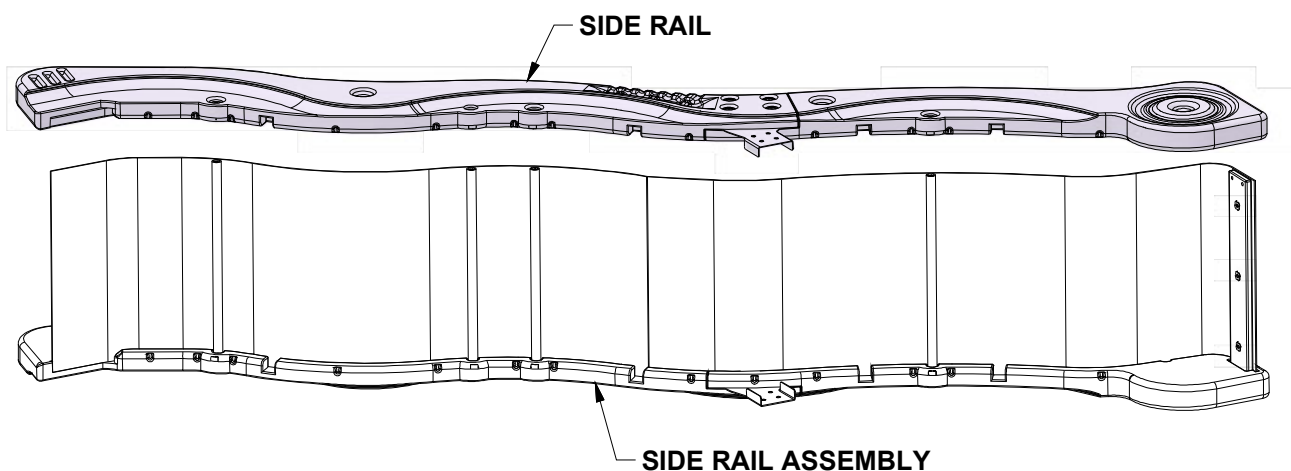
## STEP 4 - SLIDE ASSEMBLY

### NOTE:

PLACE SECOND SLIDE RAIL ASSEMBLY OVER THE TOP OF THE SLIDE BED AND SLIDE SUPPORT TUBES. INSERT THE SLIDE BED AND SLIDE SUPPORT TUBES INTO THE SLIDE CAVITY. MAKE SURE SLIDE BED IS INSERTED WITHIN 1/8" (3mm) OF GROOVE BOTTOM.



FAILURE TO INSERT SLIDE BED PROPERLY MAY RESULT IN INJURY OR AMPUTATION. EXPOSED SLIDE EDGES CAN BE SHARP AND BECOME A LACERATION HAZARD IF THE SLIDE IS NOT PROPERLY ASSEMBLED.



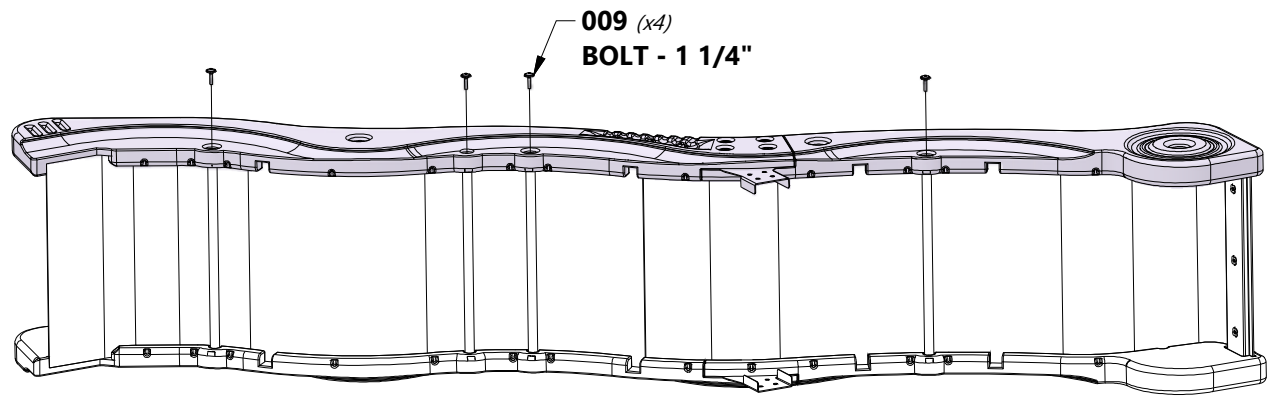
**TIP:**  
USE A RUBBER Mallet TO FULLY SEAT  
THE SLIDE BED INTO THE SLIDE CAVITY.

# STEP 5 - SLIDE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION        |
|-----|-------------|--------------------|
| 4   | H100009     | BOLT WH 5/16x1 1/4 |

**NOTE:**  
USE 1 1/4" BOLTS TO FASTEN EACH  
SIDE OF THE SLIDE SUPPORT TUBES.

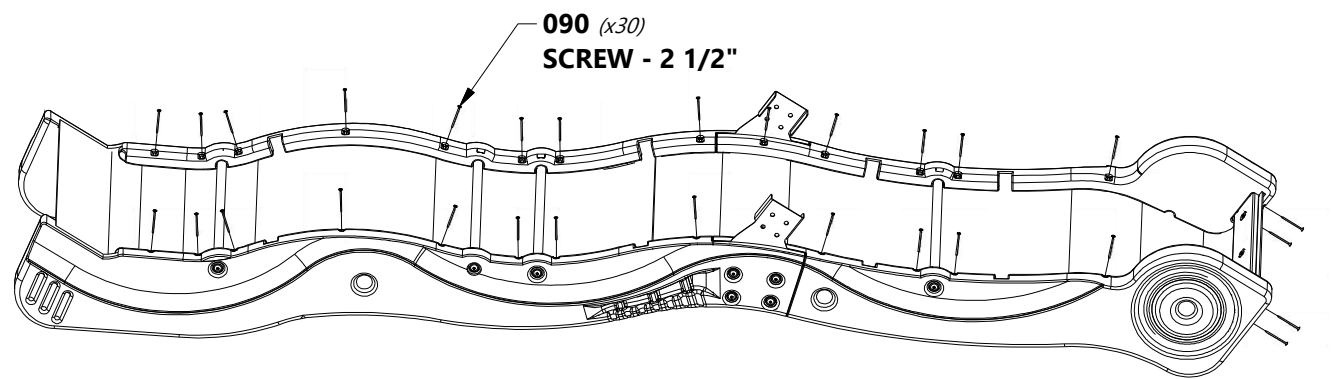
**TIP:**  
HAVING A HELPER HOLD THE SLIDE  
ASSEMBLY TOGETHER WHILE YOU FASTEN  
WILL MAKE IT EASIER TO ASSEMBLE.



# STEP 6 - SLIDE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION       |
|-----|-------------|-------------------|
| 30  | H100090     | SCREW PFH 8x2 1/2 |

**NOTE:**  
USING AN 1/8" DRILL BIT, DRILL PILOT HOLES IN EACH INDENTATION ALONG EACH SIDE RAIL. THERE SHOULD BE 15 INDENTATIONS ON EACH RAIL. BE SURE TO DRILL THROUGH THE SLIDE RAIL AND THE SLIDE BED. THEN SECURE WITH THE PROVIDED HARDWARE.



# STEP 7 - SLIDE ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION    |
|-----|-------------|----------------|
| 8   | H100008     | BOLT WH 5/16x1 |
| 8   | H100074     | T-NUT 5/16     |
| 4   | H100111     | SCREW PFH 8x2  |

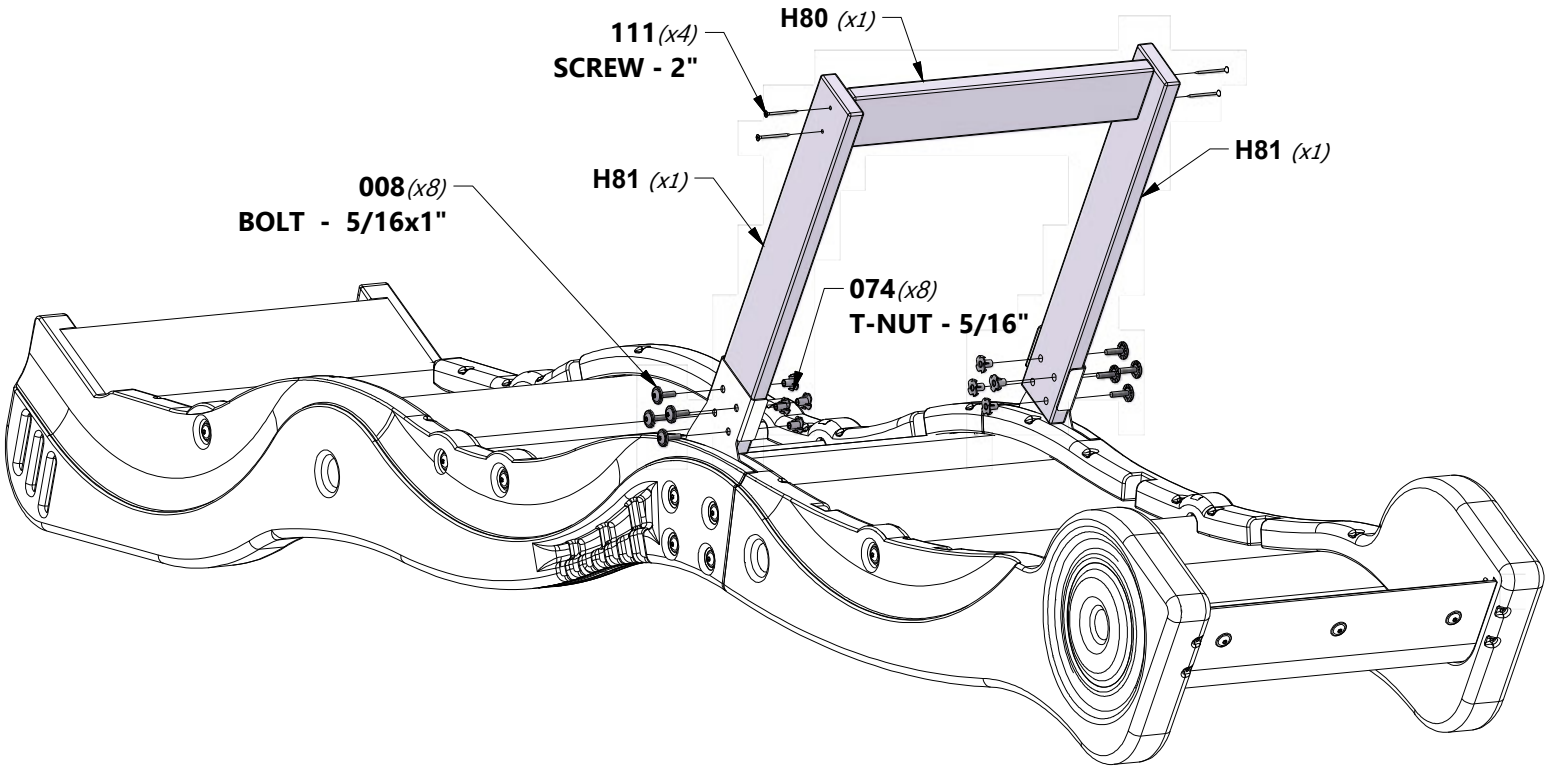


**H80** | SLIDE BRACE WIDE - W4L15715  
(x1) | 1"x3 3/8"x18 3/8" (24x86x466)



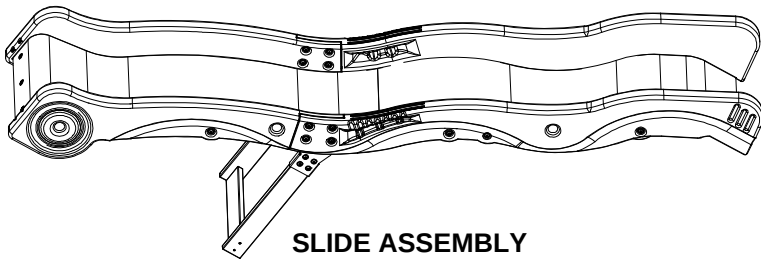
**H81** | SLIDE BRACE UPRIGHT - W4L13301  
(x2) | 1"x3 3/8"x22 7/8" (24x86x580)

**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**

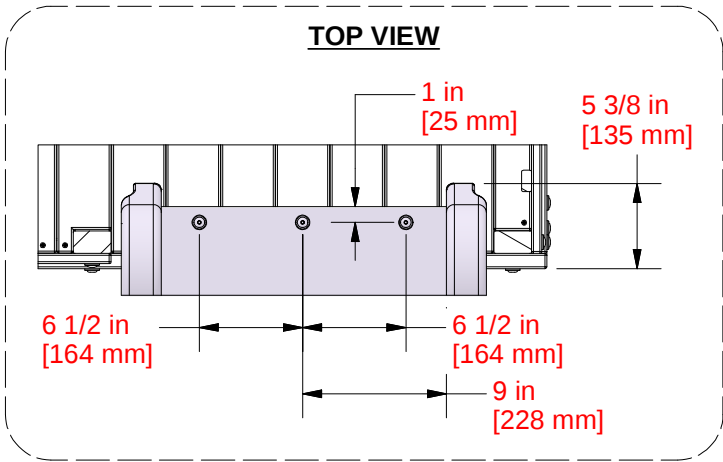


# STEP 48 - FORT ASSEMBLY

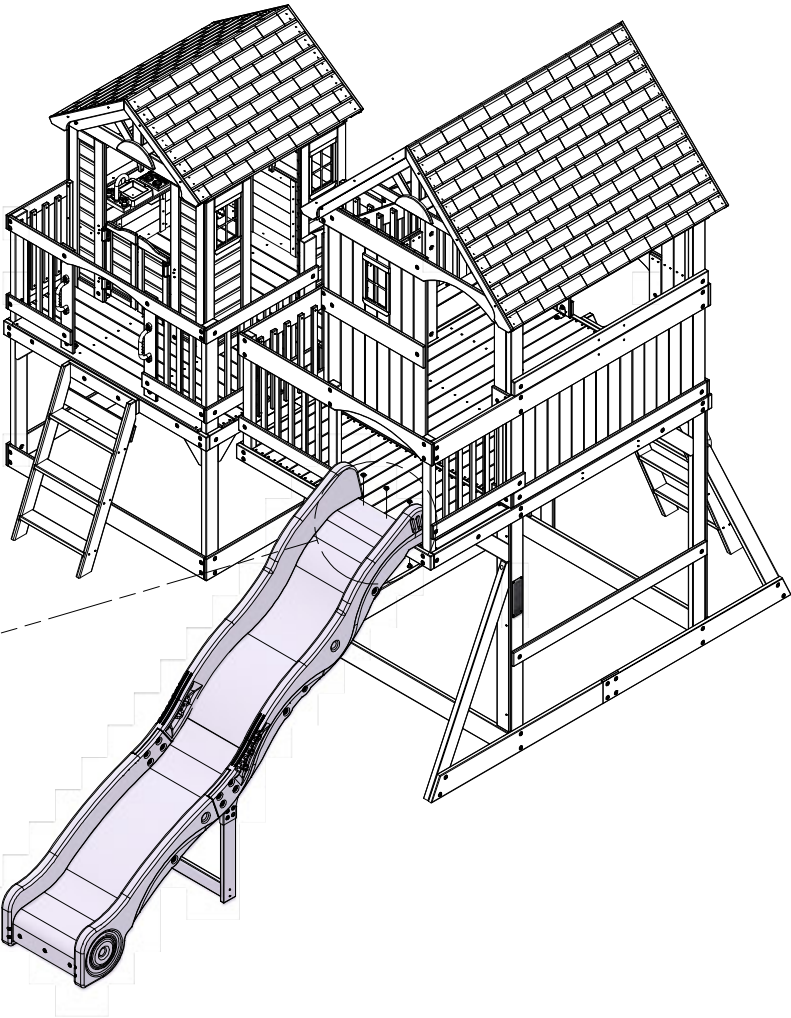
| QTY | PART NUMBER | DESCRIPTION      |
|-----|-------------|------------------|
| 3   | H100074     | T-NUT 5/16       |
| 3   | H100115     | BOLT WH 5/16x1/2 |



**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**

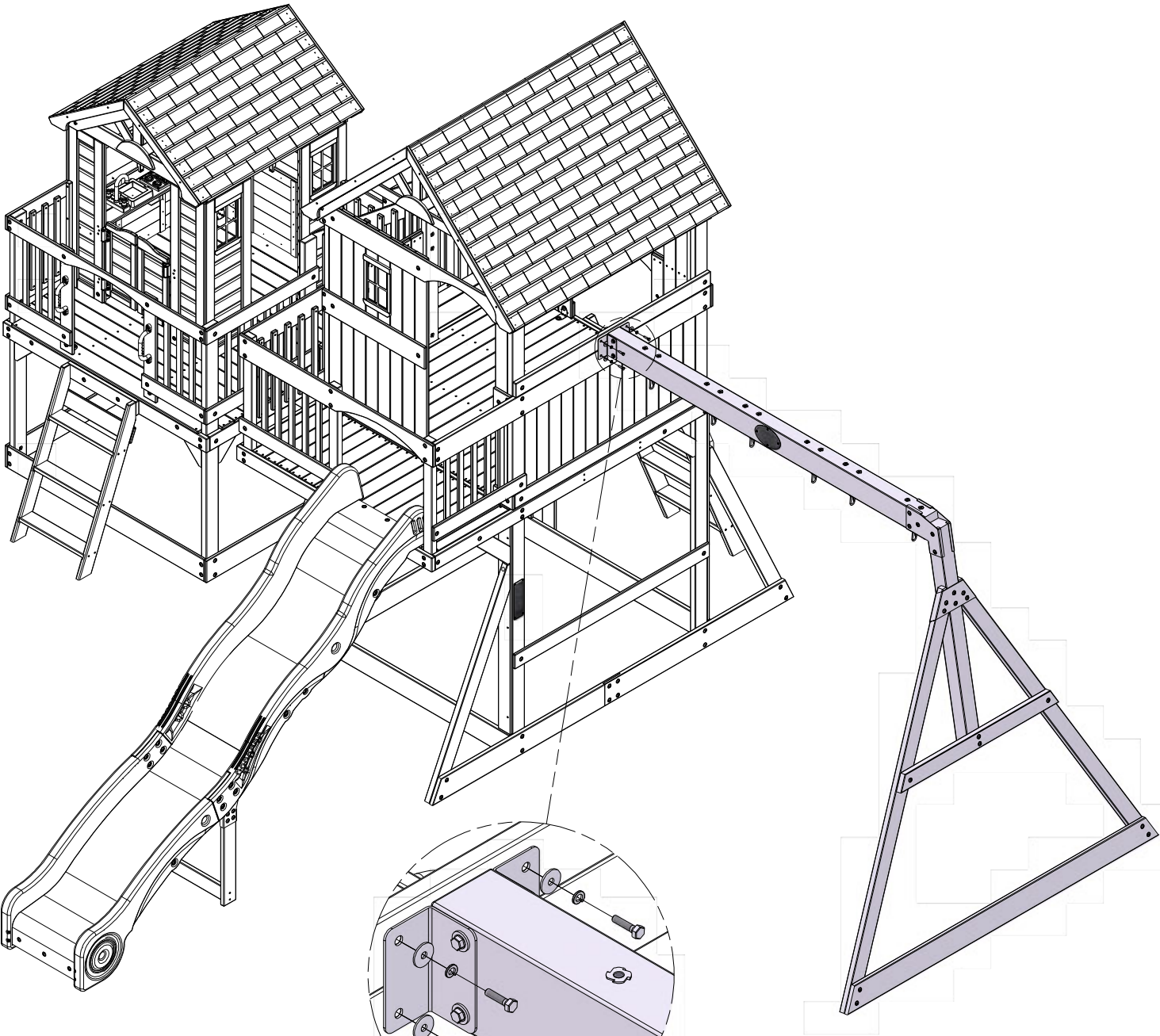
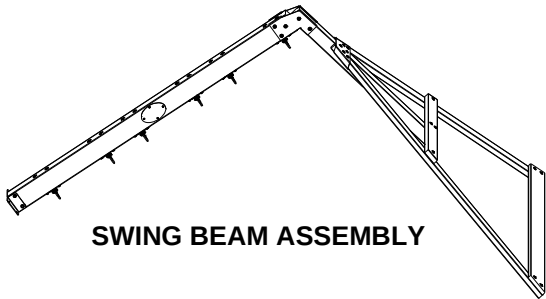


**NOTE:**  
**CENTER SLIDE IN OPENING. USING DIMENSIONS ABOVE AS A TEMPLATE, DRILL (3) 3/8" [10mm] HOLES THROUGH DECK FOR HARDWARE.**



# STEP 49 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION             |
|-----|-------------|-------------------------|
| 4   | H100477     | WASHER SPLIT 5/16 BLK   |
| 4   | H100478     | WASHER FLAT 8x27 BLK    |
| 4   | H100481     | BOLT HEX 5/16x1 1/4 BLK |



- 478 (x4)  
WASHER - 8x27
- 477 (x4)  
WASHER - 5/16
- 481 (x4)  
BOLT - 1 1/4"

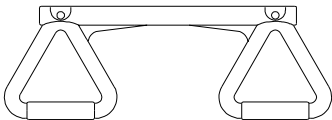
# STEP 50 - FORT ASSEMBLY



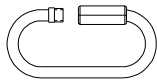
**A100047** | CHAIN GREEN 57"  
(x4)



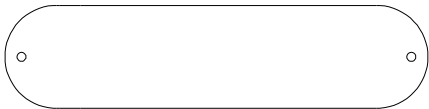
**A100177** | CHAIN GREEN 31"  
(x2)



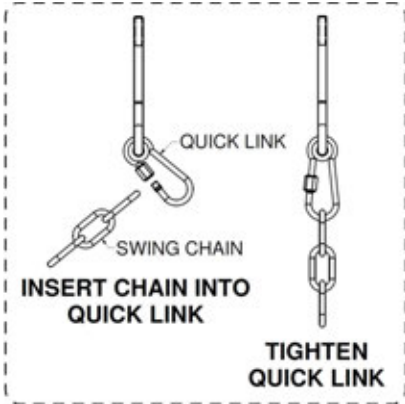
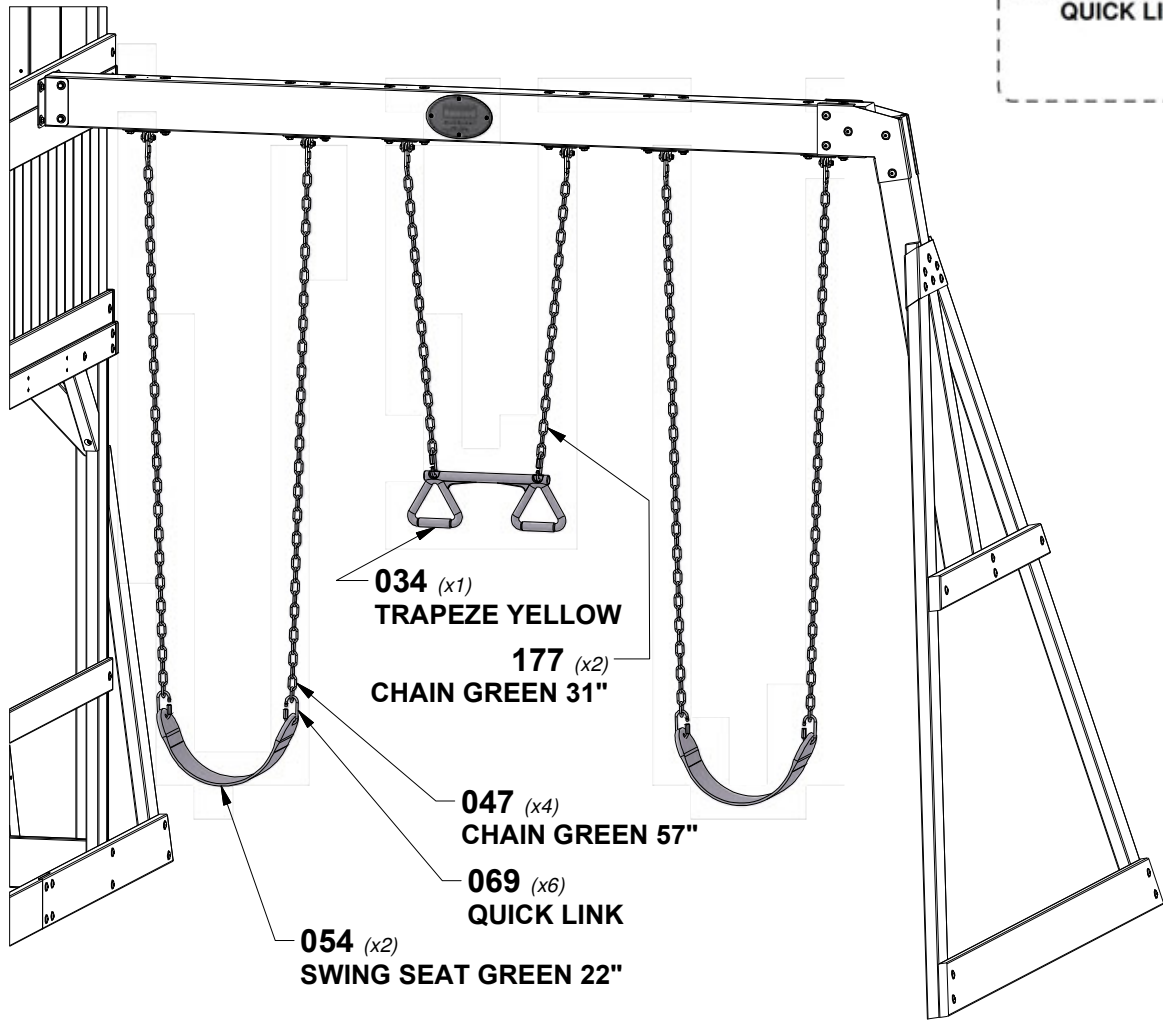
**A6P00034** | TRAPEZE YELLOW  
(x1)



**A100069** | QUICK LINK  
(x6)

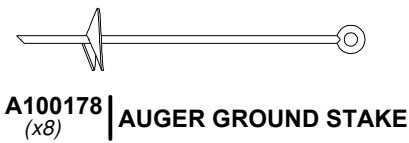


**A6P00054** | SWING SEAT GREEN 22"  
(x2)



# STEP 51 - FORT ASSEMBLY

| QTY | PART NUMBER | DESCRIPTION            |
|-----|-------------|------------------------|
| 8   | H100379     | T-NUT 5/16 BLK         |
| 6   | H100459     | BOLT WH 5/16x1 1/4 BLK |
| 2   | H100468     | BOLT WH 5/16x1 BLK     |



**TIP:**  
**INSTALL T-NUTS IN WOOD FIRST**

**TWIST GROUND STAKE INTO GROUND AT LOCATIONS SHOWN. USING AUGER STAKE AS A GUIDE, DRILL A 7/16" [10mm] HOLE FOR HARDWARE.**

